MICROBIAL QUALITY MANAGEMENT AND SHELF LIFE DETERMINATION OF WATER-BASED PAINTS

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CERTIFICATION

This is to certify that the Thesis:

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DEDİCATION

This thesis is dedicated to the Lord God Almighty, who humbleth himself to behold the things that are in heaven and on earth, from whom all blessings flow.

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ABSTRACT

The microbial quality of materials and final products of Chemical and Allied Products Limited (CAPL), a reputable paint industry in Lagos area were analyzed. The bacterial population in the fresh paint samples monitored at two weeks intervals for a period of ten months ranged from 1.6 x $10^1 - 4.7 \times 10^5$ cfu/ml while the fungal population ranged from $1.0 \times 10^1 - 5.5 \times 10^3$ cfu/ml. The isolated bacterial strains were identified as Bacillus polymyxa, B. brevis, B. laterosporus, Proteus mirabilis, Escherichia coli, Pseudomonas aeruginosa, Lactobacillus gasseri and L. brevis based on standard cultural and biochemical techniques and isolates' phenotypic profiles using the Analytical Profile Index (API) ID 32 E test systems. The fungal isolates were Aspergillus niger, , A. flavus and Penicillium citrinum. The physico-chemical parameters such as optical density (OD), specific gravity (SG), transmittance (TR), pH and viscosity (VIS) of freshly made paint samples were monitored every two weeks over the study period to evaluate the biodegradative activities of the indigenous microorganisms. The Optical density increased from 1.49 - 3.91, while TR, pH, SG and VIS decreased from 6.9 - 2.3, 8.5 - 5.6, 2.8658 - 1.0853, and 11.7 - 10.8The microbial population count and physico-chemical cst respectively over the period. parameters of the spoilt paint samples which served as the control samples were also determined. The aesthetic qualities of the paint samples were observed to deteriorate with time as indicated by the measured parameters. Pseudomonas aeruginosa, which was repeatedly isolated in spoilt paints was observed to be the highest cellulose-utilizing organism. Ps. aeruginosa also harboured two plasmids with molecular weights ranging from 0.032 - 0.112 kb while the other isolated organisms had none. The cured strains of Ps. aeruginosa lost the existing plasmids and the initial resistance to amikacin, gentamycin and tobramycin. Therefore, the genes for cellulose utilization and paint degradation in bacterial strains from this study probably reside on the plasmid DNA. These results were further corroborated by the comparative evaluation of the biodegradative potential of the wild and the cured strains of Ps. aeruginosa on the physico-chemical parameters of fresh paint samples. The shelf life of water-based paints was determined to be 2 years, based on the predictive models developed in the study.

CHAPTER ONE

8

INTRODUCTION AND LITERATURE REVIEW

The monitoring, maintenance and control of paint quality are the main goals of the paint industry. The consequences of microbial contamination and related deterioration of paints have led to a drastic reduction in paint quality and its shelf life. In the liquid state, paints may be colonized by a range of Gram-negative and Gram-positive bacteria, particularly the spore formers such as *Bacillus* spp. The pH of most paints is in the range of 8 – 9.5 and this favours Pseudomonads which is the most commonly encountered group, comprising at least 75% of isolates from spoilt emulsion paints (Dey et al., 2004). Spoilt emulsion paints have become a source of concern to marketers and consumers and now constitute a major problem bewildering the paint industry.

The microbial quality management of water-based paints can be achieved to a large extent by the incorporation of bio-preservatives, such as biocides into paint formulation and the practice of good quality control system. Biocides have an essential role in the control of contaminations (Tortorano et al., 2004) which result in changes in viscosity, pH, colour and loss of surface adhesion properties in paints. Any one of these symptoms will render the paints unsaleable. The problem which has received most attention over the years has been loss in viscosity (Dey et al., 2004). Managing the viscosity of an emulsion paint is therefore, very important as this affects its application properties. The most common thickeners added to paints to achieve high quality with very good viscosity in the paint industry are cellulose ethers, such as hyroxyethyl cellulose, and these are subject to enzymic hydrolysis in the presence of both bacterial and fungal cellulases (Saad, 1992). In addition, it has been reported that small amounts of cellulases (0.1 ppm) can cause significant (2%) decrease in paint viscosity (Dey et al., 2004). Thus, the regular and continual monitoring of microbial population level and its resulting implication on viscosity and other physico-chemical properties of paints cannot be over emphasized.

Unlike antibiotics, which are generally very selective for the type of microorganism inhibited, with definite mode of actions, biocides are multi-targeted antimicrobial agents which generally "attack" most types of microorganisms (Russell, 2003). Bacteria whether Gram-positive or Gram-negative, respond differently to biocides and this disparity accounts for the variations in the efficacy of each biocide on different organisms. The underlying reasons for these varied responses are poorly understood, but the chemical composition of outer cellular layer is likely to be a factor of prime importance. Other possible contributory factors may be differences in stress responses, the presence of efflux pumps and cells

(Russell, 2003) occurring within paint biofilms. The effect of a biocide is highly concentration-dependent (Russell and Mc Donnelli, 2000). Consequently, delineating the reasons for activity against a range of organisms becomes more difficult with biocidal agents. Few data are available about the uptake of biocides by mycobacteria, fungi or other types of microorganisms (Russell, 1996, Russell and Furr, 1996). Since bacterial spores present different types of cell surfaces to biocides and microbial susceptibilities to biocides differ greatly, it could be a worthwhile investigation to evaluate and compare the efficacy of different biocides used in paint production on paint microflora.

Beginning in the mid-1920s, attention has mainly focused on improving the durability and hence, the shelf life of paints by the use of white lead which posed a significant health hazard to young children (Needleman, 1989). The lead paint industry had considerable evidence in the 1920s and 1930s that their product posed a significant health hazard to children. The question arises: when did these companies stop selling lead paint for residential use? The lead paint industry has claimed that interior lead paints were discontinued altogether by 1940 (Rabin, 1989). If indeed the paint manufacturers had ceased production of interior lead paints by 1940, one would also expect them to have taken little interest in research to improve the shelf life of paints. A further indication that the use of lead paint for improving the shelf life for interiors was still substantial in 1940 comes from its detection in high concentrations (2 mg/cm² or more) in about one third of the houses in Pittsburgh painted with such paints. A similar study concerning application of lead paints to houses in Washington D.C., New York, Baltimore, New Haven, Chicago, Paris, Europe, Australia, Asia and Africa yielded very similar results (Corn, 1975; Rabin, 1989; Fee, 1990; Spurgeon, 2006; Mathee et al., 2007).

Incredibly, as late as 1971, there is evidence that significant amounts of lead paints were being sold for residential interior uses (Rabin, 1989). However, not until after a decade had passed did it become industry practice to place labels on paint cans, warning customers of the dangers of lead but without indication of the shelf life (Rabin, 1989). Thus, the use of lead did not solve the problem of the paint industry as the shelf life was only improved upon but remained unknown. In addition, child lead poisoning is still a public health issue of concern. Therefore, current research should focus on the estimation and indication of shelf life of paints.

A common practice of manufacturers in industries is to utilize various short cuts, e.g. bracket tables (Porterfield and Capone, 1984) and the Q-Rule (Connors et al., 1973) to estimate and project product shelf life. These techniques share the advantage that decisions may be made by analyzing only a few stressed samples. However, they also have some limitations since they are based on assumptions about the product components and are valid only in so far as these assumptions are accurate. Any method adopted for determination of the validity of paint stability and shelf life should be based on analytical precision, the use of appropriate controls within the experimental design, the assumptions embodied in a mathematical model, and the measured characteristics of product components.

Over the past few decades, other methods such as microbial stability techniques (Anderson and Scott, 1991) and sensory evaluation (Trees et al., 2000) have been used to determine the shelf life of other products although, they have their limitations. Microbial stability testing assessment techniques require that the test period should be long enough to allow significant product degradation under recommended storage conditions. Secondly, the testing protocol does not permit one to distinguish percent degradation from inter-assay variation. Although, data collected at an appropriate frequency is such that a trend analysis may discern instability from day-to-day imprecision. The reliability of data interpretation needs to be improved by including in each assay, a single lot of reference materials with established stability characteristics. This may help to minimize the impact of systemic drift and inter-assay imprecision.

Sensory techniques involve the use of trained laboratory panel of judges to evaluate the appearance of degradation typical of paints by use of a 5-point structured category scale. Each evaluation contains a marked reference sample that is obtained from a fresh production batch. A score of 2 on the category scale indicates 'just detectable' deterioration in sensory qualities compared to that of the marked reference which is a fresh product. A score of 3 indicates 'clearly detectable but not acceptable' deterioration, and a score of 5 indicates that the judge considers the sample unacceptable. Samples are usually evaluated twice, and means of scores are calculated over replicates for each sample (Trees et al., 2000). This method is subjective and less accurate.

An alternative to direct product testing is predictive microbiology, the modeling of microbial populations, which has become an active area of research. Unfortunately, there has been no

record to date where predictive modeling has been applied to determine the shelf life of paints. Predictive models are mathematical equations which can use the information from a large database to predict inactivation or growth of microorganisms under defined conditions (Trees et al., 2000). Predictive models offer considerable prospects for use in shelf life determination. Predictive microbiology has proven its value for a useful model-based description of microbial growth ever since its development (McDonald and Sun, 1999; McMkeen and Ross, 2002). Data used in building a model are usually acquired from laboratory experiments. However, the predictions agree more or less successfully with observations of the products (Walls and Scott, 1996) and validation of the model proves to be necessary in most cases. Indeed, models should be validated for prediction in the product in question, to allow for risk assessment (Pinon, 2004). Koutsoumanis (2001) reported the comparison between the observed and predicted growth of Pseudomonads on gilt-head seabream stored under dynamic temperature conditions based on the bias and accuracy factors. The time to each observed Pseudomonad count was compared to the time predicted to reach the same cell density as that observed. Predictive modeling provides an indication of the average deviation between the model predictions and observed results (Ross, 1996) and their closeness to a value of 1 or 100% is an effective and practical measure of predictive model validity.

The microbial ecology of paints is complex. Developing reliable risk assessments involving microbial growth in paints will require the skills of both microbial ecology and mathematical modeling. Simplifying assumptions will need to be made, but because of the potential for apparently small errors in growth rate to translate into very large errors in the estimate of risk, the validity of those assumptions should be carefully assessed (Russell, 2003). Thus, predictive microbiology can provide the paint industry with sufficient information about the accuracy of the model, in predicting microbial growth and shelf life of paints. It is against this background that this research was undertaken.

1.1. Paints: History and Background

The first uses of paint were entirely decorative. Thus, paint without a binder, consisting of iron oxide, was used for cave paintings about the 15th millennium BC. In Asia, several pigments made from ores, prepared mixtures, and organic compounds were known about

Egyptians, Greeks and Romans. Gum arabic, egg white, gelatin and beeswax were the first vehicles used for these pigments. Lacquers were used to paint buildings in China about the 2nd century BC. In Europe, prospective painting began about the 12th Century AD. Linseed oil, although known as a paint vehicle by the Romans, was used by artists only from the 15th century. Water-thinned latex paint was introduced in 1949. White lead, a white pigment, became widely used in the 17th century, and paint consisting of prepared mixtures of pigments and vehicles first became commercially available in the 19th century (Barker, 1999).

1.1.1 Paints: A General Description

Paints are uniformly dispersed mixtures having a viscosity ranging from a thin liquid to a semi-solid paste, consisting of a pigment (the substance that provides colour) suspended in a liquid vehicle such as oil or water. They solidify when exposed to air (Briggs, 1980). Paint is the general term for a family of products used to protect, add colour to and beautify an object or surface by covering it with pigmented coating. Paint is applied with a brush, a roller, or a spray gun, in a thin coat to various surfaces such as wood, metal or stone. Although, its primary purpose is to protect the surface to which it is applied, from corrosion, oxidation, environmental weathering or other types of deterioration, paint also provides decorative finish (Adeleye and Adeleye, 1999). Ingredients of paint manufacture include: pigments, additives, binders and solvent (Briggs, 1980).

Paints come in different colours. Colour is a physical phenomenon of light or vision associated with the various wavelengths in the visible portion of the electromagnetic spectrum (Drasdo, 1999). Any colour sensation can be produced for paints by mixing varying quantities of red, blue and green. These colours, therefore, are known as the additive primary colours. If light of these primary colours is added together in roughly equal intensities, the sensation of white light is produced. Pairs of pure spectral colours called complementary colours also exist; if mixed additively, these will produce the same sensation as white light. Among these pairs are certain yellows and blues, and certain reds and blue-greens (Drasdo, 1999; Para et al., 2007). The pigments that give colour to paints absorb certain wavelengths

of white light, and reflect or transmit others that produce the colour (Kopchick and Bormarito, 2006).

1.1.2 Chemical Composition of Paints

A modern paint formulation consists of several different categories of chemical compounds. The vehicle forms the adherent, skin-like coating; the pigment is dispersed in the vehicle and gives the final film its colour and hiding power, and the solvent, or thinner, evaporates shortly after the coating has been laid. The vehicle can be an unsaturated, or drying oil, which is an ester formed from the reaction of a long-chain carboxylic acid, such as linoleic acid, with a viscous alcohol, such as glycerine; or it can be a polymer. A filler, containing powdered components such as kaolin or barium sulphate, enhances the strength of the dried film of paint. If linseed oil is exposed to the oxygen in the air, the unsaturated ends on the hydrocarbon chain are attacked, and an oxide, or ether, is formed, thereby cross-linking one molecule to another, to yield a tough, insoluble macromolecule with high molecular weight. The drying oil is an important component of paint, it is a monomer when it is in the can and becomes a polymer after being applied to an exposed surface. If the vehicle is a synthetic polymer, it is dispersed in a suitable solvent, so that as the solvent evaporates, the individual macromolecules come into contact and become enmeshed. The solidification is improved by the presence in the solvent of a polymerization catalyst, called a drier. The types of synthetic polymer most widely employed as paint vehicles are: alkyd resins, which are polyesters of a polyhydric alcohol, such as glycerol, with a polybasic acid, such as phthalic acid, C₆H₄(COOH)₂, nitrocellulose, in which cellulose is depolymerized, the small molecules are nitrated, and the molecules are repolymerized; phenolic resins and linseed oil (Loor et al., 2004). The concentrations of functional components in different kinds of water-based paints are shown in Table 1.1.

Table 1:1 Presence of functional components in the most commonly occurring water-based (acrylic dispersion) and solvent-based (alkyd paint) construction paints.

| Functional Component | Acrylic dispersion | Alkyd paint | |
|----------------------|--|---------------------------------------|--------|
| Binder : | + (polyacrylate) | + (alkyd resin) | |
| Pigment | + | + | ; |
| Filler | + | + | |
| Organic solvent | +(0-15%) | +(about 50%) | |
| Ammonia | + | - - | |
| Amine | + | - | |
| Preservative | + , , | | |
| Surfactant | ************************************** | - |] (|
| Corrosion inhibitor | \ + | - , 1 | |
| Thickener | + | + | · |
| , Drier | - | + | |
| Anti-skinning agent | · • | + | : |
| UV absorber | + , | · · · · · · · · · · · · · · · · · · · | 1 |

⁽⁺⁾ Present, (-) not present

Source: Faassen and Borm (1991).

8

1.1.2.1 Pigments

A paint pigment is a fine powder that either scatters light strongly, to yield a white effect, or absorbs certain wavelengths of light, producing a coloured effect. Typical white pigments are inorganic oxides such as titanium dioxide (TiO₂), (Hext et al., 2005); antimony oxide (Sb₂O₃), and zinc oxide (ZnO) (Rabin, 1989). Other white, insoluble, inorganic compounds are also frequently used, including: zinc sulphide, (ZnS); white lead (the hydroxycarbonate, hydroxysulphate, hydroxyphosphite, or hydroxysilicate of lead); and barium sulphate, (BaSO₄) (Alejandre and Marquez, 2006).

The following inorganic oxides are typical coloured pigments: iron oxide, Fe₂O₃ (yellow, red or brown colours); chromium oxide, Cr₂O₃ (green), lead oxide, Pb₃O₄ (red). The chromates of lead, zinc, strontium, and nickel produce various shades of yellow and orange. A variety of organic solids are used for other colours. Paint pigments are insoluble powders usually used to provide colour and to make paint opaque, thus, protecting the substrate from the harmful effects of ultraviolet light while also increasing a paint's hiding power. They usually contain bacteria and fungi, which in an aqueous environment, may germinate and grow, leading to spoilage of the paint. Some pigments are toxic such as those used in lead paints. Paint manufacturers have replaced lead with titanium dioxide, a less toxic substitute, which can even be used to colour food (Rabin, 1989). True pigments exhibit opacity or hiding power in varying degrees, whereas, extenders are used in certain types of paints notably undercoats, primers and some low gloss finishes, to modify or control the physical properties of the paints. They make no contribution to colour unless they are very impure. Titanium white (titanium dioxide) which was first used in paints in the 19th century is the most important pigment used in paints, as it is by far the best white prime pigment available for exterior weathering performance (Ramsbothan, 2000). The titanium white used in most paints today is often coated with silicon or aluminium oxides for better durability. Some newer paints called prism paints can produce effects where the colour changes depending on the angle (orientation) at which it is viewed. These effects are produced by having pigment molecules that are long and thin and are meant to dry in a specific orientation, with different ends of the molecule being different colours (Camgna and Colinart, 2003).

1.1.2.2 Solvents

This is the liquid that makes the consistency suitable for applying the paint. The solvent evaporates and leaves the dry paint film on the surface. It plays no part in film formation and acts solely as a means of conveying the pigment/binder mixture to the surface as a thin uniform film. Solvents used are either organic compounds or water. Unfortunately, most water sources of paint industries are not treated and they also increase the level of contamination in the finished products. Classes of materials used as solvents include aliphatic hydrocarbons (white spirit), aromatic hydrocarbons (toluene, xylene and trimethyl benzene), alcohols, esters, ketones and others. Water is the solvent in water-based and emulsion paints. The solvent or thinner for drying oil paints is generally turpentine (Calnan, 1978), a mixture of cyclic hydrocarbons containing ten carbon atoms or a mixture of suitably volatile hydrocarbons derived from petroleum distillates. The solvent for most synthetic vehicles is an alcohol, a ketone or an ester (Brouwer et al., 2005).

1.1.2.3 Binders

These are polymers or resins, which provide the basis of the continuous paint film by adhering the pigment particles together (Gillatt, 1992). In general, the binder or resin binds all the other paint components, mainly pigments, together into a cohesive, continuous film and provides the adhesive power for a paint to stick to a surface. The majority of binders are organic materials such as resins containing fatty acids from natural oils such as alkyds, epoxy esters, urethane oils, treated natural products (cellulose nitrate, chlorinated rubber) and completely synthetic polymers. A few inorganic binders are used in paint production, notably pre-hydrolysed ethyl silicates, quarternary ammonium silicates and alkali silicates.

1.1.2.4 Additives

These are minor components that improve the paint in different ways, e.g. dispersing agents for pigments, thickeners, defoamers, in-can biocides, in-film biocides etc. Additives in paints are used for several purposes but chiefly to facilitate dispersion of pigments and to change consistency characteristics. A typical example of a paint additive is lecithin and is widely used as a dispersing agent in paint formulation (Da Silva, 1963). It is a natural product

obtained chiefly from the processing of soybean oil. This group of chemicals comprises of a vast multitude of compounds, which are employed by paint manufacturers at low levels in coatings to perform specific functions or to counter adverse side-effects of other paint components. For example turpentine-thinned paints contain drying agents, which speed up the drying process and also contain anti-skinning agents to prevent the paints forming a tough skin-like covering in the can. Water-based paints contain anti-foamers which prevent the roller from producing a close-knit bubbling effect in the applied paint and thickeners which reduce spattering and so aid flow during painting of surfaces.

1.1.3 Types of Paints

There are three types of paints namely (i) alkyd paints (oil-based paints) that contain solvents like acetone, petroleum distillates, toluene, epoxy esters, resins, methylene chloride and aromatic hydrocarbons; (ii) Latex paints (water-based paints) which are non-flammable and offer ease of application; (iii) Specialty paints (chemical-based paints) which are used in tank linings and sewage systems. Consumers are now very much interested in paints; especially the benefits of top quality paints. Many paint vendors have fallen victim to purchasing a lesser quality product based solely on lower selling price, and ended up being dissatisfied with its performance. Studies have shown that top quality water-based paints last longer than ordinary paint since they provide better adhesion, durability and stain resistance (Brouwer et al., 2005).

1.1.3.1. Latex Paints

Water-based paints otherwise known as latex paints are susceptible to more biodeterioration by microorganisms (Gillatt, 1992). They contain various organic materials which are biodegradable and therefore, act as nutrients for the microorganisms on painted surfaces and stimulate microbial growth both in-can and on the dry paint film upon application. Latex paints are non-flammable and are easily applied on metal, wood or concrete surfaces. They generally do not have a disagreeable odour and can be used on both interior and exterior surfaces. Paint brushes and other tools used for paint application on surfaces are easily cleaned up with soap and water. Latex paint wastes are not hazardous wastes and can be

disposed into most sewage treatment systems or landfills. However, depending on the location, municipal approvals may be required before final disposal of paint wastes. Over the last few decades, emphasis had shifted from solvent-based paints to aqueous latex coatings (Adeleye and Adeleye, 1999). The synthetic vehicle is emulsified, that is, suspended as very tiny droplets in the water, when the paint dries, the water evaporates and the pigment and vehicle particles bond together, forming a relatively strong film. The film is porous enough to permit the passage of moisture, thus increasing its resistance to blistering. Most latex paints are limited to interior use and are popular because they are odourless and easy to apply (Ha et al., 1995). In some cases, solid-emulsion paints, or powder coatings, replace liquid paints. They are sprayed on to a metal surface, as in the production of machinery or window frames and adhere by electrostatic attraction. Heat causes the powder to flow and form a film (Brouwer et al., 2001).

Recent enhancements in water-borne resin system polymers as well as the way they are formulated have produced paints with a set of barrier properties that are superior to their standard solvent-borne analogs. New generation water-borne epoxy and curing agent dispersions, and the paints formulated from them, have been introduced with changes from older generation water-bornes. These changes include (1) totally non-ionically dispersed paints in place of the older ionically dispersed types, (2) quicker coalescing, mutually soluble epoxy/amine vehicle resins rather than the former slow coalescing, highly branched epoxy/amine systems, and (3) utilization of stable, water compatible additives and fillers that complement the non-ionic epoxy/amine resin vehicles (Elmore et al., 2002). Latex paints are prone to more biodeterioration than alkyd paints because of their aqueous nature. Water acts as a vehicle that transport various nutrients required by microorganisms for growth and proliferation. Nutrient molecules frequently cannot cross selectively permeable plasma membranes through passive diffusion. They must be transported by water.

1.1.3.2 Alkyd Paint

Alkyd paints contain oil and solvents like acetone, petroleum distillates, toluene, epoxy ester resins, methylene chloride and aromatic hydrocarbons (Brouwer et al., 2005). Cleaning of painting equipment requires the use of solvents which have the same hazardous properties as

paint. The discolouration and decomposition of oil paintings caused by microorganisms are permanent. It is either a decomposition of the paint media or a discolouration of the substrate, the latter resulting in violet, brown or black stains. The use of a brush to apply paint to a flat surface almost inevitably means that the bristles of the brush leave behind an uneven paint surface. As the paint dries out, these non-uniformities tend to flatten out to leave a protective and aesthetically pleasing even coating. However, experiments have shown that some solvent-based high gloss alkyd paints can exhibit more unusual behaviour as they dry. The discolouration and decomposition are also of a progressive nature (Inoue and Koyano, 1991). The oils and solvents in alkyd paints and specialty coatings are toxic if released into the environment. They have the potential to contaminate drinking water supplies, ground water and can be toxic to plants and aquatic animals. Water contaminated by paints and the solvents used to clean painting tools can also contaminate drinking water supplies and other areas of the environment. Vapours released from alkyd paints are toxic to humans if inhaled over a long period of time in high enough concentrations. These vapours have the potential to start a fire if exposed to a spark or flame and support a fire once started because they are flammable, reactive or corrosive (Brouwer et al., 2005). Handling and safety procedures of alkyd paints should be in accordance with the material safety data sheet (MSDS).

Alkyd paints are generally, more difficult to maintain than the water-based paints. The use of fungicides such as pentachlorophenol (PCP) and 2-(4 thiazolyl)-benezimidazal (TBZ) have been observed to be safe and temporarily effective. However, the fungicide PCP turns brown after some years, while TBZ does not completely dissolve in a solvent (Inoue and Koyano, 1991).

1.1.3.3 Specialty Paints

Specialty paints are a group of modern chemical compounds designed for protecting materials under exacting conditions such as chemical tank linings, concrete coating at sewage treatment plants and other industrial applications. Examples of specialty paints include acrylic, asphaltic, epoxy, flexible ceramic, phenolic polyester, polyurethane and vinyl ester

paints. Specialty paints are gaining greater acceptance and becoming common in the paint industry. The hazard characteristics of specialty coatings are identified on the material safety data sheet (MSDS) provided by the manufacturer. These new generation paints are derived from chemical compositions that can withstand extreme environment and temperature conditions. Many specialty coatings are a two-component mix; a base and a hardener. Enamel paints consist of zinc oxide and lithopone in brown linseed oil and high-grade varnish (Galla et al., 1981). Luminous paints contain various phosphorescent sulphides of barium, strontium and calcium. Luminous paints have been implicated in human osteogenic sarcoma (Martland and Humphries, 2007). Water-colours for artists are finished either in dry cake or moist condition. In both cases, they contain the finest pigments ground in gum arabic or dextrin.

1.1.3.3.1 Varnishes

Varnishes are transparent paint solutions that solidify into a protective coating (Gillgrass et al., 2001). Opaque and coloured varnishes are called lacquers (Peters et al., 2000). They are produced by heating a drying oil, resin, drier, and solvent together. If applied as a thin film, varnish gives a hard transparent coating on drying. The numerous variations in composition and preparation of varnishes make their classification difficult. So-called spirit varnish, for example, is a resin dissolved in a volatile solvent that contains no drying oil, while asphalt varnish is a solution of asphalt that gives opaque, black coatings.

1.1.3.3.2 Lacquers

Lacquers are certain natural and synthetic varnishes, particularly those obtained from the sap of the varnish tree, *Rhus verniciflua*, a Japanese sumac, containing the phenolic resin urushiol (Peters *et al.*, 2000). The sap is heated to drive off moisture, leaving a brown syrup. Pigments are added and sometimes, diluting agents. The resulting material is applied as a thin coating to wood, metal or ceramic articles; when hard, the lacquer coat is polished smooth with an abrasive, and another coat is applied over it. Often, more than 30 coats are used on a fine piece of lacquer work. Commercial lacquers used for painting metallic objects often have a pyroxylin base.

1.1.4 Microbial Contamination of Paints

As a result of the wide range of organic and inorganic molecules that are present in both paints and painted surfaces, many different types of microorganisms grow on them, provided that favourable environmental conditions (humidity, temperature, light and to a lesser extent, pH) are met (Ciferri, 1999). Microbial contamination can be separated into two categories: deterioration while the paint is still in the liquid state (Da Silva, 2003) and microbial deterioration when the paint is applied to a surface and forms a film (Woods, 1982). Paints exhibiting the effects of microbial contamination develop problems of viscosity loss, gassing, malodour, discolouration and visible surface growth (Gillatt, 1992) which reduce their shelf lives or render them unusable.

The most commonly isolated bacteria genera in paints include Bacillus, Pseudomonas, Enterobacter, Proteus, Aerobacter, Escherichia, Micrococcus, Serratia, Aeromonas etc. (Miller, 1973; Woods 1982; Jakabowski et al., 1983 and Opperman and Gull, 1984). A wide range of anaerobic bacteria including Bacteroides, Clostridium, Desulphovibrio and Bifidobacterium have also been isolated (Opperman and Gull, 1984). Studies have shown that some fungi are also-associated with deterioration of paints. These fungi include Rhizopus arrhinus, Aspergillus niger, A. ustus, Penicillium citrinum, Chaetomium globosum, Alternaria alternata etc. (Adeleye and Adeleye, 1999). Allsopp and Seal, (1986); Gillat, (1992) and Grant et al. (1993) reported different fungal genera such as Aspergillus, Fusarium, Geotricum, Penicillium, Saccharomyces, Scopulariopsis, Sporobolomyces and Torula as the most commonly isolated fungi from water-based paints. Cladosporium is one of the major biological agents, if not the most significant agent responsible for fresco degradation (Nugari et al., 1993). Adeleye and Adeleye (1999) also reported the bacterial species associated with normal and deteriorated painted walls. They include Pseudomonas, Bacillus, Micrococus and Staphylococcus. The fungal genera isolated were Rhizopus, Penicillium, Cladosporium, Aspergillus, Alternaria, Fusarium and Curvularia.

Paints contain several microorganisms coexisting to effect deterioration. This deterioration is brought about by the interactions between the substrate and the microbes; the biosusceptibility of organic and inorganic constituents and the control and utilization of the

substrate by indigenous microorganisms. These microorganisms coexist as a synergistic microbial community in liquid paints (Smith et al., 2003). Several reports have described various types of microbial interspecies relationships, such as antagonism, competition, commensalism, and symbiosis between two microorganisms. However, there appears to have been no report to date to demonstrate that these relationships actually operate in water-based paint communities and how they affect the structure, function and stability of paints. The evaluation of the total network of inter-species relationships would be important to understand such complex communities. The mechanisms responsible for the stable coexistence of many species of microorganisms have not yet been clarified (Kato et al., 2005). One factor hampering the elucidation of these mechanisms is the difficulty of defining all members included in such complex microflora. Furthermore, it is even more difficult to clarify the roles of each member and the relationship between members of such a community. Hence, in order to facilitate our understanding of these mechanisms Kato et al. (2005) reproduced the stability and the function of a microflora by constructing a defined mixed culture consisting of microorganisms isolated from the microflora. Such approaches have often been applied to examine various microbial communities, especially in the field of pollutant biodegradation (Barreiros et al., 2003) and in biological investigations of oral bacterial communities (Ashelfold et al., 2002; Briones and Raskin, 2003).

If such a defined mixed culture were to be successfully constructed, it would facilitate the examination of general characteristics of all of the members in pure culture and the monitoring of the dynamics of the members in the community throughout a given cultivation period. Furthermore, by constructing a "knockout community" in which one of the members is eliminated from the defined mixed culture, the roles played by the eliminated member *insitu* and its impact on the other members of the community could be evaluated. This approach is derived from the same perspective as gene disruption studies, in which the role of a gene in an organism can be evaluated by the elimination of that gene. Therefore, it seems likely that the removal of a gene from a specific spoilage organism by curing may help to evaluate the spoilage potentials of the organism.

1.1.4.1 Sources of Paint Contamination

Microbial contamination of paints can originate from a number of sources including make up and wash waters, other raw materials, the manufacturing plant itself, and the packaging materials. Water may come from a number of sources including boreholes, or even rivers. If such waters contain residual organic matter, sterilizing procedures such as chlorination may still leave residual contamination (Gillatt, 1992). Town tap water may contain some bacteria. Powdered raw materials such as fillers, extenders and pigments contain bacteria and fungi which in an aqueous environment, may germinate and grow. Liquid raw materials such as defoamers, polymer emulsions and pigment dispersions are often susceptible to microbial attack and unless protected with an adequate concentration of biocide, may also introduce contamination into the formulation (Gillatt, 1992).

1.1.4.2 The Substrates

The fact remains that there are few habitats surrounding a painted wall (indoor or outdoor) that can be considered to be completely sterile. Microorganisms interact with the substratum which is considered a mere physical support or a source of energy and nutrients. Cellulose esters used as thickening agents in paint formulations serve as carbon sources for growth of a large variety of bacteria and fungi. Microbially-produced enzymes such as cellulases can remain active in a contaminated formulation long after the causative organisms have been eliminated by a biocide. This may result in paints which appear satisfactory on filing, suffering viscosity loss and reduced shelf life after a few months in the container. This happens because of the biodegradability of the paints and the additives (glues, emulsifiers, thickeners, etc.) that facilitate drawing or application of paint layers or enhance the aesthetic quality of the finished product (Ciferri, 1999).

1.1.5 Hazards Associated with Paint Formulation

1.1.5.1 Water-based Paints

Despite the decorative advantages of paints and their preservation of surfaces against environmental weathering, paints have some adverse effects on man. Man-made chemicals

used as refrigerants, fire retardants, paints and solvents cause considerable environmental pollution and human health problems as a result of their persistence, toxicity, and transformation into hazardous metabolites. Inhalation of paint fumes has been implicated in cases of heart failure (McGee and O' Malley, 1979). Spray painters are generally exposed to aerosols containing hexavalent chromium [Cr(V1)] via inhalation of chromate-based paint sprays. Evaluating the particle size distribution of a paint spray aerosol and the variables that may affect this distribution, are necessary to determine the site and degree of respiratory deposition and the damage that results from inhaled [Cr(V1)]-containing paint particles (Sabty-Daily et al., 2005).

In the 1970s, there was a substantial increase in the use of construction paints in many countries. Today, more than 90% of construction paints in Scandinavian countries are water-based (Hansen et al., 1987). In Germany, some water-based constructions paints (WCP) have the image and label of "environmentally safe products", which make them popular with doit-yourself painters. In the United States, WCP are mainly used outdoors as stains (Hansen et al., 1987). In other Western countries, WCP are mainly used outdoors as alternatives to the traditional enamels. Paints of the latter type contain about 50% volatile organic solvents (mainly white spirit), that may cause chronic or acute neurotoxic effects in painters (Van Vliet, 1989; Faassen and Borm, 1991). Moreover, emitted volatile organic compounds (VOC) can interfere with the nitrogen cycle, generating oxidizing compounds, like ozone, causing acute and chronic effects on the human respiratory tract (Bruring, 1989).

In the Netherlands, construction painting is the major contributor to the VOC emission of the painting trade (Bruring, 1989). Moreover, this emission cannot easily be controlled because construction painting is a discontinuous point source. The composition and health hazards of different kinds of WCP have been studied in Denmark (Hansen et al., 1987). Wall paints have been water-based for several decades already and are therefore, not alternatives for solvent-rich paints. However, it has become necessary to investigate whether or not health hazards might be expected from application of these alternative WCP. The health hazards of the WCP application were separated into occupational hazards and environmental hazards (Faassen and Borm, 1991). Occupational health hazards mainly occur during application of paints. Both professional and amateur painters are subject to these hazards, although, the

latter, less frequently. Environmental health hazards arise from human exposure to air, (drinking) water, and food which may be polluted due to application or spilling of the paints. Moreover, environmental health hazards can be caused indirectly by ecotoxic effects caused by the paint constituents.

Faassen and Borm (1991) carried out experiments to (a) track down the composition of WCP; (b) estimate the occupational and environmental exposure; and (c) estimate the health hazards due to application of WPC. Acrylic dispersion paints (ADP), being the majority of WCP reported were found to contain a number of functional components that are not present in traditional solvent-based construction paints (alkyd paints) (Table 1.1). Some examples of the hazards caused by these paints are given in Table 1.2. WCP also contain very specific organic solvents and preservatives. Organic solvents are added to ADP for several reasons. The main reason is their function in film formation. Preservatives are used for conservation of the binder and the paint during production and storage; moreover, these products contain bacteria-degradable compounds, like surfactants in an aqueous environment, and these products contain a nitrogen source as ammonia. Ammonia and volatile amines are used to stabilize the binder and the paint at a pH of 8 – 9. Less volatile amines create a longer "open time" after application. The water-soluble alkyd resin is solubilized with triethylamine.

Surfactants include antifoaming agents and emulsifiers of the binder, filler, thickener, and/or pigment. Corrosion inhibitors are needed to prevent corrosion of metallic paint cans and metallic parts of the painted material. UV absorbers are essential in paints for wood because ADP do not absorb the wood-destroying UV radiation. Table 1.2 presents information about the health hazards of some WCP constituents. The main occupational health hazards are headaches and acute chronic respiratory disorders (Hansen et al., 1987). Orthoergic eczema may occur due to frequent skin contact with WCP combined with scouring and extreme climate conditions. Such an eczema ameliorates the barrier function of the skin, causing toxic compounds to penetrate more easily through the skin in to the body (Faassen and Borm, 1991). Another important occupational health hazard is sensitization of the skin caused by monomers and preservatives, which can result in allergic eczema. Suspected carcinogenic

hazards are presented by some ADP due to percutaneous or lung uptake of the suspected carcinogens, acrylonitrile and formaldehyde. The suspected tetratogens, ethylene glycol ethylether present suspected teratogenic hazards. Table 1.3 shows the result of ecotoxicity tests and the assigned toxicological hazards of constituents of WCP.

However, during and after application, ADP can present some other health hazards such as irritation of the mucous membranes of eyes and nose as well as skin irritation and sensitization. This is in accordance with the Danish study in which irritation of nose and eyes were mentioned as the main complaints of WCP users (Hansen et al., 1987). In the Netherlands, 10 - 15% of the population is bronchial hyperreactive to irritating compounds (Estlander et al., 1984). Furthermore, about 15% of the population is atopic, resulting in a higher risk of getting orthoergic eczema (Estlander et al., 1984). Persons with orthoergic eczema and pregnant women have a higher risk of getting allergic eczema. (Menne and Christophersen, 1985). Some ADP contain compounds that should be regarded to be able to cause hematotoxicity, tetratogenicity, and carcinogenicity. Environmental health hazards from ozone due to volatilization of organic solvents from the paints are reduced strongly by using WCP. However, cleaning application materials of WCP under the tap can cause a significant burden to sewage treatment due to some slowly degradable compounds. One of them (polyacrylate) was reported also to clog the gills of fish (Faassen and Borm, 1991). When WCP are spilled to the soil, the water-soluble preservatives and slowly degradable compounds may affect soil organisms.

Table 1.2: Occupational and environmental health hazards due to application of WCP that contain compounds with toxicological properties. ^a

| Compound | Compound Concentration, % weight | M | sc | Other systemic mammalian toxicity | Ski S | n Ir | Fish irritation | Odor | lethalit |
|------------------------------------|--|-----|--------------|---|----------|---------------|--------------------|------|----------|
| Binders and their constituents | | | | | | | | | |
| Polyacrylate | 37 | - | - | <u>-</u> · | - | · | · - | + | ++ |
| Methyl methacrylate | 0.14 | + | - | . ? | + | + | + | + | - |
| Acrylonitrile | 0.006 | + | + | ? | ? | + | + | + | + |
| Butyl benzyphthalate | 1.4 | _ | _ | ? . | + | ? | - | - | + |
| Ammonia and animes | | | | | | | | | |
| Ammonia | 0.18 | _ | - | Lung | - | - | + | + | + |
| Dimethyl ethanolamine | 0.2 | _ | _ | Nitrosable | ? | - | + | . + | ? |
| Triethylamine | 1.0 | _ | - | Eyes, lung | ? | + | + | + | + . |
| Nitrosable | | | | | | | | | |
| Corrosion inhibitors | | | | | | | | | |
| Triethanolamine | 0.07 | · _ | = | Nitrosable | + | + | - | - 1 | ? |
| Sodium nitrite | 0.02 | . + | - | Nitrosable | · _ | - | - | - | + |
| Preservation | 1 | | | , | | | " | - | |
| Formaldehyde | 0.1 | + | + | Liver | + | + | + | + | + |
| (Chloro) methylisothiazolinon | (0.003) | - | - | ? | ++ | + | - | - | + |
| | | ļ | | | | | | | |
| Organic solvents ' | 7.0 | 1 | _ | Kidney, tetratogenicity | _ | _ | _ | - | + |
| Ethylene glycol | 7.9 | - | _ | Blood cells, tetratogenicity | _ | _ | + | + | _ |
| Ethylene glycol ethyl ether | 2.0 | - | - | Diddu Cella, lettalogericity | _ | _ | <u> </u> | | . 2 |
| Diethylene glycol butyl ether | 5.0 | - | - | | _ | - | - | | |
| Surfactants | | | | 2 | . ? | + | _ | _ | / ++ |
| Poly(oxyethylene)octyl phenylether | 1.6 | - | - | Noncue System | ? | + | [| - | + |
| Tributylphosphate | 0.6 | - | - | Nervous System | ; ++ | T | | | |
| Others Ammonia bichromate | | - | - | <u> </u> | | 2 | | _ | 2 |
| Hydroxymethylphenyibenzotnazol | 0.4 | | | luded: (++) health hazard evi | | | | | |

Abbreviations: (-) no health hazard; (+) health hazard not excluded; (++) health hazard expected; (?) unknown, insufficient data; (SC) suspected carcinogenicity; (S) sensitization; (Ir) irritation; (M) Mutagenility

Source: Fassen and Borm (1991)

T.

Table 1.3: Sources of (eco) toxicity tests and assigned toxicological hazards of constituents of WCP Toxicological hazard Boundaries Not harmful >15.000 Acute oral toxicity, rat Harmful 5.000 - 15.000(LD₅₀, mg/kg)^a Toxic 500 - 5,000Very toxic 50 - 500Extremely toxic 5 - 50Very extremely toxic < 5 -Not harmful 100 Acute fish (daphinia) Harmful 10 - 100Toxicity (LC₅₀, mg/L)^b Toxic 10 - 10Very toxic < 1 Toxic for reproduction Adequate studies with rat and rabbit Reproductive toxicity Unknown reproductive Inadequate animal studies **Toxicity** Mutagenic Bacterial (+ negative S9)c and nonbacterial test positive Mutagenicity Not mutagenic One of the tests positive Human carcinogen Sufficient epidemiological evidence Carcinogenicity Probably human carcinogen Sufficient animal experimental evidence No skin irritant No irritation Skin irritation test No skin irritant Slight imitation Slight skin irritant Intermediate irritation Strong skin irritant Strong irritation Corrosive for skin Corrosive Not skin allergen Low Guinea pig maximization test Slight skin allergen Medium Strong skin allergen High

Source: (Fassen and Borm, 1991)

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^aLD₅₀, does that causes 50% mortality within 14 days; ^bLC₅₀, concentration that causes 50% mortality within 24 to 96 hours: ^cS9, metabolizing supernantant of rat liver microsomes.

1.1.5.2 Dry Paint Spraying

*

One of the least studied areas of dermal exposure is exposure to paint dusts. Part of the reason for this lack of knowledge has been the lack of analytical methods to determine dusts on painted surfaces, as many dusts are insoluble and unreactive (Roff et al., 2004). Evaluation of skin exposure to powder paints and liquid paints is an important part of occupational risk assessment because substances may penetrate the skin and cause harm to the human body. Dermal exposure measurement methods are now available, but generally involve expensive techniques, high skilled technicians, and elaborate chemical analyses (Fenske, 1993; Van Hemmen and Brouwer, 1995). For risk assessment purposes, models have been developed by the USA Environmental Protection Agency (Mulhausen and Damiano, 1998; Brouwer et al., 2001) and by the United Kingdom Health and Safety Executive for European Union (European Chemicals Bureau, 1996) to estimate dermal exposure.

The spraying of a paint formula (Acramin F system) led to an outbreak of severe pulmonary disease (Ardystil syndrome) in the community of Valencia, Spain in 1992 among factory workers who worked in areas where textiles were air-sprayed (instead of being applied as pastes for screen printing), with dyes using the Acramin F paint system (Moya et al., 1994). In order to elucidate the underlying mechanisms of the toxicity of this paint and its main polymeric components, Acramin FWR, Acramin FWN, Acrafix FHN, and Acramoll W., Hoet et al. (1999) undertook studies using a battery of different cell types and assessing in vitro cytotoxicity by measuring LDH leakage. The study showed that as in in vitro studies, the three polycationic paint components, Acramin FWR (a polyurea), Acramin FWN (a polyamide-amine) and Acrafix FHN (a polyamine) exhibited considerable cytotoxicity (LC₅₀ generally below 100 µg/ml for an incubation of 20 – 24 h) in vitro, while Acramoll W, which is not a polycation, was almost non-toxic (in the concentration range tested).

The cytotoxicity was comparable in primary cultures of rat and human type 11 pneumocytes and alveolar macrophages as well as in the pulmonary cell line A549 and the hepatic cell line HepG2. In human erythrocyte, the toxicity was less pronounced. The workers reported that the multiple positive changes play an important role in the toxic mechanism. The epidemiological study showed convincingly that the outbreak was associated both in time

and location, with a formula change from Acramin FWR (a polyurea) to Acramin FWN (a polyamide-amine) in the paint system used. It was concluded that Acramin FWR and Acramin FWN have similar intrinsic toxicity and that these polymeric compounds, which have no irritant properties or systemic toxicity when given orally, exert a high unexpected, degree of cytotoxicity.

1.1.5.3 Occurrence of Metals in Paints

The toxic metals in hull paint leach into water during normal use, maintenance and application. They may end up in the food chains, killing marine life as they bioaccumulate, possibly contaminating sea food. Countries such as Canada and Denmark now restrict copper paints (Rabin, 1989), the kind most commonly used in recreational boats. However, other non-toxic silicone-based alternatives are available, but they are foul, harder to clean, more expensive and less durable. The challenge of an antifouling coating is to be able to address the arsenal of adhesives that marine bacteria, animals and plants use for sticking to surfaces. Hence, there is a potential conflict between protecting sea life and slowing invasive species (Fields, 2003). In the last few years, there has been a rapidly growing public concern over the need to eliminate lead-based paints due to their various health implications. Lead-based paints have been recognized as a high-dose source of lead absorption and a cause of lead poisoning in young children since the beginning of the twentieth century (Marino et al., 1990).

1.1.5.4. Uses of Lead in Paint Formulation

The addition of considerable amounts of lead in paint as pigments was once widespread because of its use as pigment, dispersing agent and drying agent but mostly because it provided durability to the paint (Rabin, 1989; Fassin and Naude, 2004). Basic lead carbonate, (PbCO₃) 2 and Pb(OH)2, called white lead, have been used for over 2,000 years as a white pigment in paint production. They are also used in ceramic glazes and in making other pigments. Red lead, or minium (Pb₃O₄), a scarlet, crystalline powder formed by oxidizing lead monoxide, is the pigment in paint used as a protective coating for structural iron work and steel work. Lead chromate, or chrome yellow (PbCrO₄), a crystalline powder used as a

yellow paint pigment, is prepared by the reaction of lead acetate and potassium bichromate. Chrome red, orange chrome yellow, and lemon chrome yellow are some of the pigments obtained from lead chromate. Lead (II) ethanoate (Pb (C₂ H₃O₂)₂ . 3H₂O), a white, crystalline substance called sugar of lead because of its sweet taste, is prepared commercially by dissolving litharge in ethanoic acid. It is used as a mordant in dyeing, as a paint and varnish drier. The shelf life of paints was thus improved, yet the problem of plumbism was created. In recent years, however, because of the dangers of lead poisoning, the use of lead-based paints for interior use has largely been discontinued (Needleman, 1998).

Child-lead poisoning gained wider recognition since the mid-1920s as a common childhood disease resulting from lead paint in the home (Rabin, 1989). However, awareness that lead-based paint is a source of lead poisoning in children dates back to the first few years of the twentieth century (Berney, 1993; Fassin and Naude, 2004). Giving the continuing toll taken by child lead poisoning and the considerable resources that will be required to deal with the problem, it may be useful to consider determining the shelf life and improving the same with the use of broad spectrum biocides.

1.1.5.5. Toxicity of Lead Paints

Lead is highly toxic. Chronic lead exposure may lead to developmental delay and the effects are usually felt after it has accumulated in the body over a period of time. The symptoms of lead poisoning are anaemia, weakness, constipation, colic, palsy, and often a paralysis of the wrists and ankles (Bellinger et al., 1992; Schwartz, 1994; Banks et al., 1997; Satcher, 2000; Dietrich et al., 2001; Fassin and Naude, 2004). Flaking lead-based paints and toys made from lead compounds are considered serious hazards for children. Children are especially at high risk from lead, even at levels once thought safe. Lead can reduce intelligence, delay motor development, impair memory and cause hearing problems and troubles in balance. In adults, one lead hazard is that of increased blood pressure. In the United States, at the beginning of the 20th century, white lead pigment in paint had been recognized as toxic and restricted since 1915. It had been banned from professional use since 1926 and from craft work since 1948. Consequently, it remained only in ancient, often dilapidated housing. Screening for lead toxicity is usually recommended for children living in houses built before 1950 (Sanborn et al., 2002).



Plate 1.1 Advertisment featuring the Dutch Boy trademark on a can of white-lead paint which emphasized the durability of the product.

Source: Rabin (1989).

1.2 Paint Degradation

Increasingly, it has become evident that many materials can be degraded by the presence and/or activities of microorganisms. Paints are no exception and often contain biocides in an attempt to control such damage. The major groups of microorganisms involved in degradation of in-can paints and the dry paint films are bacteria, fungi, algae and cyanobacteria all of which are able to survive under conditions of stress such as drying (Ciferri, 1999; Da Silva, 2003). Remedial action for deteriorated water-based paints is usually unsuccessful as cellulolytic enzymes produced by the microorganisms which are relatively stable and active over a long period (Saad, 1992) will be unaffected by modern, broad spectrum biocides (Gillatt, 1992).

The microbiological degradation of water-based paints occurs because water-based paints are potentially prone to in-can attack by both bacteria and fungi. These microorganisms, needing basically light, water and organic nutrients to grow reduce drastically the shelf life of waterbased surface coatings and aesthetic values of painted surfaces/walls. One of the first signs of microbial activity in in-can paints is viscosity loss caused by microorganisms which release enzymes that can digest the traditional cellulosic thickeners. The role of bacteria and their cellulases in paints have been investigated (Goll and Winters, 1974). Miller (1973) pointed out that cellulose esters used as thickening agents in paint formulations serve as carbon sources for growth of bacteria and fungi. They are liable to enzyme hydrolysis leading to decrease in viscosity of the paints (Saad, 1992; Toothill et al., 1993). These enzymes which are capable of functioning independently of the cells that produce them are large proteinaceous molecules that attack the polymer chains of the thickener in water-based paints and break them down into cellobiose, which are smaller compounds that are no longer capable of functioning as a thickener. The cellobiose is then further degraded to glucose, which, bacteria and fungi ferment, producing acids and carbon dioxide (Reilly, 1991). The resulting acid formed by the degradation significantly lowers the pH, causing more problems (Alba et al., 2003). As the breakdown of the thickener continues, the paint separates and the solid sediments settle to the bottom of the container, indicating loss of viscosity (Bastos et al., 2003). Due to the carbon dioxide, nitrogen dioxide and hydrogen sulphide produced, it is common for contaminated paints to have foul odours, bulging cans and even lids that pop off the containers. Finally, the paints become discoloured, having a reduced shelf life.

Cellulose is the most abundant biopolymer occurring in nature and in agricultural and many industrial wastes. Cellulosic derivatives are often used as thickeners in the paint industry. The model for the complete depolymerization of crystalline cellulose by fungi which is often referred to in bacterial studies, is thought to involve synergistic action of at least two cellulase components, namely endo-1, 4 beta-glucanase and exo-1, 4-beta-glucanase, the latter often being called cellobiohydrolase (Ryu and Mandels, 1980). Cellulase(s) are relatively stable enzymes which are active over long periods. The inactivation of cellulases is very important to control paint film biodeterioration. Once a water-based paint has been contaminated by microorganisms, its physical and chemical properties change and the microorganisms start to multiply and attack organic components in the paint system. Alba et al. (2003) reported the tolerance and growth of the fungus, Scopulariopsis brevicaulis as the sole biodegradation agent of the main components of cellulose paint thinners (toluene, acetone, isopropanol and xylenes) isolated from a thinner biodegradation microbial consortium. Once a celluloid object as paint has been fabricated, it becomes subject to the chemical, physical and biological conditions of its environment. Cellulose-based formulations that have been exposed to undesirable environmental conditions by microorganisms is apt to be discoloured, warped, swollen and softened. Environmental conditions usually alter the enhancing degradation of cellulose nitrate molecules. This degradation generally leads to lower viscosities (Reilly, 1992).

Bertram and Dale (1985) reported two major ways of converting cellulose to glucose: chemical versus enzymatic. The research on both methods has for decades occupied the attention of many investigators worldwide. Due to the fact that each cellulose molecule is an unbranched polymer of one thousand to one million D-glucose units, linked together with beta-1, 4 glycosidic bonds, cellulose from various sources are all the same at the molecular level. However, they differ in the crystalline structures and bindings by other biochemicals. It is this difference that makes possible a persistent research on cellulose. The model cellulose compounds most commonly used in today's paint industries are carboxymethyl cellulose (CMC), which has a generally amorphous structure, and Avicel, which has a highly crystalline structure conditions (Linko, 1977).

There are two types of hydrogen bonds in cellulose molecules: those that form between the C₃OH group and the oxygen in the pyranose ring within the same molecule and those that form between the C₆OH group of one molecule and the oxygen of the glucosidic bond of

another molecule. Ordinarily, the beta-l, 4 glycosidic bonds themselves are not too difficult to break. However, because of these hydrogen bonds, cellulose can form very tightly packed crystallites. These crystals are sometimes so tight that neither water nor enzyme can penetrate them; only exoglucanase, a subgroup of cellulase that attacks the terminal glucosidic bond, is effective in degrading it. The inability of water to penetrate cellulose also explains why crystalline cellulose is insoluble. On the other hand, amorphous cellulose allows the penetration of endoglucanase, another subgroup of cellulase that catalyzes the hydrolysis of internal bonds. The natural consequence of this difference in the crystalline structure is that the hydrolysis rate is much faster for amorphous cellulose than crystalline cellulose. The process of breaking the glucosidic bonds that hold the glucose basic units together to form a large cellulose molecule is called hydrolysis, because a water molecule must be supplied to render each broken bond inactive. In addition to crystallinity, the chemical compounds surrounding the cellulose also limit the diffusion of the enzyme into the reaction sites and play an important role in determining the rate of hydrolysis (Ghose, 1977; Bertram, 1985). The conversion of cellulose into glucose is now known to consist of two steps in the enzyme system of Trichoderma viride. In the first step, beta-1, 4 glucanase breaks the glucosidic linkage to cellobiose, which is a glucose dimer with a beta-1, 4 bond as opposed to maltose, a counterpart with an alpha-1, 4 bond. Subsequently, this beta-1, 4 glucosidic linkage is broken by beta-glucosidase.

1.2.1 Biodegradation of Applied Paints

Microbial deterioration of painted walls is a phenomenon often encountered by conservationists during the restoration of ancient buildings. Phototrophic biofilm forms act as primary colonizing layers on the internal and external surfaces of historic and cultural buildings all over the world: from the wooden huts of the first Antarctic explorers, to the stone buildings of ancient civilizations. Fungi, algae and bacteria can all grow on applied paint films and solvent and water-based coatings are both susceptible (Gaylarde et al., 2003).

1.2.2. Weathered Painted Walls: Moisture, Molds and Decay Problems

The occupants of moisture-damaged buildings suffer from various respiratory and other health disorders (Borneberg et al., 2004). Inhalable components or metabolites of microbes growing on moisture-damaged painted walls are considered potential inducers of these

effects (Torvinen et al., 2006). The biotransformation process on painted walls attains highest levels in warm-humid climates where the environmental conditions are extremely favourable to the growth of most organisms. Painted films are exposed to weather and susceptible to influence of environmental parameters. Physical, chemical and biological factors interact with constitutive materials, inducing changes both in its compositional and structural characteristics. The biological aspect of this transformation is due to the metabolic activity connected with the growth of living organisms (Inoue and Koyano, 1991; Saad, 1992; Adeleye and Adeleye, 1999). Ogbulie (2004) reported the occurrence of the following bacteria genera: Enterobacter, Staphylococcus, Pseudomonas, Bacillus, Micrococcus and Streptomyces on normal and deteriorated painted walls. The fungal genera isolated included: Rhizopus, Penicillium, Cladosporium, Aspergillus, Alternaria, Fusarium and Curvularia. The biodegradability of painted walls by a large variety of microbial species is due mainly to their organic and inorganic constituents (Ciferri, 1999; Da Silva, 2003). This factor makes water-based paint a potential ecological niche that may be exploited by these microbial species. The microflora attacking painted walls include virtually all species of microfungi because the variety of organic components of these paints can represent a carbon source for practically all species. In addition, they show a great tolerance for the prevailing environmental conditions and can use condensation moisture as a source of water, necessary for microbial growth. The occurrence of microalgae and cyanobacteria on monuments (Ortega-Calvo et al., 1991; 1993) or plaster (Danin et al., 1982) has been investigated both for their ability to etch mineral components (Danin et al., 1982) and to form aesthetically coloured patches and in some cases, a reddish staining of marble (Pietrini et al., 1985). The presence of algae can assume great relevance, especially for monuments exposed in wooden environment (Tiano and Caneva, 1987) even if the metabolic activity and the remains of the dead cells promote the development of heterotrophic organisms and lower plants (Ortega-Calvo et al., 1993).

1.2.3. The Bacterial Actiology of Discolouration of Wall Paintings.

The microbial colonization of masonry and historical wall paintings by fungi, algae and bacteria may result in structural and/or aesthetic deterioration of painted surfaces (Ciferri, 1999). The formation of pigmented biofilms, biomineralization, degradation of organic binders and, discolouration are common deleterious effects of microbial growth. It is now

well established that the identification of the whole microbial diversity present on painted surfaces is an essential requirement for the rational design of prevention and restoration strategies. The structure and microbial aetiology of biodeteriorated monuments and painted surfaces has been investigated (Amann, 2000; Theron and Cloete, 2004; Gonzalez and Saiz-Jimenez, 2005). This is because the inventory of microorganisms responsible for biological deterioration of ancient paintings has become an integral part of restoration activities. The bacterial community from three discoloured painted walls in Italy was investigated and characterized (Imperi et al., 2007). The eubacterial population was prevalently composed of Actinobacteria among which Rubrobacter radiotolerans- related bacteria accounted for 63 – 87% of the bacterial community in the sampled site. Archaea, with prevalence of Haloarchaea- related species, were detected in one of the three sites where they accounted for less than 0.1% of the total microbial community. The investigation provided the first evidence of a casual relationship between heavy contaminations by Rubrobacter-related bacterioruberin- producing bacteria and rosy discolouration of ancient wall paintings.

1.3. Biofilm Formation

The formation of biofilms on painted walls results in aesthetic discolourations. The traditional model of biofilm formation proposes development in discrete steps. These involve formation of a conditioning film, transport of microbes to the surface, and reversible initial adhesion through non-specific Van der Waals forces, followed by irreversible attachment to the painted walls and the production of extracellular polymeric substances (Busscher and Van der Mei, 2000; Hsueh et al., 2006). Biosurfactants have been reported to play various roles in biofilm formation. Pellicle or surface biofilm formation in B. subtilis also required surfactin (Conelly et al., 2004). It has been reported that the addition of about 0 - 1 mg of surfactin per ml could rescue pellicle formation by surfactin-deficient mutants of B. subtilis. Surfactin produced by B. subtilis 6051 was required for biofilm formation in microtiter plates and on Arabidopsis root surfaces (Bais et al., 2004). In contrast, the addition of surfactin inhibited biofilm formation by Salmonella enterica ser ovar typhimirium, Escherichia coli, and Proteus mirabilis but not by Pseudomonas aeruginosa (Mireles et al., 2001). This may account for the persistent occurrence of Pseudomonas aeruginosa on biodeteriorated painted

walls and on biofilms formed on spoilt paints. Rhamnolipid, a biosurfactant produced by Ps. aeruginosa, was reputed to be involved in the development and maintenance of biofilm architechture (Davey et al., 2003; Lequette and Greenberg, 2005). On the contrary, Boles et al. (2005) observed that rhamnolipids mediated the detachment of Ps. aeruginosa from biofilms.

The cell membrane of Gram-negative bacteria allows the transport of water molecules. Weiss et al. (1991) showed that factors other than molecular size, such as the enzymatic hydrolysis of organic phosphates and the interaction of the substrates with the cell surface, are important for cell utilization of phosphates. Pseudomonas spp. show capability of utilizing organic phosphates as a phosphate source. This property could also be utilized by Ps. aeruginosa in adhering to biodeteriorated surfaces in addition to cell surface hydrophobicity which has been recognized as a physical, measurable characteristic of bacteria (Nikovskaya et al., 1989) and this property has been commonly investigated in the adherence of bacteria to surfaces like biofilms (Rosenberg and Doyle, 1990) on painted surfaces. This also favors the indigenous microorganisms in water-based paints. Most studies related to environmental cross contamination carried out in industries showed that a daily cleaning and disinfection of the painted walls resulted in a thirty-fold reduction of bacterial numbers. Therefore concrete or masonry walls require coatings or treatments that can be efficiently cleaned, but remained impermeable to moisture, cleaning solutions, food acids, fats and other materials. Ha et al. (1995) also examined coating materials for walls and ceilings as potential sources of environmental cross contamination in a poultry processing plant environment. It was observed that when coating materials were inoculated daily, the chemical sanitizer used in the study effectively decreased surface contamination of uncoated and painted concrete. At many places along the production lines in a paint industry, raw materials for paint production come in close contact with surfaces of equipments, machines, tables, walls and floors. This can result in the contamination of the finished product. LeChevallier et al. (1988) examined the inactivation of biofilm bacteria and characterized the interaction of biocides with microbial interfaces. The research examined four disinfectants (hypochlorous acid, hypochlorite, chlorine dioxide, and monochloramine), three types of surfaces (granular activated carbon, metal coupons, and glass microscope slides), two bacterial types (HPC bacteria and coliforms) as well as several alternate biocides (copper, zinc, sodium chlorite,

and alkaline pH). The results reveal important properties of the compounds which can be exploited to improve inactivation of biofilm bacteria both in the liquid paint and on the painted surfaces. The mechanisms of reduced susceptibility to biocides of bacterial cells present within biofilms have been the subject of considerable experimentation and debate (Gupta et al., 1999; Gilbert and Mc Bain, 2001). These mechanisms include:

- > Reduced access in biocide molecules to bacterial cells.
- > Chemical interactions between biofilm and biocides.
- ➤ Modulation of the microbial environment producing nutrient and oxygen -limited and starved cells.
- > Production of degradative enzymes that might be effective at lower biocide concentrations within the biofilm.
- > Genetic exchange between cells.
- > Quorum sensing.
- > Presence of persisters and of pockets of surviving organisms
- > Adaptation and mutation within the biofilm and
- ➢ Biocide efflux.

In nature, it is likely that paint biofilms will consist of mixed populations of different types of microorganisms. Biofilm formation is a major reason for the refractory response of many organisms to biocide (Russell, 2003). There could also be different target site affinities for biocides in different types of microorganisms although, this aspect has been less widely studied.

1.4. The Metabolic Activity of Biofilms

Biofilm cells differ phenotypically from their free-floating counterparts. Differential growth rates in biofilms are often referred to, particularly in response to limited diffusion of oxygen and nutrients. Bester et al. (2005) observed that the growth rates of attached *Pseudomonas* spp. strain CT07 cells were notably higher than the maximum specific growth rates measured in batch culture. The metabolic activity of paint biofilms is theoretically controlled by environmental conditions at the painted surface and the expression of specific genes induced by adhesion. Investigations into the genetic basis of biofilm formation and development

revealed several genes that are involved in biofilm formation. For example, genes encoding for flagella, type I and type IV pili, surface adhesins, homo serine lactones, and several others have been identified as being involved in the formation of biofilms under various environmental conditions (Pratt and Kotler, 1999). While numerous studies have investigated the changes in gene expression when microbes attach to surfaces like spoilt paints and biodeteriorated painted films, the process of detachment has received little attention (O'Toole et al., 2000) and therefore, affords an opportunity for future research. However, once surface colonization has taken place, detachment of adherent cells is difficult and expensive, hence they leave permanent ugly marks on painted surfaces. While it is thought that a lack of internal cohesive forces or unfavorable environmental conditions may result in the detachment of parts of the biofilms on painted walls, the possible involvement of genetic determinants in the detachment process of individual cells has only recently been addressed (Bester et al., 2005).

The active detachment of cells from biofilms can be mediated through the expression of extracellular enzymes that target the exopolysaccharide component of the biofilm matrix, as was shown when alginate lyase was expressed in alginate-producing Pseudomonas 1994). The activity of an N-(Boyd and Chakrabarty, biofilms aeruginosa acetylglucosamonidase (dispersin B) produced by Actinobacillus actinomycetemcomitans has been demonstrated against a component of the Staphylococcus epidermidis biofilm matrix. Enzymatic activity not only resulted in the detachment of existing S. epidermidis biofilms, but also prevented initial colonization. Gilbert et al. (1993) noted that since changes in bacterial physiology occur after contact with a surface, one could argue that an alteration in the properties of an attached bacterium could result in detachment. Biofilm-detached Escherichia coli cells were found to be significantly more hydrophilic than the attached population, which Allison et al. (1990) suggested could reflect the involvement of the cell division cycle in detachment from biofilms.

Sauer et al. (2002) showed that the development of biofilm by Pseudomonas aeruginosa results in the detachment of adherent bacteria. They observed motile cells exiting from within attached cell clusters, leaving behind a hollow shell of non-motile cells embedded in a matrix. Whole-cell protein profiles indicated that detached cells were more closely related to

planktonic cells than mature biofilm cells. The authors suggested that these detached bacteria are in transition from an attached to a planktonic phenotype (Sauer et al., 2002). The contention that detachment is a discrete step in the process of biofilm development was further supported by the observations of Kaplan et al. (2003). They reported that the detachment of non-motile A. actinomycetemcomitans from a biofilm is dependent on the synthesis of a lipopolysaccharide component. While the attachment and development of the biofilm was not disrupted when the gene for a polysaccharide was interrupted, the detachment of single cells and/or small clusters from the biofilm was abolished (Kaplan et al., 2003). This result generally suggests that biofilm formation on painted walls may or may not be plasmid-mediated.

1.5. Mechanism of Aggression and Microbial Succession

The autotrophic, nitrifying bacteria found on many different types of masonry and considered responsible for the biologically-induced deterioration of building materials (Hueck Van Der Plas, 1968) can be considered the pioneering inhabitants of many painted walls. These bacteria have been investigated for their ability to form aesthetically coloured patches and oxidize to nitrate the ammonia present in the atmosphere, thus promoting growth of heterotrophic microorganisms. The metabolic activity and the remains of the dead cells of these first colonizers promote the development of both heterotrophic organisms and lower plants which are capable of hydrolyzing bacterial cell walls (Ortega-Calvo et al., 1991, 1993). The next group of organisms are the fungi, which are strictly heterotrophic organisms that need organic matter to grow. Some fungal species (Penicillium, Cephalosporium, Trichoderma, Fusarium and Phoma) have a greater biochemical decay potential than lichens (Iskandar and Syers, 1972). They chiefly utilize the polysaccharides coming from microbial cell walls, metabolic intermediates and storage materials that are available on painted surfaces. The last groups in the succession are the lower plants and weeds. These lower plants are indicators of wet conditions as they need very damp environment to complete their reproductive phase (O' Neill, 1988). The development of microflora and macroflora is heavier and more noxious on biodeteriorated painted walls in tropical climates where high rainfall and temperature greatly increase the growth of higher plants on monuments (Tiano and Caneva., 1987) than in temperate environments.

1.6. Use of Biocides in Paint Production

Increased costs of disposal of spoilt emulsion paints, allied with associated environmental difficulties and the financial loss; involved, have led to demands for improved remedial techniques. Contaminated paints can be treated with a high level of biocide, the so called "kill dose" to eliminate contamination, although the initial viscosity can not be recovered (Gillatt, 1992). Microorganisms vary in sensitivity to antimicrobial agents depending on their growth phase (greater during logarithmic phase) and the nature of the substrate in which they are found (Mirsha et al., 1995). Biocidal action may result through physiochemical interaction with microbial target structures, specific reactions with biological molecules, or disturbance of selected metabolic or energetic processes. Mechanism of action studies of existing antimicrobial agents can provide direction to the development of novel biocides (Lambert et al., 2001) which can be incorporated into paint formulations to prevent spoilage.

Da Silva (2003) reported the efficacy of two biocides used to protect paint films. One, a formulation containing diuron (a herbicide), carbendazin (a fungicide) and octylisothiazolinone (OIT- a broad spectrum biocide), and the other, a mixture of isothiazolinone and benzamidazole derivatives. The biocides were found to be effective against cyanobacterial growth and the spores of Aureobasidium pullulans, Aspergillus niger and Penicillium spp. The same biocide can be more or less active on different strains present in the consortium (Young et al., 1995). Hence, the selected biocide should always be tested on test specimen made with the same material, possibly colonized with the same biocoenosis developing on it. More recently, some applications have been made using protective or consolidating polymers alone or mixed with biocides in order to enhance their efficacy (Grant and Bravery, 1985; Tiano et al., 1995).

Normally, the results of positive biocide treatment are clearly visible on the "in situ" biological growth with the exception of lichens which can remain macroscopically unchanged for a long time even if the treatment was effective (Mirsha et al., 1995). The lasting effect of a treatment in outdoor conditions ranges from 1-3 years depending on type of the chemical used and environmental conditions to which the treated surface is exposed. If the biocide is to be washed off after its action, or left as preventive on the surface is a matter of choice by the production team (Mirsha et al., 1995).

1.7. The Relationships and Susceptibility Patterns of Microorganisms to Antibiotics and Biocides

Bacteria resistant to both the antibiotics deployed to prevent spoilage and those used to treat spoilt paints would be formidable microbes. There are many ways in which bacteria are able to resist antibiotics and biocides (Russell, 2000). The efficacy of a biocide depends on the ability to traverse the outer cell layers of the organisms. Different cell wall types exist for example in members of the group Archaea, with the peptidoglycan analogues, pseudopeptidoglycan, polysaccharide, protein, or glycoprotein being present. Thus, it is not surprising that uptake of biocides might differ greatly in a wide range of organisms in which the composition of the outer cell layers may have a limiting role, albeit for different reasons. However, Gram-negative bacteria resistant to antibiotics have been found to be susceptible to biocides (Stickler, 2002). Gram-negative bacteria, especially Ps. aeruginosa, show reduced susceptibility to biocide compared with the Gram-positive cocci (Russell and Chopra, 1996). The major reason for their recalcitrance to biocidal activity is the lipid-rich, waxy cell wall which limit intracellular uptake of many biocides. Bacterial spores tend to be much less susceptible to biocidal agents than non-sporulating bacteria. An obvious reason is to be found with the nature and composition of the spore coats and possibly cortex which present an effective permeability barrier to the entry of many biocides. A particular biocide may thus inactivate (or sometimes inhibit) more than one type of microorganisms (Russell, 2003).

Wolf and Riley (1965) described the fungistatic performance of 10, 10'- oxybisphenoxarsine in the exterior latex and asphalt coatings. This fungicide has been found to be outstanding in its activity against bacteria and fungi. Parallel tests with known fungistats for comparison (2,3,4,6-tetrachlorophenol and phenylmercuric acetate) have demonstrated its superior activity and persistence in an exterior acrylate paint film and in an asphalt coating. In view of its superior antimicrobial activity and its persistence, it can be used in applications in which there is no danger of ingestion while simple cleaning procedures with water-jet have been tentatively used for the eradication of biological growth (Leznicka, 1992). The ultimate approach is to increase the susceptibility of organisms to biocides prior to treatment, using product such as EDTA (Pantazidou and Theoulakis, 1997) or ionizing radiation (Tayler and May, 1994) which could lead to the use of even lower concentrations of biocides with lower

environmental impact (Pantazidou and Theoulakis, 1997). Ultraviolet rays have been used especially against bacteria, algae and fungi in the treatment of venders and plasters (Tiano, 1994). The part of the UV spectrum with germicidal activity is between 200 – 300 µm, with a maximum of activity between 230 – 275 µm. However, UV radiation can modify some materials such as cellulose, proteins and the colours (natural or dyes) of surfaces (Tiano, 1994).

Galeano et al. (2003) reported the antibacterial properties of a particular silver-zinc zeolite preparation, the AgION antimicrobial, applied to stainless steel sheets. The challenge organisms used were species of the genus Bacillus, chosen for their environmental ubiquity, their ability to form resistant spores, and their known roles as agents of food poisoning (B. cereus, B. anthracis), food spoilage (B. subtilis), and biodeteriorism (B. anthracis). It was observed that the silver-zinc zeolite present in AgION antimicrobial-coated stainless steel is effective at inactivating vegetative cells of the three Bacillus spp. tested. However, it should be stressed that the efficacy of the AgION antimicrobial was determined under laboratory conditions where parameters such as the suspension medium, ionic strength, pH, temperature and relative humidity were strictly controlled. Takai et al. (2002) have also demonstrated strain, species, and environment-species differences in the inactivation rates of various bacteria exposed to silver zeolites.

There is evidence to indicate that the antibacterial activity of silver zeolites results from the generation of reactive oxygen species (ROS) derived from dissolved oxygen in aerobic environments, including super oxide anions, hydrogen peroxide, hydroxyl radicals, and singlet oxygen, and that the antibacterial activity of silver zeolites can be inhibited by ROS scavengers (Inoue et al., 2002). In this context, it makes sense that the different species of Bacillus used in the study exhibited greater or lesser sensitivity to antibacterial zeolites due to intrinsic differences in their abilities to handle oxidative stress (Herbig and Helmann, 2002). Furthermore, it is not surprising that dormant spores are resistant to silver-zinc zeolites owing to the high resistance to ROS conferred by the spore coat layers (Riesenman and Nicholson, 2000). Addressing such considerations could lead to the design and development of more effective antimicrobial coatings.

1.8. Alternate Biocides

Several reports have indicated different attempts with novel approaches to combat biofilm problems on painted walls. Copper sulfate has been applied to biofilms to inactivate coliform organisms (Geldriech and Stevens, 1986). This practice was based on the observation that copper can injure and kill coliform bacteria (Domek et al., 1985). Martin et al. (1982) found that elevated pH helped control coliform bacteria, whereas Lowther and Moser (1984) found that application of zinc orthophosphate seemed to alleviate the problems. The exact reason for the success of zinc orthophosphate is not known. But the toxicity of zinc to microorganisms was thought to be a possible factor. LeChevallier et al. (1988) showed that these alternate biocides had some effectiveness on suspended bacteria but limited activity against biofilm microorganisms. The combined effect of the biocides with other disinfectants however, was not tested and could have some synergistic effect.

1.9. Predictive Modeling

Estimation of shelf life is critical to the successful marketing of a product. Variations in the production processes of paints may contribute to inconsistent product quality. Variation factors such as raw materials, production environment, packaging materials and storage conditions can influence the overall quality of a paint product as perceived by the consumer. The shelf life of any product can be predicted as the time required by the specific spoilage organisms to multiply from the initial level to a spoilage level (Dalgaard, 1995; Koutsoumanis and Nychas, 2001). Water-based paints are highly susceptible to biodeterioration (Gillat, 1992; Adeleye and Adeleye, 1999; Da Silva, 2003). Paint shelf life is influenced by a number of factors, such as initial microbiological quality, handling and packaging materials.

Several problems are related to the use of microbial, sensory, and biochemical methods of shelf life determination mainly due to time and sensitivity limitations. An alternative to these methods is predictive microbiology. Prediction of paint quality can improve significantly, its distribution and marketing (Koutsoumanis, 2001). The use of mathematical modeling of microbiological behaviour to predict and evaluate shelf life is receiving commendable

interest. Researchers are attempting to use mathematical equations that incorporate such critical growth factors as pH, a_w , and NaCl content to predict microbiological growth and/or toxin production in order to replace traditional time—intensive challenge studies. Predictive equations can be divided into probabilistic, regression, Arrhenius and square root models (Skinner et al., 1994). The models can be used to predict time to reach a critical level under constant conditions within the range tested. Although, there is rapid progress in the field of chemical detection technology, little of this technology appears to have found application in the estimation of shelf life of products and early detection of spoilage (McMkeen and Ross, 2002). Predictive microbiology aims to summarize the probable behaviour of spoilage organisms and the progression of spoilage processes in different products. The quantitative knowledge generated in the field of predictive microbiology, provides a sound basis for the rational development of devices with which to monitor paint shelf life during storage, distribution and retail sale.

Applications of mathematical modeling for shelf life predictions require sufficient knowledge of the product spoilage mechanisms (Koutsoumanis and Nychas, 2001) and the specific spoilage organisms (SSO) (Gram and Russ, 1996). Koutsoumanis (2001) presented a mathematical model for the effect of temperature on the growth of the SSO (which was Pseudomonads), of aerobically stored gilt-head seabream. The data on Pseudomonad growth from 23 experiments with gilt head seabream stored at different isothermal conditions were collected and modeled as a function of temperature using a Belehradek type model. The ability of the model to predict microbial growth at non-isothermal conditions was evaluated.

- King

The comparison between the observed and the predicted growth of Pseudomonads on gilt-head seabream under dynamic temperature models take a limited number of factors into consideration compared to the numerous factors influencing growth in paint products, this phenomenon named "completeness error" (McMkeen and Ross, 2002). Risk estimates for paint products will usually depend heavily on the numbers of microorganisms present in the paint at the time of use. As these data are seldom available directly, attention has turned to predictive microbiology as a means of inferring exposure at the time of use. The expression of microbial ecology knowledge in predictive microbiology models provides a better

understanding of shelf life using the tools of risk assessment (Ross and McMkeen, 2003). This is considered to be relevant in this study. The construction of predictive models involving equations that can use the information from a large data base to predict spoilage time was the core objective of this study.

1.10. Statement of the Problem

The paint industry suffers considerable economic losses as a result of microbial attack in the liquid state which results in spoilage and is evidenced by viscosity loss, gassing, malodour, discolouration and visible surface growth. Although, viscosity loss, a major indication of paint spoilage, can be treated with high level of broad spectrum biocide; subsequent rethickening is impossible as a result of cellulolytic enzymes produced by microorganisms which are usually unaffected by modern biocides. This seriously compromises the adhesion and durability properties of paint as well as its decorative function. The contamination occurs during production and poses greater problems when they are not detected until the paint reaches the end user, since there is no shelf life indication on the paints. In Nigeria, there are up to 100 paint manufacturing companies (Adeleye and Adeleye, 1999) but due to lack of appropriate regulatory acts, paints are produced without a shelf life indication. A number of paint industries have recorded numerous cases of foul smelling, contaminated paints being returned to them from buyers of the product and this results in significant wastage and losses. Due to the fact that paint manufacturers themselves are ignorant of the shelf life of paints, they continue to sell expired paints and paints that are near expiration to consumers. Therefore, the determination and indication of shelf life is a major challenge facing the paint industry, considering also the cost of repainting deteriorating painted walls.

The consequences of biofilms occurring on storey buildings of ancient civilization and contemporary buildings include aesthetic and structural damages on our cultural heritage. As aesthetic damage, one must consider pigment discolouration, stains and formation of paint biofilms on the painted surface, whereas as structural damage, one must consider cracking and disintegration of paint layers, formation of paint blisters and degradation of the support glues and binders resulting in the detachment of the paint layer from the support. Of course

the two types of damages are closely linked, and in the long run structural damage Dark coloured fungi and profoundly affects the aesthetic quality of a painted wall. cyanobacteria produce pigments that cause green, red, brown and black discolourations to be formed on buildings. Although, the pigments are useful to the microbial cells, protecting them against various types of stress, they add yet another weapon to the microbial arsenal against historic monuments. The removal of such deteriorated coatings results in potential health problems and high expenses (Wolf and Riley, 1964; Gaylarde et al., 2003; Jacobs et al., 2003). Fungal growth on a paint film normally appears as dark spots on the surface and is sometimes confused with dirt. Water supports germination, hyphal growth and sporulation The spores produced become a source of pollution (Saad, 1992) and can be a of fungi. significant health hazard to persons with respiratory allergies. Panaccione and Coyle (2005) reported the production of ergot alkaloids by Aspergillus fumiganus, a common airborne fungus and an opportunistic human pathogen (Prescott et al., 2005) which has also been isolated from biodeteriorated painted walls (Adeleye and Adeleye, 1999).

In addition to the foregoing, the unrestricted use of lead in paint production to increase its shelf life and prevent deterioration has persisted primarily because the shelf life is not known. The problem has been traced to the fact that the shelf life of paint has been ignored by manufacturers. The importance in adhering to this strict manufacturing ethics cannot be overemphasized especially in a warm and humid environment, where deterioration is facilitated. The ingestion or inhalation of lead based paints causes irreversible damage to a child's developing brain, having a significant, long lasting impact on learning and behaviour (Bellinger et al., 1992; Schwartz, 1994; Banks et al., 1997; Satcher, 2000; Dietrich et al., 2001).

Due to the potentially hazardous effects of lead-based paints, the federal legislation prohibited the use of lead paints in 1970 in the United States of America without industry opposition. Unfortunately, the various institutions vested with the statutory responsibility for overall determination of products' standards in Nigeria have not lived up to their expectations. It is not surprising, therefore, that today, hundreds of thousands of young

children suffer from lead levels that result in learning disabilities, hyperactivity, poor motor coordination, and other developmental deficits. It is well known that the major source of such poisoning is the lead paint applied to homes to improve their durability and shelf life (Schwartz, 1994; Lanphear et al., 2000).

To date, there is no widespread existence and enforcement in African countries of legislation to control the use of lead in paints (Mathee et al., 2007). Given the preventable nature of the use of lead and the serious consequences on children's health and educational attainment, there is need for greater vigilance and a more proactive approach to lead hazard prevention within African public health community, including improved surveillance and research to identify the full extent of sources and risk factors, as well as implementation of the most appropriate lead poisoning prevention mechanisms. Estimating the shelf life of paints therefore, is a critical step in evaluating new formulations. Against this background, therefore, the purpose of this study was explained and outlined.

1.11 Objectives of the Study

The broad goal of this research is to develop a predictive model for shelf life determination of water- based paints that are produced in Nigeria. The study therefore is set out to achieve the following objectives:

- To isolate and characterize microorganisms in the raw materials, stages of production, packaging materials used in paint production as well as from biodeteriorated wall scrapings.
- To identify microbial contaminants in paints, particularly the cellulose-degraders using standard cultural and biochemical methods.
- To determine the biodegradative activities of the isolates on physico-chemical parameters and chemical composition of fresh and spoilt paint samples.
- To determine the presence of lead and other heavy metals in paint samples.
- To carry out a biological assay of the biocides used in production and assess their efficacy in improving the shelf life of paints.
- To assess the growth pattern of isolates in freshly produced paint samples for spoilage potentials and determine their genetic composition for presence of plasmids with a view to ascertaining whether or not the spoilage potentials of the contaminants are plasmid-mediated.
- To determine the resistance of the cured strains to specific antibiotics in order to ascertain the effectiveness of the curing agent.
- To determine the shelf life of paints microbiologically and statistically by development of predictive models.

1.12 Operational Definition of Terms

ACRYLIC:

A type of synthetic polymer used as the binder for high-performance water-based paints and sealants. Some acrylic polymers are used in "auto finishes appliance coatings" etc.

ADHESION:

The ability of a dry paint film to remain attached to the surface.

AEROSOL:

Container dispensing fine sprays of pressurized liquid paint etc.

ALKYD:

A synthetic resin used in solvent-based paints. An alkyd resin is made by

reacting a drying oil with hard synthetic material

ANTI-

A paint designed to minimize rust or corrosion when applied directly to

CORROSIVE

metal

PAINT:

PAINT:

ANTI-FOULING

specially formulated paint for surfaces such as boat hulls and piers. It

discourages attachment and growth of marine plants and animals

ASH:

A pale, powdery residue left from burning.

API:

Analytical profile index

BINDER:

- A component of a paint that "binds" the pigment particles into a uniform, continuous paint film, and makes the paint adhere to the surface. The nature and amount of binder helps determine most of the paint's performance properties washability, toughness, adhesion, colour retention and durability.
- 2. In sealant, a component that "binds" the pigment particles into a homogeneous compound and makes the sealant adhere to the surface. The main performance properties of sealant durability, adhesion and flexibility at low temperatures are determined by the binder.

BIOCIDE:

A biologically active paint and sealant additive designed to keep bacteria from spoiling the paint or sealant during storage or to keep fungal and algal contamination from growing on the applied paint film.

BIOCOENOSIS

BIOFILMS:

Biological growth.

COATING:

A paint, stain, vanish, lacquer, or other finish that provides a protective and/or

decorative layer over a substrate.

CONSORTIUM:

A combination of different microorganisms

CORROSION

RESISTANT:

Ability of a substance to resist deterioration due to a chemical reaction with its

environment. Coatings that do this usually contain a corrosion inhibitor.

DESICCA TOR:

A compartment for thorough drying.

DURABILITY:

The degree to which a coating or sealant can withstand the destructive effects of the environment which it is exposed. The term also refers to interior applications, including the ability to withstand scrubbing, abrasion, etc.

EDTA:

Ethylene diamine triacetic acid

EMULSION:

A mixture (usually milky -white) in which one liquid is dispersed (but not dissolved) in another. Water-based paint or sealant binder is often referred to as an emulsion, even though it is a dispersion of solid polymer particles in a liquid (water).

EXTENDERS:

A low-hiding, inexpensive pigment that fills out and extends the high hiding and coloured pigment capabilities, provides bulk to the paint. Some common extenders are clay, calcium, carbonate and silica.

FLOW:

The ability of a coating to even out upon application, so that brush and roller marks are not visible.

The ability of paint or stain to obscure the surface over which it has been HIDING POWER: applied. Hiding power is provided by the paint's pigment, and is affected by

how thickly the paint tends to apply, and how well brush marks flow out.

INORGANIC

Matter other than that of animal or vegetable origin. For example, minerals or MATERIALS:

simple salts are inorganic materials.

Coating based on synthetic thermoplastic, film-forming material that is LACQUER:

dissolved in organic solvent. Dries by solvent evaporation.

A milky-white, fine dispersion of a solid resin in an aqueous medium. Also LATEX:

used to describe water-thinned paints, the principal vehicle of which is latex.

Water-based paint made with a synthetic binder (latex), such as acrylic, LATEX PAINT:

vinyl acetate copolymer, or styrene acrylic latex.

A soft malleable heavy metal. Compounds of lead are used as a white pigment LEAD:

and in primers to prevent deterioration.

Drying oil obtained from flax seed. It is darker and slower drying than LINSEED OIL:

most other drying oils. Once widely used in coatings, it now has limited use in

solvent-based house paint and oil wood finishes.

LOGARITHMIC

A phase of adaptation of microorganisms to a new environment. Growth is PHASE:

minimal in this phase.

Mineral-based building material such as cement, mortar, stone, brick and MASONRY:

stucco.

The ability of a coating to resist swelling, blistering or other damage caused MOISTURE:

by moisture.

RESISTANCE

MSDS:

Material safety data sheet. An informational document provided by the manufacturer regarding the safety and handling procedure and precautions for paints.

ORGANIC

MATERIALS:

Refers to substance derived from living matter; the molecular structure

contains carbon.

OXIDATION:

A chemical reaction with oxygen. For example, the rusting of iron or steel.

PAINT:

An opaque coating generally made with a binder, liquids, additives and

pigments. Applied in liquid form, it dries to form a continuous film that

protects and improves the appearance of a surface.

PIGMENT:

A powdery substance that is one of the basic components of a paint or sealant.

It provides whiteness or colour.

PLASTER:

A compound used to coat or patch walls.

PHENOTYPIC

PROFILES:

A classification profile that groups organisms together based on the similarity

of their observable characteristics.

POLYMER:

A plastic-like material produced from chemical "monomers" which in turn have been produced from alcohols and petro-chemicals. Certain polymers are used as water-based paint and sealant binders. The binder's polymer particles are small and carried in water. The binder polymer particles and water mixture

is blown as an emulsion or as "latex"

POLYURETHANE

VARNISH:

A clear coating that is based on a modified alkyd resin.

PYCNOMETER:

A graduated density bottle.

RESIN:

A natural or synthetic material utilized as the binder for a paint or sealant.

SHELF LIFE:

The time between the production and packaging of paint and the point at which the paint becomes unacceptable under defined environmental

conditions.

SOLVENT:

A usually volatile liquid in which a paint's film-forming particles are

dissolved or dispersed.

SPRAY:

Method of application in which the paint is broken up into a fine mist and directed to the surface under pressure. Specific types of spray equipment

are: aerosol, airless, and air-assisted.

SUBSTRATE:

Any surface to which a coating or sealant is applied.

THINNER:

A liquid that, along with the binder, forms the paint's vehicle. The thinner evaporates after the paint is applied. Water is the thinner used in water-based paint, while turpentine, mineral spirits and denatured alcohol are thinners associated with different solvent-based coatings; the liquid used to thin the coating...

TITANIUM

DIOXIDE (TIO2):

An expensive, high opacity, bright white pigment that is used as a prime

pigment in paints, both water and solvent-based.

TOXIC:

Harmful or poisonous.

VEHICLE:

The liquid portion of paint, in which the pigment is dispersed. The vehicle is

composed of thinner and binder

VISCOCITY:

The fluid thickness of a coating.

WATER-BASED

Paint made with acrylic, vinyl acetate copolymer or other latex resin types,

PAINT:

and thinned with water. It dries more quickly than solvent-based paint, with relatively low odour, some water vapour permeability, and cleans up easily.

The liquid component is predominantly water.

CHAPTER TWO

MATERIALS AND METHODS

2.1 Collection of Samples

Samples of raw materials for paint production, packaging materials, finished products including freshly produced paints, spoilt, foul smelling paints, from company warehouse and from different stages of production were randomly and aseptically collected from Chemical and Allied Products (CAPL) plc. a paint manufacturing industry located at Ikeja, Lagos, Nigeria. Paint samples from open markets at Mushin, Bariga and Ikeja which are major paint depots in Lagos metropolis were also randomly collected. Samples of wall scrapings from biodeteriorated painted walls were collected randomly in sterile screw-capped glass bottles. The samples were taken to the laboratory for immediate analysis.

2.2 Chemicals

Carboxymethyl cellulose (CMC), dinitrosalicylic acid (DNSA) and sodium dodecyl sulphate (SDS) were obtained from the National Institute for Medical Research (NIMR) Yaba, Lagos. All biocides coded: ZN481, ZN485, ZN489 and ZN467 were obtained from CAPL Ikeja, Lagos. Other chemicals such as HNO₃ (98% purity), PbNO₃, CuSO₄ and MnSO₄ were obtained from the Analytical Chemistry Laboratory, University of Lagos. Single discs (antibiotic discs) containing different antibiotics including tetracycline, gentamycin, ceftazidime, piperacillin, ofloxacin, ticarcillin, amikacin and tobramycin (Oxoid, Ltd Basingstoke Hampshire, England) were also obtained from the Biochemistry Department of the Lagos University Teaching Hospital (LUTH), Lagos. All chemicals were of analytical reagent grade.

2.3 Sterilization and Aseptic Techniques

Sterilization procedures were carried out as recommended by Pernier et al., (2005). The work bench was thoroughly swabbed with absorbent cotton wool soaked in 70% (v/v) ethanol before each experiment. This was done to ensure that the working environment was free of contaminants. The incubators were periodically fumigated with phenol and 70% (v/v) ethanol to reduce contamination during incubation. The glassware such as screw-capped

glass bottles, conical flasks, test tubes etc., were washed thoroughly in detergent solution, rinsed in clean tap water and allowed to air-dry before sterilization in the oven at 170 °C for 3 h. Eppendorf tubes and pipette tips were placed in glass jars and covered appropriately while filter papers were wrapped in aluminium foil paper. They were then sterilized by autoclaving at 121 °C for 15 min. The inoculating loops and spatulas were sterilized by dipping in absolute ethanol before flaming them over a Bunsen flame until red hot. They were also allowed to cool before use. The sterilization of hockey sticks was carried out by dipping in absolute alcohol, igniting in a Bunsen flame to burn off the excess alcohol. They were subsequently allowed to cool before use.

2.4 Microbiological Studies

2.4.1 Media and Reagents

The growth media used in the study, including solid and liquid media were prepared by pouring appropriate quantities recommended by the manufacturer (Oxoid) into conical flasks, plugging the flasks with non-absorbent cotton wool and wrapping the cotton wool and the neck of the flasks with aluminium foil. They were subsequently sterilized by autoclaving at 121 °C for 15 min except otherwise indicated. Paint formulations and diluents were similarly sterilized as the media. The sugar solutions for identification tests were tyndallized by heat-steaming for 30 min daily at 100 °C for three days (Sahin et al., 2002).

2.4.1.1 Liquid Media

Czapek's broth medium of Miller, (1959) was used for the growth studies of cellulose-utilizing microorganisms. Yeast extract trypticase soy (YETS) containing 0.002% SDS was used for the curing of plasmids and Tryptose soy broth was used for the standardization of inoculum as recommended by the National Committee for Clinical Laboratory standards (NCCLS, 1997). Other liquid media used in the study include nutrient broth and peptone water. The chemical compositions of these media are presented in Appendix III.

2.4.1.2 Solid Media

The solid media prepared and used during this study include nutrient agar (NA), potato dextrose agar (PDA), MacConkey agar (MCA), Yeast extract trypticase soy (YETS) agar, nutrient gelatin and starch agar. Other solid media used in the study include Czapek's agar medium for cellulose-utilizers in which carboxymethyl cellulose (CMC, 10 g/l) replaced sucrose as the sole energy and carbon source (Miller, 1959). The Mueller Hinton antimicrobial susceptibility test agar (MHA) was used for disc diffusion biocide and antibiotic susceptibility tests according to the National Committee for Clinical Laboratory Standards (NCCLS, 1997) guidelines. The chemical compositions of these media are also found in Appendix 111.

2.5 Isolation of Microorganisms from Various Samples:

2.5.1 Solid Raw Materials

The total heterotrophic microorganisms isolated from 23 solid raw materials, employed in paint production by CAPL, Ikeja, Lagos were enumerated. The raw materials were coded as MN288, MN239, MN277, MN409, MN280, MN231, MN236, Z4726, MN236X, Z4441, MN252, MN261, ZN490, RN300, RN375, ZN476, Z4740, L1140, ZN465, ZN899, ZN470, NN241 and MN286. A known quantity (10.0 g) of each raw material sample was aseptically obtained by weighing with a balance (Model: Mettler PM460 Delta Range) and placed in a universal bottle containing 90ml of sterile distilled water to give 10^{-1} dilution. The content of the bottle was mixed thoroughly by shaking vigorously to obtain a homogenous suspension. Higher dilutions up to 10^{-8} were then made from this dilution (10^{-1}). Subsequently, aliquots of 0.1 ml from both low (10^{-2} , 10^{-4}) and high dilutions (10^{-6} , 10^{-8}) of each raw material sample were plated onto nutrient agar (NA) and potato dextrose agar (PDA) for total heterotrophs. This was done in triplicates. All the NA plates were incubated aerobically at 37^{-6} C for 1-2 days for isolation of bacteria and the PDA plates at room temperature (30 ± 2^{-6} C) for 3-6 days for isolation of fungi (Collins and Lyne, 1976). At the end of the incubation, the plates were observed for developed colonies. They were counted and reported as colony forming units per gram (cfu/g). For the total coliform counts present in the raw

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materials, aliquots (0.1 ml) from $10^{-1} - 10^{-4}$ dilutions were separately plated out by spread-plate technique onto MCA plates (a selective medium for coliforms) in three replicates. The plates were incubated aerobically at 37 $^{\circ}$ C for 18 - 24₁h (Collins and Lyne, 1976). At the end of the incubation, the colonies that developed with characteristics typical of coliforms were enumerated.

2.5.2 Biocides

Four different biocides coded as ZN481, ZN485, ZN489 and ZN467 were analyzed for microbial population levels. Each of the biocides was serially diluted as follows: Ten ml of each biocide sample was transferred to universal bottles containing 90 ml sterile distilled water to give 10⁻¹ dilution from which higher dilutions up to 10⁻³ were made. Aliquots (0.1 ml) from all the dilutions of the biocide samples were plated on NA, MCA and PDA respectively in triplicates. All the NA and MCA plates were incubated aerobically at 37 °C for 1 – 2 days for isolation of heterotrophic bacteria and coliforms. The PDA plates for isolation of fungi were incubated aerobically at room temperature (30± 2 °C) for 3 – 6 days (Collins and Lyne, 1976). After the incubation, the developed colonies were counted, purified and identified. The relative abundance (population density) of the organisms in each sample was estimated by multiplying the plate count per ml for each sample by the dilution factor used (Nwachukwu and Ugoji, 1995).

2.5.3 Water Samples

Water samples coded as HSDH2₀, MUH2₀ and CDH2₀ which are sources of water inlets into the factory were analyzed for total heterotrophic microorganisms by the standard plate count technique using the spread-plate method. The NA and PDA plates were prepared and used for isolation of bacteria and fungi respectively. Aliquots (0.1 ml) from 10^{-3} , 10^{-5} and 10^{-7} dilutions of water samples were plated on the above media in triplicates, spread aseptically and incubated aerobically with NA plates at 37 °C for 1 + 3 days and PDA plates at room temperature (30 ± 2 °C) for 3 – 6 days. The total coliform count in the water samples, were isolated on MCA as described for NA. At the end of the incubation period, developed colonies were counted and purified.

2.5.4 Samples at Stages of Production

Paint samples were aseptically collected at different stages of production to ascertain the points at which contamination occurs. The stages include (i) dispersion, (ii) making up, (iii) texturing, (iv) tinting and (v) filling. Ten gram of the paint samples from each stage were dissolved in 90 ml sterile distilled water and shaken properly to obtain a homogenous suspension. Ten-fold serial dilutions of the paint suspensions were made. Aliquots (0.1 ml) from 10⁻², 10⁻⁴, 10⁻⁶ and 10⁻⁸ dilutions were plated out on NA, PDA and MCA in triplicates. The plates were subsequently incubated as described above. After incubation, the developed colonies were counted and purified.

2.5.5 Packaging Materials

Six different packaging materials (plastic and metal containers) with sizes ranging from 4—20 liters and designated C/T 20LTS, D/W/S Plastic, C/20 LTS, D/W/S Metal, D/E 20LTS and D/E 4LTS were examined for the presence, types and numbers of microorganisms. To achieve this, sterile swab sticks were used to swab the inside of the packaging containers in triplicates Each swab was then used to inoculate NA, PDA and MCA plates respectively for enumeration of the total heterotrophic bacteria and coliforms. In addition, the containers were dipped and immersed into 150 l sterile distilled water for 5 min after which they were removed. Ten ml of this water sample was transferred aseptically to a universal bottle containing 90 ml sterile distilled water to give a 10⁻¹ dilution from which higher dilutions (10⁻² -10⁻⁸) were made. Aliquots (0.1 ml) from 10⁻³, 10⁻⁵ and 10⁻⁷ dilutions were plated out on NA, MCA and PDA plates respectively. The inoculated plates were incubated appropriately as described above. At the end of the incubation period, the colonies that developed were counted, purified and identified.

2.5.6 Paint Samples

Six paint samples (PS1 – PS6) were collected aseptically and randomly on the day of production in 4 l plastic containers. They were monitored for microbial growth at intervals of 2 wk for a 10-month study period by adopting the standard plate count technique. The

paints were stirred continuously for 3 min inside the cans for proper mixing before samples were taken. Ten gram of each paint sample was weighed into 90 ml of sterile distilled water and shaken vigorously. The paint samples dissolved readily in water. Aliquots (0.1 ml) from both low (10⁻², 10⁻⁴) and high (10⁻⁶, 10⁻⁸) ten-fold serial dilutions of paint samples were plated on NA, MCA and PDA plates respectively in triplicates. The plates were incubated aerobically with NA and MCA plates at 37 °C for 1 – 3 days and PDA plates at room temperature (30±2 °C) for 3 – 6 days. The microbial population counts in spoilt paint samples (PSA, PSB, PSC, PSD and PSE) with evidence of viscosity loss, biofilm formation, malodour, discolouration, gassing and visible surface growth were enumerated as described for the fresh paint samples. Paint samples from open markets (Mushin, Bariga and Ikeja) as well as paint samples from company warehouse in storage were also investigated for total heterotrophic counts using the same method. The plates were subsequently incubated appropriately as described above.

2.5.7 Biodeteriorated Painted Films

Ten gram of wall scrapings from biodeteriorated painted walls were collected randomly and aseptically into sterile screw-capped glass bottles with the aid of a sterile spatula. They were placed in 90 ml sterile distilled water, mixed thoroughly and filtered with filter paper to obtain a homogenous solution. Ten-fold serial dilutions were made and aliquots (0.1 ml) obtained from 10⁻³, 10⁻⁵ and 10⁻⁷ dilutions were plated onto NA plates for the isolation of bacteria and PDA plates for the isolation of fungi in triplicates. For the total coliform counts present in the samples, aliquots (0.1 ml) from 10⁻¹ – 10⁻⁴ dilutions were separately plated out by the spread-plate technique onto MCA plates in triplicates. The inoculum was uniformly spread with a sterile hockey stick and the plates incubated aerobically as described above (Collins and Lyne, 1976). The developed colonies were counted and recorded.

2.6 Isolation of Cellulose-Utilizing Organisms

Bacteria capable of utilizing cellulose as the sole carbon and energy source were isolated on Czapek's agar medium as described by Saad (1992). The medium contained carboxymethyl cellulose (CMC, 10 g/l) which replaced sucrose as the sole source of carbon and energy. This test was carried out to identify cellulose-degraders in paints because of their role in

hydrolysing paint thickeners, leading to irreversible loss in viscosity and eventual loss of the paint. Erlenmeyer flask (250 ml) containing 250 ml Czapek's medium was sterilized by autoclaving at 121 °C for 20 min. Aliquots (0.1 ml) from both low (10⁻², 10⁻⁴) and high (10⁻⁶, 10⁻⁸) ten-fold serial dilutions of the various paint samples were plated onto Czapek's medium in triplicates and incubated aerobically at 37 °C for 24 h. The isolation of cellulose-utilizing fungi was carried out in the same manner as described for bacteria. Rose Bengal reagent (0.5%) was incorporated into the medium as a bacteriostatic agent (Baggerman, 1981) prior to sterilization. The plates were incubated aerobically at room temperature (30±2 °C) for 7 days. The composition of the medium is presented in Appendix 111.

2.7 Rate of Cellulose Utilization

Pure cultures of bacteria and fungi isolated from the cultural conditions described in section 2.6 were screened for the rate of utilizing cellulose as sole carbon source in Czapek's broth medium as described by Saad (1992). At least four colonies from an overnight's culture on Czapek's agar plates were directly suspended in 4 ml Czapek's broth in tubes so that the turbidity matches the turbidity of the 0.5 Mc Farland standard. The tubes were incubated aerobically at 37 °C for 2 days for bacteria and at room temperature (30 ± 2 °C) for 7 days for fungi For the fungal cultures, 0.5% of Rose Bengal reagent was added to the broth medium to inhibit bacterial growth. The turbidity (OD) of the cultures was determined at 550nm everyday of the incubation as a function of growth. After the incubation, the culture medium was filtered and the filtrate was used as crude enzyme.

2.8 Endoglucanase Activity of the Isolates

Endoglucanase activity was assayed using carboxymethyl cellulose (CMC) as enzyme substrate according to the procedure of Saad (1992). One ml crude enzyme was added to a test tube containing 2 ml enzyme substrate (0.5% CMC in 0.05 M sodium citrate buffer, pH 5.5). The assay tubes were incubated at 50 °C for 24 h. To this enzyme-substrate mixture, 1 ml DNSA reagent was added to stop the reaction and the tubes were kept in boiling water bath for 5 min. After cooling, the volume was made up to 10 ml with sterile distilled water and centrifuged for 5 min at 5000 rpm to separate the product from the unused substrate. The extinction of supernatant was read at 620 nm with a spectrophotometer (Model: Optimal SP)

3000). The concentration of the assayed tubes was then extrapolated from a 0.1% glucose standard curve to determine the concentration of glucose released. One unit of enzyme activity (IU) was defined as the amount of enzyme that produced 1 µmol glucose/min.

2.9. Identification and Biochemical Characterization of Pure Cultures

2.9.1.Fungal Isolates

For identification of fungi, a sterile inoculating needle was used to remove a small piece of mycelium free of medium. A drop of cotton blue-in-lactophenol was placed on a clean slide as a stain and mountant. The mycelium was then transferred to the slide and teased out carefully. The slide was subsequently covered with a cover slip and examined under the x 40 lens of the light microscope (Smith, 1969).

2.9.2.Bacterial Isolates

Identification of pure cultures of bacteria isolated from the various samples was carried out using standard cultural, morphological, taxonomic and biochemical characteristics (Cowan and Steele, 1970; Buchanan and Gibbons, 1984; Dalsgaard et al., 1998; Kelly and Wood, 1998; Muller et al., 2001; Coenye et al., 2002).

2.9.2.1 Colonial morphology

The variations in the bacterial colonies that developed on agar surfaces which indicate the shape, size, colour, elevation, margin and pigment production by the bacterial isolates were observed on NA plates, which had been previously incubated aerobically for 24 – 48 h at 37 °C.

2.9.2.2 Gram Reaction

The Gram staining technique and macroscopic morphologies are the initialkey features for the identification of bacteria. Gram-positive cell walls contain large amount of

peptidoglycan and teichoic acids which consists of polymers of ribitol phosphate and /or glycerol phosphate. This factor enhances the effect of the mordant in intercalating the crystal violet on the cell which makes them retain the crystal violet more than the Gram-negative cell walls. The experiment was performed to broadly classify bacteria into 2 main groups. The Gram staining experiment was carried out with the initial preparation of a thin smear of each of the isolates from an overnight culture on clean glass slides. This was air-dried and subsequently heat-fixed by passing the slide horizontally across a Bunsen flame. The smear was then covered with crystal violet stain for sixty seconds and rinsed with slow running tap water. The smear was then flooded with Lugol's iodine for one minute to fix violet stain more firmly into the cell before washing gently under slow running tap water. The smear was then decolourized with absolute ethanol to wash off as much crystal violet as can be removed. After the decolourization, the slide was rinsed again under tap water. This was followed by counter-staining with safranin for 30 seconds and further rinsing with tap water. The slide was subsequently blotted-dry with a piece of filter paper and allowed to air-dry. Microscopic examination was then carried out under the oil immersion lens of the light microscope. The Gram-positive organisms were characterized by retention of the purple colour of the crystal violet stain while the Gram-negative organisms retained the reddish pink colour of the counter stain (Murray et al., 1994).

2.9.2.3 Phenotypic Profiles of Isolates

The analytical profile index (API) identification (ID 32 E) test systems (bioMerieux Vitek, Inc. Hazelwood, MO. USA) consisting of 32 microtubes containing dehydrated substrates in a strip was used. The system, a standardized identification system for Enterobacteriaceae and other non-fastidous, Gram- negative rods was employed to determine the phenotypic profiles of the persistent and repeatedly isolated bacterial strain (OB-6) in spoilt paints and biodeteriorated wall scrapings and as a confirmatory test for the identifications obtained conventionally. Also, the regularly occurring coliform (OB-4) in all the fresh paint samples was characterized phenotypically along side (OB-5) using the API 20 E test system. The preparation of the inoculum which was used immediately was done by aseptically picking one colony from a young culture (18 – 24 h) and emulsifying in 2 ml of an 0.85% ampule of API NaCl. The bacterial suspension was prepared to match the turbidity equivalent to the 0.5 Mc Farland (10⁸ cells per ml) to achieve a homogenous bacterial suspension. The strips containing the microtubes were inoculated with 55 μl of the homogenised bacterial

suspension, dispensed into each cupule of the strip using a micropipette. The strips were subsequently incubated at 37 °C for 18 – 24 h under aerobic conditions. At the end of the incubation, the dehydrated substrates were reconstituted by the bacterial suspension. During incubation, metabolism produced colour changes that were either spontaneous or revealed by the addition of reagents. The reactions obtained were coded into a numerical profile on the result sheet and used to generate identification from the API identification software (APIWEB) (Grisez et al., 1991).

2.10. Determination of the Physico-chemical Parameters of Paint Samples

2.10.1 Determination of Specific Gravity

Specific gravity determinations of paint samples were carried out by pycnometry as described by Ohwoavworhua and Adelakun (2005). A pycnometer of approximately 50 ml capacity was washed, dried in the oven and placed in the desiccator to cool to room temperature before removal. It was weighed and the weight recorded as M1. Paint sample (50 g) was transferred into the pycnometer. The pycnometer with its content was weighed and the weight recorded as M2. The pycnometer containing the sample was filled with distilled water and shaken many times to allow all trapped air within the pycnometer to be expelled. Then, the pycnometer and its content were weighed and the weight recorded as (M3). The contents of the pycnometer were removed and the pycnometer was washed, cleaned and then refilled with distilled water. The outer surface of the pycnometer was dried, using a tissue paper, carefully weighed and the weight recorded as (M4.) The specific gravity of the paint sample was calculated.

Specific Gravity = $\frac{M2-M1}{(M4-M1)(M3-M2)}$

(SG) (M4-M1) (N

Where (in grams)

M1 is the mass of the pycnometer

M2 is the mass of the pycnometer and paint

M3 is the mass of the pycnometer, paint and water

M4 is the mass of the pycnometer and water

2.10.2 Determination of Optical Density

A rapid, simple method of estimating growth with fine optical instrument was adopted as described by Rieck et al., (1993). This is because of its accuracy in measuring growth for physiological studies. The instrument measures the ratio of the intensity of incident light (I₀) to the intensity of the light beam leaving the cuvette (I) and the optical density (OD) of the paint sample log (I₀/I) as proportional to the cell density. The turbidimetric measurements of cell mass was done to monitor microbial growth with time in fresh and spoilt paint samples as a key factor in determining the shelf life of paints. The photoelectric colorimeter (Model: AE- 11C Tokyo Erma Optical works, Ltd Japan) used in the study was standardized by adjusting it to read 100% light transmittance with 5 ml of distilled water in a cuvette placed in it at 600 nm. Five milliliters each of serially diluted paint samples obtained from 10⁻³, 10⁻⁵ and 10⁻⁷ dilutions were placed in a cuvette with a known diameter (1 cm). The optical density (OD 600 nm) determinations were done forthnightly for 10 months.

2.10.3 Determination of Transmittance

The transmittance (%) of the fresh paint samples and the spoilt paint samples was determined by a rapid, sensitive technique based on the fact that microbial cells scatter light striking them and the amount of scattering is directly proportional to the biomass of cells present and indirectly related to the cell number (Prescott et al., 2005). As the microbial population density and turbidity increase, more light was scattered and the absorbance reading given by the colorimeter increased. The colorimeter had two scales. The bottom scale displayed the absorbance and the top scale, % transmittance. Absorbance increased as % transmittance decreased. The transmittance of the paint samples were determined to monitor the changes in paint quality with time. The instrument was standardized as described above. Five milliliters of serially diluted paint suspensions obtained from 10⁻³, 10⁻⁵ and 10⁻⁷ dilutions were poured in 1 cm glass cuvette and placed in the photoelectric colorimeter (Model: AE-11 Tokyo Erma works Ltd, Japan) at 600 nm wavelength. The results displayed were read and recorded as explained in section 2.11.2.

2.10.4 Determination of Viscosity

The viscosity of paint samples being a rheological property involved in the resistance of the paint to flow was determined. This is because viscosity has a significant impact on the quality and shelf life of paints and is in fact, a quality control parameter for water-based paints. The viscosity of fresh and spoilt paint samples was determined according to the procedure of Rao and Yaseen (2003) using a glass capillary tubular viscometer (Model: Capirograph Toyoseikl Seisaku-Sho Ltd). The paint sample was allowed to flow through an outlet tube (measuring tube which is narrowed into a capillary tube above the outlet. Two annular reference marks on the measuring tube were used. The time it took for the sample meniscus to drop from the upper to the lower reference mark was measured manually with a stop watch. The viscosity of the paint sample was calculated by multiplying the measured time by the viscometer calibration factor at room temperature. This was done at intervals of two weeks for a 10-month study period.

2.10.5 Measurement of Mean pH

During the exponential phase of growth, microorganisms divide at a maximum, constant rate. As a result of their growth and proliferation in paint samples, acidic metabolites are produced which alter the pH of the paint samples. Therefore, the pH of the fresh paint samples was determined as a key factor in shelf life prediction at intervals of 2 weeks for a 10-month study period. The pH of spoilt paint samples was also determined with the use of a digital pH meter (Model: Jenway M50/Rev model CE 350 EU) in 1: 200 solution of the paint samples in distilled water. The pH meter was calibrated using phthalate buffer (pH, 4.0) and phosphate buffer solutions (pH, 7.0). After standardizing the pH meter, the electrode was inserted in a beaker containing 100 ml distilled water to rinse it. It was subsequently inserted in the paint suspension in a beaker and allowed to stand for 10 – 15 min before the reading was taken. The final reading was recorded.

2.10.6 Determination of Phosphate Concentration

Phosphate is an important component of most water-based paints and the concentration changes with time, which may be due to its participation in some chemical reactions going on in the paint cans or due to its utilization for growth by microbial contaminants present in paints. Consequently, the determination of phosphate concentration in the paints is an important quality parameter for shelf life determination of water-based paints and was determined spectrophotometrically as described by Chiyo et al. (1988). To achieve this, 5 g of the paint sample was weighed into a clean pre-weighed crucible and ashed in a furnace (Model: Carbolite Furnaces, Bamford Sheffield Eurotherm EML 5302AU, England) for 1 h 30 min at 555 °C. The sample was then removed and allowed to cool after which 10 ml of concentrated 2 M HNO₃ was added. The mixture was boiled for 30 min on a hot plate until the brown fumes of the nitric acid evaporated. The sample was then made up to 100 ml with distilled water to neutralise the effect of the acid and subsequently filtered with a filter paper into 100 ml standard flask. Ten ml of this was transferred into a beaker. One powder pillow (1 g) of HACH permachem phosphate reagent (HACH Company World Hq Loveland, C080539 USA) was added, the mixture was stirred and allowed to stand for 5 min. The concentration of phosphate in the sample was determined using the spectrophotometer (Model: Spectronic 20D+Thermoelectron Corporation) at 880 nm wavelength and subsequently calculated using the formula:

Instrument reading X 1000

10 Weight of Sample

2.10.7 Determination of Sulphate Concentration

Sulphates are of considerable concern because they are indirectly responsible for the serious problem of odour in spoilt paints. These problems result from the reduction of sulphates to hydrogen sulphide under anaerobic conditions. The total sulphate content in the fresh paint and spoilt paint samples was determined spectrophotometrically as described in section 2.10.6 (Chiyo et al., 1988). The paint samples were ashed, digested and subsequently filtered. One powder pillow (1 g) of HACH permachem sulphate reagent (HACH Company World Hq Loveland, C080539 USA) was added. The mixture was stirred and allowed to stand for 5 min. The sulphate content in the paint samples were then determined

spectrophotometrically with the spectrophotometer (Model: Spectronic 20D₊ Thermoelectron Corporation) at 450 nm wavelength and subsequently calculated as indicated in section 2.10.6.

2.10.8 Determination of Heavy Metals

The presence of Pb, Cu and Mn in fresh paint samples, spoilt samples and paint samples stored in company warehouse was determined using the flame atomic absorption spectrophotometer (AAS) as described by Stafilov and Zendelovska (2002). This was done to ascertain the levels of Pb and other metals in connection with the shelf life of paints. The stepwise procedure involved the digestion of 5 g paint sample with 10 ml concentrated nitric acid (98% purity), evaporation of the sample on a hot plate in a fume cupboard until the brown fumes disappeared. The remaining solution was transferred to a 100 ml standard flask, made up to mark with distilled water and filtered with a filter paper into a plastic bottle prior to analysis. Stock solutions of 1000 ppm were prepared for Pb, Cu, and Mn by weighing 1.6 g PbNO₃, 2.5 g CuSO₄ and 3.1 g MnSO₄ in 11 distilled water each in the 1000 ppm stock standard. Working standard solutions of 2 ppm, 4 ppm and 6 ppm were then prepared from the stock solution and were used in preparing a standard curve for instrument calibration. The absorbance of the working standard was read at 279.48 nm, 324.75 nm and 279.43 nm for Pb, Cu and Mn respectively. The concentration of the Pb, Cu and Mn in the digested paint sample was then determined by aspiration of the digested filtrate with the flame AAS (Perkins Elmer-Analyst 200), determining the absorbance value and extrapolating from the standard curve obtained from the working standards.

2.11. Bioassay of Biocides

2.11.1 Biocide Susceptibility Determination.

The test was carried out by following the protocol of Bauer (1966) to reveal the inhibition of the growth of the test organisms by varying concentrations of different biocides and hence, their varying efficacies. Three concentrations namely: 1%, 3% and 5% of each biocide were prepared in screw-capped bottles. Discs (5-6 mm) were punched from a sheet of filter paper, placed in a Petri dish and sterilized in the oven at $160 \, ^{\circ}\text{C}$ for 1 h. After cooling, $20 \, \mu\text{I}$ of the different concentrations was pipetted on each disc and allowed to stay for 20 min. The

discs were then dried in the incubator at 37 °C for 1 h. Subsequently, the discs were carefully placed on MHA plates previously inoculated with *Pseudomonas aeruginosa*, *Proteus mirabilis*, *Lactobacillus gasseri* and a consortium of the three organisms. The MHA plates were poured to a depth of 4 mm (about 25 ml per plate) in 90 mm diameter sterile Petri dishes. The inocula were prepared by harvesting colonies from overnight's culture plates and suspending same in tryptose soy broth at a density of about 10⁸ cells per ml. Sterile cotton wool swab was dipped into the suspension and surplus removed by rotation of the swab against the side of the tube above the suspension level. The MHA plates were then inoculated by even streaking of the swab over the surface of the plates. The plates were incubated aerobically at 37 °C for 24 h. The control plates were inoculated but they had no biocide. At the end of incubation, clear zones around the discs were observed and the photographs taken.

2.11.2 Effects of Different Concentrations of Different Biocides on Microbial Population Count of Fresh, Sterile Paints.

The antimicrobial activities of biocides differ. The test was carried out to ascertain the levels of efficacy of different biocides at different concentrations on fresh paint, in order to determine their usefulness in paint preservation. Paint samples (50 ml) without biocides were sterilized by autoclaving at 121 °C for 20 min. Each of the four biocides designated ZN481, ZN485, ZN489 and ZN467 were inoculated into the fresh sterile paints at concentrations ranging of 0.5% (v/v), 1% (v/v), 2% (v/v), and 3% (v/v) respectively. In addition, the sterile paint samples were inoculated differently with *Pseudomonas aeruginosa*, *Proteus mirabilis*, and *Aspergillus niger* at a density of 10² cfu/ml each. The control samples were inoculated with the organisms but not the biocides. The inoculated paint samples were then serially diluted. Aliquots (0.1 ml) from 10⁻², 10⁻⁴, 10⁻⁶ and 10⁻⁸ dilutions were plated out on NA, MCA, and PDA. This was followed by aerobic incubation of the plates at 37 °C for 24 h for the NA plates and at room temperature (30 ±2 °C) for 5 days for the PDA plates. After the incubation, the developed colonies were counted and identified.

2.11.3 Effects of Different Concentrations of Different Biocides on Physico-chemical Parameters of Fresh Sterile Paints

The test was carried out as described in section 2.11.2. However, the sterile paint samples were inoculated with *Proteus mirabilis* in addition to the different concentrations of biocides. The optical density, specific gravity, pH, transmittance and viscosity of the samples were monitored as described in section 2.10. This was carried out at 2 wk intervals during the study period.

2.12 Antibiotic Susceptibility Tests

The antibiotic sensitivity of Pseudomonas aeruginosa which occurred regularly and only in spoilt paints and biodeteriorated wall scrapings to 8 antibiotics was determined using the Kirby-Bauer disc diffusion technique (Bauer, 1966). The purpose of this experiment was to determine the agar disc diffusion zone diameters and hence the susceptibility of Pseudomonas aeruginosa to selected antibiotics. Single discs (Oxoid Ltd. Basingstokes Hampshire, England) containing tetracycline (10 µg), gentamycin (10 µg), ceftazidime (30 μg), piperacillin (100 μg), azlocillin (75 μg), ticarcillin (75 μg), amikacin (30 μg) and tobramycin (10 µg) were employed for the test. The overnight cultures were harvested from NA plates and emulsified in tryptose soy broth. The tubes were incubated aerobically for 2 -5 h at 37 °C to produce a bacterial suspension of moderate cloudiness. The density of the suspension was standardized by dilution with tryptose soy broth to a density of about 108 cells per ml. The plates were incubated within 15 - 30 min of inoculum preparation so that the density of the inoculum does not change. A sterile cotton wool swab was dipped into the suspension and the surplus removed by rotation of the swab against the sides of the tubes above the fluid level. The medium was inoculated by even streaking of the swab over the entire surface of the plate. Single discs containing different antibiotics were then placed one per plate in the center of the plates using sterile forceps. The plates were subsequently incubated aerobically for 16 - 18 h at 37 °C. The inhibition zone diameters were measured to the nearest millimeter with a millimeter rule. Classification of organisms as susceptible or resistant was based on guidelines from the National Committee for Clinical Laboratory Standards (NCCLS, 1997).

2.13. Detection of Plasmids.

Plasmids are extra chromosomal, closed, circular DNA materials capable of autonomous replication in bacterial cells. They are usually small and double stranded. The test was carried out to determine if the gene for paint degradation, antibiotic resistance and biocide resistance is plasmid-mediated or not. Two different protocols were adopted for detection of plasmid DNA from the isolated bacterial strains. The first utilized the Alkaline lysis method of Birnboim and Doly (1979). This protocol was used for the Gram-negative isolates. The stepwise protocol involved cell lysis, precipitation of plasmid DNA, agarose gel electrophoresis and viewing of the amplified plasmid DNA bands over UV (ultraviolet) transilluminator. The thicker peptidoglycan cell wall layer of the Gram-positive isolates requires the use of lystostaphine or butanolysine to lyse the strong cell wall which is not provided for in the alkaline lysis procedure hence, a second method, (TENS Mini-prep procedure) (Leeh and Brent, 1987) was adopted for plasmid DNA isolation in the Gram-positive isolates.

2.13.1 Alkaline Lysis Procedure

The alkaline lysis procedure was carried out as follows: Overnight isolates grown on NA plates and incubated at 37 °C were harvested into sterile eppendorf tubes containing 100 µl of washing buffer (50 mM glucose; 25 mM Tris HCL, pH 8.; 10 mM EDTA, pH 8.0). The contents of the tube were mixed vigorously by vortexing and subsequently stored on ice. With the aid of a micropipette, 200 µl of the lysing buffer (0.2 N NaOH, 1% Sodium dodecyl sulphate) was added to the tube. The tube was mixed gently by inverting it for about 5 times and then stored on ice. To this mixture, 150 µl of an antilysing buffer (60 ml, 5 M Potassium acetate, 11.5 ml Glacial acetic acid and 28.5 ml distilled water) was added. The mixture was vortexed for 10 seconds and the tube was stored on ice for 5 min. The tube was centrifuged at 12,000 x g for 10 min at 4 °C and the supernatant was transferred to a fresh tube. To the supernatant, 500 µl of an equal volume of phenol / chloroform (1:1) was added. The contents of the tube was mixed by vortexing and then centrifuged at 12,000 x g for 10 min at 4 °C. The supernatant was transferred to a fresh eppendorf tube. This step was repeated twice to remove further impurities. The mixture then separated into three layers in the tube. The topmost layer solution contained the DNA, the interphase solution contained

the cell impurities and the bottom layer solution contained the phenol chloroform. The supernatant was transferred to a fresh eppendorf tube, mixed gently by inverting the tube and vortexed. The mixture became cloudy. The mixture was further centrifuged at 12,000 x g for 10 min. Ice-cold absolute ethanol (500 µl) was added to precipitate the DNA out of solution. Following precipitation, the contents of the tube was mixed by vortexing and then allowed to stand for 2 min at room temperature. The tube was subsequently centrifuged at 12,000 x g for 15 min at 4 °C in a microfuge. The supernatant was removed by gentle aspiration and the tube inverted over a towel to dry. The precipitate (plasmid) was then visible. The precipitate was washed with 1 ml of 70% (v/v) ethanol at 4 °C. This was repeated twice followed by drying in gyrovap for 5 min. The nucleic acids were re-dissolved in 50 µl of TE buffer (1.21 g, 10 mM Tris, 0.37 g, 1 mM EDTA, 1000 ml Distilled water, pH, 8.0). DNA ase free RNA was vortexed and stored at -2 °C before use (Birmboim and Doly, 1979).

2.13.2 TENS-Mini Prep. Procedure

This is a modified alkaline lysis procedure which is extremely quick and reliable. The test was performed according to the procedure of Leeh and Brent (1987). The procedure involved the use of TENS solution (TE buffer containing 0.1 N NaOH and 0.5% sodium dodecyl sulphate). Overnight broth culture was spinned for 10 seconds in a microfuge to pellet cells at 1000 rpm. The supernatant was then gently removed, leaving $50 - 100 \mu l$ together with cell pellet. This was then vortexed at high speed to re-suspend the cells completely. Three hundred μl of TENS was added and the suspension was mixed for 2-3 min until the mixture became sticky. The tubes were constantly stored on ice after each step to prevent them from the degradation of chromosomal DNA which may be precipitated with plasmid DNA. To this mixture, 150 μ l of 3.0 M sodium acetate (pH 5.2) was added, vortexed for 2 – 5 min to mix completely. The mixture was then spinned for 2 min in a microcentrifuge to pellet the cell debris and the chromosomal DNA. The supernatant was transferred to a fresh tube, mixed well with 0.9 ml of 100% (v/v) ethanol which has been pre-cooled to -20 °C. The mixture was spinned for 20 min to pellet the plasmid DNA and white pellets were observed. The supernatant was discarded and the pellet was rinsed twice with 1 ml of 70% (v/v) ethanol. The pellets were dried under vacuum for 2-3 min. The pellets were then re-suspended in 40 ul of TE buffer for further use.

2.14 Agarose Gel Electrophoresis

1.5

The agarose gels were run in a horizontal gel electrophoretic apparatus using TBE (Tris, Boric acid, EDTA, 0.8% agarose) buffer (Meyers et al., 1976). The agarose gel in TBE buffer was boiled intermittently until the solution became clear. The solution was allowed to cool to 45°C and 7 µl of ethidium bromide was added. The function of the ethidium bromide is to intercalate the basis of the DNA so that it fluoresces when viewed under the UV light. The gel was then poured into the gel plate with the comb in place and allowed to solidify. Subsequently, the gel tray and comb was removed and put into the tank containing the gel buffer, making sure that the buffer covered the gel completely. Two µl of the tracking dye (bromophenol blue) was mixed with 1 µl of the marker and loaded into the first well. Two µl of the bromophenol blue was then mixed with 20 µl of the samples and also loaded into the designated wells. Following the loading of the wells, the tank was covered, plugged into power and allowed to run from the negative to positive direction making sure it didn't run more than ¾ of the gel. Finally, the gel was viewed on the UV transilluminator using protective goggles. Amplified plasmid DNA appeared as sharp bands that fluoresced when excited with UV light.

2.15 Determination of Molecular Weights of Plasmids

The molecular weight of isolated plasmids was determined as described by (Ilori, 1998). The plasmids isolated from *Pseudomonas aeruginosa* were run in agarose gel alongside the plasmids that were isolated from the bacteriophage lambda (λ) DNA fragmented in a restriction digestion with Hind 111 endonuclease. The digestion reaction resulted in 8 double stranded DNA fragments. The DNA molecular weight marker provided accurate sizing of fragments over a broad range of sizes. Upon electrophoretic separations, 7 bands of known molecular weights (23130, 9416, 6557, 4361, 2322, 2027 and 564 bp respectively) were visible. The smallest fragment resulting from the Hind 111 digestion (125 base pair) could not be detected on the gel due to its small size. All fragments were present in equimolar amounts therefore, the smallest band will only be visible on over-loaded gels when stained with ethidium bromide. The DNA fragment mixture showed the typical pattern with 7 bands in agarose gel electrophoresis. A standard curve was made by plotting the relative mobilities on gel against the logs of their molecular weights. The molecular weights of

plasmids isolated from the *Pseudomonas aeruginosa* were then determined by extrapolating from the standard curve.

2.16 Curing of Plasmids

The curing of plasmid detects the loss of resident plasmid DNA from a cell. The curing procedure was done as described by Sonstein and Baldwin (1972) to determine whether the plasmids isolated from *Pseudomonas aeruginosa* encoded the spoilage trait or not. To achieve this, *Pseudomonas aeruginosa* grown on yeast extract trypticase soy (YETS) (0.3% yeast extract and 1.5% agar) were harvested from the YETS plates and emulsified in normal saline at a density of about 10⁵ cells per ml. One ml of this was then inoculated into 9 ml YETS broth containing 0.002% (v/v) SDS and incubated with constant shaking at 37 °C for 18 h. After incubation, 0.1 ml aliquots of the suspension were plated on NA plates. The plates were incubated aerobically at 37 °C for 24 h. Changes in the original colonial morphology was observed. The parent strains and mutants that had lost the plasmids were plated out on fresh NA plates, incubated aerobically at 37 °C for 24 h. The developed colonies were screened for loss of the plasmids by repeating the DNA extraction process. Subsequently, they were tested for antibiotic sensitivity.

2.17. Antibiotic Susceptibility Tests of Plasmid-bearing and Plasmid-cured Strains

The antibiotic sensitivity of the plasmid-bearing *Pseudomonas aeruginosa* (OB-6W) and the plasmid-cured strain (OB-6C) to 8 antibiotics was determined using the Kirby-Bauer disc diffusion technique (Bauer, 1966). The purpose of this experiment was to determine the agar disc diffusion zone diameters of the plasmid-bearing *Pseudomonas aeruginosa* strain (OB-6W) isolated from spoilt paints and biodeteriorated wall scrapings to selected antibiotics and to compare these zone diameters with those of the cured prototype. Single discs (Oxoid Ltd Basingstoke Hampshire, England) were employed to test the sensitivity of the plasmid-bearing and plasmid-cured strains to antibiotics as described in section 2.12. The zones of inhibition produced by the test organism (plasmid-bearing strain) were compared directly with that of the control strain (plasmid-cured strain). The zones of inhibition observed around

the antibiotic discs were taken as indication of sensitivity and were interpreted based on the National Committee for Clinical Laboratory Standards (NCCLS, 1997).

2.18. Microbial Shelf life Determination of Paints

Six different paint samples (PS1-PS6) collected on the day of production were analyzed for microbial population levels during a 10-month study period (section 2.5.6). The data obtained during this period for the microbial population counts were evaluated and fitted into a suitable model to predict the time when the paint samples would reach spoilage level (3.4 x 10^{10} cfu/ml). The time it takes to reach this level (i.e N₀) was taken as the shelf life of the sample. To estimate the shelf life time of freshly produced paint samples, the model described by Dawes (1969) was used in relation to the total heterotrophic microorganisms obtained for the paint samples as given below:

$$\frac{\text{Log}_{10} N_{t} - \text{Log}_{10} N_{o}}{\text{Log}_{10} 2} = \frac{t}{T} \qquad ...(1)$$

$$T = \underline{0.693}$$
K

Where

 N_{i} highest cell count as colony forming units (i.e. total heterotrophic microorganisms) at the end of log. Phase,

 N_{o} Initial cell count as colony forming units (total heterotrophic microorganisms) at the beginning of log. Phase,

T = mean generation time (days) of (total heterotrophic microorganisms) during log. phase;

t = duration (months) taken for the population to increase exponentially from N_o to N_t

k = specific multiplying rate (day -1) of total heterotrophic microorganisms.

Therefore, at the end of the first generation, there are 2^1 N_o cells, at the end of the second generation, there are 2^2 N_o cells and at the end of the third, there are 2^3 No cells. Thus, at the end of Y generations there will be 2^Y N_o cells in the paint sample. Assuming that the number of cells in the paint at the end of the incubation period is N_t, therefore, it follows that,

 $N_t = 2^Y N_o (2.1)$

Taking the logarithm of both sides of the model to the base of 10

$$Log_{10} N_1 = Log_{10} 2^{Y} + Log_{10} N_0$$
 (2.2)

$$Log_{10} N_t = Y Log_{10} 2 + Log_{10} N_o$$
 (2.3)

$$Log_{10} N_t - Log_{10} N_o = Y Log_{10} 2$$
 (2.4)

$$\frac{\text{Log}_{10} N_1 - \text{Log}_{10} N_0}{\text{Log}_{10} 2} = Y$$
 (2.5)

Since T is the mean generation time, therefore the number of generations the cells go through to attain N_t was evaluated thus:

$$Y = t/T (2.6)$$

Where t is the time for the exponential phase

The model equation is now:

$$\frac{\text{Log}_{10} \, N_t - \text{Log}_{10} \, N_o}{\text{Log}_{10} 2} = \frac{t}{T} = Y$$
(2.7)

The maximum number of cells N₁ and the initial number of cells No are known. Therefore, to determine the mean generation time (T), plots of the growth of microorganisms in the paint with time was first-made (Fig 3.1), from the slope of the graph, the specific growth rate, K, was evaluated. The rate of increase of microbial population is given also by the expression (which is very useful for evaluating T with K estimated):

$$\underline{dN} = KN \tag{2.8}$$

dt

$$\underline{dN} = kdt \tag{2.9}$$

N

Integrating equation (2.9),

$$\frac{\ln N}{No} = kt$$
 (2.10)

If T is equal to the mean generation time or doubling time, then,

 $N = 2 N_o$ and equation (2.10) becomes:

 $ln \ \underline{2N_o} = KT$

(2.11)

 N_0

ln 2 = KT

 $T = \underline{\ln 2}$

(2.12)

K

But ln 2 = 0.693

T = 0.693

K

With the mean generation time or doubling time (T) evaluated, the duration of the exponential phase can be evaluated.

The slope of the line in the plot of log Nt against time during the exponential phase is equal to (K/2.303) from which K (specific growth rate) was obtained (Dawes, 1967). With K evaluated, the mean generation time (T) of the microorganisms present in the paint sample was determined from the model below:

ln 2 = KT

From equation (2-13)

0.693 = T

K

Having known T (the mean generation time i.e the time it takes the microorganisms present in the paint sample to double their initial number (N_c) then, the model (2.7) as described by Dawes (1967) is given below:

 $\underline{Log_{10} N_1 - Log_{10} N_9} = \underline{tsl} = Y$

Log₁₀2

This equation was applied to determine the shelf life (SL) of the paints where:

 N_t = standard population density of microorganisms in spoilt paint (3.4 x 10^{10} cfu/ml).

 N_o = Initial population density of microorganisms immediately after production of the paint.

tsl = Shelf life time during exponential phase growth of microorganisms, which can easily be calculated having known N_t, N_o and T

T = mean generation time of microorganisms present in a paint sample

Y = Mean number of generations, which the microorganisms went through before reaching the final spoilage population density (N₁).

Therefore, the total shelf-life duration (SLD) of the paint is given by the following

Model: $SLD = t_{sl} + L$

Where SLD is Shelf-life duration

L is Lag phase

2.19. Development of Statistical Predictive Models

The data obtained for the fresh paint samples and the spoilt paint samples were fitted to a multiple linear regression analysis (Neter et al., 1983) to predict shelf life time for all the samples. This is because regression as a statistical analysis describes the relationship between two or more variables. The postulated model generated comprises of two equations based on the physico-chemical parameters and microbial population counts of the paint samples. The equation of the fitted model based on the physico-chemical parameters to predict shelf life is:

$$Y = \beta_0 + \beta_1(X_1) + \beta_2(X_2) + \beta_3(X_3) + \beta_4 \ln(X_4) + \beta_5(X_5)$$

Where:

Y = Shelf life time/ response coefficient

 β_0 = Intercept

 β_1 β_5 = regression parameters

 $X_1 = specific gravity$

 $X_2 = optical density$

 $X_3 = transmittance$

 $X_4 = pH$

 $X_5 = viscosity$

regressor coefficients

at the spoilt state.

While the equation for the fitted model using microbial parameters is:

$$Y = \beta_0 + B_1 (\log X_1) + \beta_2 (\log X_2) + \beta_3 (\log X_3)$$

Where Y = Shelf life time/ response coefficient

 β_0 = Intercept

 $\beta_1 - \beta_3$ are regression parameters

X₁ =Total bacterial count

X₂= Total coliform count

X₃= Total fungal count

regressor coefficients at the spoilt state

The parameter estimates for the above models are presented in Appendix 11. The multiple linear regression analysis was also used to generate the confidence interval, mean, standard deviation, standard error mean, upper 95% mean and lower 95% mean. Significance limits were set at the 95% probability level.

CHAPTER THREE

RESULTS

3.1 Enumeration of Microbial Population Densities in Various Raw Materials, Packaging Materials and Stages of Paint Production

Six bacterial isolates designated OB-1, OB-2, OB-3, OB-6, OB-7 and OB-8; two coliform isolates, designated OB-4 and OB-5 and three fungal isolates designated OB-9, OB-10 and OB-11 were isolated in this study. The types and population densities of bacteria, coliforms and fungi found in 26 solid raw materials used in paint production are shown in Table 3.1. The highest population density was obtained for bacteria (9.5 x 106 cfu/g); followed by coliforms (7.05 x 104 cfu/g) and fungi (6.8 x 10⁴ cfu/g). Sample RN375 had the highest number of bacteria, MUH₂0 had the highest number of coliforms while MN252 had the highest number of fungi. Expectedly, the population density of coliforms was exceptionally high in MUH20 and CDH20 which are water supply inlets to the factory. The microbial population in the biocides used in paint production ranged from $1.0 \times 10^2 - 1.5 \times 10^2$, $1.0 \times 10^1 - 1.7 \times 10^1$ and $1.0 \times 10^1 - 1.5 \times 10^1$ for bacteria, coliform and fungi respectively (Table. 3.2). The data regarding the microbial population densities in the various packaging materials and stages of paint production are shown in Tables 3.3 and 3.4 respectively. The same types of organisms encountered in the raw materials were also detected in the packaging materials and the stages of paint production (Tables 3.1, 3.3 and 3.4). The population of bacteria in the packaging materials ranged from 1 3.45 x 10^{6} – 7.65 x 10^6 cfu/g. The coliform population ranged from $2.90 \times 10^4 - 4.90 \times 10^4$ cfu/g, while the fungal population ranged from $2.40 \times 10^3 - 2.80 \times 10^3$ respectively.



| N | | | Total coliform counts (x 10 ⁴ cfu/g) | Total fungal counts (x 10 cfu/g) | Fungal isolates | Bacterial isolates | |
|-------------|---------------------|------|--|-------------------------------------|-----------------|--------------------|--|
| | | 4.4 | 6.5 | 1.25 | OB-10, OB-11 | OB-1, OB-4, OB-5 | |
| | HSD H₂0 | 2.7 | 4.5 | 1.50 | * | OB-1, OB-4, OB-5 | |
| | CD H ₂ 0 | 6.45 | 7.05 | 1.50 | OB-9 | OB-2, OB-4 | |
| | MU H₂0 MN 288 | 2.35 | 2.2 | * | * | OB-3, OB-4, OB-7 | |
| | MN 239 | 2.05 | 2.5 | 3.5 | OB-10, OB-11 | OB-1, OB-3 | |
| | <u> </u> | 7.0 | 3.5 | 2.25 | OB-10 | OB-5, OB-8 | |
| | MN 277 | 7.5 | 3.9 | 3.59 | OB-10, OB-11 | OB-1, OB-4, | |
| | MN 409 | | 1.5 | 2.35 | OB-11 | OB-2, OB-7 | |
| | MN 280 | 7 8 | 5.6 | * | * | OB-4, OB-7 | |
| | MN 231 | 3.75 | | 1.30 | OB-9 | OB-3 | |
|) , | MN 236 | 2.0 | 2.5 | 1.30 | * | OB-3, OB-7, OB-8 | |
| | Z4 726 | 5.4 | 3.0 | | * | OB-2, OB-4 | |
| | MN 236X | 2.05 | 2.1 | * | | OB-3, OB-7 | |
| 3 | Z4441 | 6.1 | 5.6 | * | | OB-1, OB-4, | |
| 1 | MN 252 | 3.0 | 7.0 | 6.8 | OB-9 | | |
| 5 -1-1 5 | MN 261 | 3.34 | 4.5 | * | * | OB-3, OB-5, OB-8 | |
| , 5 | ZN 490 | 7.6 | 3.0 | * | * | OB-2, OB-3 | |
| 7 7 | RN 300 | 3.2 | 3.2 | 3.0 | OB-11 | OB-2, OB-7, | |
| _ | RN 375 | 9.5 | 3.5 . | * | * | OB-3, OB-4 | |
| 8 | Z4726 | 5.3 | 1.2 | * | * / | OB-1, OB-5 | |
| 9 | | 7.30 | 2.95 | * | . * | OB-2, OB-3, OB-5 | |
| 0 | Z4740 | | 3.5 | 4.2`. | OB-9, OB-11 | OB-1, OB-2, OB-7 | |
| 1 | L1140 | 3.15 | 2.6 | 1.5 | OB-9. | OB-4 | |
| 2 | ZN 465 | 1.0 | 3.0 | * | * | OB-2, OB-3 | |
| 3 | Z4 899 | 3.5 | | | | OB-1, OB-8 | |
| 24 | ZN 470 | 5.2 | 1.4 | | OB-11 | OB-2, OB-3 | |
| 25 | MN 241 | 2.7 | 2.4 | 3.5 * | * | OB-3, OB-5, OB-7 | |
| 26 | MN 286 | 2.4 | 2.9 | <u></u> | | | |

*, not detected Values are means of triplicate determinations.

Table 3.2. Microorganisms detected in biocides and their population densities

| Biocide | Total bacterial counts (x 10° cfu/ml) | Total colifor counts (π 10 | | Total fungal counts (x 10¹ cf | u/ml) | Fungal isolates | Bacterial isolates |
|---------|---------------------------------------|-------------------------------|--------|----------------------------------|-------|--------------------|-----------------------|
| ZN467 | 1.0 | 1.0 | | 1.0 | | OB-9 | OB-3, OB-4 |
| ŽN481 | 1.25 | 1.0 |)) | * | | * | OB-2, OB-4 |
| ZN489 | 1.5 | 1.7 | | 1.5) | | OB-9, OB-10 | OB-5, OB-7 |
| ZN485 | 1.0 | 1.3 | | 1.2 | | OB-10 | OB-7 |

Ŋ.

*, not detected Values are means of triplicate determinations.

Table 3.3. Microorganisms and their population levels in packaging materials used in paint production

| Packaging materials | Total bacterial counts (x 10 ⁶ cfu/g) | Total coliform counts (x 10 ⁴ cfu/g) | Total fungal counts (x 10 ³ cfu/g) | Fungal isolates | Bacterial isolates |
|------------------------|--|---|---|--------------------|--------------------|
| C/T 20LTS | 3.45 | 2.9 | 2.4 | OB-9 | OB-2, |
| | | , | į, | | OB-5, |
| | | | | | OB-7 |
| D/W/S Plastic | 4.28 | 4.70 | * | * | OB-1, |
| Di Wio I lastic | | | | | OB-5, |
| | | | | : | OB-8 |
| C/20LTS | 3.82 | 3.42 | 2.8 | OB-9 | OB-2, |
| 0,20210 | | i | | - † | OB-4, |
| | | | | : | OB-7 |
| D/W/S/Metal | 4.95 | 4,90 | * | † * | OB-1, |
| | | | | 1 | OB-3, |
| D/E 2OLTS | 7.65 | 4.01 | * | * | OB-2, |
| D/L LOLIO | | ₹ • • | | 1 | · OB-5, |
| | | | | | OB-8 |
| D/E 4LTS | 5.92 | 4.82 | * | ** | OB-1, |
| J/L/ 4171.0 | 2.7- | | · | | OB-4, |
| | | | | | OB-7 |

C/T, caplux textured; D/W/S, dulux weather shield; C, caplux; D/E, dulux emulsion;

^{*,} not detected. Values presented are means of triplicate samples.

Table 3.4. Microbial Types and Numbers isolated during the different stages of paint production

| Paint types | 4. Micropial | After dispersion | After making | Texture | After tinting | After filling | Fungal isolates | Bacterial isolates |
|----------------|-------------------|----------------------|----------------------|----------------------|----------------------|----------------------|--------------------|-----------------------|
| Lypvo | | | up | 100 | 5.73x10 ² | 6.0×10^{2} | | OB-1, |
| | Total | 1.25×10^{2} | 2.25x10 ² | 5.46x10 ² | 5.73x10 ² | 0.0x10 | | OB-3 |
| | bacteria on NA | | | | | | | .~ |
| D /THO | (cfu/ml) | <u>ي</u> ا | | | | 0.00 101 | | OB-4, |
| D/WS | Total | 1.1x10 ¹ | 1.46x10 ¹ | $2.5x10^{1}$ | 2.8×10^{1} | 3.22x10 ¹ | | OB-5 |
| | coliform | | | | | | | |
| | on MCA | [| | i y | | | L | <u> </u> |
| | (cfu/ml) Total | 1.0x10 ¹ | 1.5x10 ¹ | 1.9x10 ¹ | 2.1x10 ¹ | $3.3x10^{1}$ | OB-9 | |
| | fungi on | | | | | | | OB-2, |
| C/E | PDA Total | $2.0x10^2$ | 3.2x10 ² | | 3.92x10 ² | 4.4x10 ² | | OB-2, |
|) | bacteria | | | | V | | | OB-7 |
| | on NA | | • | } | | \ | | 1000 |
| | (cfu/ml) | 1 5 100 | 2.2×10^{2} | | 2.8×10^{2} | 3.5×10^{2} | | OB-4 |
| | Total | 1.6×10^{2} | 2.2x10 ² | A | | \ | | OB-4 |
| | coliforms | | | N/A | ļ ' | | 1 | 1 |
| | on MCA | k | ł | | | | V | |
| | (cfu/ml) | | - 101 | | 2.9×10^{1} | 3.1×10^{1} | OB-9 | |
| | Total | 1.1x10 ¹ | $2.3x10^{1}$ | } | 2.7819 | | / OB-10 | |
| | fungi or | 1 | | . | | | | |
| | PDA | | | | | | | |
| 1 | (cfu/ml) | | | | | | | - |

D/W/S, dulux weather shield; C/E, caplux emulsion; N/A, not applicable Values are means of triplicate determinations.

Populations of Microorganisms from Paint Samples. 3.2

Ten morphologically different microorganisms were isolated following initial ten-fold serial dilution and standard plate count from fresh paint samples that have been processed to meet company's regulations and specifications. In addition to these, the spoilt samples had 1 more organism designated OB-6. Isolates OB-4 and OB-7 occurred more frequently in all the fresh paint samples while OB-6 occurred only in all spoilt paint samples. They were therefore, selected for biocide and antibiotic susceptibility tests. The bacterial population in the fresh paint samples (PS-1 - PS-6) monitored every two weeks from the day of production ranged from $1.6 \times 10^1 - 4.7 \times 10^5$ cfu/ml, while the fungal population ranged from $1.0 \times 10^1 - 5.5 \times 10^3$ cfu/ml respectively over a period of 10 months. The mean changes in population density of microorganisms in fresh paint samples PS1 - PS6 are shown in Fig. 3.1. The main feature of the growth pattern of the isolated organisms as illustrated in Fig. 3.1 is an observable and definite lag period of 5 months. Subsequently, there was steady increase in the microbial population densities till the 10th month. The microbial population densities in the spoilt paint samples ranged from $2.5 \times 10^{10} - 3.4 \times 10^{10}$ cfu/ml, $1.0 \times 10^7 - 2.9 \times 10^7$ cfu/ml and $2.2 \times 10^5 - 3.2 \times 10^5$ for bacteria, coliform and fungi respectively.

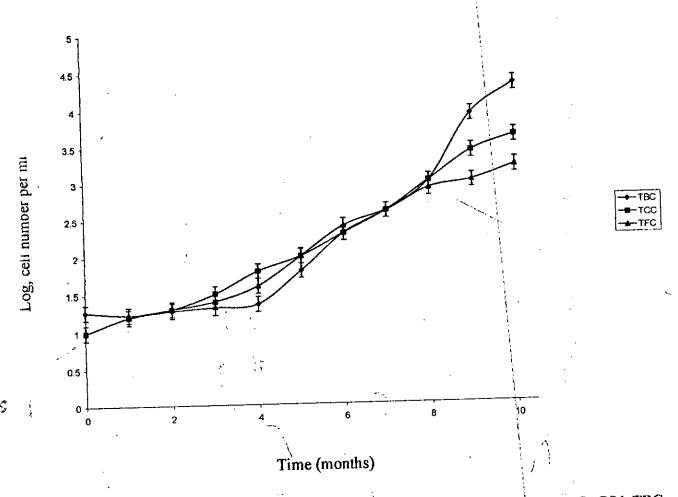


Fig. 3.1. Mean changes in microbial population density in fresh paint samples PS1-PS6. TBC, total bacterial count; TCC, total coliform count; TFC, total fungal count. Data represent the averages of triplicate determinations.

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Table 3.5. Microbial population densities in spoilt paint samples

| Paint sample | Total bacterial counts (x 10 ¹⁰ cfw/ml) | Total coliform counts (x 10 ⁷ cfu/ml) | Total fungal counts (x 10 ⁵ cfu/ml) | Fungal isolates | Bacterial isolates |
|-----------------|--|---|---|--------------------|--------------------------|
| PSA | 2.9 | 1.1 | 2.5 | ОВ-9 | OB-2, OB-3, |
| | · | · · | | } | OB-4, OB-6, OB-7 |
| PSB | 3.4 | 1.1 | 3.2 | OB-9, OB-11 | OB-1 OB-6, OB-7, OB-8 |
| PSC | 3.0 | 1.0 | 2.8 | OB-10, | OB-3, OB-4, |
| PSD | 2.5 | 2.9 | 2.5 | OB-10 | OB-2, OB-4 OB-6 |
| PSE | 3.1 | 1.1 | 2.2 | OB-11 | OB-1, OB-5 |

Values presented are means of triplicate samples.

3.3 Enumeration of Microbial Population Densities in Paint Samples from Various Locations

The population levels of bacteria, coliforms and fungi isolated in paint samples from company warehouse and three different markets which are the main paint depots in Lagos are shown in Table 3.6. The bacterial population density was the highest $(6.3 \times 10^3 \text{ cfu/ml})$. This was followed by the coliform population density $(5.1 \times 10^2 \text{ cfu/ml})$ and lastly the fungal population density $(3.8 \times 10^1 \text{ cfu/ml})$ respectively. Mushin market had the highest bacterial count $(6.3 \times 10^3 \text{ cfu/ml})$ while Bariga market had the highest fungal count $(3.8 \times 10^1 \text{ cfu/ml})$. However, the company warehouse had the highest coliform count $(5.1 \times 10^2 \text{ cfu/ml})$ and the lowest fungal count $(2.3 \times 10^1 \text{ cfu/ml})$. Isolates OB-4 and OB-5 occurred in paint samples from all the locations.

3.4 Enumeration of Microbial Population Densities in Biodeteriorated Painted Walls.

Microbial population and types from biodeteriorated painted walls showed a high incidence of OB-6 (6.50 x 10⁴ cfu/g) and OB-7 (5.26 x 10⁴ cfu/g). The results are displayed in Table 3.7. Isolates OB-2 and OB-5 were the least occurring bacterial isolates. Plate 3.1 shows the points at which scrapings were collected for subsequent isolation of microorganisms from a biodeteriorated painted wall.

Table 3.6. Microbial population distribution in paints from various locations.

| Sample loc | cation | Total bacterial counts (x 103 cfu/ml) | Total coliform counts (x 10 ² cfu/ml) | Total fungal counts(x 10 ¹ cfu/ml) | Isolates |
|------------|-----------|---------------------------------------|--|---|-------------------|
| Mushin | : | 6.3 | 4.8 | 3.1 | OB-2, OB-4, OB-11 |
| lkeja | • | 3.9 | 4.2 | 2.9 | OB-3, OB-5, OB-9 |
| Bariga | .• | 4.7 | 3.8 | 3.8 | OB-1, OB-5, 0B-11 |
| Company ' | Warehouse | 3.7 | 5.1 | 2.3 | OB-4, OB-7, OB-10 |

Values are means of three triplicate determinations.



Plate 3.1. Biodeteriorated painted wall showing effect of colonization by microorganisms. Arrows show scrapings collection points.

Table 3.7. Microbial population density in biodeteriora ed painted walls

| Bacterial count | Fungal count x 10 ² | Bacterial isolates | Fungal isolates |
|-----------------|--------------------------------|--------------------|-----------------|
| 5.26 | 5.18 | OB-7 | OB-9 |
| 4.53 | 3.0 | OB-4 | OB-10 |
| 4.12 | 0.13 | OB-3 | OB-11 |
| 6,50 | | OB-6 | |
| 1.00 | | OB-5 | |
| 3.0 | | OB-2 | |
| | | | |

Data represent the averages of triplicate determinations. Microbial numbers were enumerated in colony forming units (CFU) per gram of wall scraping.

Identification of Bacterial and Fungal Isolates

Pure cultures of bacterial isolates, (OB-1 – OB-8) isolated from the raw materials, packaging materials, stages of paint production, paint samples and biodeteriorated painted walls were identified on the basis of their morphological and biochemical characteristics (Table 3.8). The substrate utilization patterns of the frequently occurring OB-6 in the spoilt paint samples and the biodeteriorated paint samples were done using Analytical Profile Index (API) identification (ID 32E) test system to obtain the phenotypic profiles of the isolate. Also, the frequently occurring coliform, OB-4 in all the fresh paints examined, were characterized phenotypically along side OB-5 using substrate utilization with the API 20 E test system (bioMerieux Vitek, Inc. Hazelwood, MO USA). Table 3.9 show the identification profiles generated using the database code obtained from the API identification software (APIWEB). The heterotrophic bacteria isolated in the study were identified to be *Bacillus polymyxa* (OB-1), *Bacillus brevis* (OB-2), *Bacillus laterosporus* (OB-3), *Proteus mirabilis* (OB-4), *Escherichia coli* (OB-5), *Pseudomonas aeruginosa* (OB-6), *Lactobacillus gasseri* (OB-7) and *Lactobacillus brevis* (OB-8). The fungal isolates (OB-9, OB-10 and OB-11 were identified as *Aspergillus niger*, *A. flavus* and *Penicillium citrinum* respectively based on macroscopic and microscopic characteristics.

Table 3.8. Biochemical characteristics of bacterial strains

| (· |
|----------|
| Isolates |

| * | ` |
|---|---|
| | |

| Biochemical characteristics | 0B-1 | 0B-2 | 0B-3 | 0B-4 | 0B-5 | 0B-6 | 0B-7 | 0B-8 |
|-------------------------------|----------------------|--|--------------------|--|--|------------------|-----------------|----------------|
| Cellular Morphology | Large | Short | Short rods | Short rods | Straight rods | Straight rods | Slender rods | Slende rods |
| | Straight rods | rods | <u> </u> | 1005 | 1003 | - | + | + |
| Gram reaction | + | + | + | * | - | + | | |
| Catalase | + | + | + | <u> </u> | | + | - | - |
| Oxidase | | - | - | + | | | | |
| VP | + . | <u> </u> | + | + . | - | | | |
| Gelatin hydrolysis | + | <u> </u> | | | - | _ | | |
| Starch hydrolysis | + | <u> - </u> | - | + | | + . | | |
| Citrate utilization | + | | - | | | + | | |
| Nitrate Reduction | + | <u> </u> | + | + | | + | | |
| Gas from Nitrate | * | <u> - </u> | - | + | + | + | | |
| Motility | + | + | | + | | · | | |
| indole | - | - | - | + | + | - | | |
| Urease ' | • | | - | + | - | - | | |
| H ₂ S | * | * | * | <u> </u> | - | - | | + |
| Gas from glucose | | | | + | + | * | N/A | N/A |
| Growth in 10% NaCl | - | - | - | · | * | | | + |
| Growth at 15°C | * | * | * | * | * | * | - | <u>-</u> |
| Growth at 45°C | * | * | * | * | * | <u> </u> | + | * |
| Growth at 45 C | | + | - | | * | | * . | * |
| Esculin hydrolysis | * | * | * | * | * | + | * | * |
| | + | ·- | - | - | + | - | * | |
| ONPG(B-galactosidase) | • • | * | * | 1- | + | _ | * | * |
| LDC (Lysine decapery lase | * | * | + | + | + | - | * | * |
| ODC (ornithine decarboxylase) | | * | * | | | + | - |] |
| ADH (arginine dihydrolase | * | | + | + _ | + | . t | | _+ |
| Glucose | + | - | | <u>- </u> | + | + . | * | * |
| Xylose | + | - | <u> </u> | | + | | + - | + |
| Lactose | + | | - | | | * | + | - |
| Salicine | + | - | * | | + | - | * | * |
| Sucrose | + | | * | | + | | - | - |
| Maltose | + | * | * | | + | + | | - |
| Mannitol | + | * | | + | 1 | * | * | * |
| Phenylalanine deaminase | * | * | * | + Proteus | Escherichia | Pseudomonas | Lactobacillus | L. |
| Probable identity | Bacillus polymyxa | B. brevis | B. laterosporus | L | coli | aeruginosa | gasseri | brevis |

^{+,} positive; - negative, *, not tested; N/A- not applicable

Table 3.9. Phenotypic characterization of isolates

| Biochemical characteristic | Isolates | | |
|------------------------------------|----------------|------------|------|
| | ОВ-4 | OB-5 | OB-6 |
| | - | | - |
| Gram reaction | <u>,-</u> | * | - |
| ONPG (β-galáctosidase) | ` - | + | + |
| ADH (arginine dihydrolase) | - | + | - |
| LDC (lysine decarboxylase) | 4 | +1 | + |
| ODC (omithine decarbobxylase) | - | -\ | * |
| CIT (citrate utilization) | + | - Ì | * |
| H ₂ S | + | - | + |
| Urea | + | - | * |
| TDA (tryptophane deaminase) | | + | - |
| Indole production | - | - 1 | * |
| VP | + | - 1 | * |
| Gelatin hydrolysis | + | + 1 | - |
| Glucose | - | + 1 | - |
| Mannitol | = | + | - |
| Inositol : | - | · . | - |
| Sorbitol | _ | + 1 | - |
| Rhamnose | _ | + 1 | * |
| Saccharose | _ | - \ | - |
| Melibiose | , | <u> </u> | * |
| Amygdalin | _ | - 1 | * |
| Arabinose | ~. · | + | * |
| Oxidase | _ | _ | * |
| Nitrate reduction to Nitrite | • | <u>.</u> i | * |
| Nitrate reduction to Nitrogen | - | + 4 | * |
| Motility | - | + | * |
| OF-O† | * | 4 † | * |
| OF-F‡ | * | * | - |
| αMAL (α-maltosidase) | • | * 1 | - |
| αGLU (α-glucosidase | | ★ 1 | - |
| αGAL (α-galactosidase) | | * \ | - |
| βGUR (β-glucuronidase) | ± | * | · - |
| CEL (cellobiose) | • | * ; | - |
| LARA (L-arabinose) | · • | * | - |
| LARL (Learabitol) | | * | _ |
| βNAG (N-Acetyl-β-glucosaminidase) | - - | * | - |
| PLE (palatinose) | * | * 1 | + |
| ASPA (L-aspartic acid arylamidase) | | * | - |
| 5KG (5-ketogluconate) | * | * | - |
| TRE (trehalose) | • | 1 | |

^{†,} oxidative-; ‡, fermentative- utilization of glucose; +, positive; -, negative; *, not tested

3.6 Cellulolytic Activity of Isolated Strains

The growth of the isolated strains in Czapek's medium was indicated by utilization of cellulose as the sole source of carbon and energy. This was evidenced by the increase in turbidity at different rates. The optical density (OD_{550 nm}) during the incubation period ranged from 0.12 – 0.20, 0.19, 0.20, 0.13, 0.14, 0.50, 0.14, 0.15, 0.22, 0.20 and 0.22 for OB-1 – OB-11 respectively. Although, experiments demonstrated the abilities of all the isolated strains to utilize cellulose as sole carbon and energy source, the enzyme activity of endoglucanase tested on carboxymethyl cellulose (CMC) proved that Pseudomonas aeruginosa (OB-6) utilized cellulose optimally. The results presented in Table 3.10 show that CMC induced the highest cellulolytic activity on Pseudomonas aeruginosa of all the eleven isolates tested. Aspergillus niger and Penicillium citrinum came in the second rank, while Bacillus polymyxa, B. brevis, B. laterosporus and Aspergillus flavus came in the third rank. Proteus mirabilis produced the least CMC-ase activity, while Escherichia coli, Lactobacillus gasseri and L. brevis utilized cellulose minimally.

Table 3.10. Cellulolytic activity of isolated organisms

| Isolated organisms | Concentration (µg/ml) | Enzyme activity IU (µmol/min) | Relative activity (%) |
|-----------------------|-----------------------|----------------------------------|--------------------------|
| · | CMC -ase | 1 | |
| Bacillus polymyxa | 179.41 | 0.69 | 40.1 |
| B. brevis | 164.71 | 0.64 | 37.2 |
| B. laterosporus | 176.47 | 0.68 | 39.5 |
| Proteus mirabilis | 88.24. | 0.34 | 19.8 |
| Escherichia coli | 95.59 | 0.37 | 21.5 |
| Pseudomonas aeruginos | sa 444.59 | 1.72 | 100.0 |
| Lactobacillus gasseri | 95.59 | 0.37 | 21.5 |
| L. brevis | 122.01 | 0.47 | 27.3 |
| Aspergillus niger | 191.18 | 0.74 | 43.0 |
| A. flavus | 180.88 | 0.70 | 40.6 |
| Penicillium citrimum | 197.01 | 0.76 | 44.2 |

Values are means of triplicate samples.

One unit of CMC-ase activity is the amount of enzyme which produced one micromole of glucose per min.

3.7 Physico-chemical Parameters of Paint Samples

The mean changes in physico-chemical characteristics of six different freshly made paint samples (PS-1 - PS-6) monitored for a period of 10 months are summarized in Fig. 3.2. The parameters measured include optical density (OD), specific gravity (SG), transmittance (TR), pH and viscosity (VIS). The optical density (OD) at 600 nm increased with time in all the samples over the period ranging from 1.49 - 3.91. On the other hand, specific gravity, transmittance, pH and viscosity decreased over time. The decreases obtained for the parameters ranged from 2.8658 - 1.0853, 6.9 - 2.3, 8.5 - 5.6 and 11.7 cst - 10.8 cst for specific gravity, transmittance, pH and viscosity respectively. There were observable changes in the physical appearance of the paint samples during the study period as they age. The changes in the physical appearance of the paint samples over the study period indicated a steady and gradual loss of the original colour, texture and viscosity in addition to formation of biofilms on the paint surfaces. In addition to these changes, the spoilt paints had malodour and gassing. The physico-chemical parameters of the spoilt paint samples ranged from 6.82 -7.51, 0.1058 - 0.1198, 0.15 - 0.55, 4.12 - 4.19 and 3.02 cst $\frac{1}{1}$ 3.63 cst for optical density, specific gravity, transmittance, pH and viscosity respectively (Table 3,11).

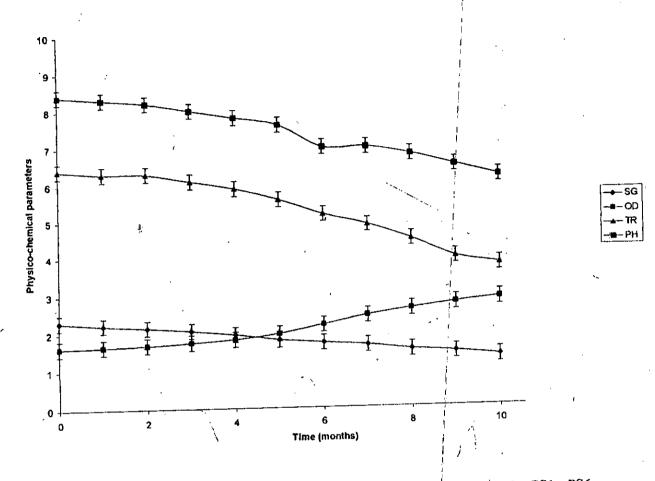
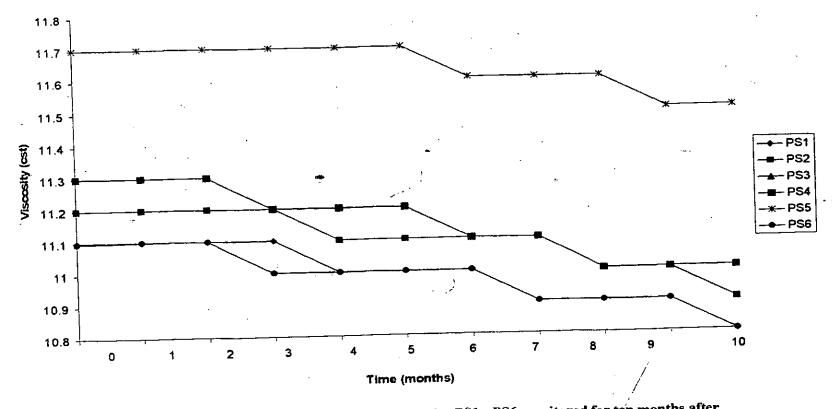


Fig. 3.2 Mean changes in the physico-chemical parameters in fresh paint samples PS1 - PS6. SG, specific gravity; OD, 600 nm; TR, transmittance. Data represent the averages of triplicate determinations.



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Fig. 3.3 Mean changes in viscosity of fresh paint samples PS1 - PS6 monitored for ten months after

Table 3.11. Physico-chemical parameters of spoilt paint samples

| Paint samples | SG | ОР | TR | pН | VIS (cst) |
|---------------|--------|------|------|------|--------------|
| DG4 | 0.1175 | 6.98 | 0.52 | 4.14 | 3.64 |
| PSA PSB | 0.1198 | 7.26 | 0.46 | 4.12 | 3.02 |
| PSC i | 0.1179 | 6.95 | 0.15 | 4.15 | 3.68 |
| PSD | 0.1166 | 6.82 | 0.54 | 4.19 | 3.69 |
| PSE | 0.1058 | 7.51 | 0.55 | 4.16 | 3.63 |
| | • 1 | | | | |

SG, specific gravity, $OD_{600 \text{ nm}}$; TR, transmittance; VIS, viscosity (cst). Values presented are means of triplicate samples.

3.8 Concentration of Phosphates, Sulphates and Heavy Metals

The results of the PO_4^{3-} and SO_4^{2-} content in fresh paint samples, spoilt paint samples and paint samples stored in the company warehouse shown in Figs. 3.4 – 3.10. indicate higher concentrations of these inorganic nutrients in the fresh paint samples than in the spoilt paint samples. The results showed a steady decline of PO_4^{3-} from 15.5 - 2.4 mg/kg and SO_4^{2-} from 12.8 - 2.0 mg/kg in the fresh samples over the study period. In contrast, the spoilt paint samples had lower levels of PO_4^{3-} which decreased from 2.6 - 0.1 mg/kg and SO_4^{2-} which decreased from 1.2 - 0.0 mg/kg respectively. This is most likely the reason for the observed odour in the spoilt samples as SO_4^{2-} is being reduced to hydrogen sulphide under anaerobic conditions. Table 3.12 shows the availability of heavy metals in fresh, spoilt and stored paint samples in the company warehouse. The concentrations of Pb, Cu and Mn were generally lower in all fresh samples than in the warehouse samples. Generally, the spoilt paints had higher concentrations of all the metals which ranged from 2.0 - 5.3, 2.5 - 5.8 and 3.0 - 5.0 mg/kg for Pb, Cu and Mn respectively.

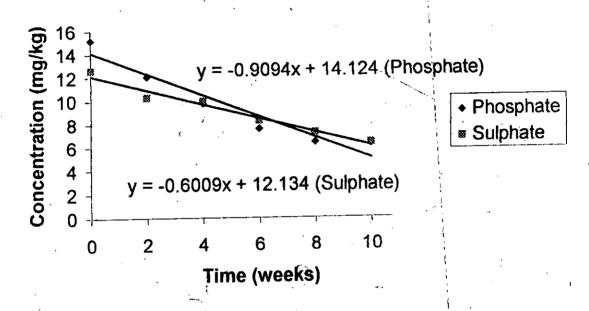


Fig 3.4 Concentration of phosphates and sulphates in paint sample PS-1.

Data represent the means of triplicate samples.

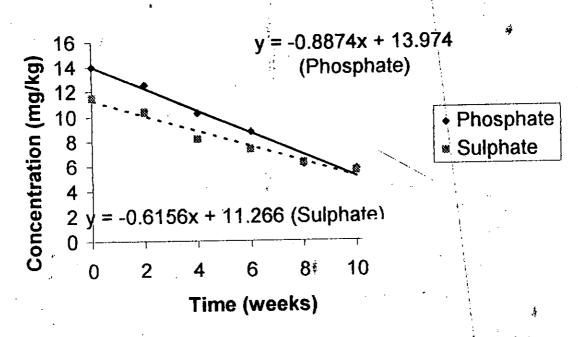


Fig. 3.5 Concentration of phosphates and sulphates in paint sample PS-2. Data represent the means of triplicate samples.

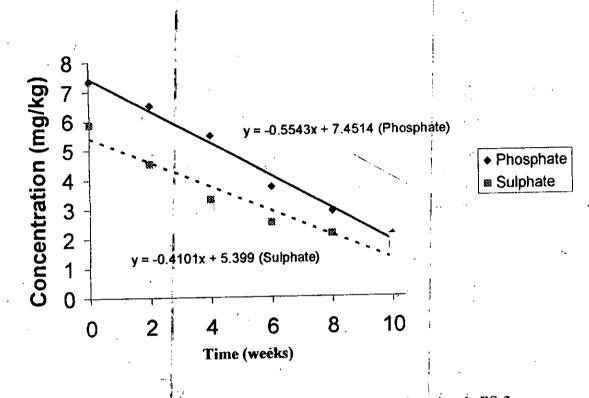


Fig. 3.6 Concentration of phosphates and sulphates in paint sample PS-3. Data represent the means of triplicate determinations.

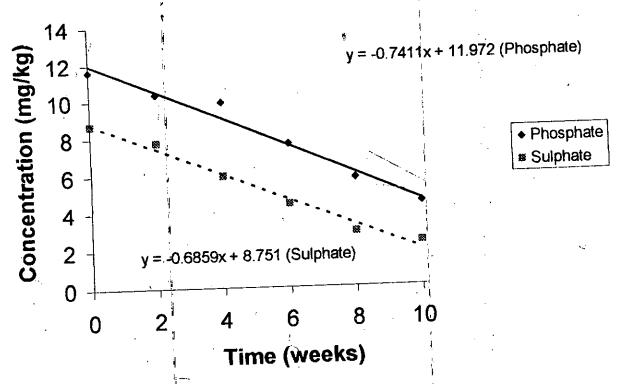


Fig. 3.7 Concentration of phosphates and sulphates in paint sample PS-4.

Data represent the means of triplicate determinations.

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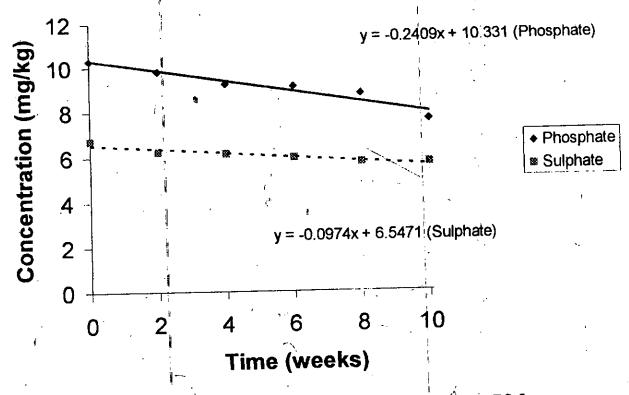


Fig. 3.8 Concentration of phosphates and sulphates in paint sample PS-5. Data represent the means of triplicate determinations.

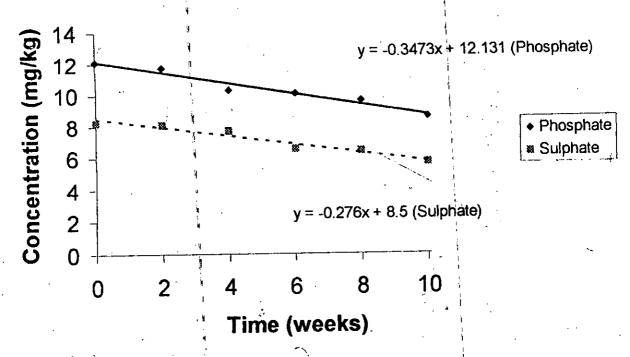


Fig. 3.9 Concentration of phosphates and sulphates in paint sample PS-6.

Data represent the means of triplicate determinations.

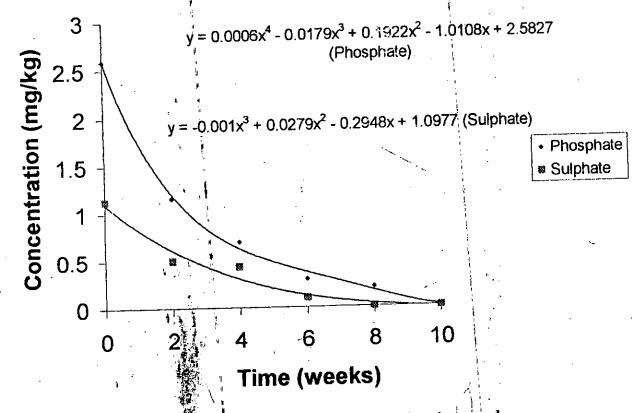


Fig 3.10 Concentration of phosphates and sulphates in spoilt paint samples.

Data represent the means of triplicate determinations.

Table 3.12 Atomic absorption spectrophotometric analysis of heavy metals in various paint samples.

| | | 1 | | <u> </u> | |
|--------------------------|--------|------------|------------|------------|--|
| Paint sample | Status | Mn (mg/kg) | Cu (mg/kg) | Pb (mg/kg) | |
| D/E chocolate | SS | 3.0 | 5.8 | 3.0 | |
| D/E Summer Blue | ss | 5.0 | 3.7 | 2.0 | |
| Shell | SS | 5.0 | 4.3 | 2.0 | |
| Estrucian Red | SS | | 2.5 | 5.3 | |
| Brilliant White | ws | 2.4 | 1.5 | 2.6 | |
| D/W/S | ws | 4.1 | 3.1 | 3.0 | |
| Summer Blue | ws | 3.8 | 3.2 | 3.3 | |
| Magnolia | ws | 3.9 | 3.6 | 2.0 | |
| Shell | rs . | 3.1 | 1.0 | 2.5 | |
| Summer Blue | FS | 3.0 | 1.8 | 2.0 | |
| | FS | 2.0 | 3.0 | 2.4 | |
| Magnolia Brilliant White | FS | 2.6 | 2.0 | 2.1 | |

SS, spoilt paint samples; WS, warehouse samples in storage; FS, fresh samples. Values are means of triplicate determinations.

3.9 Antimicrobial Patterns of Biocides

The disc diffusion technique revealed that all the four biocides (ZN467, ZN481, ZN485, and ZN489) were effective only at 3% (v/v) concentration. However, optimal results were obtained at 5% (v/v) (Plates 3.2 – 3.11). The co-contaminant effect on biocidal activity toward individual test organisms was studied with the test organisms in mixed suspension. The results further demonstrated that the biocides were more effective on individual organisms than on consortium of organisms (Plates 3.9, 3.10 & 3.11). As in the pure suspension, ZN467 was observed to be most effective against the consortium of organisms compared to the other biocides. Biocide ZN489 performed poorly against individual organisms and a consortium of organisms (Plates 3.7, 3.8 & 3.11). Biocides ZN481 and ZN485 demonstrated moderate activity against *Proteus mirabilis* (Plates 3.4 & 3.6). Biocide ZN467 had the highest activity against individual organisms. This was followed by ZN481, ZN485 and lastly ZN489. As expected, *Pseudomonas aeruginosa*, having a lipid-rich waxy cell wall demonstrated substantial resistance to ZN489 (Plate 3.8) and the least resistance to ZN467 (Plate 3.3). *Pseudomonas aeruginosa* had the least inhibition from all the biocides tested.

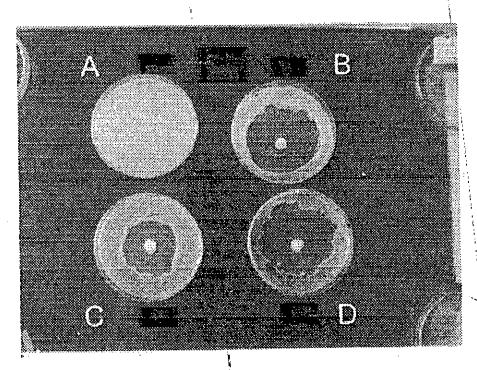


Plate 3.2 Effect of biocide ZN467 on Lactobacillus gasseri A, control; B, 1% v/v; C, 3% v/v; D, 5% v/v

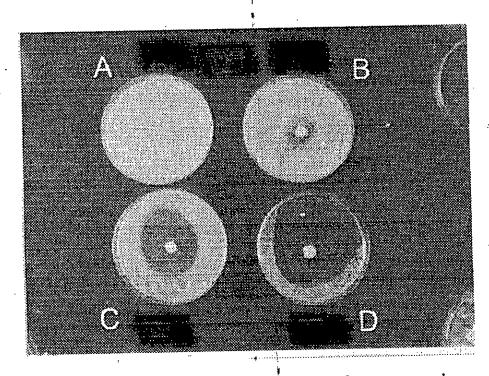


Plate 3.3 Effect of biocide ZN467 on Pseudomonas aeruginosa A, control; B, 1% v/v; C, 3% v/v; D, 5% v/v

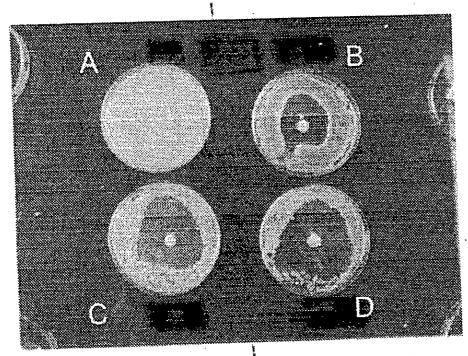


Plate 3.4 Effect of biocide ZN481 on Proteus mirabilis A, control; B, 1% v/v; C, 3% v/v; D, 5% v/v

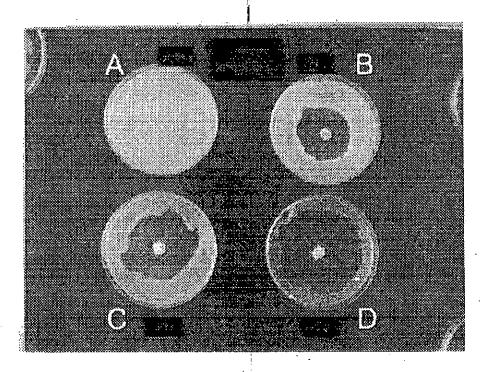


Plate 3.5 Effect of biocide ZN481 on Lactobacillus gasseri A, control; B, 1% v/v; C, 3% v/v; D, 5% v/v

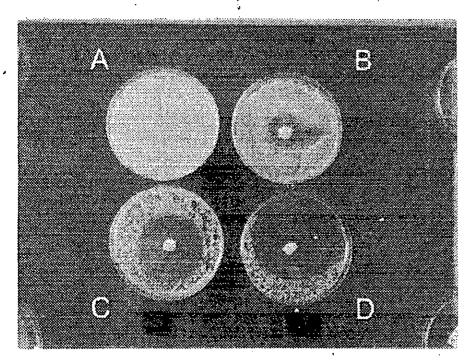


Plate 3.6 Effect of biocide ZN485 on *Proteus mirabilis* A, control; B, 1% v/v; C, 3% v/v; D, 5% v/v

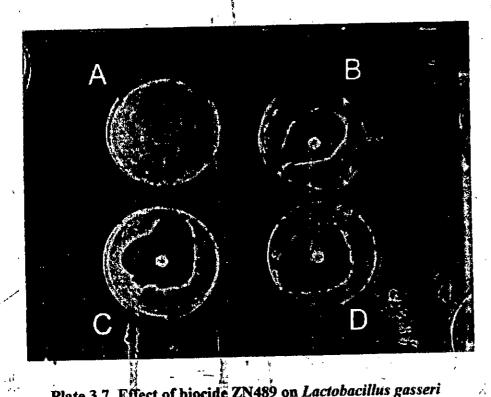


Plate 3.7 Effect of biocide ZN489 on Lactobacillus gasseri A; control; B, 1% v/v; C, 3% v/v; D, 5% v/v

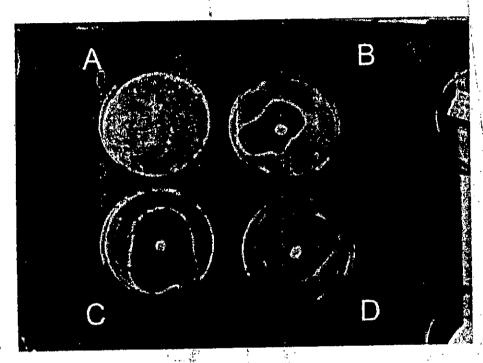


Plate 3.8 Effect of biocide ZN489 on Pseudomonas aeruginosa A, control; B, 1% v/v; C, 3% v/v; D, 5% v/v

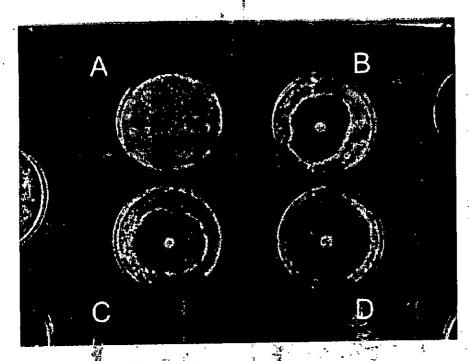


Plate 3.9 Effect of biocide ZN467 on a consortium of organisms A, control; B, 1% v/v; C, 3% v/v; D, 5% v/v

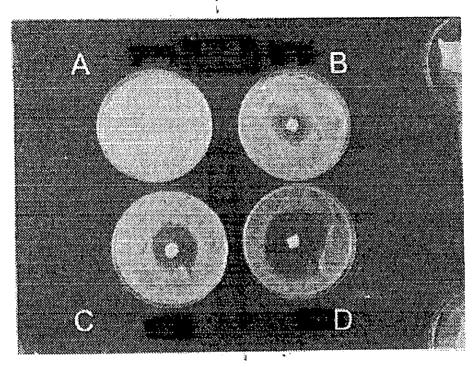


Plate 3.10 Effect of biocide ZN485 on a consortium of organisms A, control; B, 1% v/v; C, 3% v/v; D, 5% v/v

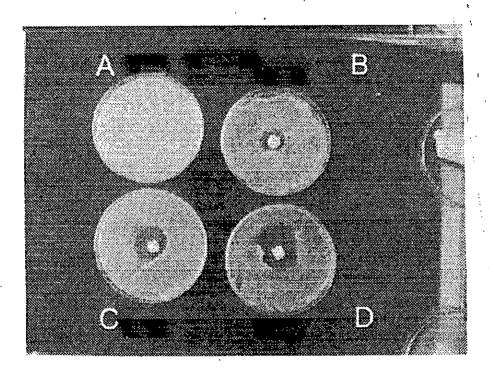


Plate 3.11 Effect of biocide ZN489 on a consortium of organisms A, control; B, 1% v/v; C, 3% v/v; D, 5% v/v

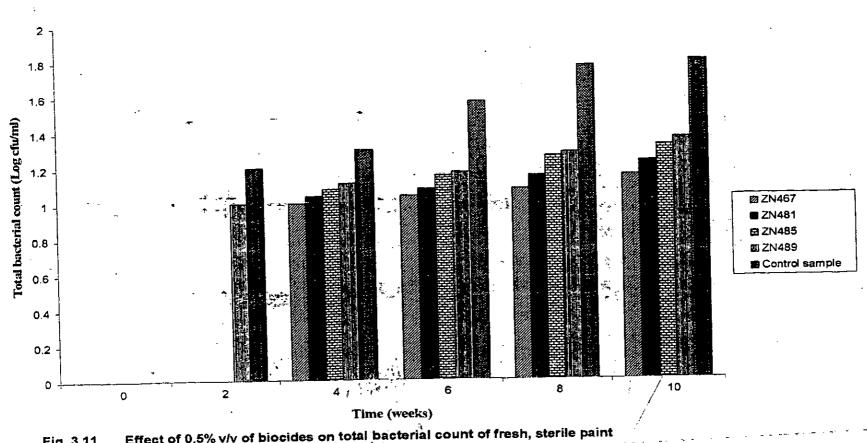
3.10 Effects of Different Concentrations of Different Biocides on Microbial Population Densities of Fresh, Sterile Paints

The results of the different concentrations of four biocides used in paint production showed that 0.5% (v/v) of each of the biocides had minimal effect on the microbial population densities of the paint samples. The four biocides used in paint production designated ZN467, ZN481, ZN485 and ZN489 all inhibited microbial growth in fresh sterile paints at different rates (Figs. 3.11 – 3.22). At concentrations of 0.5% – 3% (v/v) of all the biocides, there was no bacterial and fungal growth at week 0 (Figs. 3.11 – 3.22). The samples with 3% (v/v) ZN467 had bacterial growth (1.0 x 10¹ cfu/ml) only at week 8 (Fig. 3.14) and fungal growth at week 8 (Fig. 3.22). However, bacterial growth (1.0 x 10¹ cfu/ml) and fungal growth (1.0 x 10¹ cfu/ml) was observed in samples with 3% ZN489 by week 4 (Fig. 3. 22). Coliform growth (1.2 x 10¹ cfu/ml) was observed in samples with 0.5% (v/v) of ZN481 and ZN485 by week 4. In contrast, coliform growth was observed from week 2 in samples with 0.5% (v/v) ZN489 (Fig. 3.15). Only 3% (v/v) ZN467 inhibited coliform growth till the 8th week (Fig. 3.18). In contrast, there was coliform growth (1.0 x10¹ cfu/ml) in samples with 3% (v/v) ZN489 from the 4th week and coliform growth (1.0 x10¹ cfu/ml) in samples with 3% (v/v) ZN481 and ZN485 from the 6th week (Fig. 3.18).

3.11 Effects of Different Concentrations of Different Biocides on Physico-chemical Parameters of Fresh, Sterile Paints

The results represented in Figs.3.23–3.42 summarize the differences in the antimicrobial activities of the biocides on physico-chemical parameters of fresh sterile paint samples. Biocide ZN467 was observed to be effective at lower concentrations compared to the other test biocides. The efficacy of ZN467 was particularly more pronounced from 1% (v/v) compared to others. The SG of samples with 1% (v/v) ZN467 decreased from 2.8658 – 2.4683 from week 0 – week 10. However, at the same concentration, samples with ZN489 had decrease in SG from the initial 2.8658 – 1.9251 by week 10. The SG started decreasing by week 2 in samples with 2% ZN489 (Fig. 3.25). In contrast, samples with 2% (v/v) of other biocides had decrease in SG from week 6. At week 10, samples with 3% (v/v) ZN489 had maximum increase in optical density from the initial 1.63 – 1.84. On the other hand, samples with 3% (v/v) ZN467 had OD inreased from an initial value of 1.63 – 1.67 by week 10 (Fig.3.30). The rate of reduction in viscosity was the same for all the samples from week 0

- week 4 at 3% (v/v) concentration. On the 6th week, samples with 3% (v/v) ZN481 and ZN485 had reduced viscosity from the initial 11.2 -11.1 cst. It is noteworthy to observe that samples with 3% (v/v) ZN467 had viscosity of 11.2 cst from week 0 till the 10th week (Fig.3.42). This further confirms the superior efficacy of biocide ZN467 over the other test biocides.



Effect of 0.5% v/v of biocides on total bacterial count of fresh, sterile paint samples. The control samples had no biocides. Fig. 3.11

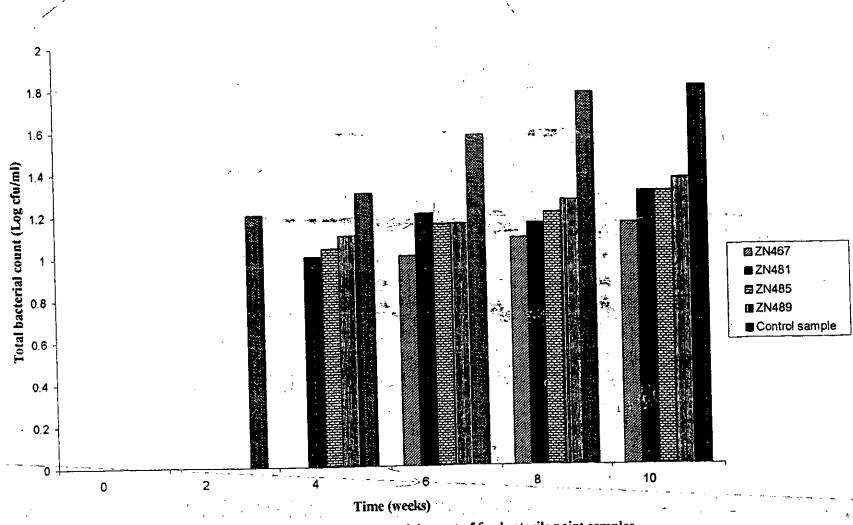


Fig. 3.12 Effect of 1% v/v of biocides on total bacterial count of fresh, sterile paint samples. The control samples had no biocides.

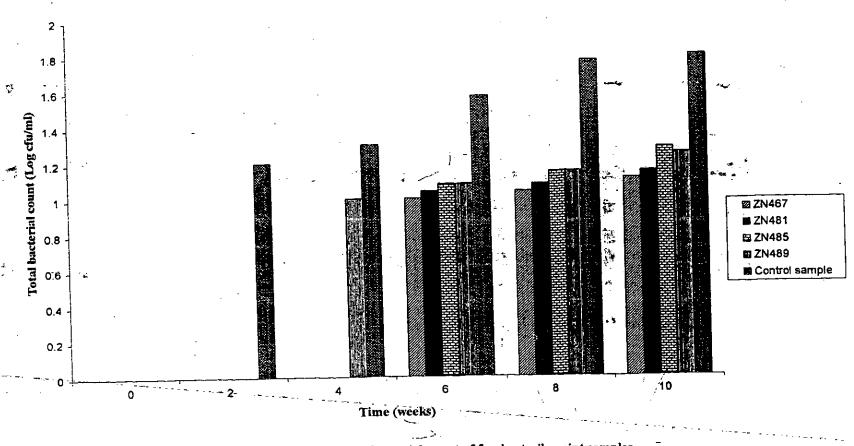


Fig. 3.13 Effect of 2% v/v of biocides on total bacterial count of fresh, sterile paint samples. The control samples had no biocides.

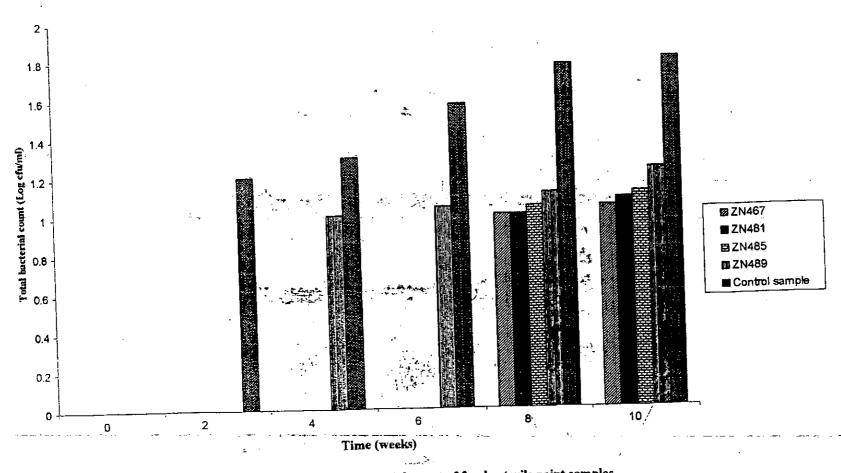


Fig. 3.14 Effect of 3% v/v of biocides on total bacterial count of fresh, sterile paint samples. The control samples had no biocides.

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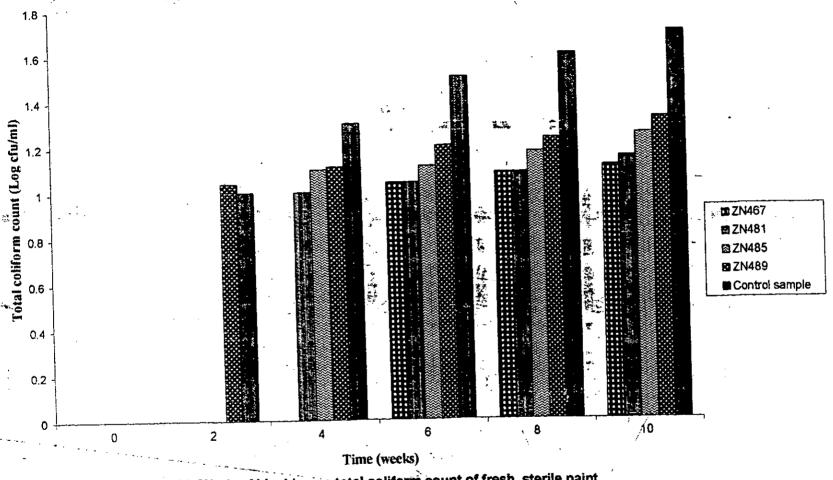


Fig. 3.15 Effect of 0.5% v/v of biocides on total coliform count of fresh, sterile paint samples. The control samples had no biocides.

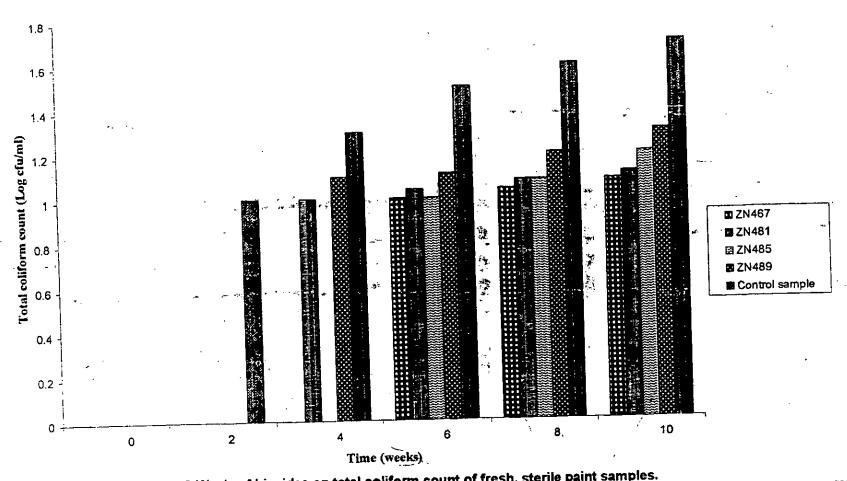
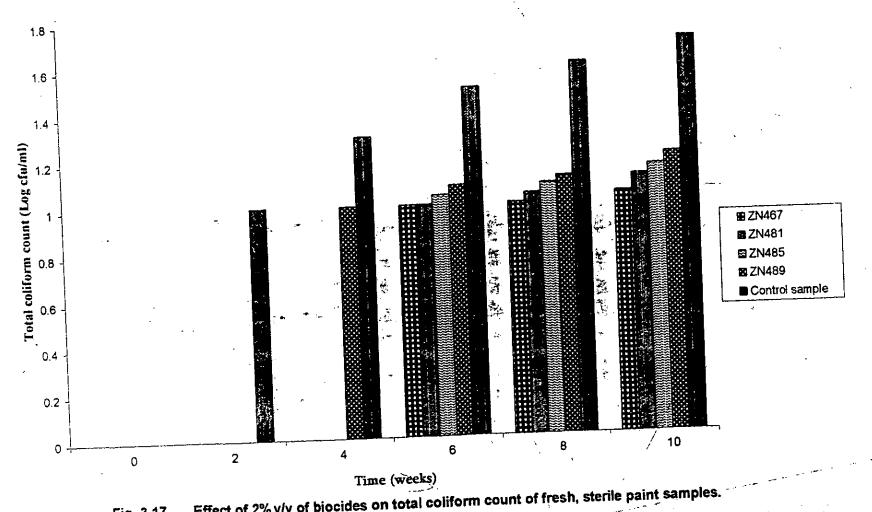


Fig. 3.16 Effect of 1% v/v of biocides on total coliform count of fresh, sterile paint samples. The control samples had no biocides.

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Effect of 2% v/v of biocides on total coliform count of fresh, sterile paint samples. Fig. 3.17 The control samples had no biocides.

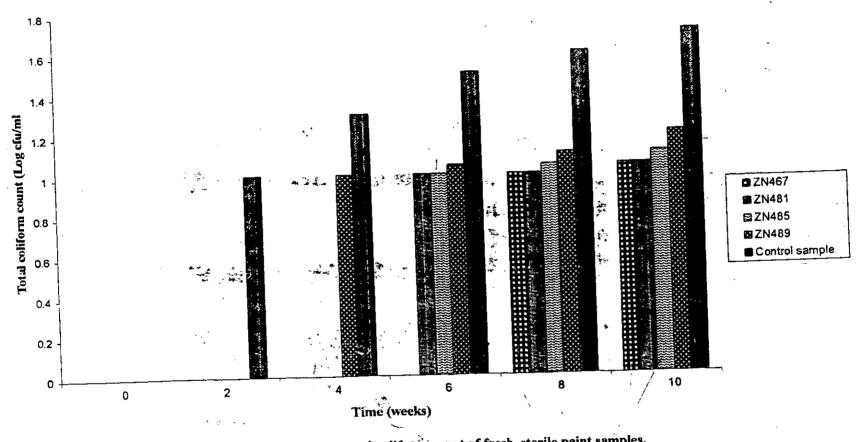


Fig. 3.18 Effect of 3% v/v of biocides on total coliform count of fresh, sterile paint samples.

The control samples had no biocides.

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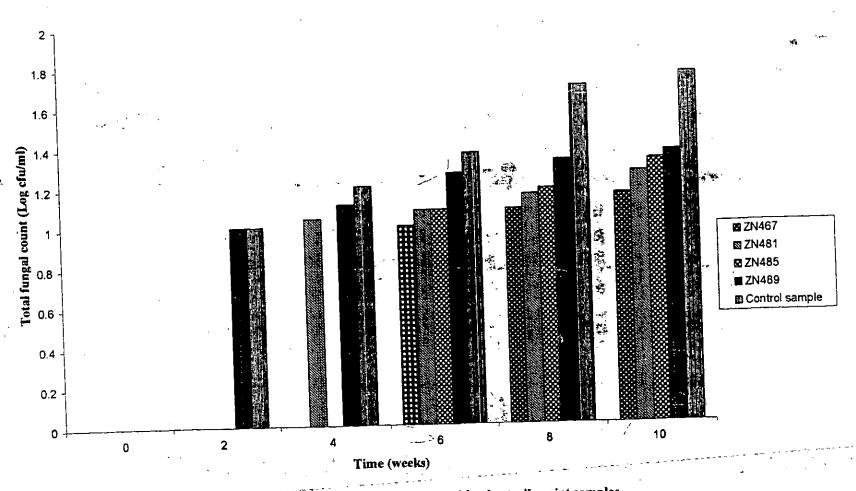


Fig. 3.19 Effect of 0.5% v/v of biocides on total fungal count of fresh, sterile paint samples.

The control samples had no biocides.

(A)

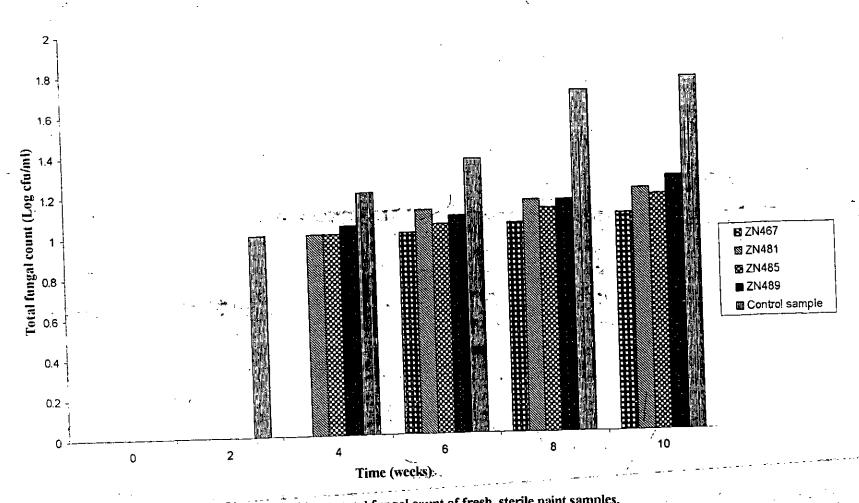


Fig. 3.20 Effect of 1% v/v of biocides on total fungal count of fresh, sterile paint samples. The control samples had no biocides.

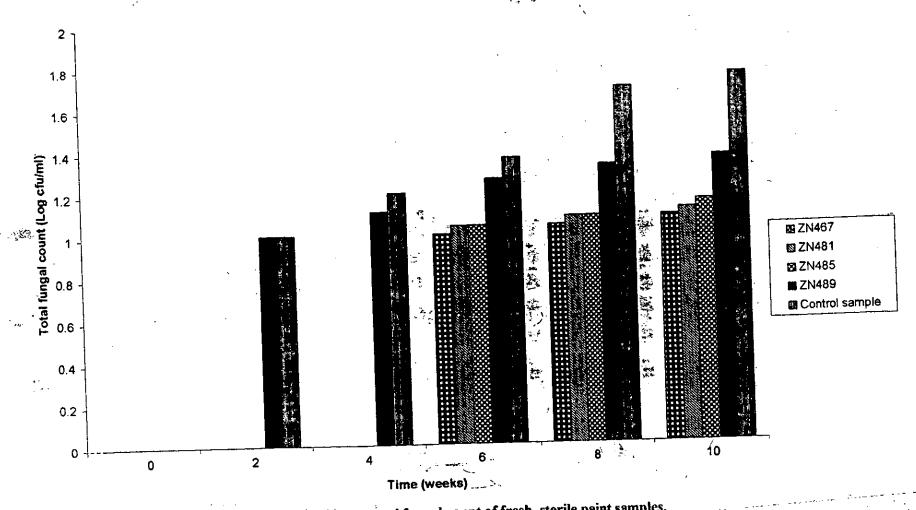


Fig. 3.21 Effect of 2% v/v of biocides on total fungal count of fresh, sterile paint samples. The control samples had no biocides.

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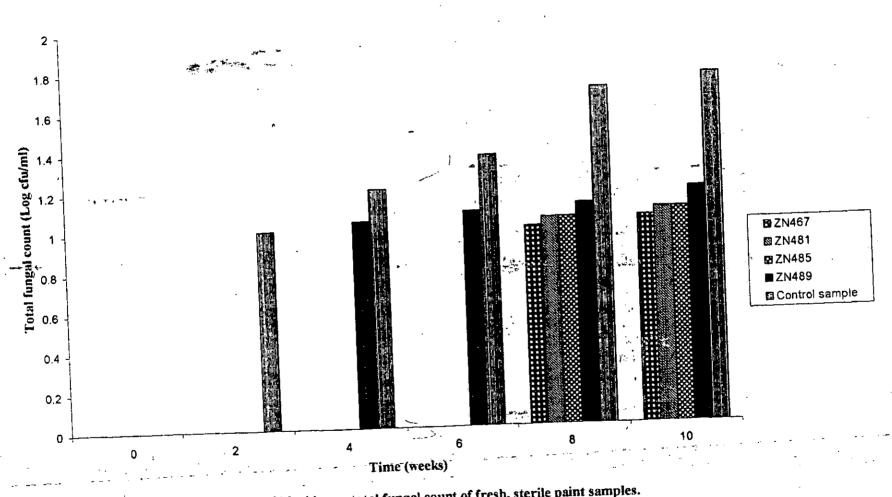


Fig. 3.22 Effect of 3% v/v of biocides on total fungal count of fresh, sterile paint samples. The control samples had no biocides.

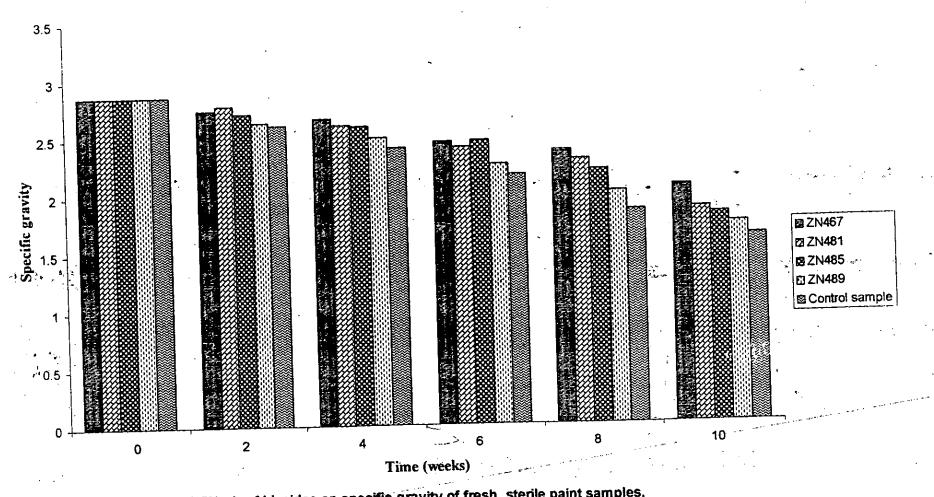


Fig. 3.23 Effect of 0.5% v/v of biocides on specific gravity of fresh, sterile paint samples. The control samples had no biocides.

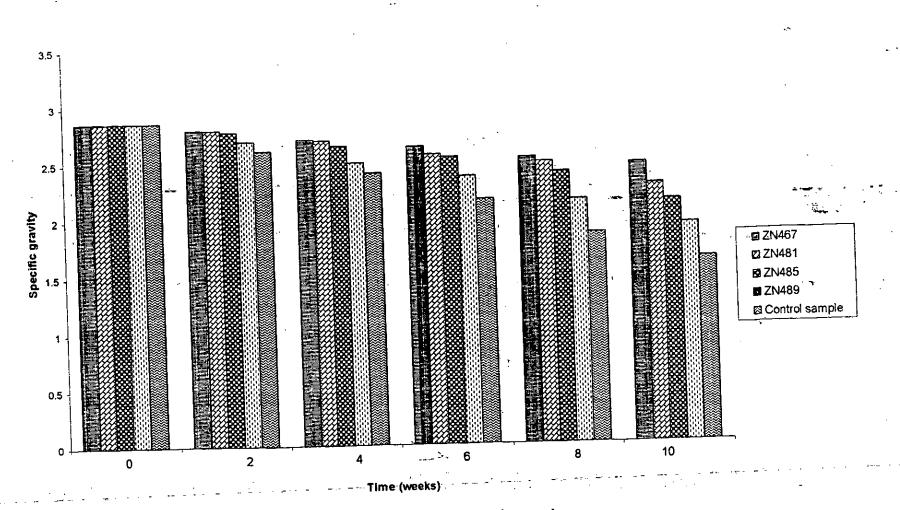


Fig. 3.24 Effect of 1% v/v of biocides on specific gravity of fresh, sterile paint samples. The control samples had no biocides.

(Mg)

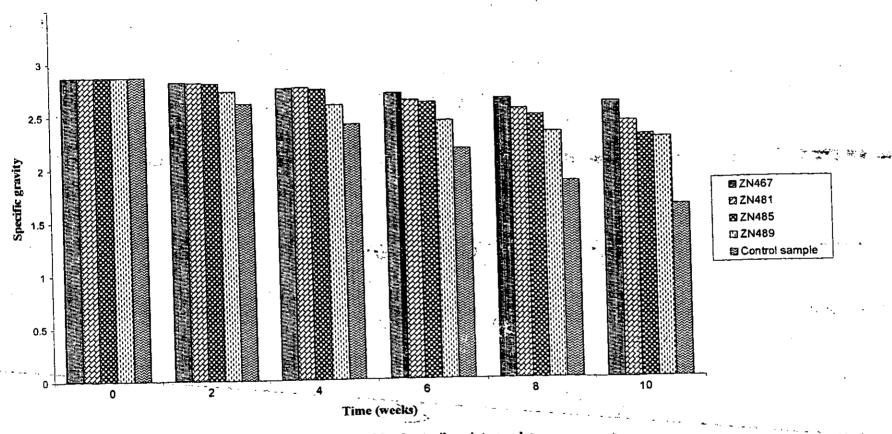


Fig. 3.25 Effect of 2% v/v of biocides on specific gravity of fresh, sterile paint samples. The control samples had no biocides.

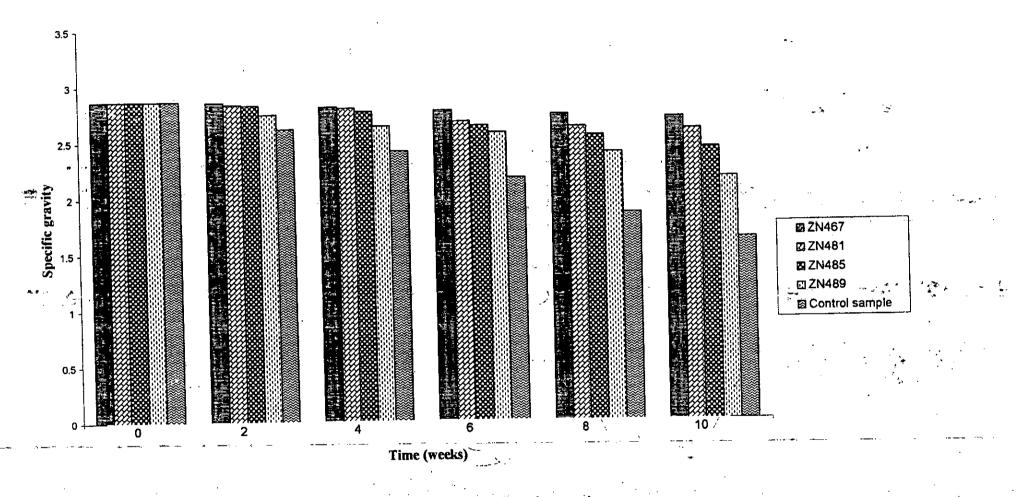


Fig. 3.26 Effect of 3% v/v of biocides on specific gravity of fresh, sterile paint samples. The control samples had no biocides.

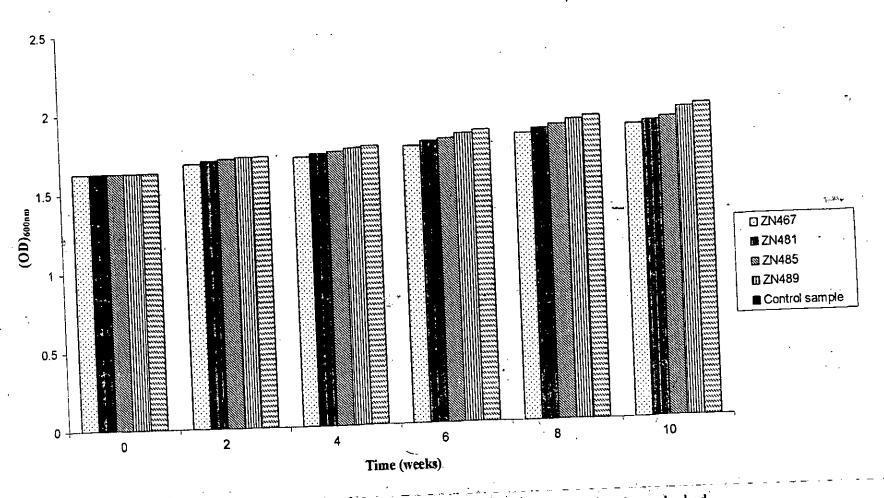


Fig. 3.28 Effect of 0.5% v/v of biocides on OD, 600 nm of fresh, sterile paint samples. The control samples had no biocides.

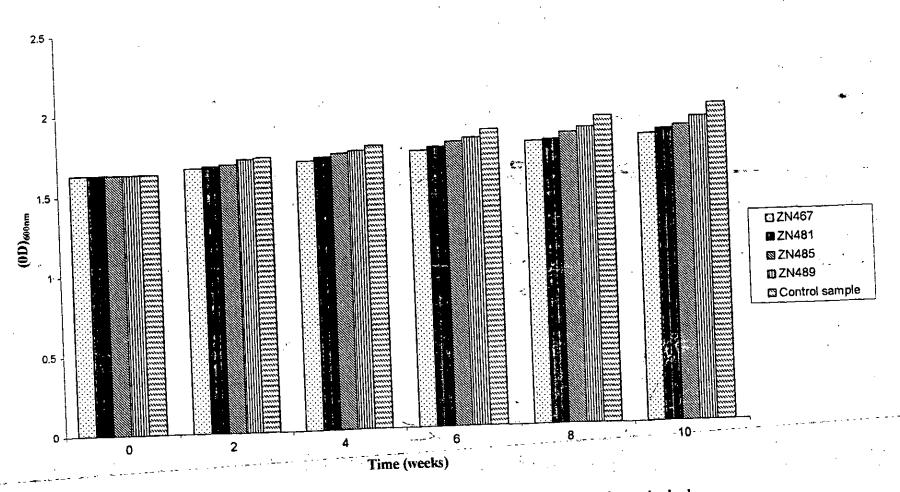


Fig. 3.28 Effect of 1% v/v of biocides on OD. 600 nm of fresh, sterile paint samples. The control samples had no biocides.

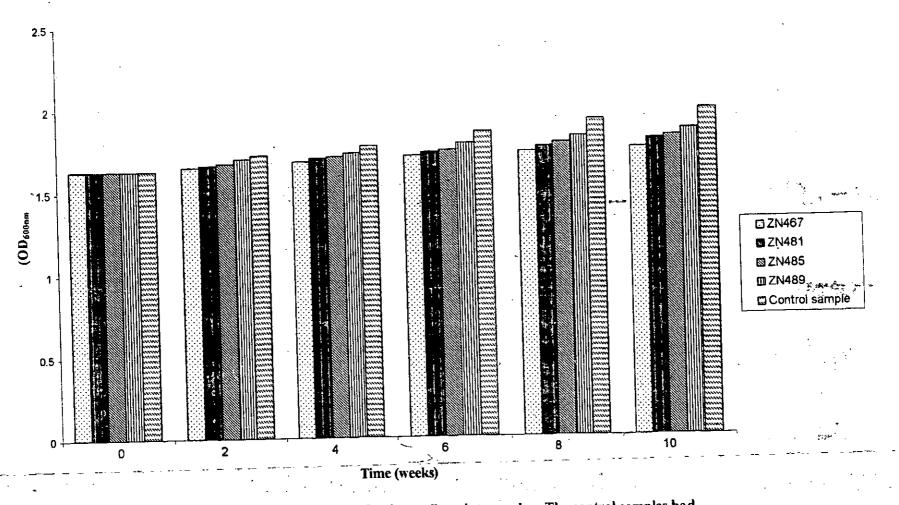


Fig. 3.29 Effect of 2% v/v of biocides on OD, 600 nm of fresh, sterile paint samples. The control samples had no biocides.

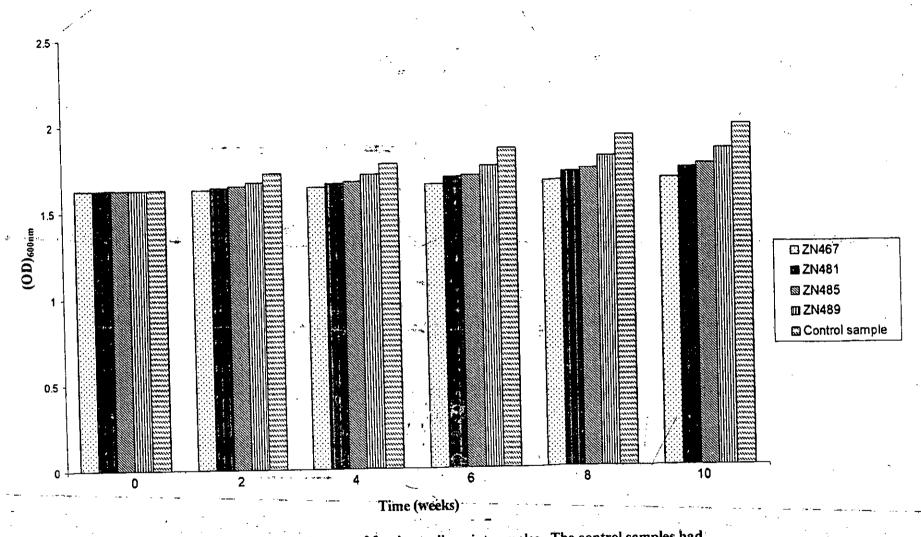


Fig. 3.30 Effect of 3% v/v of biocides on OD, 600 nm of fresh, sterile paint samples. The control samples had no biocides.

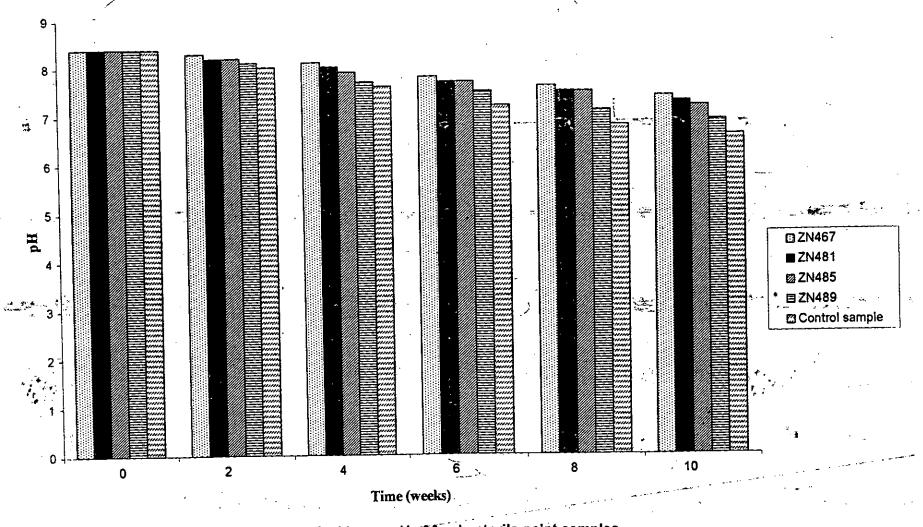


Fig. 3.31 Effect of 0.5% v/v of biocides on pH of fresh, sterile paint samples. The control samples had no biocides.

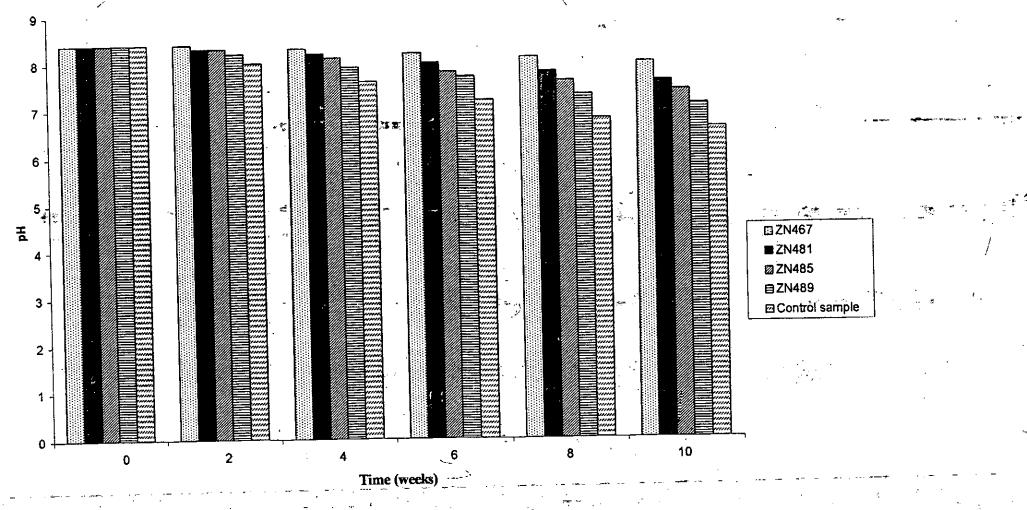


Fig. 3.32 Effect of 1% v/v of biocides on pH of fresh, sterile paint samples. The control samples had no biocides.

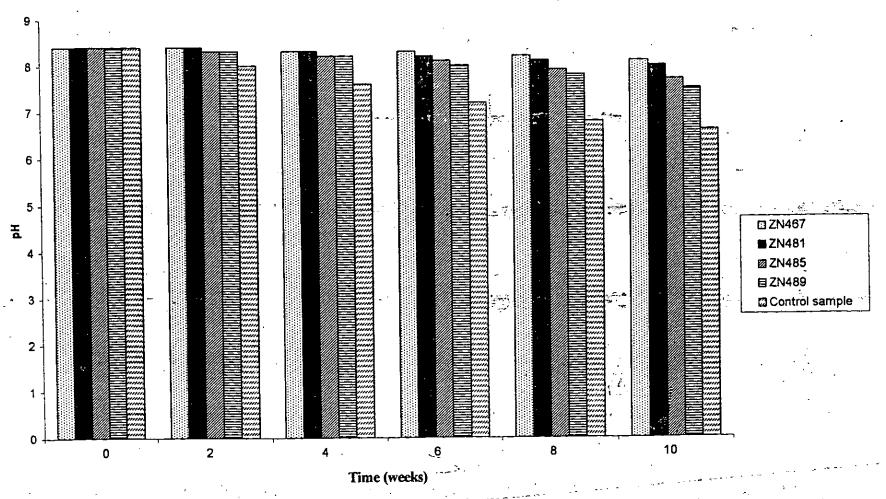


Fig. 3.33 Effect of 2% v/v biocides on pH of fresh, sterile paint samples.

The control samples had no biocides.

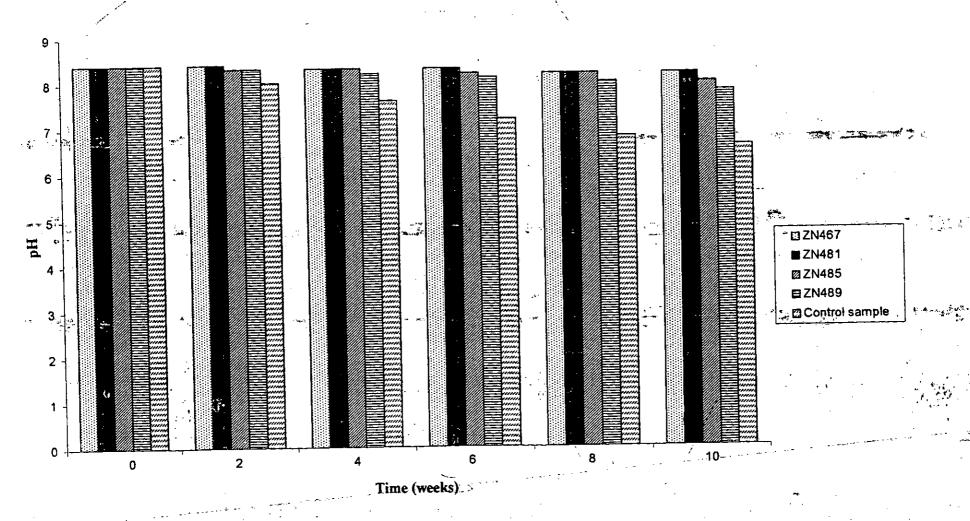


Fig. 3.34 Effect of 3% v/v of biocides on pH of fresh, sterile paint samples. The control samples had no biocides.

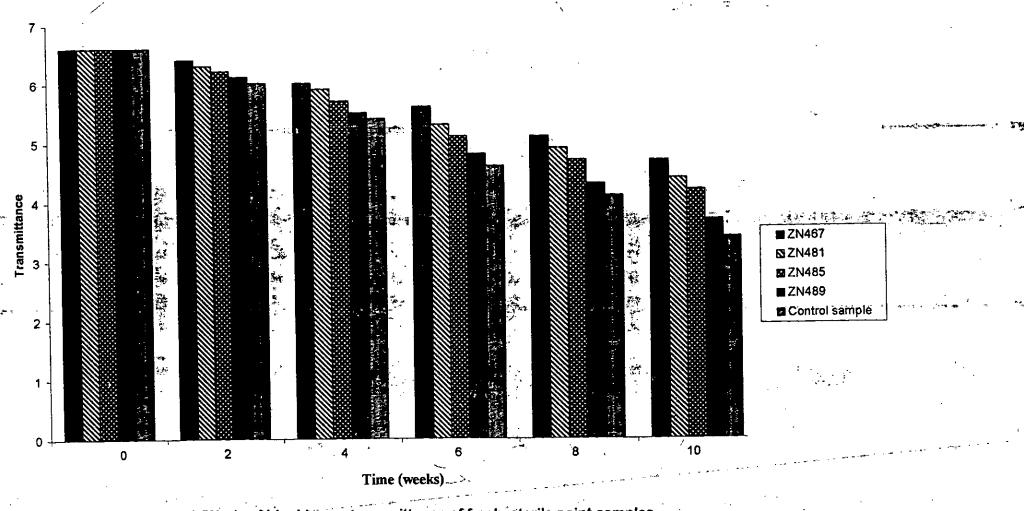


Fig. 3.35 Effect of 0.5% v/v of biocides on transmittance of fresh, sterile paint samples. The control samples had no biocides.

*

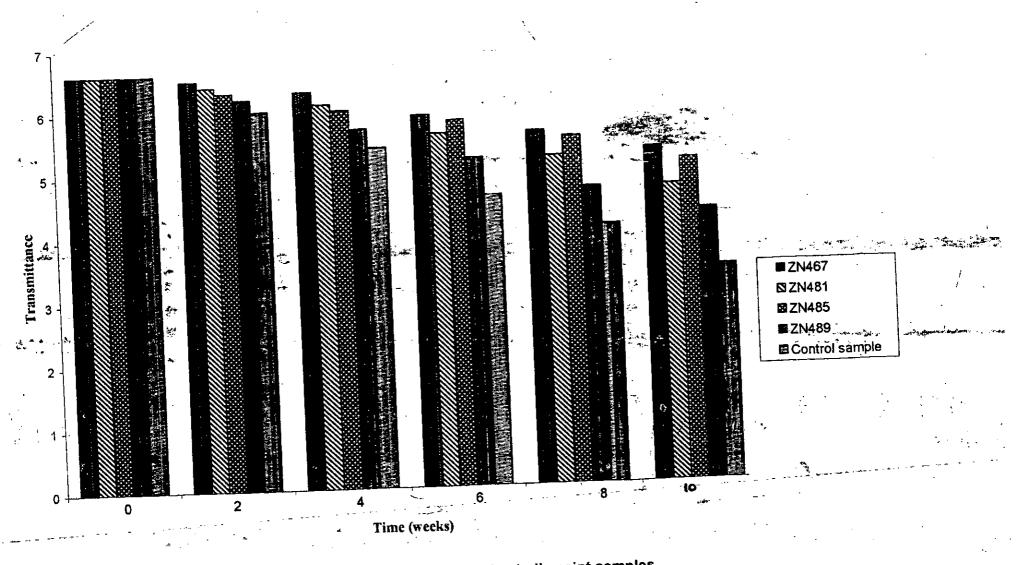


Fig. 3.36 Effect of 1% v/v of biocides on transmittance of fresh, sterile paint samples. The control samples had no biocides.

* 25

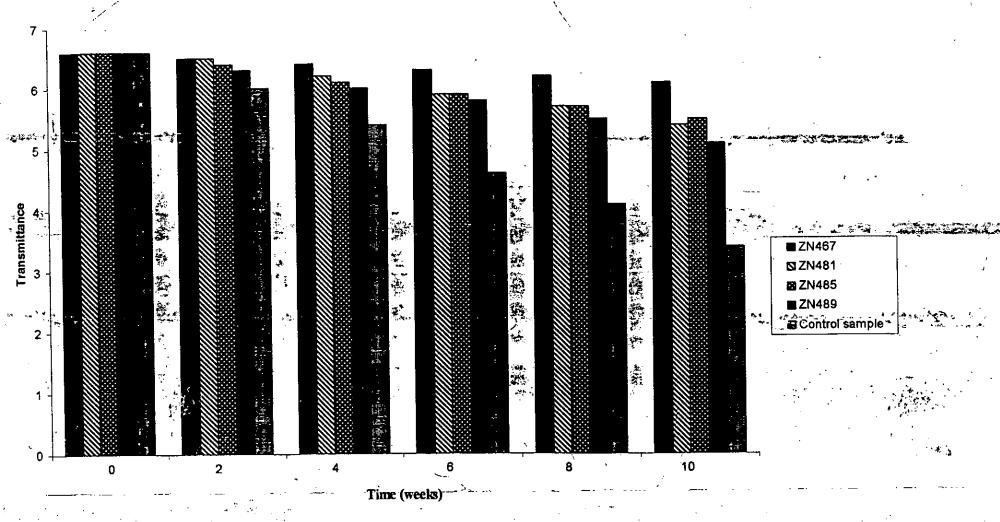


Fig. 3.37 Effect of 2% v/v of biocides on transmittance of fresh, sterile paint samples. The control samples had no biocides.

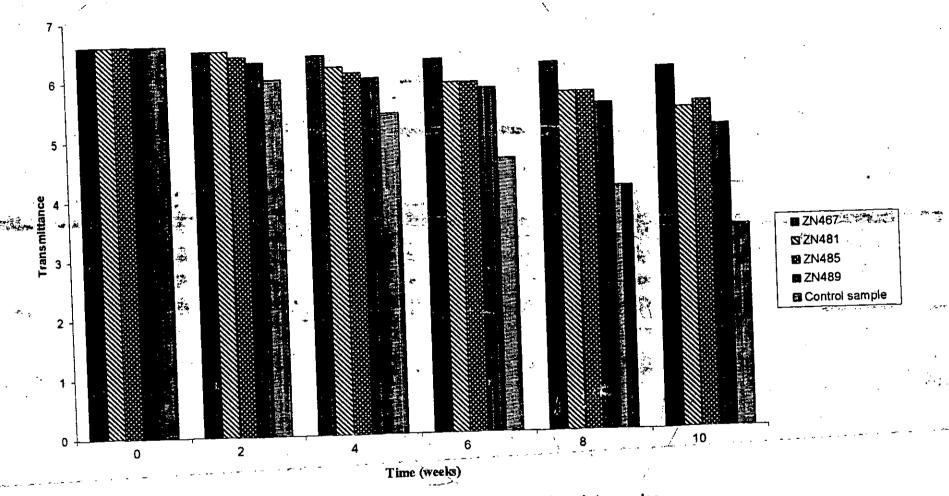


Fig. 3.37 Effect of 2% v/v of biocides on transmittance of fresh, sterile paint samples. The control samples had no biocides.

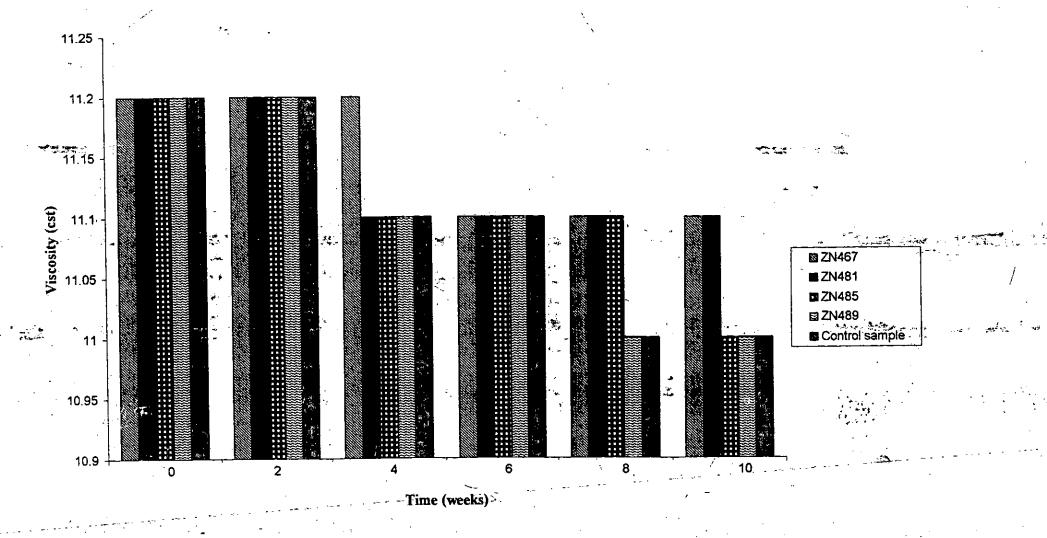


Fig. 3.39 Effect of 0.5% v/v of biocides on viscosity of fresh, sterile paint samples. The control samples had no biocides.

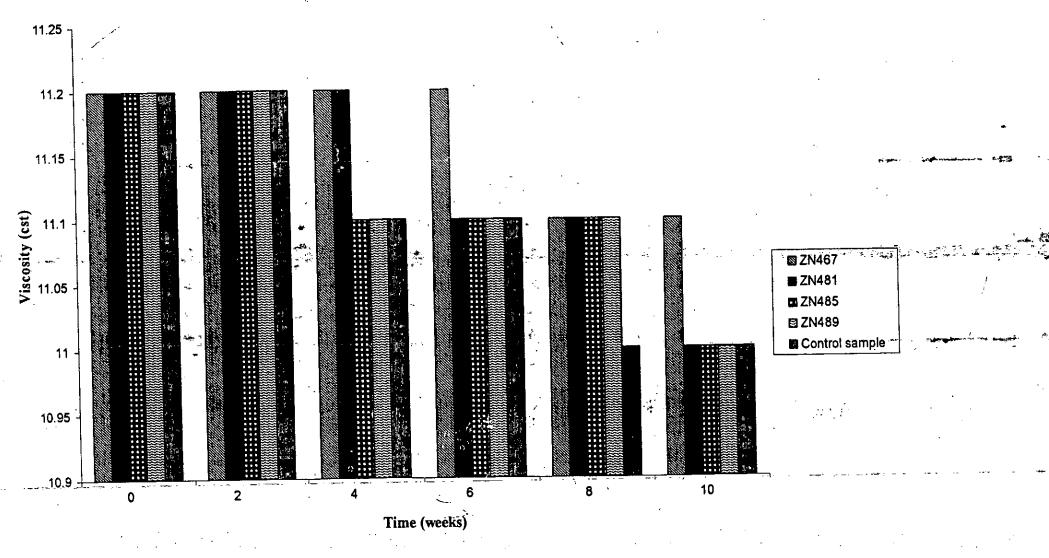


Fig. 3.40 Effect of 1% of biocides on viscosity of fresh, sterile paint samples. The control samples had no biocides.

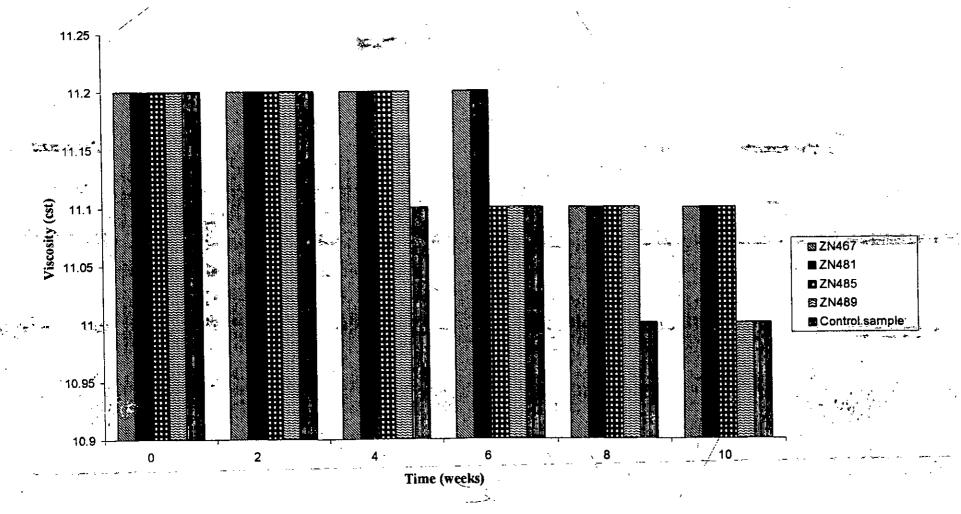


Fig. 3.41 Effect of 2% v/v of biocides on viscosity of fresh, sterile paint samples. The control samples had no biocides.

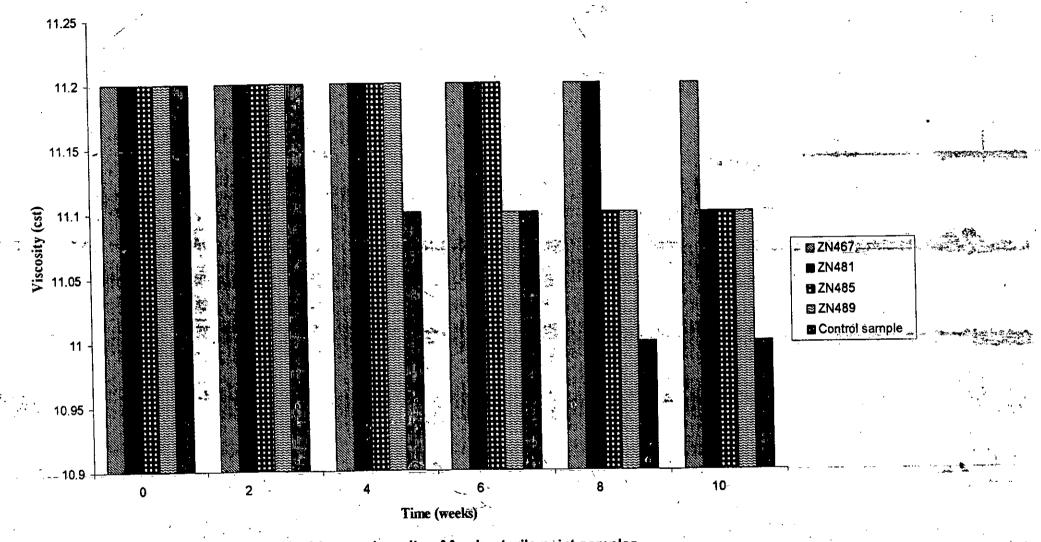


Fig. 3.42 Effect of 3% v/v of biocides on viscosity of fresh, sterile paint samples. The control samples had no biocides.

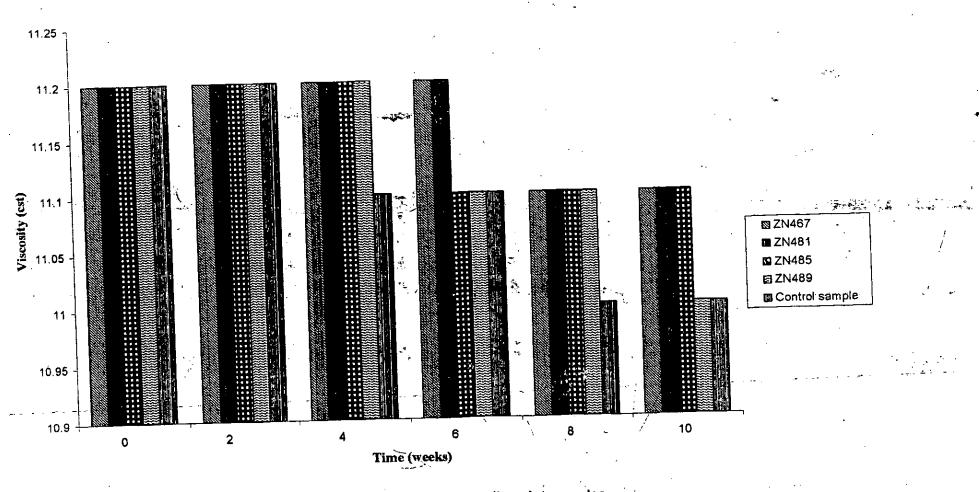


Fig. 3.41 Effect of 2% v/v of biocides on viscosity of fresh, sterile paint samples. The control samples had no biocides.

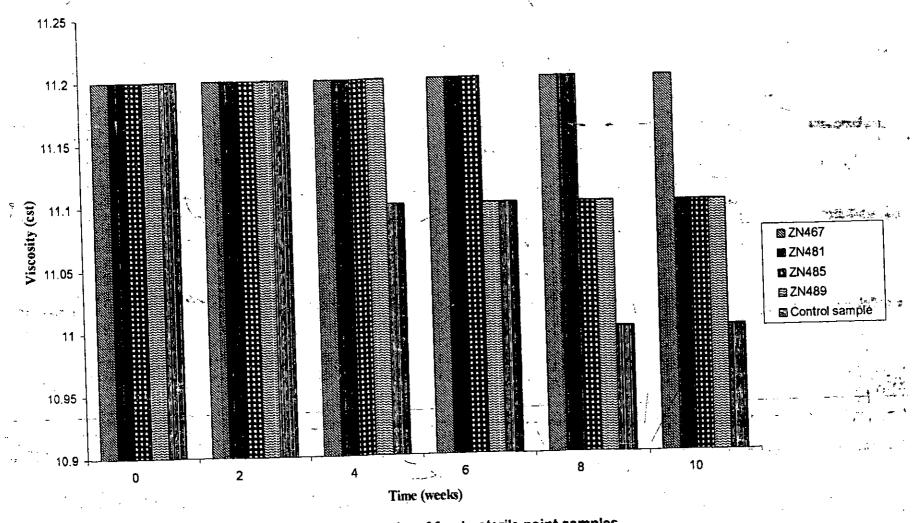


Fig. 3.42 Effect of 3% v/v of biocides on viscosity of fresh, sterile paint samples. The control samples had no biocides.

3.12. Detection of Plasmids

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The eight isolated bacterial strains were screened for the presence of plasmid DNA. The plasmid isolation techniques revealed that only *Pseudomonas aeruginosa* haboured 2 plasmids of different molecular weights (Plates 3.12 and 3.13). The other organisms did not show the presence of any plasmid DNA. The result of molecular weights of the isolated plasmids determined revealed that the molecular weights of the plasmids contained in *Pseudomonas aeruginosa* ranged from 0.030 to 0.112 Kb (Table 3.13).

Table 3.13 Molecular weights of plasmid DNA detected in Pseudomonas aeruginosa

| Organism | Plasmid number | Molecular weight (kb) |
|------------------------|----------------|-----------------------|
| | | |
| Pseudomonas aeruginosa | 1 . | 0.112 |
| Pseudomonas aeruginosa | 2 | 0.030 |
| | | |

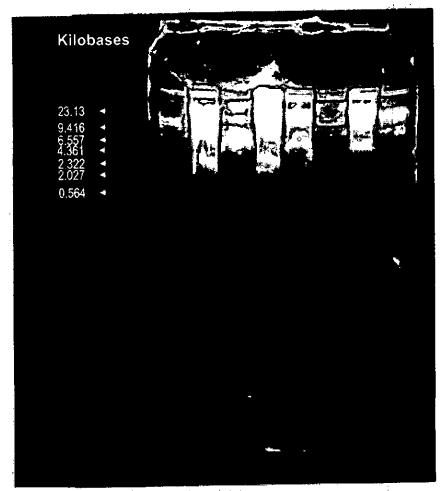


Plate 3.12 Agarose gel electrophoresis plate showing no detectable plasmid from bacterial strains. Organisms were screened following the TENS – Mini Prep. Protocol of Leeh and Brent (1987). Lanes: 1, λ DNA. Hind 111 digested (marker); 2, OB-1; 3, OB-1; 4, OB-2; 5, OB-2; 6, OB-3; 7, OB-7; 8, OB-8.

1 2 3 4 5 6 7 8

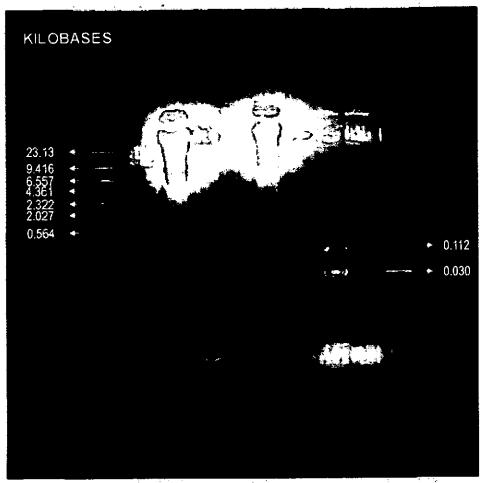


Plate 3.13 Agarose gel electrophoresis plate showing plasmid DNA isolated from OB-6 using the protocol of Birnboim and Doly (1979).

Lanes: 1, λ DNA Hind 111 digested (marker); 2, OB-4;
3, OB-4; 4, OB-5; 5, OB-5; 6, OB-5; 7, OB-6; 8, OB-4.

3.13 Plasmid Curing

Prior to the curing experiments, it was observed that Pseudomonas aeruginosa had 2 plasmids of molecular weight ranging from 0.030 - 0.112 kb (Table 3.13). However, after the curing experiments, Pseudomonas aeruginosa was found to have lost the 2 plasmids that it possessed earlier on (Plate 3.14). Therefore, growth in YETS broth containing 0.002% v/v SDS resulted in the complete elimination of the plasmids. This result suggests that SDS is an effective curing agent. The comparative evaluation of the spoilage potentials of the plasmid-bearing and the plasmid-cured strains on the physico-chemical parameters of fresh, sterile paints further proves that the plasmid-bearing strain had higher degradative potentials (Figs. 3.44 - 3.49). It was therefore, thought that the genes for cellulose degradation may be enclosed in the plasmid.

1 2 3 4 5 6 7 8



Plate 3.14 Agarose gel electrophresis plate of cured plasmids of *Pseudomonas aeruginosa* following the protocol of Birnboim and Doly (1979). Lanes: 2, DNA Hind 111 digested (marker); 5, OB-6; 7, \(\lambda\) DNA Hind 111 digested (marker).

3.14 Antibiotic Sensitivity Pattern of Plasmid-bearing and Plasmid-cured strains of Pseudomonas aeruginosa

The sensitivity and resistance patterns of the plasmid-bearing *Pseudomonas aeruginosa* and the cured strain to selected antibiotics are presented in Fig. 3.43. The susceptibility classification of the strains was based on the zone-size interpretative chart for disc diffusion susceptibility testing of the National Committee for Clinical Laboratory Standards (NCCLS). The plasmid-bearing strain OB-6 (W) was resistant to ceftazidime, amikacin, tobramycin, gentamycin and tetracycline. However after the curing experiments, it was observed to be sensitive to tobramycin, gentamycin and amikacin. The plasmid-cured strain OB-6(C) was sensitive to all antimicrobials tested except tetracycline and ceftazidime. It demonstrated intermediate susceptibility to piperacillin.

3.15. Determination of Spoilage potentials of Plasmid-bearing and Plasmid-cured strains of *Pseudomonas aeruginosa*

The ability of each of the plasmid-bearing and plasmid-cured strain of pseudomonas aeruginosa to cause spoilage was evaluated mainly by the increase in microbial population density, changes in physico-chemical parameters and macroscopic observation of the paint samples as compared with the controls. The results as summarized in Figs. 3.44 - 3.49 showed that the wild strain had higher degradative impact on the sterile paints than the cured strain.

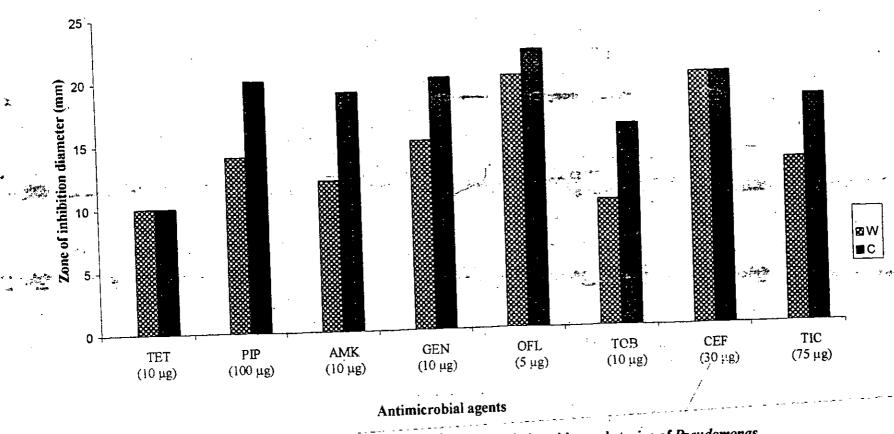


Fig. 3.43 Antimicrobial sensitivity patterns of plasmid-bearing and plasmid-cured strains of Pseudomonas aeruginosa

TET, tetracycline; PIP, piperacillin; AMK, amikacin; GEN, gentamycin; OFL, ofloxacin; TOB, tobramycin; CEF, ceftazidime; TIC, ticarcillin; W, plasmid-bearing; C, plasmid-cured strain. The disc potency is indicated in parentheses.

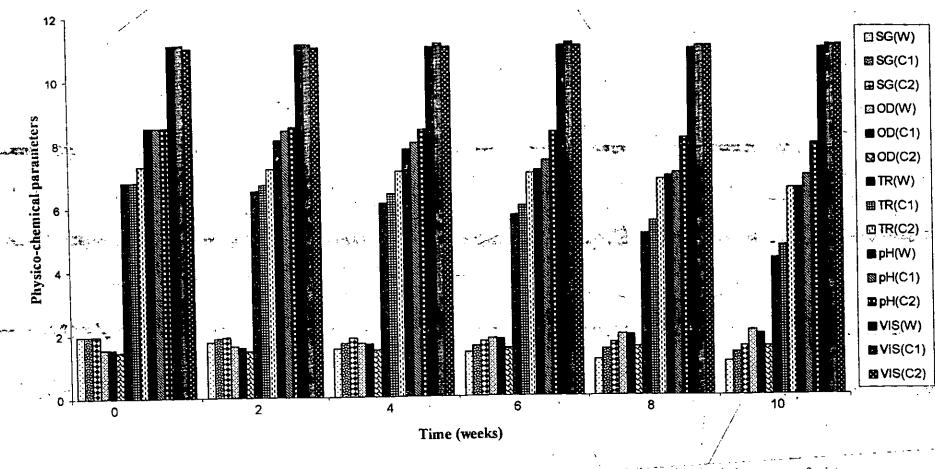
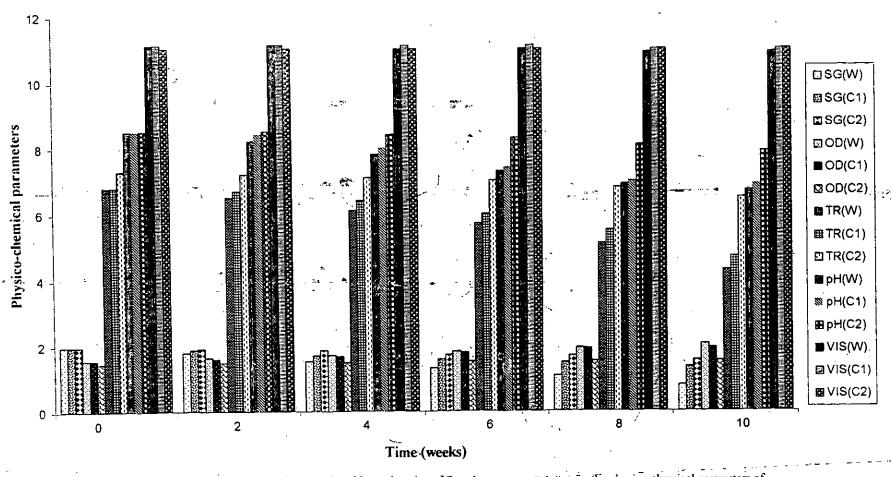
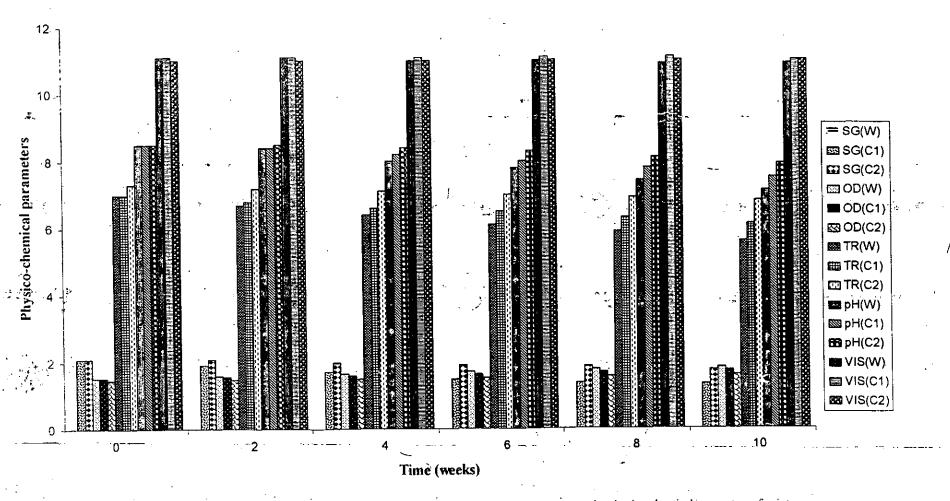


Fig. 3.44 Spoilage potential of the plasmid-bearing and plasmid-cured strains of *Pseudomonas aeruginosa* on the physico-chemical parameters of paint samples PS-1. VIS, viscosity (cst), TR, transmittance; OD 600; SG, specific gravity, (C2), control sample, (C1), plasmid-cured sample; (W), plasmid-bearing sample. Data represent the means of triplicate samples.



Spoilage potential of the plasmid-bearing and plasmid-cured strains of *Pseudomonas aerūginosa* on the physico-chemical parameters of paint samples PS-2. VIS, viscosity (cst), TR, transmittance; OD 600; SG, specific gravity; (C2), control sample; (C1), plasmid-cured sample. (W), plasmid-bearing sample. Data represent the means of triplicate samples.



Spoilage potential of the plasmid-bearing and plasmid-cured strains of *Pseudomonas aeruginosa* on the physico-chemical parameters of paint samples PS-3. VIS, viscosity (cst); TR, transmittance: OD 600; SG, specific gravity; (C2), control sample; (C1), plasmid-cured sample: (W), plasmid-bearing sample. Data represent the means of triplicate samples.

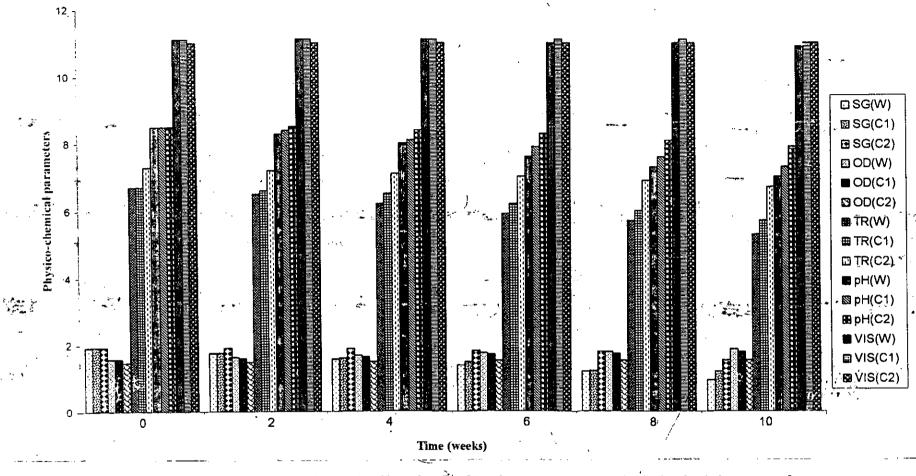


Fig. 3.47 Spoilage potential of the plasmid-bearing and plasmid-cured strains of *Pseudomonas aeruginosa* on the physico-chemical parameters of paint samples PS-4. VIS, viscosity (cst); TR, transmittance; OD 600; SG, specific gravity; (C2), control sample, (C1), plasmid-cured sample; (W), plasmid-bearing sample. Data represent the means of triplicate samples.

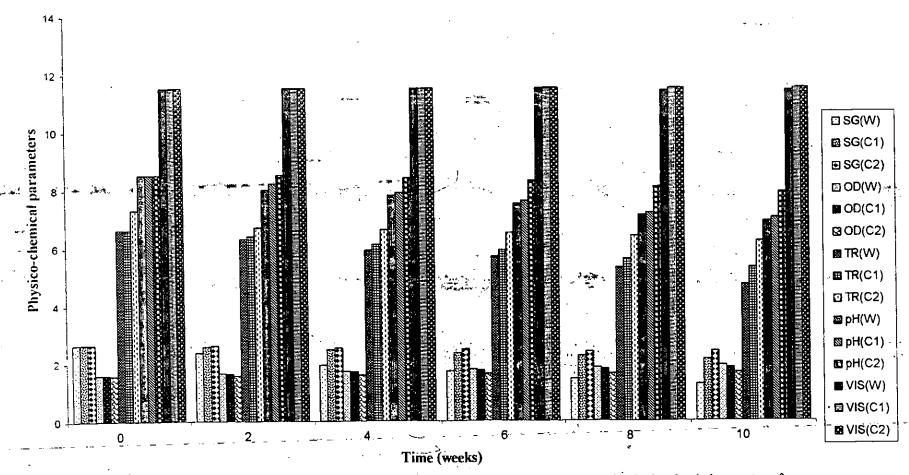


Fig. 3.48 Spoilage potential of the plasmid-bearing and plasmid-cured strains of *Pseudomonas aeruginosa* on the physico-chemical parameters of paint samples PS-5. VIS, viscosity (cst); TR, transmittance, OD 600; SG, specific gravity; (C2), control sample; (C1), plasmid-cured sample; (W), plasmid-bearing sample. Data represent the means of triplicate samples.

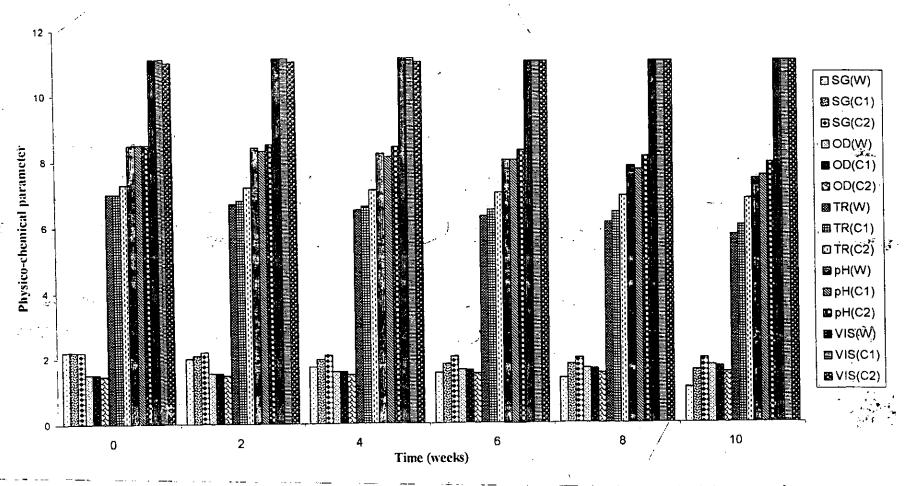


Fig. 3.49 Spoilage potential of the plasmid-bearing and plasmid-cured strains of *Pseudomonas aeruginosa* on the physico-chemical parameters of paint samples PS-6. VIS, viscosity (cst), TR, transmittance, OD 600; SG, specific gravity, (C2), control sample; (C1), plasmid-cured sample; (W), plasmid-bearing sample. Data represent the means of triplicate samples.

3.16. Microbiological Shelf Life Determination.

A summary of the mean changes in microbial population density of fresh paint samples monitored at two weeks intervals is given in Fig. 3.1. The results show that there was a time interval which elapsed before the exponential growth of the organisms. This time interval, known as the lag phase (L) varied from 4-5 months in the paint samples tested. This is probably because of differences in the types and concentrations of biocides incorporated during production. Generally, the microbial growth profiles showed a steady increase after the lag phase in all the paint samples ranging from $1.6 \times 10^1 - 4.7 \times 10^5$ cfu/ml during the study period. The spoilt paint samples had a microbial population density of 3.4×10^{10} cfu/ml (Table 3.5). When the data obtained for the fresh paint and the spoilt paint samples were fitted into population model dynamics, it was observed that the time it would take the fresh paint samples to get spoilt in terms of the microbial population density is 27, 22, 30, 36, 22 and 23 months for paint samples PS-1 – PS-6 respectively. This suggests that the average shelf life duration (SLD) of the paints determined microbiologically is 2 years.

3.17. Statistical Shelf Life Determination Based on Paint Physico-chemical Parameters

The mean changes in physico-chemical parameters of fresh paint samples that were also monitored over a period of 10 months at two weeks intervals are illustrated in Fig. 3.2. The optical density increased in all the samples from 1.49 – 3.91. The pH profiles showed a decreasing trend throughout the period in all the samples. The initial pH value was 8.5 but this decreased to 5.6. The spoilt paint sample had pH ranging from 4.12 – 4.19 (Table 3.11). The trends in the specific gravity were similar in all the fresh paint samples; it was highest at month zero 2.8658 and dereased to 1.0853 at the 10th month. In like manner, the other parameters of the fresh paint samples showed decreasing trends from 6.9 – 2.3 and 11.7 to 10.8 cst for transmittance and viscosity respectively. When the data obtained for both fresh and spoilt paints were fitted into a statistical model, the quantitative knowledge generated, predicted the time the paints will reach a critical spoilage level under constant conditions within the range tested. The shelf lives of the paints were thus, determined to be 19, 21, 23, 22, 37 and 22 months for PS-1 – PS-6 respectively.

3.18. Statistical Shelf Life Determination Based on Paint Microbial Population Count

The statistical model fitted using the data from microbial population counts of fresh paint samples monitored every two weeks for a period of 10 months and applied to paint samples PS-1, PS-2, PS-3, PS-4, PS-5 and PS-6 predicted the shelf lives of the samples. The slielf lives obtained were 21, 18, 21, 19, $19^{1}/_{2}$ and 30 months for paint sample PS-1 - PS-6 respectively.

CHAPTER FOUR

DISCUSSION

The high microbial population counts detected in the raw materials suggested that these materials are potential sources of microorganisms for paint deterioration. In the present study, the raw materials were observed to be highly contaminated with bacteria ranging from 1.0×10^6 to 9.5×10^6 . Similarly, the raw materials were also contaminated with fungi ranging from 1.25×10^4 to 6.8×10^4 (Table 3.1). The result of extensive microbial analysis carried out to examine all the stages involved in paint production, packaging materials, fresh paints and spoilt paints samples with a view to exploring and identifying the sources of contamination also revealed gross contamination (Tables 3.3, 3.4, and 3.5). These contaminations can result in rapid paint spoilage and reduction of shelf life. The biocides contained low levels of microorganisms ranging from 1.0×10^2 to 1.5×10^2 cfu/ml of bacteria; 1.0×10^1 to 1.7×10^1 cfu/ml of coliforms and 1.0×10^1 to 1.5×10^1 cfu/ml of fungi respectively (Table 3.2).

The random microbial increases and/or decreases in number, particularly of bacteria during the stages of paint production (Table 3.4) could be attributed to production or manufacturing details. Paint production involves the use of several powdery raw materials such as fillers, extenders and pigments (Gillatt, 1992). These raw materials contain bacteria and fungi which in an aqueous environment will germinate and grow. Liquid raw materials such as defoamers and polymer emulsions are often susceptible to bacterial and fungal attack. The addition of these raw materials at different stages of production to achieve the specified quality characteristics could introduce contamination, cause fluctuations and variations in numbers and microbial types. For example, some raw materials added to achieve dispersion, texturing or tinting in the paint industry, when subjected to extensive agitation and heat may act as abrasives, inflicting injury and hence cell death of the resident microorganisms. These factors may be responsible for the different types and numbers of the microbial contaminants observed during the processing. This also reflects the observation of Gillatt (1992) that microbial contamination can originate from paint processing units and the manufacturing plant itself. He also reported that plant hygiene and manufacturing process do have a profound effect on the microbial quality of the paint produced. The microbial contamination observed in ST.

the fresh paints (Fig. 3.1) could therefore, be attributed to the addition of these contaminated raw materials at different stages of production.

More bacteria were present in the spoilt paints samples than in the fresh paint samples (Table 3.5). Similar observation was also made by Adeleye and Adeleye (1999). The high counts of bacteria observed in the fresh paints (Fig. 3.1) further suggests that the shelf life of the paints would be rather short. The results obtained in this study demonstrate that microorganisms utilize the paints as a source of nutrients and that the constituents of paints are conducive to increased cell multiplication and population buildups in the paint. Therefore, a can of water-based paint is highly susceptible to deterioration.

Work done by Da Silva (2003) proved that the various organic constituents of paints such as pigments, additives, binders etc. which act as nutrients for microorganisms, help to stimulate microbial growth. The factory water inlets, HSD H₂0, CD H₂0, and MU H₂0 had high levels of coliform bacteria (6.5 x 10⁴ – 7.05 x 10⁴ cfu/ml). The high incidence of coliforms in samples MU H₂0, (7.05 x 10⁴ cfu/ml), CD H₂0 (7.0 x 10⁴ cfu/ml and HSD H₂0 (6.5 x 10⁴ cfu/ml) (Table 3.1) indicate faecal contamination. In Nigeria, most industrial waters are not properly treated and often contain residual organic matter (Onabanjo, 1977). Town tap waters have also been found to contain appreciable number of bacteria (Azuonye, 1990). All these may have been responsible for the contamination found in the paint samples.

The mean changes in the microbial population densities in the fresh paint samples (PS1-PS6) during a study period of 10 months (Fig. 3.1.) revealed a protracted lag phase of 4 to 5 months before exponential growth of the organisms. The observed protracted lag phases are indicative of the gradual reduction in the usefulness and impact of the biocides incorporated in paints during production (Russell and Mc Donelli, 2000; Gilbert and Mc Bain, 2001; Stickler, 2002; Russell, 2003; Petersen *et al.*, 2004). In addition, the observed consistent increase in the microbial population counts in the fresh paint samples after the lag phase from the initial 1.6 x 10¹ cfu/ml at day zero to the levels of 4.7 x 10⁵ cfu/ml at the 10th month suggests the exhaustion and limitation of the incorporated biocides or

resistance developed against them by the indigenous contaminants. The microbial increases also revealed the role of microorganisms in the deterioration of water-based paints and reduction of their shelf lives. Microbial counts have been used by many investigators to establish the deterioration of paints (Miller, 1973; Jakabowski *et al.*, 1983; Saad, 1992; Adeleye and Adeleye, 1999; Da Silva, 2003 and Ogbulie, 2004). In this study, the paints immediately after production were found to have a total bacterial count of approximately 1.6 x 10¹ cfu/ml and total fungal count of 1.0 x 10¹ cfu/ml. The bacterial count increased to approximately 3.4 x 10¹⁰ cfu/ml at the time of spoilage, while the fungal count increased to approximately 2.8 x i0⁵ cfu/ml (Table 3.5). The estimated microbial population count in the study therefore, appeared to be a good and direct index for shelf life prediction.

The subsequent identification of individual isolates revealed by standard cultural and biochemical tests coupled with the phenotypic profiling of frequently occurring isolates showed that the same organisms were repeatedly encountered in various samples. Bacillus polymyxa (OB-1), B. brevis (OB-2), B. laterosporus (OB-3), Proteus mirabilis (OB-4), Escherichia coli (OB-5), Lactobacillus gasseri (OB-7), L. brevis (OB-8), Aspergillus niger (OB-9), A. flavus (OB-10), and Penicillium citrinum (OB-11), were isolated from the raw materials, finished products and packaging materials. Pseudomonas aeruginosa (OB-6) was isolated repeatedly only in the spoilt paints and biodeteriorated painted walls. This is consistent with earlier publications that Pseudomonas aeruginosa constitutes 75% of isolates in spoilt paints (Dey et al., 2004) and occurs mostly in biodeteriorated painted walls (Ogbulie, 2004). Fungi are aerobic microorganisms and hence were not encountered in large numbers in packaged paints (Table 3.3). They occurred mostly in the biodeteriorated painted walls (Adeleye and Adeleye, 1999). Bacillus spp. were encountered more in the fresh samples than in the biodeteriorated wall scrapings (Table 3.7). Previous work by Miller (1975) had shown that Bacillus spp. were the most frequently isolated bacteria found in paints. Bacillus spp. are contaminants found freely in nature and are known to show reasonable resistance to heat, ultra violet radiation and light (Prescott et al., 2005). In the present study, three different fungal species were isolated from all the samples tested. Two of the three fungal species isolated belong to the genus Aspergillus. Aspergillus spp. were the most regularly occurring fungal isolates in all the samples examined (Tables 3.2, 3.3 and 3.4). This genus has been reported as one of the most abundant fungi isolated from biodeteriorated paint films in Egypt (Saad, 1992). This agrees with the results obtained by Inuoe and Koyano (1991) from contaminated paints in Japan. Similar observation was also made by Jakabowski et al. (1983); Gillat, (1992). The third fungal spp. Penicillium citrinum was observed mainly in the raw materials, biodeteriorated painted walls and spoilt paint samples (Tables 3.1, 3.5 and 3.7).

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Several workers have also reported the occurrence of Bacillus, Pseudomonas, Enterobacter, Proteus, Aerobacter, Escherichia, Micrococcus, Serratia, Aeromonas etc. in paints and painted walls (Miller, 1973; Woods, 1982; Jakabowski et al. 1983 and Opperman and Gull, 1984). Anaerobic bacteria including Bacteroides, Clostridium, Desulphovibrio and Bifidobacterium have also been isolated (Opperman and Gull, 1984). Allsopp and Soal (1980) also reported some fungi associated with the deterioration of paints. These fungi include Rhizopus arrhinus, A. niger, A. ustus, P. citrinum, Chaetomium globosum and Alternaria alternata. Similar observation was made by Nugari (1993). The ability of these organisms to reduce paint shelf life is thus evident, but not documented. The estimation of shelf life of paints made in Nigeria has therefore, received no attention over the years.

To a large extent, quality changes in the fresh paint samples detected by monitoring physico-chemical changes during the 10-month study period were evident (Fig. 3.2). The observed decreases in pH values from 8.5 - 5.6 in the fresh samples analyzed during the study period could be attributed to the presence of microbial contaminants in the paint samples. During their metabolism, microorganisms produce acidic metabolites which change the original pH values (Prescott, et al., 2005) of the fresh paint samples to an acidic range. Therefore, pH, as a key quality parameter of paint could serve as an index in estimating paint spoilage. The optical density (OD) which is a function of microbial population density was found to increase during the study from 1.49 - 3.91 (Fig. 3.2) The drop in the viscosity of fresh paint samples over the study period from 11.7 to 10.8 cst (Fig. 3.3) could be attributed to the cellulolytic activities of the indigenous organisms

which utilized cellulose by hydrolyzing the celluloytic derivatives used as thickeners in paint, thereby reducing the paint viscosity (Gillatt, 1992; Saad, 1992; Toothill et al., 1993). These observations emphasize the degradative role of microorganisms on the physico-chemical parameters of water-based paints.

The purpose of investigating a wide range of physico-chemical parameters with different paint samples was to assess their roles in paint stability. However, all parameters showed a considerable decline in quality parameter assessment. Therefore, physico-chemical parameters appear to provide a sensitive and reliable measure of the paint deterioration. Shelf life determination must therefore, depend on such criteria which include the rate of deterioration of quality parameters. Due to the fact that the stability of these physico-chemical parameters infer quality, their stability was regarded as a key factor or determinant of shelf life of paints in the present study.

In this study, particular emphasis was given to endoglucanase activity of isolates because of the role of cellulolytic enzymes in drastically reducing the viscosity of paints. Once the viscosity of paint is lost, the paint cannot be recovered, not even with high concentration of broad spectrum biocides (Gillat, 1992). The selection of cellulose degraders in the study was therefore, not arbitrary but was motivated by the fact that the isolated microorganisms could utilize cellulose as sole sources of carbon and energy to reduce the paint viscosity leading to the eventual loss of the paint. In the last two decades, much effort has gone into the study of enzymes with cellulolytic activity as a potential means of obtaining energy, chemicals and single-cell proteins from the abundant renewable resource, cellulose. Bacterially or fungally-produced cellulolytic enzymes have been detected in water-based paints that have been exposed to microbiological contamination (Toothill et al., 1993). This was demonstrated by surveying the cellulolytic activity of the various isolates. These enzymes degrade the various water-soluble hydroxyethyl cellulose and carboxymethyl cellulose used for thickening the paint. Biocides can kill bacteria or fungi but they have no effect on the cellulolytic enzymes (Gillatt, 1992). Therefore, the production of the enzyme causes degradation of the cellulosic polymer, even though the microorganisms have been controlled with a biocide. The endoglucanases initiate the degradation process, creating new chain ends from which the exoglucanases release cellobiose or glucose, depending upon the types of exoglucanase concerned. The cellobiose released is further hydrolysed to glucose by the third component of the cellulase system, the cellobiase (B - glucosidase) Lee *et al.* (1985).

Pseudomonas aeruginosa. However, the endoglucanase activities of the other isolates were much lower (Table 3.10). It is noteworthy to observe that Ps. aeruginosa (OB-6) occurred only in the spoilt paint samples and in the biodeteriorated wall scrapings (Table 3.5 and 3.7). This is most likely possible because the Pseudomonads can degrade an exceptionally wide variety of organic molecules. Thus, they are very important in the mineralization process. Recent work by Sauer et al. (2002) also showed that biofilm development by Pseudomonas aeruginosa proceeds through five physiologically distinct phases, the last phase involving the detachment of adherent bacteria. This may account for the persistence of Pseudomonas aeruginosa on biodeteriorated painted films and spoilt paints.

Interestingly too, the molecular studies of the isolated organisms showed that of all the microorganisms isolated, *Ps. aeruginosa* was the only organism that harboured plasmids. It is not unlikely therefore, that the degradation of cellulose, which is the main thickening agent in water-based paints may be plasmid-mediated (Standal *et al.*, 1993). It was clear that the enzymic hydrolysis of the celluloses which are thickening agents in paints by these isolates as sole carbon and energy sources resulted in reduction of paint viscosity. Similar observation was reported by Saad (1992).

The consistent decrease in PO₄³⁻ and SO₄²⁻ in both fresh and spoilt paint samples may be due to their high demand by microorganisms for sugar phosphorylation, as a component of cell membranes (phospholipids), and nucleic acids (nucleotides) (Andrews and Jackson, 1996). Microorganisms require inorganic nutrient sources (mineral elements) for growth. If any of the required inorganic nutrients is lacking or becomes limiting, particularly those needed in relatively larger amounts known as P, S, C, N₂, the microorganisms will not

grow even if other factors such as carbon and energy sources required for growth are available (Andrews and Jackson, 1996). Therefore, the increase in the mean changes in microbial population count observed for the fresh paint samples may be the reason for the drop in the concentrations of PO₄³⁻ and SO₄²⁻. It is clear from the results on available PO₄³⁻ and SO₄²⁻ that initial levels of PO₄³⁻ and SO₄²⁻ decrease remarkably as the microbial population densities increase in fresh paint samples. This obviously is attributed to the utilization of these PO₄³⁻ and SO₄²⁻ by microorganisms to meet their protein and nucleic acid requirements (Rosenberg and Doyle, 1990). The reduction of sulphates to hydrogen sulphide under anaerobic conditions can be linked to the odour observed in the spoilt paint samples.

Out of the eight bacterial strains isolated in the study, five (Bacillus polymyxa, Bacillus brevis, Bacillus laterosporus, Lactobacillus gasseri and Lactobacillus brevis were Grampositive and three (Proteus mirabilis, Escherichia coli, and Pseudomonas aeruginosa were Grampositive. The alkaline lysis method of Birmboim and Doly (1979) was readily applied to the Grampositive organisms. However, because the thicker peptidoglycan cell wall layer of the Grampositive isolates require the use of lystostaphine or butanolysine to lyse the strong cell wall, which is not provided for in the alkaline lysis procedure, the TENS-Mini Prep. Procedure (Leeh and Brent, 1987) involving the use of TENS solution (TE buffer containing 0.1N NaOH and 0.5% sodium dodecyl sulphate) was adopted.

Subsequently, curing experiment was carried out on *Ps. aeruginosa* which had two plasmids. Sodium dodecyl sulphate (SDS), an effective plasmid curing agent with rates of curing far surpassing rates obtained with ethidium bromide and elevated temperatures (Sonstein and Baldwin, 1972) was used to eliminate the two plasmids detected in *Pseudomonas aeruginosa*. Various methods of eliminating plasmids from microorganisms have been reported (Kulkarni and Kanekar, 1998). These methods effect curing either by taking advantage of differences in the rates of plasmid and chromosomal DNA replication during growth at elevated temperatures (Ghosh *et al.*, 2000) or by the use of agents such as the acridine dyes (Tomas and Kay, 1984) and ethidium bromide (Hein *et al.*, 2006)

which are believed to inhibit the synthesis of DNA. It appears that SDS may be a useful agent in the study of extra chromosomal genetic elements and their relationships to the cell membrane because of its ability to disrupt biological materials and cause a permanent, heritable alteration in genetic materials.

The antimicrobial sensitivity test was done to select effective antimicrobial agents against *Pseudomonas aeruginosa*, before and after the curing experiments. Quality control procedures currently recommended for analysis of disk diffusion antibiotic susceptibility tests are capable of measuring both accuracy and precision (Gavan *et al.*, 1981). A major defect of present quality control procedures, however, is the inability to provide guidelines for correct setting of breakpoints when the accuracy has been determined. This leads to wide variability in inhibition zone diameter interpretation. The quality control limits set by the National Committee for Clinical Laboratory Standard are therefore quite generous (Knowles and Moore, 1979; Gavan *et al.*, 1981).

To establish a link between the ability to cause spoilage with the presence of the plasmid in the wild strain, the cured and the wild strains of Ps. aeruginosa were tested for degradative ability on the physico-chemical properties of fresh sterile paints and subsequently, subjected to antibiotic sensitivity. Agarose gel electrophoresis of the plasmid extract from the cured strain of Ps. aeruginosa showed the absence of the plasmids found in the wild strains. It was observed that the cured strains of Ps. aeruginosa had lost the two plasmids it earlier had (Plate 3.14), it had also lost its degradative ability. Further proof of this was indicated by the results of the comparative evaluation of the spoilage potentials of the wild and cured strains of Ps. aeruginosa exhibited in the physico-chemical parameters of fresh and sterile paint samples (Figs. 3.44 - 3.49). The wild strain showed higher degradative ability than the cured strain. It also had higher resistance to antibiotics than the cured strain (Fig. 3.43). The cured strain was found to have lost its initial resistance to tobramycin, gentamycin and amikacin. This further confirmed that the gene for degradation of paint may be plasmid-borne. Sodium dodecyl sulphate, probably affected the genes for degradation and spoilage. Since SDS is known to cause disruption of biological materials (Sonstein and Baldwin, 1972), the possibility exists that SDS as a curing agent cures the organism of its plasmid by disrupting the membrane sites of plasmid attachment. The present sensitivity of the cured strain to tobramycin, gentamycin and amikacin was thought to be due to the loss of these plasmids. *Pseudomonas aeruginosa* might have acquired the antimicrobial resistance plasmid to survive in the spoilt paints and biodeteriorated painted walls since many bacteria are known to produce antibiotics.

The results of concentration of heavy metals in the fresh, spoilt and stored paint samples in the company warehouse indicated that higher concentrations of these heavy metals were observed in the spoilt samples. However, the highest concentrations observed, which are 5.3 mg/kg of Pb, 5.8 mg/kg of Cu and 5.0 mg/kg of Mn were very low when compared to the 500 mg/kg of Pb reported by Dumont (2000) as the acceptable level of Pb in paints. This suggests that the concentrations of Pb, Cu and Mn detected in the study had no impact on the shelf life of the paints examined and as such, were not considered in the models developed. The use of Pb concentrations as high as 2.6% – 10.8% rather than the acceptable limit of 0.06% to improve the durability and shelf life of paints has however been previously reported (Rabin, 1989). This, however, has been found to be hazardous and leads to high blood lead levels (Marino et al., 1990). The persistence of Ps. aeruginosa observed in the spoilt paints could be linked to its ability to resist the high concentrations of heavy metals observed in the spoilt paints. This finding also reflects the observation of Silver and Misra (1988) that the development of resistance to heavy metals by microorganisms is plasmid-mediated.

The results obtained from the antibiotic resistance patterns revealed that the antibiotic resistant *Pseudomonas aeruginosa* was also resistant to ZN489 to a large extent. This organism poses particular problems in spoilt paints and has been found in this study to possess plasmids. Studies have shown that the same microorganism can evolve its own resistance genes to protect itself from its own products (Novick, 1980). It is also possible that *Ps. aeruginosa* has acquired these antimicrobial resistance genes from other bacterial species. Sharp *et al.* (1973) reported that transfer of resistance determinants between bacterial strains suggested that some of these genes can hop or transpose from one

replicon to another. A drug resistance gene can hop from a drug resistance plasmid to the chromosome, to another plasmid or to the genome of a temperate bacteriophage. This process occurs in both Gram-negative and Gram-positive bacteria and is known to involve determinants for the resistance to at least seven different antibiotics.

During the studies on the efficacy of biocides, it was observed that the persistent Pseudomonas aeruginosa growing on biodeteriorated walls and spoilt paint samples, were particularly more resistant to biocides ZN481, ZN485 and ZN489. Subsequently, it was demonstrated that 1% v/v concentrations of ZN467 which were effectively bactericidal against Lactobacillus gasseri had less effect against Pseudomonas aeruginosa (Plates 3.2 and 3.3). It seems therefore, that once a biofilm forms on spoilt paints or deteriorating walls, they become biocide resistant. This may be the reason for the persistence of Pseudomonas aeruginosa on spoilt paints and not in the fresh paint samples. An interesting observation made by Spoering and Lewis (2001) was that Pseudomonas aeruginosa biofilms have the ability to resist killing by antimicrobial agents. They attribute this ability to survive antimicrobial treatment to slow growth and the presence of persister cells. It is now recognized that an intrinsic property of mature biofilms is their increased resistance to antibiotics and biocides (Costerton et al., 1994; Stickler, 2002). Biocides are biologically active paint and sealant additives designed to keep bacteria from spoiling the paint or sealant during storage; or to keep fungal/algal contamination from growing on the applied paint film. Most known biocides are preservative in nature (Russell, 2003). Paints exhibiting the effect of microbiological contamination especially viscosity loss can be treated with a high level of biocide, a so-called "kill dose" to eliminate the microorganisms.

A comparative study of the biocides in this study provided a perspective for evaluating the effectiveness of the biocides on bacterial films. By comparing biocides on the basis of activity, it was possible to evaluate the potency of each biocide. The result obtained in this study is similar to those published by other investigators (Russell, 2003). The efficacy of the four biocides used in paint production was compared at concentrations ranging from 1-5%. The results presented in plates 3.2-3.11 indicate that although the biocides were effective at 3% v/v, 5% v/v was required for optimal inhibition. At 5% v/v,

the biocides were almost, but not totally inhibitory to the resident microorganisms, suggesting growth of tolerant opportunistic species (Petersen et al. 2004). Previous studies have also reported the differences in biocidal activities against different organisms (Russell, 2003). The co-contaminant effect of biocidal activity on a consortium of organisms indicated that the organisms were more resistant to the biocide in mixed suspension than in pure suspension. As a result, the actual concentration of biocide contacting each organism in the mixed suspension experiments was less than in the pure suspension experiments thereby, leading to greater survival or protection from killing. Biocide ZN467 showed an increased biocidal activity against a mixed suspension. All the organisms have the ability to tolerate the biocides albeit to a varying extent. However, Pseudomonas aeruginosa was more tolerant to the tested biocides. These observations point to the limited usefulness of commercial biocides commonly applied for microbial control in paint formulation. The observations in this study emphasize the importance of evaluating each commercial biocide against appropriate problem strains of bacteria commonly prevalent in paints and the effect of co-contaminants for such evaluation. The present study also showed that high concentrations (5% v/v) of biocides are required for effective prevention of contamination. In like manner, the effect of a biocide was found to be highly concentration-dependent. Similar observations were made by Russell and Mc Donne!li (2000).

In contrast to this view; Blekinsopp et al. (1992) suggested that where high biocide concentrations are impractical, uneconomic or environmentally harzadous and prohibited by law, the application of industrial biocides within a low-strength electric field (± 12V/cm) with a low current density (±2.1m A/cm²) exhibits enhanced killing action against *Pseudomonas aeruginosa* biofilms. They also demonstrated that the enhancement of biocidal efficacy was non-dependent on the conditions (presence or absence of an EF-CD) under which the biofilm was established. If this bioelectric effect holds true for a wide variety of biofilms, biocides and surfaces, this technology may have great promise in circumstances where high biocide concentrations are impractical.

Despite active research on predictive modeling over the last few decades, several studies that have been published (Fu et al., 1991; Fu and Labuza, 1993; Ross, 1996; Taoukis et al., 1999; Koutsoumanis and Nychas, 2001), show that the emphasis of predictive microbiology has been on perishable and processed foods. Predictive food microbiology, the modeling of microbial populations particularly those of food—borne pathogens, has become an active field of research. It is noteworthy therefore, that predictive models have been used in the present study to determine and predict the shelf life of paints based on microbial growth kinetics and statistical regression analysis. To our knowledge, evidence to date indicates that the predictive models used in the present study have not been previously used with respect to paints. The good agreement of predicted and observed results in the study allows for reproducibility.

Time (Y) had a negative effect on all the parameters tested to a 99% significant level. All the independent variables $(X_1 - X_5)$ of the physico-chemical parameters and $(X_1 - X_3)$ of the microbial parameters contributed positively to deterioration of the paints at different Specific gravity and total bacterial count was found to contribute most rates. significantly and viscosity contributed least significantly based on the regression parameter estimate value confirmed by the t-test. The regression model and microbiological model applied in this study indicated shelf life of paint to be between 19months and 35months. The regression (ANOVA) is highly significant at P value of 0.0001, indicating that the regression is very useful. Therefore, the physico-chemical parameters and microbial population counts can be used to predict shelf life. The regression model developed in this study to determine the shelf life of paint samples proved adequate based on the coefficient of multiple determination (R²>0.95) indicating that the model as fitted, can predict shelf life up to 95%. Hence, prediction is highly accurate, considering also the percentage of the residual error (Koutsoumanis, 2001) for all samples which ranged from 0.001 to 0.5%.

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Conclusion

The results of the extensive analysis of freshly made paint samples monitored over a period of 10 months, showed the characterization and documentation of the microorganisms associated with spoilage of water based paints made in Nigeria. Based on the data presented in this work, it is clear that the increasing levels of deterioration which resulted from contaminated raw materials, factory processing units and packaging materials all have significant impact on the physicochemical properties and hence aesthetic qualities of water-based paints. These have also contributed to the gradual reduction of the shelf life of paint to 2 years. Biocidal treatment continues to be an important tool used by paint manufacturers for the prevention of paint contamination. To provide the best tools for the prevention of paint spoilage, biocides currently being developed for the paint industry should include interpretative criteria that have been established with specific paint microflora. The study has also highlighted the efficacy of individual biocides at different concentrations on pure and mixed populations. The results showed that ZN467 was most effective in controlling the contamination, being able to resist individual organisms and a consortium of organisms at low concentrations.

Furthermore, *Pseudomonas aeruginosa*, suspected to be the specific spoilage organism (SSO) (Koutsoumanis, 2001), occurred only in the contaminated paint samples and the biodeteriorated wall samples regularly in highest frequencies. It also had the highest cellulolytic activity. In addition, the presence of plasmids only in this organism amongst others, suggests that the gene for cellulolytic activity and degradation may be plasmid-borne. Interestingly, subsequent curing of these plasmids with SDS as described by Sonstein and Baldwin (1972) resulted in the loss of the existing plasmids, loss of initial resistance to tobramycin, gentamycin and amikacin. Furthermore, the comparative evaluation of the degradative effects of the wild and cured strains of this organism on the physico-chemical parameters of fresh, sterile paints proved further that the gene for paint deterioration may be plasmid-borne.

Most importantly, microbiological and statistical modeling has been successfully used to predict or forecast the shelf life of water-based paints made in Nigeria. The adequacy of the developed model determined by the correlation coefficient which was greater than 0.90 indicate a good fit.

Contributions to Knowledge

- The biodegradative effects of the microorganisms associated with spoilage of water-based paints have been determined.
- The efficacy of biocides used in paint production has been ascertained in relation to paint microflora.
- The study has proved that the postulated model as fitted, determined the shelf life of emulsion paints produced locally to be 2 years. This was confirmed with high accuracy from the results of the t-test conducted, the coefficient of multiple determinations and the percentage residual error.
- The molecular studies of the organisms associated with spoilage revealed that the genes for degradation of paints may be plasmid-borne.
- Having developed a useful model for prediction of shelf life and having studied the incidence of deterioration, causes and implications, the shelf life of paints could be improved by treatment with SDS without introduction of lead and other toxic metals.
- For the paint industry, expiry dates can now be indicated on new paint formulations made in Nigeria, which in the past had not been done, thus reducing waste and consumer trust.

Suggestions for Future Work

The use of plant extracts in place of biocides to control contamination in liquid paint may be studied.

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APPENDIX 1

Table 1: Mean changes in microbial population density of fresh paint sample PS-1

| Cfu/ml 1.8 x10 ¹ 1.7x 10 ¹ 1.9x 10 ¹ | Log No 1.27 1.23 1.28 | Cfu/mi 1.0×10^{1} 1.5×10^{1} 1.8×10^{1} | Log No 1.0 1.2 | Cfu/ml 1.0×10^{1} 1.5×10^{1} | Log No 1.0 1.2 |
|--|--|---|---|---|---|
| 1.8 x10 ¹ | 1.27 | 1.0×10^{1} 1.5×10^{1} | 1.0 | 1.0×10^{1} | 1.0 |
| 1.7x 10 ¹ | 1.23 | 1.5×10^{1} | | | |
| | | | 1.2 | 1.5×10^{1} | 1.2 |
| | 1.28 | 1.8 1.10 | | | |
| | | 1.8 X IV | 1.3 | 2.1 x 10 ¹ | 1.3 |
| 2.1x 10 ¹ | 1.32 | 3.0×10^{1} | 1.5 | 2.7×10^{1} | 1.4 |
| | 1.36 | 6.5×10^{1} | 1.8 | 3.7×10^1 | 1.6 |
| | 1.8 | 8.9×10^{1} | 2.0 | 4.0×10^{1} | 2.0 |
| <u> </u> | <u> </u> | 1.8×10^2 | 2.3 | 2.5 x 10 ² | 2.4 |
| 1 | <u></u> | 3.6×10^2 | 2.6 | 3.6×10^2 | 2.6 |
| | | <u></u> | 3.0 | 6.5×10^2 | 2.9 |
| | | | 3.4 | $\frac{1.0 \times 10^3}{10^3}$ | 3.0 |
| | | | | $\frac{1.8 \times 10^3}{1.8 \times 10^3}$ | 3.2 |
| | 2.1×10^{1} 2.3×10^{1} 6.3×10^{1} 2.0×10^{2} 3.6×10^{2} 5.2×10^{2} 8.2×10^{3} 2.1×104 | $\begin{array}{c cccc} 2.3 \times 10^{1} & 1.36 \\ \hline 6.3 \times 10^{1} & 1.8 \\ 2.0 \times 10^{2} & 2.3 \\ \hline 3.6 \times 10^{2} & 2.6 \\ \hline 5.2 \times 10^{2} & 3.0 \\ \hline 8.2 \times 10^{3} & 3.9 \end{array}$ | $\begin{array}{c ccccccccccccccccccccccccccccccccccc$ | $\begin{array}{c ccccccccccccccccccccccccccccccccccc$ | 2.1×10^{-1} 1.32^{-1} 3.0×10^{-1} 1.8^{-1} 3.7×10^{-1} 2.3×10^{-1} 1.8 8.9×10^{-1} 2.0 4.0×10^{-1} 2.0×10^{-2} 2.3 1.8×10^{-2} 2.3 2.5×10^{-2} 3.6×10^{-2} 3.6×10^{-2} 3.6×10^{-2} 3.6×10^{-2} 5.2×10^{-2} 3.0 1.1×10^{-3} 3.0 6.5×10^{-2} 8.2×10^{-3} 3.9 2.5×10^{-3} 3.4 1.0×10^{-3} |

Table 2: Mean changes in microbial population density of fresh paint sample PS-2

| Time . | Total Bacteri | al Count | Total Colifor | m Count | Total Funga | Count |
|---------|---|----------|----------------------|---------|-----------------------|-------|
| (Month) | | | | | Cfu/ml Log No | |
| | Cfu/ml | Log No | Cfu/ml | Log No | Cfu/ml | |
| 0 | 1.6 x 10 ¹ | 1.20 | 1.0x 10 ¹ | 1.0 | 1.0 x 10 ¹ | 1,0 |
| 1 | 1.7x 10 ¹ | 1.23 | 1.2×10^{1} | 1.1 | 1.2×10^{1} | 1.1 |
| 2 | 1.5×10^{1} | 1.18 | 1.5×10^{1} | 1.2 | 1.5×10^{1} | 1.2 |
| 3 | 2.3×10^{1} | 1.36 | 3.7×10^{1} | 1.6 | 2.3×10^{1} | 1.4 |
| 4 | 3.2×10^{1} | 1.51 | 6.5×10^{1} | 1.8 | 4.2×10^{1} | 1.6 |
| 5 | $\frac{6.7 \times 10^1}{6.7 \times 10^1}$ | 1.83 | 1.6×10^2 | 2.2 | 8.1 x 10 ¹ | 1.9 |
| 6 | $\frac{1.8 \times 10^2}{1.8 \times 10^2}$ | 2.31 | 3.6×10^{2} | 2.6 | 1.4×10^2 | 2.1 |
| 7 | 1.1×10^3 | 3.0 | 1.0×10^3 | 3.0 | 2.5×10^{2} | 2.4 |
| 8 | 4.9×10^{3} | 3.7 | 2.3×10^{3} | 3.4 | 3.6×10^{2} | 2.6 |
| | $\frac{4.9 \times 10^{4}}{2.2 \times 10^{4}}$ | 4.3 | 3.6×10^{3} | 3.5 | 1.0×10^3 | 3.0 |
| 9 | $\frac{2.2 \times 10}{3.0 \times 10^4}$ | 4.5 | 3.9×10^{3} | 36 | 1.8×10^3 | 3.2 |



Table 3: Mean changes in microbial population density of fresh paint sample PS-3

| Times | Total Bacterial Count | | Total Coliform Count | | Total Fungal Count | |
|----------|---|--------|-----------------------|--------|-----------------------|--------|
| (Month) | | | a. | į. | | |
| <u> </u> | Cfu/ml | Log No | Cfu/ml | Log No | Cfu/ml | Log No |
| 0 | $\frac{1}{2.4 \times 10^{1}}$ | 1.38 | 1.2 x 10 ¹ | 1.11 | 1.0×10^{1} | 1.0 |
| 1 | 2.3×10^{1} | 1.41 | 2.0×10^{1} | 1.3 | 1.2×10^{1} | 1.1 |
| 2 | 2.3×10^{1} | 1.40 | 2.3×10^{1} | 1.4 | 2.0×10^{1} | 1.3 |
| 3 | 2.5×10^{1} | 1.42 | 4.0×10^{1} | 1.7 i | 2.3×10^{1} | 1.4 |
| | $\frac{2.7 \times 10^{1}}{2.7 \times 10^{1}}$ | 1.44 | 1.4×10^2 | 2.1 | 4.5 x 10 ¹ | 1.7 |
| 5 | 3.7×10^{1} | 1,63 | 2.5×10^{2} | 2.4 | 4.0×10^{1} | 2.0 |
| 6 | 9.0×10^{1} | 1.95 | 3.6×10^2 | 2.6 | 1.6×10^2 | 2.2 |
| 7 | $\frac{3.6 \times 10^2}{2.5 \times 10^2}$ | 2.42 | 1.0×10^3 | 3.0 | 3.4×10^2 | 2.5 |
| 8 | $\frac{2.3 \times 10^{3}}{1.1 \times 10^{3}}$ | 3.0 | 1.8×10^3 | 3.2 | 6.5×10^2 | 2.9 |
| 9 | $\frac{1.1 \times 10^{3}}{4.9 \times 10^{3}}$ | 3.7 | 3.5×10^3 | 3.5 | 1.3×10^3 | 3.1 |
| 10 | $\frac{4.9 \times 10^{4}}{2.2 \times 10^{4}}$ | 4.3 | 4.9×10^{3} | -3.7 | 2.1×10^3 | 3.3 |

Table 4: Mean changes in microbial population density of fresh paint sample PS-4

| Time | Total Bacteri | al Count | Total Colifor | Total Coliform Count | | Total Fungal Count | |
|----------|--|----------|---|----------------------|---------------------|--------------------|--|
| (Month) | | | | | | | |
| | Cfu/ml | Log No | Cfu/ml | Log No | Cfu/ml | Log No | |
| 0 | 2.6×10^{1} | 1.45 | 1.2 x 10 ¹ | 1.1 | 1.0×10^{1} | 1.0 | |
| 1 | 3.0×10^{1} | 1.47 | 1.5 x 10 ¹ | 1.2 | 1.5×10^{1} | 1.2 | |
| 2 | 3.1×10^{1} | 1.49 | 2.3×10^{1} | 1.4 | 2.3×10^{1} | 1.4 | |
| 3 | 3.2×10^{1} | 1.50 | 3.8×10^{1} | 1.6 | 3.7×10^{1} | 1.6 | |
| <u>3</u> | $\frac{3.2 \times 10^{1}}{3.2 \times 10^{1}}$ | 1.50 | 8.2×10^{1} | 1.9 | 4.0 x 10 | 2.0 | |
| 5 | $\begin{array}{c c} 3.2 \times 10 \\ \hline 5.5 \times 10^{1} \end{array}$ | 1.74 | $\frac{1.4 \times 10^2}{1.4 \times 10^2}$ | 2.1 | 1.8×10^{2} | 2.3 | |
| | $\frac{3.3 \times 10^{-1}}{8.7 \times 10^{1}}$ | 1.94 | $\frac{1}{2.4 \times 10^2}$ | 2.4 | 3.6×10^2 | 2.6 | |
| 6 | 1 | 2.32 | 6.2×10^2 | 2.8 | 1.0×10^3 | 3.0 | |
| 7 | 2.1×10^{2} | | $\frac{0.2 \times 10^{3}}{1.0 \times 10^{3}}$ | 3.0 | 1.8 x 10 | 3.2 | |
| 8 | 6.3×10^2 | 2.79 | $\frac{1.0 \times 10}{2.4 \times 10^3}$ | 3.4 | 2.3×10^3 | 3.4 | |
| 9 | 1.8 x 10 ³ | 3.20 | <u> </u> | 3.6 | 4.9×10^3 | $\frac{1}{3.7}$ | |
| 10 | 1.5×10^4 | 4.17 | 3.9×10^3 | 3.0 | 4.2 × 10 | | |



Table 5: Mean changes in microbial population density of fresh paint sample PS-5

| Time | Total Bacterial Count | | Total Coliform Count | | Total Fungal Count | |
|---------|---|--------|-----------------------------|----------|-----------------------|---------|
| (Month) | | | | Lr - No | Cfu/ml | Log No |
| | Cfu/ml | Log No | Cfu/ml | Log No | | |
| 0 | 3.2×10^{1} | 1.51 | 1.2×10^{1} | 1.1 | 1.0×10^1 | 1.0 |
| 1 | 3.1×10^{1} | 1.50 | 1.5 x 10 ¹ | 1.2 | 1.5×10^{1} | 1.2 |
| 2 | 3.6×10^{1} | 1.55 | 2.1×10^{1} | 1.3 | 2.1 x 10 | 1.3 |
| 3 | 3.5×10^{1} | 1.54 | 3.0×10^{1} | 1.5 | 4.2×10^{1} | 1.6 |
| | 3.3×10^{-1} | 1.56 | 6.5·x 10 ¹ | 1.8 | 8.1 x 10 ¹ | 1.9 |
| 4 | 8.1×10^{1} | 1.94 | 1.6×10^2 | 2.2 | 1.4×10^2 | 2.1 |
| 5 | | | 2.9×10^2 | 2.5 | 2.9×10^{2} | 2.5 |
| 6 | 1.8 x 102 | 2.30 | | <u> </u> | 3.6×10^2 | 2.6 |
| 7 | 3.1×10^{3} | 3.49 | 6.3×10^{2} | 2.8 | | <u></u> |
| 8 | 1.6×10^4 | 4.20 | 1.8×10^3 | 3.2 | 1.0×10^3 | 3.0 |
| 9 | 8.9×10^4 | 4.95 | 3.7×10^3 | 3.6 | 1.8 x 10 ³ | .3.2 |
| 10 | $\frac{3.9 \times 10^{5}}{2.3 \times 10^{5}}$ | 5.36 | $\frac{1}{5.7 \times 10^3}$ | 3.8 | 2.1×10^3 | 3.3 |

Table 6: Mean changes in microbial population density of fresh paint sample PS-6

| Time | Total Bacteri | al Count | Total Colifor | Total Coliform Count | | Count |
|----------|---|----------|---------------------|----------------------|-----------------------|--------|
| (Month) | | | | 1 | 1 | Ni- |
| | Cfu/ml | Log No | Cfu/ml | Log No | Cfu/ml | Log No |
| 0 | 1.7×10^{1} | 1.23 | 1.2 x 10 | 1.1; | 1.0×10^{1} | 1.0 |
| <u> </u> | 1.6×10^{1} | 1.20 | 1.5×10^{1} | 1.2 | 1.5×10^{1} | 1.2 |
| 2 | 1.7×10^{1} | 1.23 | 2.3×10^{1} | 1.4 | 2.8 x 10 | 1.4 |
| 3 | 1.9×10^{1} | 1.28 | 3.3×10^{1} | 1.5 | 3.0×10^{1} | 1.5 |
| 4 | 2.5×10^{1} | 1.40 | 4.5×10^{1} | 1.7 | 6.5 x 10 ¹ | 1.8 |
| 5 | 6.4×10^{1} | 1.81 | 8.1×10^{1} | 1.9 | 4.0×10^{1} | 2.0 |
| 6 | $\frac{0.4 \times 10^2}{1.6 \times 10^2}$ | 2.21 | 1.4×10^{2} | 2.1 | 1.8×10^2 | 2.3 |
| | $\frac{1.0 \times 10^{2}}{7.9 \times 10^{2}}$ | 2.90 | 2.6×10^{2} | 2.4 | 2.9×10^{2} | 2.5 |
| 7 | | 3.17 | 3.9×10^2 | 2.6 | 6.3×10^2 | 2.8 |
| 8 | 1.5×10^3 | | 7.1×10^2 | 2.9 | 1.0×10^3 | 3.0 |
| 9 | 2.4×10^4 | 4.38 | <u></u> | 3.2 | 1.8×10^3 | 3.2 |
| 10 | 1.2×10^{5} | 5.07 | 1.8×10^{3} | 3.4 | 1.0 % 1.5 | |



Table 7: Mean changes in physico-chemical parameters of paint sample PS-1

| Time | S.G | O.D _{600nm} | T.R | P.H | VIS |
|-------|--------|----------------------|-----|-----|-------|
| (Mth) | | | | | |
| 0 | 2.1772 | 1.49 | 6.6 | 8.5 | 11.1 |
| 1 | 2.0918 | 1.5 | 6.5 | 8.4 | 111.1 |
| 2 | 1.9637 | 1.51 | 6.5 | 8.4 | 11.1 |
| 3 | 1.8357 | 1.55 | 6.3 | 8.2 | 11.1 |
| 4 | 1.7076 | 1.6 | 6 | 8 | 11 |
| 5 | 1.4942 | 1.73 | 5.8 | 7.9 | 11 |
| 6 | 1.3234 | 1.84 | 5.3 | 7.4 | 11 |
| 7 | 1.2954 | 1.91 | 4.7 | 7.2 | 10.9 |
| | 1.1926 | 1.99 | 4.1 | 7 | 10.9 |
| 8 | | 2.1 | 3.8 | 6.6 | 10.9 |
| 9 | 1.1526 | <u> </u> | 3.2 | | 10.8 |
| 10 | 1.0896 | 2.32 | 3.2 | 0.1 | 10.0 |

Table 8: Mean changes in physico-chemical parameters of paint sample PS-2

| | | | | | į |
|------|-------------|---------------------|-------|------|------|
| TIME | SG . | OD _{600nm} | TR | PH . | VIS |
| 0 | 2.1469 | 1.52 | - 6.5 | 8.4 | 11.2 |
| 1 | 2.1345 | 1.59 | 6.4 | 8.3 | 11.2 |
| 2 | 2,0948 | 1.63 | 6.4 | 8.1 | 11.2 |
| 3 | 1.9211 | 3 1.71 | 6.2 | 8 | 11.2 |
| 4 | 1.7076 | | 5.9 | 7.8 | 11.1 |
| | | 1.91 | 5.5 | 7.7 | 11.1 |
| 5 | 1.5319 | | 5.2 | 7.5 | 11.1 |
| 6 | 1.4028 | 2.02 | | 7.2 | 11.1 |
| 7 | 1.3661 | 2.23 | 4.8 | | |
| 8 | 1.1998 | 2.39 | 4.3 | 6.8 | 11 |
| 9 | 1.1631 | 2.45 | 3.7 | 6.5 | 11 |
| 10 | 1.0853 | 2.59 | 3.5 | 6.2 | 10.9 |
| 1 | -1 | | | | |

Table 9: Mean changes in physico-chemical parameters of paint sample PS-3

| TIME | SG | OD _{600nm} | TR | PH | VIS |
|------|--------|---------------------|-----|-----|----------|
| 0 | 2.0919 | 1.63 | 6.6 | 8.4 | 11.2 |
| 1 | 1.9635 | 1,69 | 6.5 | 8.4 | 11.2 |
| 2 | 1.8786 | 1.77 | 6.5 | 8.3 | 11.2 |
| 3 | 1.7503 | 1.82 | 6.4 | 8.1 | 11.2 |
| 4 | 1.5938 | 1.89 | 6.2 | 7.9 | 11.1 |
| 5 | 1.4298 | 2.28 | 5.9 | 7.6 | 11.1 |
| 6 | 1.3976 | 2.62 | 5.3 | 7.3 | 11.1 |
| 7 | 1.2983 | 2.96 | 5.1 | 7.1 | <u> </u> |
| 8 | 1.1839 | 3.3 | 4.8 | 6.9 | 11 |
| 9 | 1.1651 | . 3.59 | 4.2 | 6.6 | 11 |
| 10 | 1.0931 | 3.74 | 3.9 | 6.3 | 10.9 |
| 1 | 1 | <u> </u> | | | |

Table 10: Mean changes in physico-chemical parameters of paint sample PS-4

| TIME | SG | OD _{600nm} | TR | PH | VIS |
|-----------------------|---|--------------------------------------|------------------------|--------------------------|------|
| 0 | 2.1931 | 1.57 | 6.6 | 8.2 | 11.3 |
| 1 | 2.0969 | 1.59 | - 6.5 | 8.1 | 11.3 |
| 2 | 1.9726 | 1.61 | 6.4 | 8 | 11.3 |
| 3 | 1.9183 | 1.74 | 6.3 | 7.8 | 11.2 |
| 4 | 1.8576 | 1.8 | 6.1 | 7.5 | 11.2 |
| l | | 1,88 | 5.8 | 7.1 | 11.2 |
| | | 1.93 | 5.4 | 6.8 | 11.1 |
| | | 2.06 | 5 | 6.6 | 11.1 |
| | | 2.19 | 4.7 | 6.4 | 11 |
| | <u> </u> | <u> </u> | 4.3 | 6.3 | 11 |
| | <u> </u> | 2.49 | 4.1 | 6.1 | 11 |
| 5 6 7 8 9 | 1.7861 1.6984 1.5318 1.3773 1.292 1.1093 | 1.88 1.93 2.06 2.19 2.36 | 5.4 5 4.7 4.3 | 6.8 6.6 6.4 6.3 | 11 |

Table 11: Mean changes in physico-chemical parameters of paint sample PS-5

| TIME | SG | ·OD _{600nm} | TR | pH | VIS |
|-------|--------|----------------------|-----|-----|------|
| j. | 2.8658 | 1.63 | 6.9 | 8.3 | 11.7 |
| 1 | 2.7395 | 1.65 | 6.8 | 8.3 | 11.7 |
| ${2}$ | 2.7163 | 1.68 | 6.8 | 8.1 | 11.7 |
| 3 | 2.6549 | 1.71 | 6.7 | 8.1 | 11.7 |
| 4 | 2.5587 | 1.75 | 6.6 | 8 | 11.7 |
| 5 | 2.4583 | 1.82 | 6.4 | 7.9 | 11.7 |
| 6 | 2.4129 | 1.89 | 6.1 | 7.7 | 11.6 |
| . 7 | 2.3234 | 1.93 | 5.9 | 7.5 | 11.6 |
| 8 | 2,2178 | 2.02 | 5.7 | 7.2 | 11.6 |
| 9 | 2.1796 | 2.18 | 5.6 | 6.9 | 11.5 |
| 10 | 2.1056 | 2.25 | 5.5 | 6.8 | 11.5 |

Table 12: Mean changes in physico-chemical parameters of paint sample PS-6

| TIME | SG . | OD600nm | TR | PH | VIS |
|---------------|--------|---------|-----|-----|------------|
| 0 | 2.3614 | 1.79 | 5.2 | 8.4 | 11.1 |
| 1 | 2,2898 | 1.82 | 5.1 | 8.3 | 11.1 |
| $\frac{1}{2}$ | 2.2293 | 1.89 | 5 | 8.1 | 11.1_{i} |
| 3 | 2.2573 | 1.92 | 4.7 | 7.8 | 11 |
| 4 | 2.2851 | 2.09 | 4.5 | 7.3 | 11 |
| 5 | 2.1485 | 2,22 | 4.3 | 7.1 | 11 |
| 6 | 2.1039 | 2.98 | 3.9 | 7 | 11 |
| 7 | 2.0948 | 3.52 | 3.6 | 6.7 | 10.9 |
| 8 | 1.9765 | 3.8 | 3.1 | 6.4 | 10.9 |
| 9 | 1.7532 | 3.86 | 2.6 | 6 | 10.9 |
| 10 | 1.5487 | 3.91 | 2.3 | 5.6 | ,10.8 |
| | 1.5467 | 1 | 1 | | .1 |

Table 13: Concentration of Phosphate and Sulphate in Paint samples PS-1

| Table 13: C Time (weeks) | Phosphate (mg/kg) | Sulphate (mg/kg) | | |
|-----------------------------|-------------------|--------------------|--|--|
| ^ | 15.5 | 12.8 | | |
| 2 | 12.2 | 10.4 | | |
| 4 | 10.0 | 10.6 | | |
| 6 | 8.0 | 8.8 | | |
| 8 | 6.3 | 8.2 | | |
| 10 | 5.5 | 7.8 | | |
| 10 | | | | |

Table 14: Concentration of Phosphate and Sulphate in paint sample PS-2

| Phosphate (mg/kg) | Sulphate (mg/kg) | | |
|-------------------|--|--|--|
| | 11.8 | | |
| | 10.7 | | |
| | 8.8 | | |
| | 7.9 | | |
| | 6.7 | | |
| | 6.1 | | |
| | Phosphate (mg/kg) 14.0 13.0 10.4 9.2 6.9 6.0 | | |

Table 15: Concentration of Phosphate and Sulphate in paint sample PS-3

| 140.0 | Dhambata (mg/kg) | Sulphate (mg/kg) |
|--------------|-------------------|------------------|
| Time (weeks) | Phosphate (mg/kg) | |
| 0 | 7.4 | 5.9 |
| 2 | 6.5 | 4.6 |
| 1 | 5.7 | 3.5 |
| 6 | 4.0 | 2.8 |
| 0 | 3.2 | 2.3 |
| 10 | 2.4 | 2.0 |

Table 16 Concentration of Phosphate and Sulphate in paint sample PS-4

| Time (weeks) | Phosphate (mg/kg) | Sulphate (mg/kg) | | |
|----------------|-------------------|------------------|--|--|
| O Time (weeks) | 119 | 8.6 | | |
| 2 | 10.6 | 8.0 | | |
| 1 | 10.0 | 6.2 | | |
| 4 | 7.9 | 5.0 | | |
| 0 | 6.3 | 3.6 | | |
| 10 | 50 | 2.8 | | |

Table 17: Concentration of Phosphate and Sulphate in paint sample PS-5

| Time (weeks) | Phosphate (mg/kg) | Sulphate (mg/kg) | | |
|--------------|-------------------|------------------|--|--|
| n (weeks) | 10.3 | 6.7 | | |
| 2 | 9.9 | 6.5 | | |
| | 9.3 | 6.3 | | |
| 4 | 9.2 | 6.2 | | |
| 6 | 9.1 | 6.1 | | |
| 10 | 8.0 | 6.0 | | |

Table 18: Concentration of Phosphate and Sulphate in paint sample PS-6

| Time (weeks) | Phosphate (mg/kg) | Sulphate (mg/kg) | | |
|--------------|-------------------|------------------|-----|--|
| 0 | 12.2 | 8.3 | | |
| 2 | 11.9 | 8.2 | ĺ | |
| 4 | 10.8 | 8.0 | | |
| 6 | 10.3 | 6.9 | i . | |
| 8 | 9.9 | 6.6 | | |
| 10 | 9.0 | 6.0 | | |

Table 19 Concentration of Phosphate and Sulphate in spoilt paint sample

| Time (weeks) | Phosphate (mg/kg) | Sulphate (mg/kg) | | |
|--------------|-------------------|------------------|--|--|
| 0 | 2.6 | 1.2 | | |
| 2 | 1.2 | 0.6 | | |
| <u>-</u> | 0.7 | 0.4 | | |
| 6 | 0.4 | 0.3 | | |
| 8 | 0.2 | 0.2 | | |
| 10 | 0.1 | 0.0 | | |

Table 20 Effect of 0.5% v/v of biocides on total bacterial count of fresh, sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample |
|--------------|-------|--------------|-------|-------|----------------|
| | | | | 7 | |
| 0 | | • | | 1 | 1.2 |
| 2 | | 4.04 | 1.08 | 1.11 | 1.3 |
| 4 | 1 ' | 1.04 | 1.15 | 1.17 | 1.57 |
| 6 | 1.04 | 1.08 1.15 | 1.13 | 1.28 | 1.77 |
| 8 | 1.08 | 1.13 | 1.32 | 1.36 | 1.8 |
| 10 | 1.15 | 1.23 | 7.0- | 1 1 | |

Table 21 Effect of 1% v/v of biocides on total bacterial count of fresh, sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample |
|--------------|-------|-------|-------|-------|----------------|
| | | | | ı | |
| 0 | | | | I | 1.2 |
| 2 ' | | 4 | 1.04 | 1.1 | 1.3 |
| 4 | ¥: | 1 | | 1.15 | 1.57 |
| 6 | 1 | 1.2 | 1.15 | 1.13 | 1.77 |
| . 8 | 1:08 | 1.15 | 1.2 | | 1.8 |
| 10 | 1.15 | 1.3 | 1.3 | 1.36 | 1.0 , |

Table 22 Effect of 2% v/v of biocides on total bacterial count of fresh, sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample |
|--------------|---------------|--------------|--------------|--------------|----------------|
| 0 | <u>, '. ,</u> | * | | ı | 1.2 |
| 2 | | | } - | 1 | 1.3 |
| 6 | 1 - | 1.04 | 1.08 1.15 | 1.08 1.15 | 1.57 1.77 |
| 8 10 | 1.04 1.11 | 1.08 1.15 | 1.28 | 1.25 | 1.8 |

Table 23 Effect of 3% v/v of biocides on bacterial population density of fresh sterile paint Samples

| Sample | es | | | | |
|--------------|-------|-------|-------|--|----------------|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample |
| 0 | | | | e de la companya de l | 1.2 |
| . 2 | • | | | 4" | 1.3 |
| 4 | | | | 1.04 | 1.57 |
| 6 | 1 | 1 | 1.04 | -1.11 | 1.77 |
| 8 10 | 1.04 | 1.08 | 1.11 | 1.23 | 1.8 |
| 10 | 1 | | | | |

Table 24 Effect of 0.5% v/v of biocides on total coliform count of fresh sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample | · |
|-----------------------|----------------------|---------------------------|-----------------------------|-------------------------------------|-------------------------------|---|
| 0 2 4 6 8 | 1.04 1.08 1.11 | 1 1.04 1.08 1.15 | 1.1 1.11 1.17 1.25 | 1.04 1.11 1.2 1.23 1.32 | 1 1.3 1.5 1.6 1.7 | |

Table 25 Effect of 1% v/v of biocides on total coliform count of fresh sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample | |
|--------------|-------|--------------|-------------|-------------|-------------------|----|
| 0 | | | | | 1 | |
| 2 4 | | 1 | | 1.1 | 1.3 | 1, |
| 6 | 1 | 1.04 | 1 | 1.11 1.2 | 1.5 1.6 | } |
| 8 | 1.04 | 1.08 1.11 | 1.08 1.2 | 1.2 | 1.7 | |
| 10 | 1.08 | 1.11 | 1.2 | 1.3 , | 1./ | |

Table 26 Effect of 2% v/v of biocides on total coliform count of fresh sterile Paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample | <u>_</u> |
|--------------|-------|-------|------------|-------|----------------|----------|
| 0 | | | | | 1 | |
| 2 | ÷ | | <i>e</i> . | 1 | 1.3 | |
| 4 | . 1 | 1 | 1.04 | 1.08 | 1.5 | ŀ |
| 6 8 | 1 | 1.04 | 1.08 | 1.11 | 1.6 | |
| 10 | 1.04 | 1.11 | 1.15 | 1.2 | √ 1.7 . | |
| | | | | | 7 | ì |

Table 27 Effect of 3% v/v of biocides on total coliform count of fresh sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample | |
|--------------|-------|-------|-------|-----------|-------------------|---|
| 0 | | | | ; I | | * |
| 2 | | | , | _ | 1 1.3 | |
| 4 | | 1 | 1 | 1 1.04 | 1.5 1.5 | |
| 6 8 | 1 | 1 | 1.04 | 1.1 | 1.6 | ! |
| 10 | 1.04 | 1.04 | 1.1 | 1.2 | 1.7 | |

Table 28 Effect of 0.5% v/v of biocides on total fungal count of fresh sterile paint samples

| ZN467 | ZN481 | ZN485 | ZN489 | Control sample | |
|-------|-----------|-----------------------------|---------------------------------------|---|--|
| | | | | | 1 |
| | | | 1 | • | |
| | 1.04 | • | 1.11 | 1.2 | : |
| 1 | | 1.08 | 1.26 | 1.36 | |
| 1.08 | | • | ' | 1.69 | |
| 1.15 | 1.26 | 1.32 | 1.36 | 1.75 | • |
| | 1 1.08 | 1.04 1 1.08 1.08 1.15 | 1.04 1 1.08 1.08 1.08 1.15 1.18 | 1 1.04 1.11 1.08 1.26 1.08 1.32 1.09 1.00 1.00 1.00 1.00 1.00 1.00 1.00 | ZN467 ZN481 ZN485 ZN489 sample 1 1 1.04 1.11 1.2 1 1.08 1.08 1.26 1.36 1.08 1.15 1.18 1.32 1.69 |

Table 29 Effect of 1% v/v of biocides on total fungal count of fresh sterile paint samples

| ZN467 | ZN481 | ZN485 | ZN489 | Control sample | |
|-------|-----------|--------------------------|--------------------------------------|---|--|
| | | | - | | · |
| · | | | 4.04 | 12 | : |
| • | 1 | 1 | | | |
| 1 | 1.11 | | | | |
| 1.04 | 1.15 | 1.11 | • | | 1 |
| 1.08 | 1.2 | 1.17 | 1.26 | 1.75 | |
| | 1 1.04 | 1 1 1.11 1.04 1.15 | 1 1 1 1.11 1.04 1.04 1.15 1.11 | 1 1 1.04 1 1.11 1.04 1.08 1.04 1.15 1.11 1.15 | ZN467 ZN481 ZN485 ZN489 sample 1 1 1 1.04 1.22 1.11 1.04 1.08 1.36 1.04 1.15 1.11 1.15 1.69 |

Table 30 Effect of 2% v/v of biocides on total fungal count of fresh sterile paint samples

| <u> </u> | | | | | Control | |
|--------------|-------|-------|--------------|-------------|---------|---|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | sample | 1 |
| 0 | | | - | ! | | Í |
| 2 | | | | 1 | 1 | |
| | | | | 1.11 | 1.2 | |
| 4 | | 1.04 | 1.04 | 1.26 | 1.36 | |
| 6 | 1 | | | 1.32 | 1.69 | |
| 8 | 1.04 | 1.08 | 1.08 | , | | (|
| 10 | 1.08 | 1.11 | 1.15 | 1.36 | 1.75 | |
| | | | <u> </u> | | | |
| | | | | | | |

Table 31 Effect of 3% v/v of biocides on total fungal count of fresh sterile paint samples

| | | | | | Control | |
|--------------|-------|---------------|-------|---------------------------------------|---------|--|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | sample | |
| 0 | | - | | Í | 1 - | |
| 2 | | | | 1.04 | 1.2 | |
| 4 | • | | | 1.08 | 1.36 | |
| 6 | 4 | 1.04 | 1.04 | 1.11 | 1.69 | |
| 8 10 , | 1.04 | 1.08 | 1.08 | 1.18 | 1.75 | |
| _ | | | | · · · · · · · · · · · · · · · · · · · | | |

Table 32 Effect of 0.5% of biocides on specific gravity of fresh sterile paint samples

| Time (months) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample | |
|---------------|--------|--------|--------|--------|----------------|---|
| | 2.8659 | 2.8659 | 2.8659 | 2.8659 | 2.8659 | |
| 0 | | 2.7826 | 2.711 | 2.6348 | 2.611 | |
| 2 | 2.7448 | 2.6094 | 2.5986 | 2.4962 | 2.4058 | b |
| 4 , | 2.6633 | | 2.4625 | 2.2538 | 2,1639 | |
| 6 | 2.4516 | 2.4072 | 2.4025 | 2.0165 | 1.8517 | • |
| 8 | 2.373 | 2.2936 | | 1.7319 | 1.6218 | |
| 10 | 2.059 | 1.8653 | 1.8132 | 1.7319 | 1.52.10 | |

Table 33 Effect of 1% of biocides on specific gravity of fresh sterile paint samples

| Time (weeks) | <u></u> | ZN467 | ZN481 | ZN485 | ZN489 1 | Control sample | , |
|--------------|---------|----------|--------|--------|---------|-------------------|-------|
| | | 2.8658 | 2.8658 | 2.8658 | 2.8659 | 2.8659 | ζ. |
| • | . 0 | 2.7985 | 2.7952 | 2.7785 | 2.6978 | 2.6110 | : |
| | 4 | 2.7059 | 2.6983 | 2.6509 | 2.5019 | 2.4058 | |
| | 6 | 2.6348 | 2.5642 | 2.5378 | 2.3676 | 2.1639 | , |
| | 8 | 2.5271 | 2.4867 | 2,3951 | 2.1479 | 1.8517 | |
| | 10 | 2.4683 | 2.2798 | 2.1358 | 1.9251 | 1.6218 | ų. |
| | | <u> </u> | | | : | | |

Table 34 Effect of 2% of biocides on specific gravity of fresh sterile paint samples

| Time (weeks) | | ZN467 | ZN481 | ZN481 ZN485 Z | | Control ZN489 sample | |
|--------------|----|--------|--------|---------------|--------|----------------------|---|
| | 0 | 2.8659 | 2.8659 | 2.8659 | 2.8659 | 2.8659 | ÷ |
| | 2 | 2.8146 | 2.8124 | 2.8069 | 2.7265 | 2.6110 | |
| | 4 | 2.7535 | 2.7586 | 2.7382 | 2.5938 | 2.4058 | |
| ż | 6 | 2.6958 | 2.6257 | 2.6051 | 2.4283 | 2.1639 | |
| | 8 | 2.6362 | 2.5384 | 2.4763 | 2.3152 | 1.8517 | |
| | 10 | 2.6012 | 2.4165 | 2.2846 | 2.2579 | 1.6218 | |

Table 35 Effect of 3% of biocides on specific gravity of fresh sterile paint samples

| Time (weeks) | ZN467 | | ZN481 | ZN485 | ZN489 | Control sample | |
|--------------|-------|--------|--------|--------|--------|-------------------|---|
| | 0 | 2.8657 | 2.8657 | 2.8657 | 2.8659 | 2.8659 | • |
| • | 2 | 2.8542 | 2.8327 | 2.8259 | 2.7397 | 2.6110 | |
| | 4 | 2.8068 | 2,7935 | 2.7617 | 2.6351 | 2.4058 | |
| | 6 | 2.7656 | 2.6683 | 2.6285 | 2.5688 | 2.1639 | • |
| | . 8 | 2.7281 | 2.6176 | 2.5446 | 2.3917 | 1.8517 | |
| | 10 | 2.7055 | 2.5939 | 2.4269 | 2.1634 | 1.6218 | |

Table 36 Effect of 0.5% v/v of biocides on OD of fresh sterile paint samples

| | | | | | Control | |
|--------------|-------|-------|-------|----------------|---------|----|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | sample | |
| | 1.63 | 1.63 | 1.63 | 1.63 | 1.63 | ř |
| 2 | 1.68 | 1.70 | 1.71 | 1.72 | 1.72 | \$ |
| 4 | 1.71 | 1.73 | 1.74 | 1.76 | 1.77 | |
| 6 | 1.76 | 1.79 | 1.80 | 1.83 | 1.85 | |
| 8 | 1.82 | 1.85 | 1.87 | 1.90 | 1.92 | , |
| 10 | 1.86 | 1.88 | 1.90 | 1.96 | 1.98 | • |
| | | | | ;- | ` ` | ¥ |

Table 37 Effect of 1% v/v of biocides on OD of fresh sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample | , 1 . |
|--------------|-------|-------|-------|-------|-------------------|-------|
| 0 | 1.63 | 1.63 | 1.63 | 1.63 | 1.63 | |
| 2 | 1.66 | 1.67 | 1.68 | 1.71 | 1.72 | |
| 4 | 1.69 | 1.71 | 1.73 | 1.74 | 1.77 | 17 |
| 6 | 1.73 | 1.75 | 1.78 | 1.80 | 1.85 | |
| 8 | 1.77 | 1.78 | 1.82 | 1.85 | 1.92 | |
| 10 | 1.80 | 1.83 | 1.85 | 1.90 | 1.98 | |

Table 38 Effect of 2% v/v of biocides on OD of fresh sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample | |
|--------------|--------------|-------|--------|--------|-------------------|---|
| 0 | 1.63 | 1.63 | 1.63 | 1.63 | 1.63 | Ć |
| 2 | 1.65 | 1.66 | 1.67 | 1.7 | 1.72 | |
| 4 | 1.68 | 1.70 | 1.71 | . 1.73 | 1.77 | • |
| 6 | 1.71 | 1.73 | - 1.74 | 1.78 | 1.85 | |
| 8 | 1.73 | 1.76 | ` 1.78 | 1.82 | 1.92 | |
| 10 | 1.75 | 1.80 | 1.82 | 1.86 | 1.98 | : |
| | ` | | | | | |

Table 39 Effect of 3% v/v of biocides on OD of fresh sterile paint samples

| ZN467 | ZN481 | ZN485 | ZN489 | Control Isample | |
|-------|--------------------------------------|---|--|---|---|
| 1 63 | 1.63 | 1.63 | 1.63 | 1.63 | τ |
| | | 1.65 | 1.67 | 1.72 | |
| | | 1.67 | 1.71 | 1:77 | ; |
| | | 1.70 | 1.75 | 1.85 | r |
| | | | 1.80 | , 1. 9 2 | |
| 1.67 | 1.73 | 1.75 | 1.84 | 1.98 | |
| | 1.63 1.63 1.64 1.65 1.66 | 1.63 1.63 1.63 1.64 1.64 1.66 1.65 1.69 1.66 1.71 | 1.63 1.63 1.63 1.63 1.64 1.65 1.64 1.66 1.67 1.65 1.69 1.70 1.66 1.71 1.73 | 1.63 1.63 1.63 1.63 1.63 1.64 1.65 1.67 1.64 1.66 1.67 1.71 1.65 1.69 1.70 1.75 1.66 1.71 1.73 1.80 | ZN467 ZN481 ZN485 ZN489 sample 1.63 1.63 1.63 1.63 1.63 1.64 1.65 1.67 1.72 1.64 1.66 1.67 1.71 1.77 1.65 1.69 1.70 1.75 1.85 1.66 1.71 1.73 1.80 1.92 4.08 4.08 4.08 |

Table 40 Effect of 0.5% v/v of biocides on transmittance of fresh sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control | · . |
|----------------|------------|-------|-------|-------|---------|---------|
| 0 | 6.6 | 6.6 | 6.6 | 6.6 | 6.6 | |
| 2 ' | 6.4 | 6.3 | 6.2 | 6.1 | 6.0 | |
| 4 | 6.0 | 5.9 | 5.7 | 5.5 | 5.4 | Ÿ. |
| 4 | 5.6 | 5.3 | 5.1 | 4.8 | 4.6 | • |
| 6 . | 5.0 5.1 | 4.9 | 4.7 | 4.3 | 4.1 | : |
| 8 ¹ | 4.7 | 4.4 | 4.2 | 3.7 | 3.4 | : |

Table 41 Effect of 1% v/v of biocides on transmittance of fresh sterile paint samples

| ZN467 | ZN481 | ZN485 | ZN489 | Control sample | |
|-------|---------------------------------|---|---|---|--|
| 66 | 6.6 | 6.6 | 6.6 | 6.6 | |
| | | 6.3 | 6.2 | 6.0 | |
| | | 6.0 | 5.7 | 5,4 | |
| | | ⁻∖.5.8 | 5.2 | 4.6 | |
| | | 5.5 | 4.7 | 4.1 | |
| | 4.7 | 5.1 | 4.3 | 3.4 | |
| | 6.6 6.5 6.3 5.9 5.6 | 6.6 6.6 6.5 6.4 6.3 6.1 5.9 5.6 5.6 5.2 | 6.6 6.6 6.6 6.5 6.4 6.3 6.3 6.1 6.0 5.9 5.6 5.8 5.6 5.2 5.5 | 6.6 6.6 6.6 6.6 6.5 6.4 6.3 6.2 6.3 6.1 6.0 5.7 5.9 5.6 5.8 5.2 5.6 5.2 5.5 4.7 | ZN467 ZN481 ZN485 ZN489 sample 6.6 6.6 6.6 6.6 6.5 6.4 6.3 6.2 6.0 6.3 6.1 6.0 5.7 5.4 5.9 5.6 5.8 5.2 4.6 5.6 5.2 5.5 4.7 4.1 3.4 3.4 3.4 |

Table 42 Effect of 2% v/v of biocides on transmittance of fresh sterile paint samples

| | | | 1 | | Control | |
|--------------|-------|-------|-------|-------|---------|--|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | sample | |
| 0 | 6.6 | 6.6 | 6.6 | 6.6 | 6.6 | |
| 2 | 6.5 | 6.5 | 6.4 | 6.3 | 6.0 | |
| 4 | 6.4 | 6.2 | 6.1 | 6.0 | 5.4 | |
| 6 | 6.3 | 5.9 | 5.9 | 5.8 | 4.6 | |
| 8 | 6.2 | 5.7 | 5.7 | 5.5 | 4.1 | |
| 10 | 6.1 | 5.4 | 5.5 | 5.1 | 3.4 | |

Table 43 Effect of 3% v/v of blocides on transmittance of fresh sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample |
|--------------|-------|-------|-------|-------|----------------|
| 0 | 6.6 | 6.6 | 6.6 | 6.6 | 6.6 |
| 2 | 6.6 | 6.5 | 6.4 | 6.3 | 6.0 |
| . 4 | 6.5 | 6.3 | 6.2 | 6.0 | 5.4 |
| 6 | 6.5 | 6.2 | 6.1 | 5.8 | 4.6 |
| 8 | 6.4 | 6.1 | 5.9 | 5.6 | 4.1 |

Table 44 Effect of 0.5% v/v of biocides on pH of fresh sterile paint samples

| Pi | IIII Sampios | | | | Control |
|--------------|--------------|-------|-------|-------------|---------|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | sample |
| 0 | 2 | 4 | 6 | ₹ 8 | 10 |
| 8.4 | 8.3 | 8.1 | 7.8 | 7.6 | 7.4~ |
| 8.4 | 8.2 | 8.0 | 7.7 | ₹7.5 | 7.3 |
| 8.4 | 8.2 | 7.9 | 7.7 | , 7.5 | 7.2 |
| 8.4 | 8.1 | 7.7 | 7.5 | 7.1 | 6.9 |
| 8.4 | 8.0 | 7.6 | 7.2 | 6.8 | 6.6 |

Table 45 Effect of 1% v/v of biocides on pH of fresh sterile

| | panit samples | | | | Control |
|-----------------|---------------|-------|-------|--------------|---------|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | sample |
| n | 2 | 4 | 6 | ' 8 | . 10 |
| 8.4 | 8.4 | 8.3 | 8.2 | ∣ 8.1 | 8.0 |
| 8.4 | 8.3 | 8.2 | 8.0 | 7.8 | 7.6 |
| 8.4 | 8.3 | 8.1 | 7.8 | 7.6 | 7.4 |
| 8.4 | 8.2 | 7.9 | 7.7 | 7.3 | 7.1 |
| 8. 4 | 8.0 | 7.6 | 7.2 | 6.8 | 6.6 |
| | | | | i | |

Table 46 Effect of 2% v/v of blockdes on pH of fresh sterile

| F | paint samples | | | | | |
|-----------------|---------------|-------|-------|------------------|-------------------|--|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | Control sample | |
| n | 2 | 4 | 6 | 8 | 10 | |
| 8.4 | 8.4 | 8.3 | 8.3 | i 8.2 | 8.1 | |
| 8.4 | 8.4 | 8.3 | 8.2 | 8.1 | 8.0 | |
| 8.4 | 8.3 | 8.2 | 8.1 | 7.9 | 7.7 | |
| 8. 4 | 8.3 | 8.2 | 8.0 | ¹ 7.8 | 7.5 | |
| 8. 4 | 8.0 | 7.6 | 7.2 | 6.8 | 6.6 | |

Table 47 Effect of 3% v/v of biocides on pH of fresh sterile

| | paint sample | <u>s</u> | | | Control |
|-----------------|--------------|----------|----------|-------|---------|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | sample |
| 0 | 8.4 | 8.3 | 8.3 | 8.3 | 8.2 |
| 0.4 | 2 | 8.0 | 8.2 | 8.2 | 8.2 |
| 8.4 | 8.4 | A. | 7.6 | 8.1 | 8.2 |
| 8.4 | | 8.3 | 6 | 7.2 | 8.0 |
| 8.4 | 8.4 | 8.3 | 8.3 | 8 | 6.8 |
| 8.4 | 8.3 | | 8.0 | 7.8 | 6.6 |
| 10 | 8.2 | 8.2 | <u> </u> | | |

Table 48 Effect of 0.5% v/v of biocides on viscosity of fresh sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN485 | : ZN489 | Control sample |
|--------------|-------|-------|------------|------------------|-------------------|
| 0 | 2 . | . 4 | <u>`</u> 6 | .` . 8 | 10 |
| 11.2 | 11.2 | 11.2 | 11.1 | 11.1 | 11.1 |
| 11.2 | 11.2 | 11.1 | 11.1 | 11.1 | 11.1 |
| 11.2 | 11.2 | 11.1 | 11.1 | 11.1 | 11.0 11.0 |
| 11.2 | 11.2 | 11.1 | 11.1 | 11.0 11.0 | 11.0 |
| 11.2 | 11.2 | 11.1 | 11.1 | 11,0 | |

Table 49 Effect of 1% v/v of biocides on viscosity of fresh sterile paint samples

| Time (weeks) | ZN467 | ZN481 | ZN489 | Control sample | |
|-----------------|-------|-------|-------|----------------|------|
| . 0 | 2 | 4 | . 6 | 8 | 10 |
| 11.2 | 11.2 | 11.2 | 11.2 | 11.1 | 11.1 |
| 11.2 | 11.2 | 11.2 | 11.1 | 11.1 | 11.0 |
| | 11.2 | 11.1 | 11.1 | 11.1 | 11.0 |
| 11.2 | 11.2 | 11.1 | 11.1 | 11.1 | 11.0 |
| 11.2 11.2 | 11:2 | 11.1 | 11.1 | 11.0 | 11.0 |

Table 50 Effect of 2% v/v of biocides on viscosity of fresh sterile paint samples

| I able 50 | Ellect of 270 tr | | | | Control |
|-----------------|------------------|-------|-------|-------|-----------------------------|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | sample |
| 0 | 2 | 4 | . 6 | 8 | 10 |
| 11.2 | 11.2 | 11.2 | 11.2 | 11:1 | |
| 11.2 | 11.2 | 11.2 | 11.2 | 11.1 | 11.1 |
| | 11.2 | 11.2 | 11.1 | 11.1 | 11.1 |
| 11.2 | 11.2 | 11.2 | 11.1 | 11.1 | 11.0 |
| 11.2 | | 11.1 | 11.1 | 11.0 | 11.0 |
| 11.2 | 11.2 | 11.1 | | | |

| able 51 | Effect of 3% v/v | of biocides o | n viscosity of | fresh sterile p | eint samp |
|-----------------|------------------|---------------|----------------|-----------------|-----------|
| Time (weeks) | ZN467 | ZN481 | ZN485 | ZN489 | sample |
| . 0 | 2 | 4 | 6 | 8 | 10 |
| 11.2 | 11.2 | 11.2 | 11.2 | 11.2 | 11.2 |
| 11.2 | 11.2 | 11.2 | 11.2 | 11.2 | 11.1 |
| 11.2 | 11.2 | 11.2 | 11.2 | 11.1 | 11.1 |
| 11.2 | 11.2 | 11.2 | 11.1 | 11.1 | 11.1 |
| 11.2 | 11.2 | 11.1 | 11.1 | 11.0 | 11.0 |

Table 55 Spoilage potential of wild and cured strains of OB-6 on physico-chemical parameters of fresh paint sample PS-4

| TIME(MTH) | SG(W) | SG(C1) | SG(C2) | OD(W) | OD(C1) | OD(C2) | TR(W) | TR(C1) | TR(C2) | pH(W) | pH(C1) | pH(C2) | VIS(W) | VIS(C1) | VIS(C2) |
|-----------------------------|--|--|---|--|---|--|--|--------------------------------------|--------------------------------------|------------------------------------|--|--|--|--|----------------------------|
| 0 2 4 6 8 10 | 1.9211 1.7494 1.5673 1.3853 1.1954 0.9378 | 1.9211 1.7549 1.5982 1.4678 1.2238 1.1989 | 1.9205 ±1.9038 1.8763 1.8162 1.7942 1.5389 | 1.57 1.63 1.68 1.74 1.79 1.86 | 1.57 1.6 1.63 1.69 1.73 1.79 | 1.46 1.48 1.49 1.51 1.53 1.54 | 6.7 6.5 6.2 5.9 5.7 5.3 | 6.7 6.6 6.5 6.2 6 5.7 | 7.3 7.2 7.1 7 6.9 6.7 | 8.5 8.3 8 7.6 7.3 7 | 8.5 8.4 8.1 7.9 7.6 7.3 | 8.5 8.5 8.4 8.3 8.1 7.9 | 11.1 11.1 11.1 11 11 11 10.9 | 11.1 11.1 11.1 11.1 11.1 11.1 | 11 11 11 11 11 |

Table 56 Spoilage potential of wild and cured strains of OB-6 on physico-chemical parameters of fresh paint sample PS-5

| | 10010 00 | - p : | g - F - · · | | | | | | | | | | | | | |
|-----------------------|--|--|--|---|-----------------------------------|---|--|--|--|--------------------------------------|---------------------------------|--|--|--|--|--|
| TIME(MTH) | SG(W) | SG(C1) | SG(C2) | OD(W) | OD(C1) | OD(C2) | TR(W) | TR(C1) | TR(C2) | pH(W) | pH(C1) | pH(C2) | VIS(W) | VIS(C1) | VIS(C2) | |
| 0 2 4 6 3 | 2.6391 2.3665 1.9365 1.7328 1.4586 1.2627 | 2.6391 2.5842 2.4765 2.3544 2.2489 2.1192 | 2.6385 2.6179 2.5354 2.4869 2.4038 2.3965 | 1.6 1.66 1.73 1.79 1.85 1.91 | 1.6 1.64 1.7 1.76 1.8 | 1.56 1.58 1.6 1.62 1.64 1.67 | 6.6 6.3 5.9 5.7 5.3 4.7 | 6.6 6.4 6.1 5.9 5.6 5.3 | 7.3 6.7 6.6 6.5 6.4 6.2 | 8.5 8 7.8 7.5 7.1 6.9 | 8.5 8.2 7.9 7.6 7.2 | 8.5 8.5 8.4 8.3 8.1 7.9 | 11.5 11.5 11.5 11.5 11.4 11.4 | 11.5 11.5 11.5 11.5 11.5 11.5 | 11.5 11.5 11.5 11.5 11.5 11.5 | |

Table 57 Spoilage potential of wild and cured strains of OB-6 on physico-chemical parameters of fresh paint sample PS-6

| | I anic | or opo | ilage pote | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | | | | | | | | | | | |
|-----------------------|--|---|--|--|--|--------------------------------------|--------------------------------------|------------------------------------|--------------------------------------|---------------------------------------|--------------------------------------|--|--|--|----------------------------|
| TIME(MTH) | SG(W) | SG(C1) | SG(C2) | OD(W) | OD(C1) | OD(C2) | TR(W) | TR(C1) | TR(C2) | pH(W) | pH(C1) | pH(C2) | VIS(W) | VIS(C1) | VIS(C2) |
| 0 2 4 6 8 | 2.1983 1.9873 1.7382 1.5329 1.3606 1.0673 | 2.1983 2.0911 1.9637 1.8075 1.7949 1.6038- | 2.1977 2.1936 2.0938 2.0269 1.9785 1.9677 | 1.51 1.54 1.59 1.63 1.67 1.75 | 1.51 1.54 1.59 1.62 1.65 1.71 | 1.46 1.48 1.49 1.51 1.53 | 7 6.7 6.5 6.3 6.1 5:7 | 7 6.8 6.6 6.5 6.4 6 | 7.3 7.2 7.1 7 6.9 6.8 | 8.5 8.4 8.2 8 7.8 -7.4 | 8.5 8.3 8.1 8 7.7 7.5 | 8.5 8.5 8.4 8.3 8.1 7.9 | 11.1 11.3 11.3 11 11 11 | 11.1 11.1 11.1 11 11 11 | 11 11 11 11 11 |

Table 52 Spoilage potential of wild and cured strains of OB-6 on physico-chemical parameters of fresh paint sample PS1

, 🎾

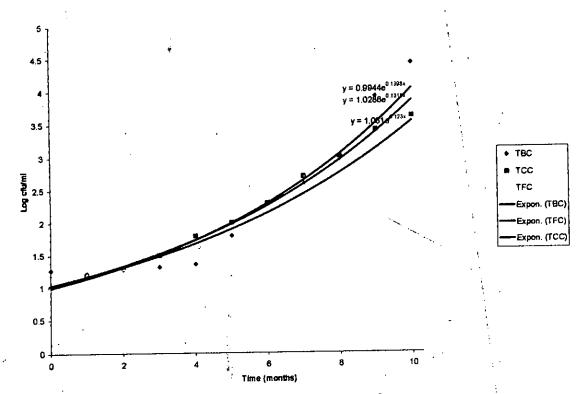
| | ,,,, | 66(61) | SG(C2) | OD(W) | OD(C1) | OD(C2) | TR(W) | TR(C1) | TR(C2) | pH(W) | pH(C1) | pH(C2) | VIS(W) | VIS(C1) | VIS(C2) |
|-----------|------------------|------------------|------------------|--------------|--------------|--------------|------------|------------|------------|------------|------------|------------|--------------------------|--------------|----------|
| rime(MTH) | SG(W) | SG(C1) | | | | 1,46 | 6.8 | 6.8 | 7.3 | 8.5 | 8.5 | 8.5 | 11.1 | 11.1 | 11 |
| 0 | 1.9637 1.7588 | 1.9637 1.8754 | 1.9631 1.9148 | 1.55 1.63 | 1,55 1.59 | 1,46 1,48 | 6.5 | 6.7 | 7.2 | 8.1 | 8.4 8 | 8.5 8.4 | 11.1 11 | 11.1 11.1 | 11 11 |
| 4 | 1.5295 | 1.6988 | 1.8763 | 1.71 1.82 | 1.68 1.79 | 1.49 1.51 | 6.1 5.7 | 6.4 6 | 7.1 7 | 7.8 7.1 | 7.4 | 8.3 | 11 | 11.1 | 11 11 |
| 6 8 | 1.3963 1.1397 | 1.5891 1.4672 | 1.7271 1.6794 | 1.93 | 1.91 | 1.53 | 5.1 | 5.5 4.7 | 6.8 6.5 | 6.9 6.5 | ິ 7 6.9 | 8.1 7.9 | 10.9 10. 9 | 11 11 | 11_ |
| 10 | 1.0584 | 1.3551 | 1.5532 | 2.05 | 1.93_ | 1.54 | 4.3 | 4.1 | 0.5_ | 0.5 | | | | | |

Table 53 Spoilage potential of wild and cured strains of OB-6 on physico-chemical parameters of fresh paint sample PS-2

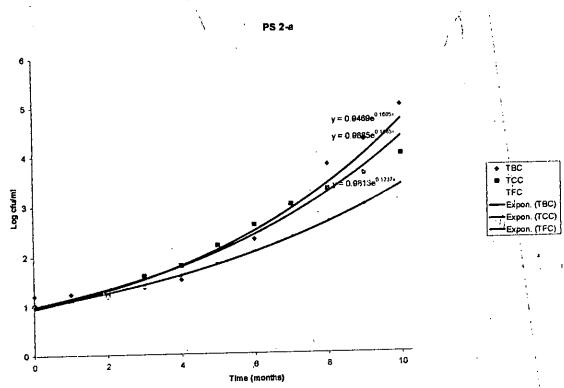
| | COM | SG(C1) | SG(C2) | OD(W) | OD(C1) | OD(C2) | TR(W) | .TR(C1)- | TR(C2) | pH(W) | pH(C1) | ^pH(C2) | VIS(W) | VIS(C1) | VIS(C2) |
|-------------------------|--|--|--|--|--|--|--|--------------------------------------|--------------------------------------|--|------------------------------------|--|--|--|----------------------------|
| TIME(MTH) 0 2 4 6 8 10 | 1.9637 1.7938 1.5377 1.3286 1.0844 0.7829 | 1.9637 1.8754 1.6988 1.5891 1.4672 1.3551 | 1.9631 1.9148 1.8763 1.7271 1.6794 1.5532 | 1.55 1.63 1.71 1.82 1.93 2.05 | 1.55 1.59 1.68 1.79 1.91 1.93 | 1.46 1.48 1.49 1.51 1.53 1.54 | 6.8 6.5 6.1 5.7 5.1 4.3 | 6.8 6.7 6.4 6 5.5 4.7 | 7.3 7.2 7.1 7 6.8 6.5 | 8.5 8.2 7.8 7.3 6.9 6.7 | 8.5 8.4 8 7.4 7 6.9 | 8.5 8.5 8.4 8.3 8.1 7.9 | 11.1 11.1 11 11 10.9 10.9 | 11.1 11.1 11.1 11.1 11 11 | 11 11 11 11 11 |

Table 54 Spoilage potential of wild and cured strains of OB-6 on physico-chemical parameters of fresh paint sample PS-3

| | able 54 | -p g- | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | | | | | | | | | | | | |
|-----------------------------|--|--|--|--|---|--|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|---------------------------------------|--|--|--|----------------------------------|
| TIME(MTH) | SG(W) | SG(C1) | SG(C2) | OD(W) | OD(C1) | OD(C2) | TR(W) | TR(C1) | TR(C2) | pH(W) | pH(C1) | pH(C2) | VIS(W) | VIS(C1) | VIS(C2) |
| 0 2 4 6 8 10 | 2.0919 1.8357 1.6295 1.4589 1.2837 1.0475 | 2.0919 1.9211 1.7076 1.4943 1.3661 1.3234 | 2.0911 2.0863 1.9837 1.9118 1.8673 1.7637 | 1.52 1.59 1.65 1.72 1.77 1.83 | 1.52 1.56 1.6 1.64 1.69 1.73 | 1.46 1.48 1.5 1.53 1.56 1.6 | 7 6.7 6.4 6.1 5.9 5.6 | 7 6.8 6.6 6.5 6.3 6.1 | 7.3 7.2 7.1 7 6.9 6.8 | 8.5 8.4 8 7.8 7.4 7.1 | 8.5. 8.4 8.2 8 7.8 7.5 | 8.5 8.5 8.4 8.3 8.1 7.9 | 11.1 11.1 11 11 10.9 10.9 | 11.1 11.1 11.1 11.1 11.1 11.1 | 11 11 11 11 11 11 |

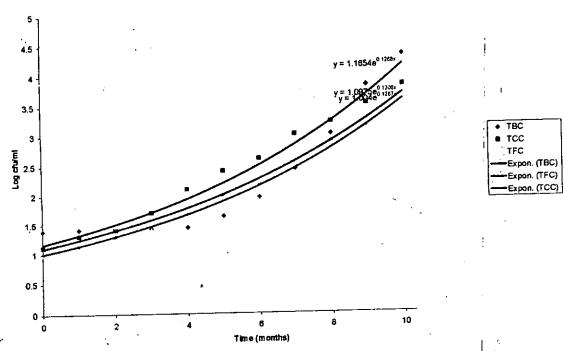


Appendix Fig 1: Graph of microbial growth pattern and fitted curve of paint sample PS-1



Appendix Fig 2: Graph of microbial growth pattern and fitted curve of paint sample PS-2





Appendix Fig 3: Graph of microbial growth pattern and fitted curve of paint sample PS-3

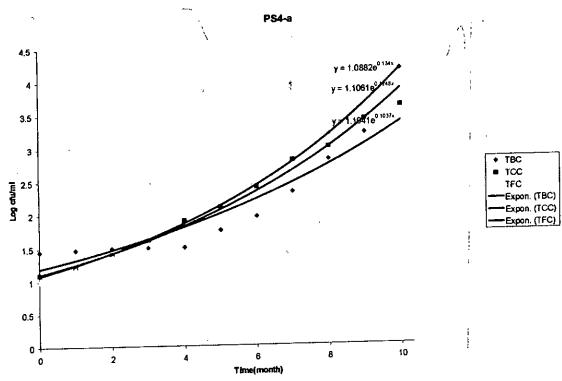
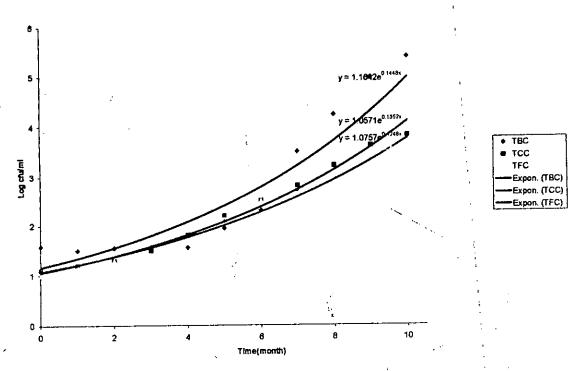
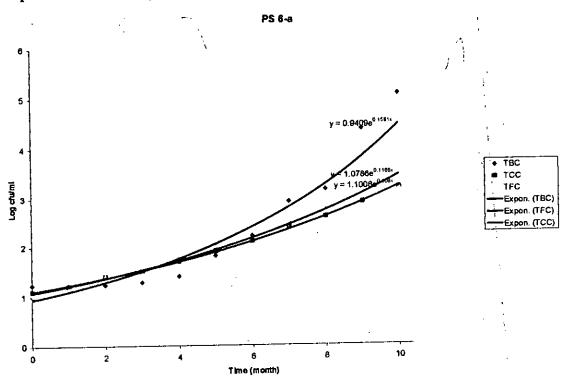


Fig Appendix Fig.4: Graph of microbial growth pattern and fitted curve of paint sample PS-4



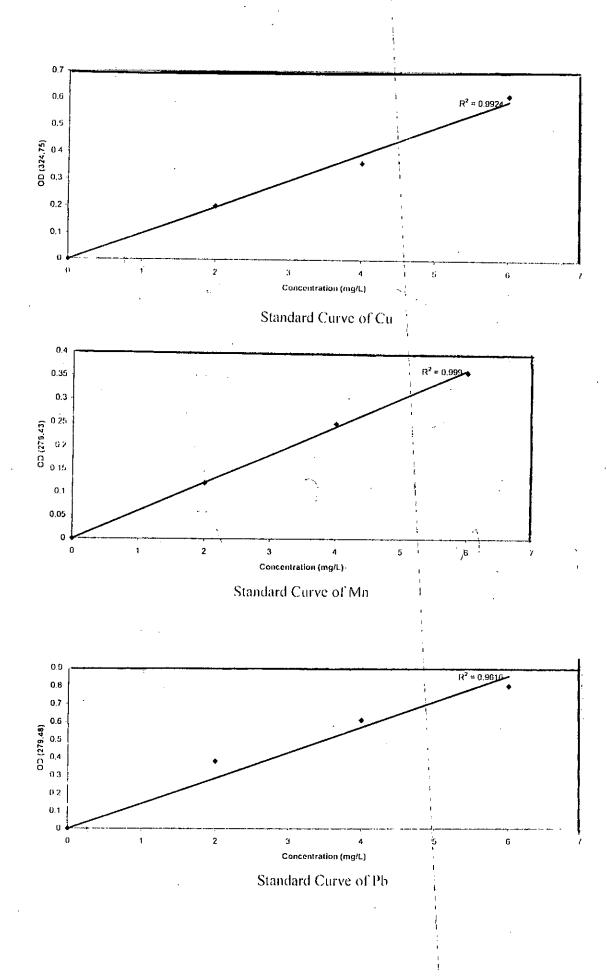


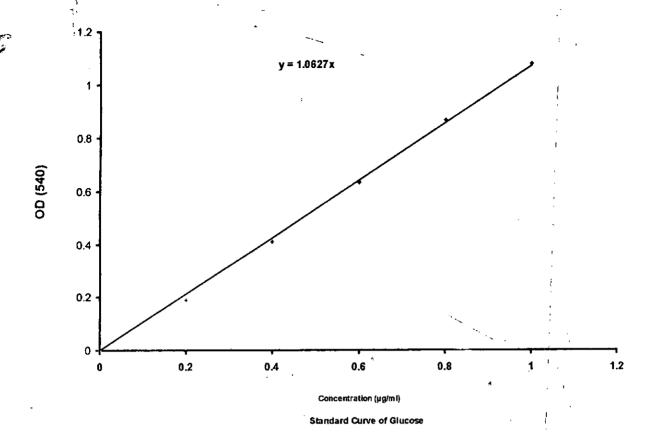
Appendix Fig 5: Graph of microbial growth pattern and fitted curve of paint sample PS-5

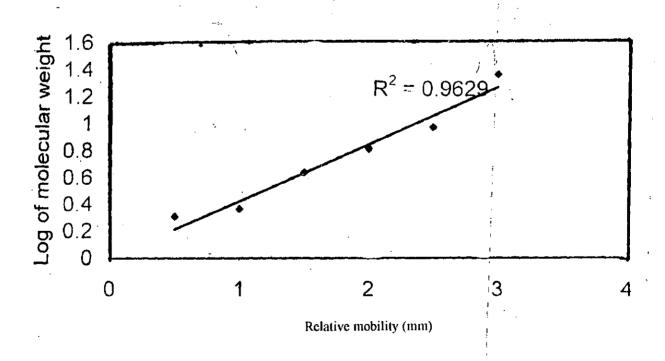


Appendix Fig 6: Graph of microbial growth pattern and fitted curve of paint SamplePS-6









Standard curve of λ DNA hind III digested plasmids



Microbial Shelf Life Calculations

SLD = tsl + L

Where SLD = Shelf -life duration

L= lag phase

6.13.1Therefore, applying the model to sample PS1

(6.1)

Slope of the exponential phase = 0.425

But, slope = \underline{K}

2.303

 $K = slope \times 2.303$

 $K = 0.425 \times 2.303$

= 0.9788

T = 0.693

K

T = 0.693

0.9788

= 0.7080

 $Log N_{+} - Log No = \underline{t}$

Log 2

T

 $Log 3.4 \times 10^{10} - Log 18 = \underline{t}$

Log 2

0.7080

t = 22 months

Total time = exponential period + Lag period

Total time = (22 + 5) months

= 27 months

6.13.2 Microbial shelf life determination of sample PS2

Slope of the experiential phase = 0.549

But slope $= \underline{K}$

2.303

 $K = slope \times 2.303$

 $= 0.549 \times 2.303$

$$= 1.2643$$

$$T = \underbrace{0.693}_{K}$$

$$T = \underline{0.693}$$
1.2643

$$= 0.5481$$

$$\frac{\text{Log N}^{t} - \text{Log No}}{\text{Log 2}} = \frac{t}{T}$$

$$\frac{\text{Log } 3.4 \times 10^{10} - \text{Log } 16}{\text{Log } 2} = \underline{t}$$
0.5481

t = 17 months

Total time= exponential period + Lag period

Total time = (17+5) months

22 months

6.13.3 Microbial Shelf life determination of sample PS3

Slope of the exponential phase = 0.347

But slope =
$$\underline{K}$$

$$K = slope X 2.303$$

$$= 0.347 \times 2.303$$

$$= 0.7991$$

$$T = \frac{0.693}{K}$$

$$T = \underline{0.693} \\ 0.7991$$

$$= 0.8672$$

$$\frac{\text{Log } N_t - \text{Log } N_0}{\text{Log 2}} = \frac{t}{T}$$

$$Log 3.4x10^{10} - Log 24 = t$$

t = 30 months.

6.13.4 Microbial Shelf life determination of PS4

Slope of the exponential phase = 0.284

But slope =
$$\underline{K}$$

$$K = slope \times 2.303$$

$$= 0.284 \times 2.303$$

$$= 0.6541$$

$$T = 0.693$$

$$T = 0.693$$

$$= 1.0595$$

$$Log N_1 - Log N_0 = 1$$

$$Log 3.4 \times 10^{10} - Log 26 = \underline{t}$$

t = 36 months

6.13.5. Microbial shelf-life determination of paint sample PS5

Slope of the exponential phase 0.537

But slope =
$$\underline{K}$$

$$K = Slope \times 2.303$$

$$= 0.537 \times 2.303$$

$$= 1.2367$$

$$T = 0.693$$

K

$$T = 0.693$$

$$= 0.5603$$

$$\underline{\text{Log } N_1 - \text{Log } N_0} = \underline{t}$$



$$\frac{\text{Log } 3.4 \times 10^{10} - \text{Log } 32}{\text{Log } 2} = \frac{t}{T}$$

t = 17 months

Total time = exponential period + Lag period

Total time = (17 + 5) months

= 22 months

6.13.6 Microbial shelf life determination of paint sample PS6

Slope of the exponential phase = 0.512

But slope = \underline{K}

2.303

K = slope X 2.303

 $= 0.512 \times 2.303$

= 1.1791

 $T = \underline{0.693}$

T = 0.693

1.1791

= 0.5877

 $\underline{\text{Log } N_t - \text{Log } N_o} = \underline{t}$

Log 2 T

 $Log 3.4x10^{10} - Log 17 = t$

Log 2

Τ

t = 18 months

Total time = exponential period + lag period

Total time = (18 + 5) months = 23 months

DETERMINATION OF THE SLOPES OF THE EXPONENTIAL PHASES

PS-1

Total Bacterial Count (TBC) : Y= 0.9944e 0.1398x

$$\frac{dy}{dx} = 0.9944 (0.1398) e^{0.1398x}$$

. . slope = $0.139e^{-0.1398x}$

at x = 8 months,

$$slope = 0.139e^{0.1398(8)} = 0.1398^{-1.1184}$$

$$= 0.139 (3.06) = 0.425$$

PS-2

Total Bacterial Count (TBC) : Y= 0.9469e 0.1605x

$$\frac{dy}{dx} = 0.9469 (0.1605) e^{-0.1605x}$$

slope =
$$0.152e^{-0.1605x}$$

at x = 8 months,

slope =
$$0.152e^{-0.1605(8)}$$

$$= 0.152e^{-1.284}$$

$$= 0.152 (3.611) = 0.549$$



PS-3

Total Bacterial Count (TBC) : $Y = 1.0975e^{-0.1206x}$

$$\frac{dy}{dx} = 1.0975 (0.1206) e^{-0.1206x^{\frac{1}{2}}}$$

slope = $0.1324e^{-0.1206x}$ at x = 8 months,

slope =
$$0.1324e^{-0.1206(8)} = 0.1324e^{-0.9648}$$

$$= 0.1324 (2.6243) = 0.347$$

PS-4

Total Bacterial Count (TBC) : $Y = 1.1941e^{-0.1037x}$

$$\frac{dy}{dx} = 1.1941 (0.1037)e^{-0.1037x}$$

. slope = $0.124e^{-0.1037x}$

at x = 8 months,

slope =
$$0.124e^{-0.1037(8)} = 0.124e^{-0.8296}$$

$$= 0.124 (2.2924) = 0.284$$

PS-5

Total Bacterial Count (TBC) : $Y = 1.1642e^{-0.1448x}$

$$\frac{dy}{dx} = 1.1642 (0.1448)e^{-0.1448x}$$

slope = $0.1686e^{-0.1448x} = 0.1686e^{-0.1448x}$

at x = 8 months,

slope =
$$0.1686e^{-0.1448(8)} = 0.1686e^{-1.1584}$$

= $-0.1686(3.1848) = 0.537$

PS-6

Total Bacterial Count (TBC) : $Y = 0.9409e^{-0.1561x}$

$$\frac{dy}{dx} = 0.9409 (0.1561)e^{-0.1561x}$$

.
$$slope = 0.1469e^{-0.1561x}$$

at x = 8 months,

slope =
$$0.1469e^{-0.1561(8)}$$
 = $0.1469e^{-1.2488}$
= $0.1469(3.486) = 0.512$

DETERMINATION OF RESIDUAL ERRORS (PHYSICO-CHEMICAL PARAMETER ESTIMATES)

PS-1

$$Y = \beta_0 + \beta_1(X_1) + \beta_2(X_2) + \beta_3(X_3) + \beta_4 \ln(X_4) + \beta_5(X_5) + e$$

Where Y = 19 months

$$19 = 55.5769 + (-5.0878 \times 0.1058) + (-3.8218 \times 7.51) + (-0.4877 \times 0.15) + (-2.0445 \times \ln 4.13) + (-1.6022 \times 3) + e$$

$$e = 19-55.5769 + 0.5382 + 28.7017 + 0.0731 + 2.8996 + 4.8066$$

$$e = 0.4423$$

Substituting the value of error in the equation to get Y

$$Y = 55.5769 - 0.5382 - 28.7017 - 0.0731 - 2.8996 - 4.8066 + 0.4423$$

$$Y = 19$$



PS-2

$$Y = \beta_0 + \beta_1(X_1) + \beta_2(X_2) + \beta_3(X_3) + \beta_4 \ln(X_4) + \beta_5(X_5) + e$$

Where Y = 21

$$21 = 22.56 - (-2.87 \times 0.11) - (0.09 \times 7.51) - (-0.37 \times 0.15) - (-2.43 \times 1.42) - (0.60 \times 3.0)$$

$$e = 21-22.56-(-0.3157)-0.6534-(-0.0555)-(-3.4506)-1.8$$

$$e = 21-22.56+0.3157-0.6759+0.0555+3.4506-1.8$$

$$e = -0.2587$$

$$Y = 22.56 + 0.3157 + 0.6534 - 0.0555 - 3.446 + 1.8 - 0.2587$$

$$Y = 21.56$$

PS-3

$$Y = \beta_0 + \beta_1(X_1) + \beta_2(X_2) + \beta_3(X_3) + \beta_4 \ln(X_4) + \beta_5(X_5) + e$$

Where Y = 23

$$23 = 5 + (-0.3654) + (-4.6039) + (-0.3635) + (0.4451) + 0.00528 + e^{-0.3654}$$

$$e = 19-5+0.3654+4.6039+0.3638-0.4451-0.00528$$

$$e = 22.8827$$

$$Y = 5-0.3654-4.6039-0.3635+0.4451+0.00528+22.8827$$

$$Y = 23.00028$$

PS-4

$$Y = \beta_0 + \beta_1(X_1) + \beta_2(X_2) + \beta_3(X_3) + \beta_4 \ln(X_4) + \beta_5(X_5) + e$$

Where Y = 22 months

$$Y = -2.4655 + (-3.8391 \times 0.11) + (2.5345 \times 7.51) + (-0.4055 \times 0.15) + (-0.64270 \times 104.13) + (1.3394 \times 3.0) + e$$



e = 22 + 2.4655 + 0.4223 - 19.0340 + 0.06082 + 0.9115 - 4.0018

e = -2.824

Y = (-2.4655 - 0.4223 + 19.0340 - 0.06082 - 0.9115 + 4.0018 - 2.82432

Y = 21.28

PS-5

$$Y = \beta_0 + \beta_1(X_1) + \beta_2(X_2) + \beta_3(X_3) + \beta_4 \ln(X_4) + \beta_5(X_5) + e$$

Where Y = 37 months

 $37 = 0.4004 + (-10.5699 \times 0.11) + (3.9713 \times 7.51) + (0.6006 \times 0.15) + (-0.7441 \times 104.13) + (2.1956 \times 3.0) + e$

e = 37 - 0.4004 + 1.1626 - 29.8222 - 0.0900 + 1.0553 - 6.5868

e = 2.3185

Y = 0.4004 - 1.1626 + 29.8222 + 0.0900 - 1.0553 + 6.5868 + 2.3185

Y = 37

PS-6

$$Y = \beta_0 + \beta_1(X_1) + \beta_2(X_2) + \beta_3(X_3) + \beta_4 \ln(X_4) + \beta_5(X_5) + e_1$$

Where Y=22 months

 $22 = 17.3469 + (-0.3066 \times 0.11) + (1.0694 \times 7.51) + (1.1678 \times 0.15) + (-3.7947 \times 104.13) + (0.7143 \times 3.0) + e$

e = 22-17.3469+0.0337-8.0311-0.1751+5.3819-2.1429

e = -0.2797

Y = 17.3469 - 0.0337 + 8.0311 + 0.1751 - 5.3819 + 2.1429 - 0.2797

Y = 22.0007

DETERMINATION OF RESIDUAL ERRORS (MICROBIAL POPULATION PARAMETER ESTIMATES)

PS-1

$$\dot{Y} = \beta_0 + \beta_1 (\log X_1) + \beta_2 (\log X_2) + \beta_3 (\log X_3) + e$$

Where Y = 21 months

$$e = Y - B_{0} - B_{1}X_{1} - B_{2}X_{2} - B_{3}X_{3}$$

$$e = 21 - (-3.4065) - (-1.1967 \times 10.531) - (4.3871 \times 7.462) - (0.7663 \times 5.505)$$

$$e = 21 + 3.4065 + 12.6024 - 32.7365 - 4.2184$$

$$e = -0.6679$$

Substituting the value of error in the original equation

$$Y = -3.4065 - 12.6024 + 32.7365 + 4.2184 - 0.946$$

$$Y = 21$$

PS-2

$$Y = \beta_0 + \beta_1 (\log X_1) + \beta_2 (\log X_2) + \beta_3 (\log X_3) + e$$

Where Y = 18 months

$$e = Y - B_0 - B_1 X_1 - B_2 X_2 - B_3 X_3$$

$$e = 18-(-4.1313)-(-1.1274x10.531)-(0.6973x7.462)-(5.2258x5.505)$$

$$e = 18+4.1313+11.8726-5.2032-28.7680$$

$$e = 0.0327$$

Substituting the value of error in the equation above

$$Y = -4.1313 - 11.8726 + 5.2032 + 28.7680$$

$$Y = 17.96$$

PS-3

$$Y = \beta_0 + \beta_1 (\log X_1) + \beta_2 (\log X_2) + \beta_3 (\log X_3) + e$$

Where Y = 21 months

$$e = Y - \beta_0 - \beta_1 (\log X_1) - \beta_2 (\log X_2) - \beta_3 (\log X_3)$$

$$e = 21 - (-3.4495) - (0.276x10.531) - (2.6303x7.462) - (1.3757x5.505)$$

$$e = 21 + 3.4495 - 2.9139 - 19.6272 - 7.5732$$

$$e = -5.664$$

Substituting the value of e in the equation above

$$Y = -3.4495 + 2.9139 + 19.6272 + 7.5732 - 5.664$$

$$Y = 21$$

PS-4

$$Y = \beta_0 + \beta_1 (\log X_1) + \beta_2 (\log X_2) + \beta_3 (\log X_3) + e$$

Y = 19 months

$$e = Y - \beta_0 - \beta_1 (\log X_1) - \beta_2 (\log X_2) - \beta_3 (\log X_3)$$

$$e = 19-(-3.2160)-(-0.1650x10.531)-(1.6862x7.462)-(2.0767x5.505)$$

$$e = 19+3.2160+1.7376+12.5824-11.4322$$

$$e = 25.1038$$

Substituting for Y

$$Y = -3.2160 - 1.7376 - 12.5824 + 11.4322 + 25.1038$$

$$Y = 19$$

PS-5

$$Y = \beta_0 + \beta_1 (\log X_1) + \beta_2 (\log X_2) + \beta_3 (\log X_3) + e$$

$$Y = 19.5$$

$$e = Y - \beta_0 - \beta_1 (\log X_1) - \beta_2 (\log X_2) - \beta_3 (\log X_3)$$

$$e = 19.5 - (-3.4631) - (-0.2216x10.531) - (1.3058x7.462) - (2.8189x5.505)$$

$$e = 19.5 + 3.4631 + 2.3336 - -9.7438 - 15.5180$$

$$e = 0.0349$$

Substituting the error from the equation above,

$$Y = -3.463 \cdot 1 - 2.3336 + 9.7438 + 15.5180$$

$$Y = 19.46$$

PS-6

$$Y = \beta_0 + \beta_1 (\log X_1) + \beta_2 (\log X_2) + \beta_3 (\log X_3) + e$$

Y = 30 months

$$e = Y - \beta_0 - \beta_1 (\log X_1) - \beta_2 (\log X_2) - \beta_3 (\log X_3)$$

$$e = 30 - (-5.62024) - (-0.95373 \times 10.531) - (5.3652 \times 7.462) - (1.0368 \times 5.505)$$

$$e = 30 + 5.62024 + 10.0437 - 40.0351 - 5.7075$$

$$e = 0.0786$$

Substituting the value of error in the equation

$$Y = -5.62024 - 10.0437 + 40.0351 + 5.7075 - 0.0786$$

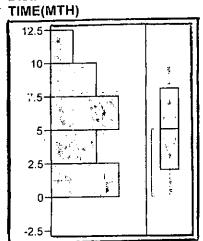
$$Y = 30$$

APPENDIX II

Regression analysis of microbial population model parameter estimates

DataTable=PS 1

Distributions



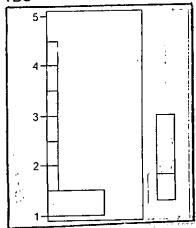
Quantiles

| 100.0% | maximum | 10.000 |
|--------|-----------|--------|
| 99.5% | | 10.000 |
| 57.5% | | 10.000 |
| 90.0% | | 9.800 |
| 75.0% | quartile | 8.000 |
| 50.0% | median | 5.000 |
| 25.0% | ,quartile | 2.000 |
| 10.6% | • | 0.200 |
| 2.5% | | 0.000 |
| 0.5% | | 0.000 |
| 0.0% | minimum | 0.000 |
| | | |

Moments

| 5 |
|-----------|
| 3.3166248 |
| 1 |
| 7.2281389 |
| 2.7718611 |
| 11 |
| |

TEC

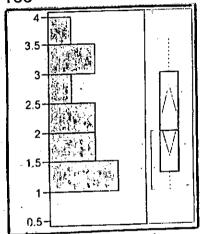




| Quantile | es | |
|----------|------------|--------|
| 100.0% | maximum | 4,3000 |
| 99.5% | | 4.3000 |
| 97.5% | | 4,3000 |
| | • | 4,2200 |
| 90.0% | dilo | 3.0000 |
| 75.0% | quartile | 1,8000 |
| 50.0% | median | 1,2800 |
| 25.0% | quartile | |
| 10.0% | | 1.2300 |
| 2.5% | | 1.2200 |
| 0.5% | , | 1.2200 |
| 0.0% | minimum | 1,2200 |
| U.U.70- | Timmerous. | |

| Moments | |
|-------------------|-----------|
| . Mean | 2.2227273 |
| SId Dev | 1.1183031 |
| Std Err Mean | 0.3371811 |
| upper 95% Mean | 2.9740135 |
| lower 95% Mean | 1.471441 |
| IDARCI 2010 MICON | 4.4 |

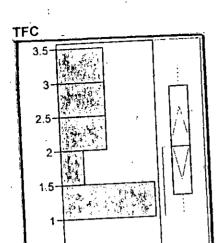
тсс



| Quantile | es | |
|----------|----------|----------|
| 100.0% | maximum | 3.6000 |
| 99.5% | | 3.6000 |
| 97.5% | | 3.6000 |
| 90.0% | | 3.5600 |
| 75.0% | quartile | 3.0000 |
| 50.0% | median | 2,0000 |
| 25.0% | quartile | . 1.3000 |
| 10.0% | quaim | 1.0400 |
| 2.5% | | 1.0000 |
| | • | 1.0000 |
| 0.5% | minimum | 1.0000 |
| 0.0% | Mannan | |

| | • |
|---|---|
| Moments Mean Std Dev Std Err Mean upper 95% Mean lower 95% Mean N | 2.1636364 0.9069429 0.2734536 2.7729289 1.5543438 |
| | |





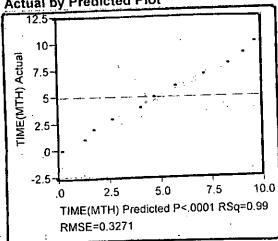
| Quantile | 2S | 3,2000 |
|----------|------------|--------|
| 100.0% | maximum | 3,2000 |
| 99.5% | | 3.2000 |
| 97.5% | | 3,1600 |
| 90.0% | . 484 | 2.9000 |
| 75.0% | quartile | 2.0000 |
| 50.0% | median | 1.3000 |
| 25.0% | quartile | 1.0400 |
| 10.0% | | 1.0000 |
| 2.5% | | 1.0000 |
| 0.5% | minimum | 1,0000 |
| 0.0% | tininiiii. | |

| Moments | 2.0545455 |
|----------------------------------|-----------|
| Mean | 0.7992041 |
| Std Dev | 0.2409691 |
| Std Err Mean | 2.5914581 |
| upper 95% Mean lower 95% Mean | 1.5176328 |
| | 11 |
| N | |

DataTable=PS 1

Response TIME(MTH) Whole Model .

Actual by Predicted Plot



R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates the standard deviation of the residual.

| the standard deviation of the residual. | 0 993192 |
|---|----------|
| RSquare | •.•• |
| RSquare Adj | 0.990275 |
| Roquale Auj | 0.327072 |
| Root Mean Square Error | 5 |
| Mean of Response | _ |
| Observations (or Sum Wgts) | 11 |
| Observations for Jun 11319) | |

Analysis of Variance

The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

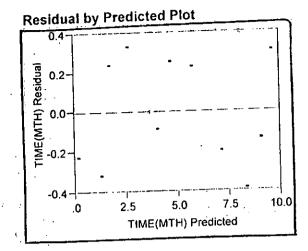
| intercept Source Model Error | DF 3 7 10 | Sum of Squares 109.25117 0.74883 110.00000 | Mean Square 36.4171 0.1070 | F Ratio 340.4227; Prob > F: < 0001; |
|------------------------------|--------------------|---|----------------------------------|--|
| C. Total | 10 | 110,00000. | | |

Parameter Estimates

| Term | Estimates | Std Error | t Ratio -10.61 | Prob>빈 <.0001 |
|--------------------------------|---|--|-----------------------|----------------------------|
| Intercept TBC TCC TFC | -3.406559 -1.196751 4.387154 0.7663026 | 0.321125 0.404378 1.077085 0.938454 | -2.96 4.07 0.82 | 0.0211 0.0047 0.4411 |

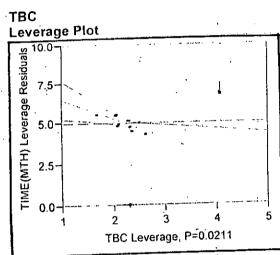
| Effect Tests Source TBC TCC | Nparin 1 1 | DF 1 1 | Sum of Squares 0,9369545 1,7748106 0,0713281 | • | F Ratio 8.7585 16.5907 0.6668 | Prob > F 0.0211 0.0047 0.4411 |
|--------------------------------------|------------------|--------------|---|---|--|--|
| TFC | 1 | 1 | 0.07 13201 | | 0.555 | • |



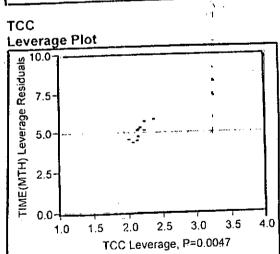


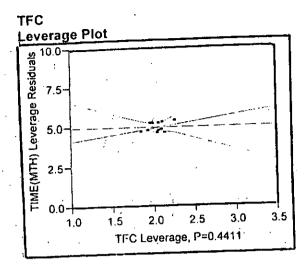






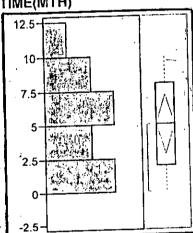






: DataTable=PS 2

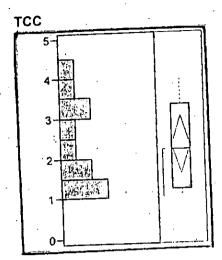
Distributions TIME(MTH)



| A | òo | |
|----------|-----------|--------|
| Quantile | 40.000 | |
| 100.0% | maximum | 10.000 |
| 99.5% | | 10.000 |
| | | 10.000 |
| 97.5% | | 9.800 |
| 90.0% | | |
| 75.0% | quartile | 8.000 |
| | | 5.000 |
| 50.0% : | median | |
| 25.0% | guartile | 2.000 |
| 10.0% | · | 0.200 |
| | | 0.000 |
| 2.5% | | |
| 0.5% | • | 0.000 |
| | minimum " | 0.000 |
| 0.0% | Hamman | |

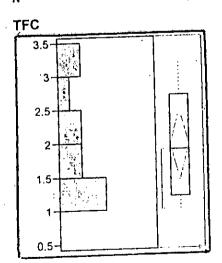
| Moments | _ |
|----------------|-----------|
| Mean | 5 |
| Std Dev | 3.3166248 |
| Std Err Mean | 1 |
| upper 95% Mean | 7.2281389 |
| lower 95% Mean | 2.7718611 |
| N | 11 |

| es . | | |
|----------------|---|--|
| maximum | 5.0000 | |
| , | 5.0000 | |
| | 5.0000 | |
| | 4.8600 | |
| quartile | 3.8000 | |
| | 1,8500 | |
| | 1.2300 | |
| | 1.1840 | |
| | 1,1800 | |
| | 1,1800 | |
| minimum | 1.1800 | |
| its | 2.4309091 | |
| Mean | | |
| Std Dev | | |
| Std Err Mean | | |
| upper 95% Mean | | |
| lower 95% Mean | | |
| | 11 | |
| | quartile median quartile minimum ts ean Mean | |



| Quantile | es | |
|----------|----------|--------|
| 100.0% | maximum | 4,0000 |
| 99.5% | | 4.0000 |
| | • | 4.0000 |
| 97.5% | | 3,9200 |
| 90.0% | | = 1 |
| 75.0% | quartile | 3,3000 |
| 50.0% | median | 2,2000 |
| | | 1.2000 |
| 25.0% | quartile | 1.0200 |
| 10.0% | | • |
| 2.5% | | 1.0000 |
| | | 1.0000 |
| 0.5% | | 1.0000 |
| 0.0% | minimum | 1,000 |

| Moments | |
|----------------|-----------|
| Mean | 2,3090909 |
| Std Dev | 1.0606173 |
| | 0.3197882 |
| Std Err Mean | 3.0216233 |
| upper 95% Mean | 1.5965585 |
| lower 95% Mean | 1.0903000 |
| N | . 11 |



Quantiles 3,2000 maximum 100.0% 3.2000 99.5% 3,2000 97.5% 3.1600 90.0% 2,7000 quartile 75.0% 1.9000 median 50:0% 1.2000 quartile 25.0% 1.0200 10.0% 1.0000 2.5% 1.0000 0.5% 1.0000 minimum 0.0%

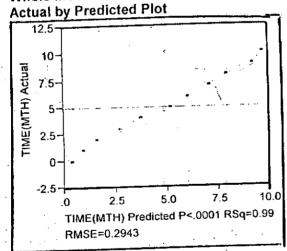
Moments

1.9636364 Mean 0.7788103 Std Dev 0.2348201 Std Err Mean 2.4868482 upper 95% Mean 1.4404245 lower 95% Mean

DataTable=PS2

Response TIME(MTH)

Whole Model



Summary of Fit

R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates the standard deviation of the residual.

0.994488 **RSquare** 0.992126 RSquare Adj 0.294307 Root Mean Square Error 5 Mean of Response 11 Observations (or Sum Wgts)

Analysis of Variance

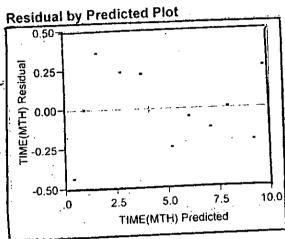
The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

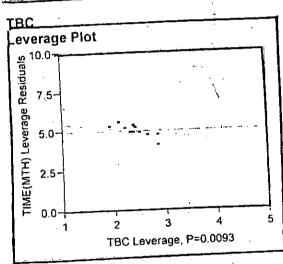
intercept F Ratio Mean Square Sum of Squares DF Source 420.9875 36.4646 109.39368 3 Model Prob >,F 0.0866 0.60632 Error <.0001 110.00000 10 C. Total

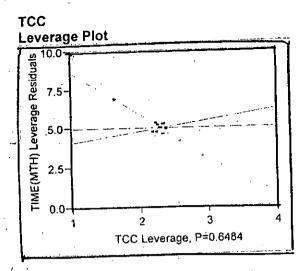
ameter Estimates

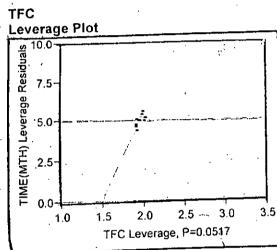
| Parameter Est Term Intercept TBC TCC | -4.131364 -1.127415 0.6973637 | Std Error 0.73449 0.317378 1.464073 2.231368 | t Ratio -5.62 -3.55 0.48 2.34 | Prob> t 0.0008 0.0093 0.6484 0.0517 |
|--|-------------------------------------|--|---|--|
| TEC | 5.2258815 | 2.231368 | 2.34 | 0.00 |

| Effect Tests Source Nparm TBC TCC TFC | DF 1 1 1 1 1 1 | Sum of Squares 1.0929911 0.0196515 0.4750927 | F Ratio 12.6187 0.2269 5.4850 | Prob > F 0.0093 0.6484 0.0517 |
|---------------------------------------|----------------|---|--|--|
|---------------------------------------|----------------|---|--|--|





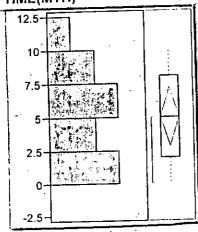




, Ž

DataTable=PS 3

Distributions TIME(MTH)



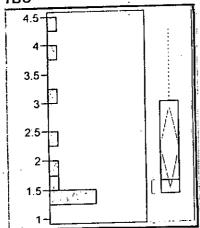
| Quanti | les |
|--------|-----|
| 100.0% | |

| 100.0% | maximum | 10.000 |
|--------|-----------------------------|--------|
| 99.5% | · Control · Control | 10.000 |
| | | 10.000 |
| 97.5% | | 9.800 |
| 90.0% | | 8.000 |
| 75.0% | quartile | |
| 50.0% | median | 5.000 |
| 25.0% | quartile | 2.000 |
| 10.0% | • | 0.200 |
| 2.5% | • | 0.000 |
| | | 0.000 |
| 0.5% | | 0.000 |
| 0.0% | minimum | 0.000 |

Moments

| 111011101110 | · - |
|----------------|-----------|
| Mean | |
| Std Dev | 3,3166248 |
| Std Err Mean | 1 |
| upper 95% Mean | 7.2281389 |
| lower 95% Mean | 2.7718611 |
| ••••• | 11 |
| N | • - |

TBC

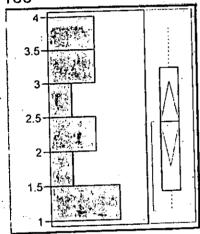


| | Quanti | les | |
|---|--------|--|---------|
| • | 100.0% | maximum | 4.3000 |
| | 99.5% | | 4.3000 |
| | 97.5% | | 4.3000 |
| | 90.0% | | 4,2000. |
| | 75.0% | quartile | 3,0000 |
| | 50.0% | median | 1.6300 |
| | 25.0% | quartile | 1.4100 |
| | 10.0% | quartiis | 1.3920 |
| | | | 1.3900 |
| | 2.5% | * ************************************ | 1.3900 |
| : | 0.5% | | 1.3900 |
| | 0.0% | minimum | 1.5300 |
| | | | |

Moments

| 11,01,10 | | 2.1963636 |
|----------------|---|-----------|
| Mean | | |
| Std Dev | 4 | 1.0560234 |
| - · . | | 0.318403 |
| Std Err Mean . | | 2.9058098 |
| upper 95% Mean | | |
| lower 95% Mean | - | 1.4869175 |
| NI | | 11 |
| | | |

TCC

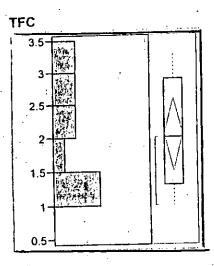


Quantiles

| Q C C C C C C C C C C | | 3.8000 |
|------------------------------|---|--------|
| 100.0% | maximum | |
| 99.5% | | 3,8000 |
| 97.5% | | 3.8000 |
| • | | 3.7400 |
| 90.0% | | 3.2000 |
| 75.0% - | quartile | |
| 50.0% | median | 2.4000 |
| 25.0% | quartile | 1.4000 |
| 10.0% | 7. | 1.1480 |
| | | 1,1100 |
| . 2.5% | | 1,1100 |
| 0.5% | | |
| 0.0% | minimum | 1.1100 |
| 0.070 | • | |

Moments

| MOHICHE | 0.0000064 |
|----------------|-----------|
| Mean | 2,3736364 |
| **** | 0.9304007 |
| Std Dev | 0.2805264 |
| Std Err Mean | |
| upper 95% Mean | 2,9986881 |
| | 1.7485847 |
| lower 95% Mean | |
| | 41 |
| N | • |



| Quantile | S | |
|----------|-----------|--------|
| 100.0% | maximum | 3.3000 |
| 99.5% | | 3,3000 |
| 97.5% | | 3.3000 |
| 90.0% | | 3.2600 |
| 75.0% | quartile | 2.9000 |
| 50.0% | median | 2.0000 |
| 25.0% | quartile | 1,3000 |
| | quarme | 1.0200 |
| 10.0% | | 1.0000 |
| 2.5% | | |
| 0.5% | | 1.0000 |
| 0.0% | minimum · | 1.0000 |
| | | |

 Moments

 Mean
 2.0454545

 Std Dev
 0.8201995

 Std Err Mean
 0.2472995

 upper 95% Mean
 2.5964721

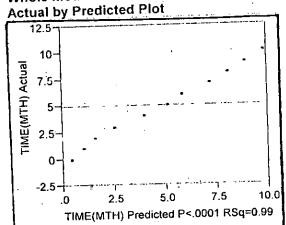
 lower 95% Mean
 1.494437

 N
 11

DataTable=PS 3

Response TIME(MTH)

Whole Model



Summary of Fit

RMSE=0.3089

R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates

the standard deviation of the residual. 0.993927 RSquare 0.991324 RSquare Adj 0.308927 Root Mean Square Error 5 Mean of Response Observations (or Sum Wats) 11

Analysis of Variance

The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

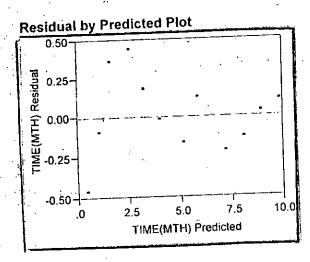
| intercept Source Model Error C. Total | DF 3 7 10 | Sum of Squares 109,33195 0.66805 110.00000 | Mean Square 36.4440 0.0954 | F Ratio 381.8683 Prob > F <.0001 |
|---|--------------------|---|----------------------------------|---|
|---|--------------------|---|----------------------------------|---|

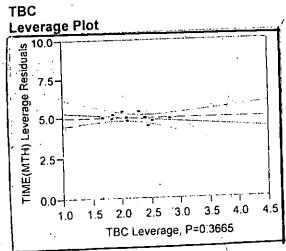
Parameter Estimates

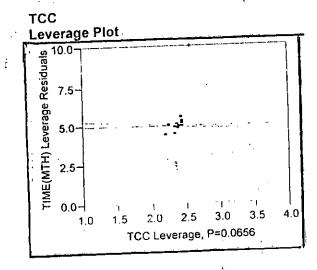
| Term | Estimate | Std Error | t Ratio -12.69 | Prob> t < 0001 |
|-----------------------|---|--|-------------------------|----------------------------|
| Intercept TBC TCC TFC | -3.449597 -0.276725 2.6303107 .1.3757261 | 0.271759 0.286664 1.206558 1.562422 | -0.97 -0.18 -0.88 | 0.3665 0.0656 0.4078 |

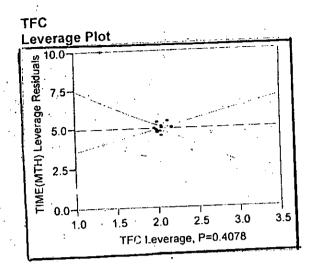
Effect Tests

| Source TBC TCC | Nparm 1 1 | DF 1 1 | Sum of Squares 0.08893331 0.45355493 0.07399106 | F Ratio 0.9319 4.7525 0.7753 | Prob > F 0.3665 0.0656 0.4078 |
|----------------------|-----------------|--------------|--|---------------------------------------|--|
| TFC | 1 | 1 | 0.07555100 | • | , |



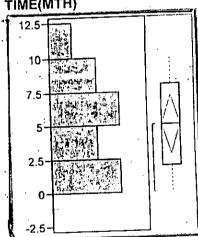






DataTable=PS4

Distributions TIME(MTH)



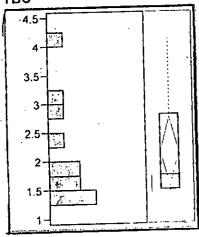
Quantiles

| 100.0% | maximum | 10.000 |
|-----------|----------|--------|
| 99.5% | (11000) | 10.000 |
| • • • • • | _ | 10,000 |
| 97.5% | * | 9.800 |
| 90.0% | | 8.000 |
| 75.0% | quartile | |
| 50.0% | median | 5.000 |
| 25.0% | quartile | 2.000 |
| 10.0% | | 0.200 |
| 2.5% | | 0.000 |
| 0.5% | | 0.000 |
| 0.0% | minimum | 0.000 |
| | | |

Moments

| MOUTELITS | · |
|----------------|-----------|
| Mean | 5 |
| Std Dev | 3,3166248 |
| Std Err Mean | + 1 |
| | 7 2281389 |
| upper 95% Mean | 2 7718611 |
| tower 95% Mean | |
| ' N.S | _11 |

твс



Quantiles

| G M M I I I I I | | 4.4500 |
|-----------------|----------|--------|
| 100.0% | maximum | 4.1500 |
| 99.5% | | 4.1500 |
| • | | 4.1500 |
| 97.5% | | 3.9600 |
| 90.0% | | |
| 75.0% | quartile | 2.8100 |
| 50.0% | median | 1,7500 |
| | quartile | 1.4900 |
| 25.0% | quarme | 1.4540 |
| 10.0% | | 1,4340 |

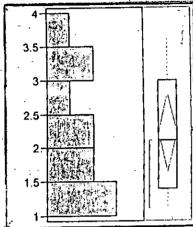
A.

| 2.5% | | - | 1.4500 |
|------|---|---------|--------|
| 0.5% | : | | 1.4500 |
| 0.0% | | minimum | 1.4500 |

Moments

| | | 2.1445455 |
|----------------|---|-----------|
| Mean | | |
| Std Dev | | 0.8944089 |
| Std Err Mean | | 0.2696744 |
| upper 95% Mean | | 2.7454175 |
| lower 95% Mean | ٠ | 1.5436734 |
| N | _ | 11 |
| 14 | | • • |

TCC

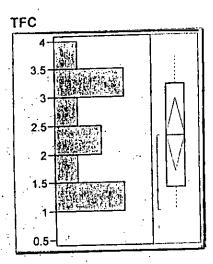


Quantiles

| Quuitin | | • |
|---------|----------|--------|
| 100.0% | maximum | 3.6000 |
| 99.5% | | 3.6000 |
| 97.5% | • | 3.6000 |
| 90.0% | | 3,5600 |
| 75.0% | quartile | 3.0000 |
| 50.0% | median | 2,1000 |
| 25.0% | guartile | 1,4000 |
| 10.0% | quarmo | 1,1200 |
| 2.5% | | 1.1000 |
| | | 1.1000 |
| 0.5% | minimum | 1.1000 |
| 0.0% | Minimum | 1,1000 |

Moments

| Mean | 2,2272727 |
|----------------|-----------|
| Std Dev | 0.879876 |
| Sid Err Mean | 0.2652926 |
| upper 95% Mean | 2,8183815 |
| lower 95% Mean | 1.636164 |
| N | 11 |
| ** | |



| Quantile | es | | |
|----------|-----------|---|--------|
| 100.0% | maximum | | 3.7000 |
| 99.5% | | | 3.7000 |
| 97.5% | | | 3.7000 |
| 90.0% | • | | 3.6400 |
| . 75.0% | quartile | | 3.2000 |
| 50.0% | median | | 2.3000 |
| 25.0% | quartile | • | 1,4000 |
| | , quartic | • | 1.0400 |
| 10.0% | | | 1.0000 |
| 2.5% | | | 1.0000 |
| 0.5% | | | |
| 0.0% | minimum | | 1.0000 |

 Moments
 2.3181818

 Mean
 0.944265

 Std Dev
 0.2847066

 Std Err Mean
 0.2847066

 upper 95% Mean
 2.9525477

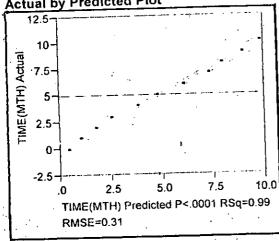
 lower 95% Mean
 1.683816

 N
 11

DataTable=PS 4

Response TIME(MTH)

Whole Model Actual by Predicted Plot



R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates

the standard deviation of the residual.

0.993885 **RSquare** 0.991265 RSquare Adj 0.309978 Root Mean Square Error Mean of Response 11 Observations (or Sum Wgts)

Analysis of Variance

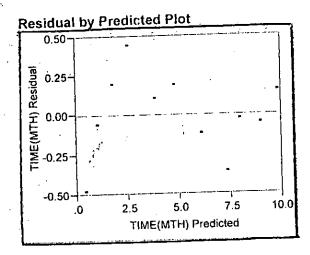
The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

| intercept | | | 44 0 | F Ratio |
|-------------------|----|-----------------------------|------------------------|----------|
| Source | DF | Sum of Squares 109,32739 | Mean Square 36.4425 | 379.2666 |
| Model | 3 | 0.67261 | 0.0961 | Prob > F |
| Error C. Total | 10 | 110.00000 | • | <.0001 |

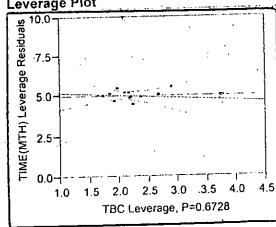
Parameter Estimates

| Parameter La | | Std Error | t Ratio | Prob>ltl |
|--------------|------------------------|-----------|---------|----------|
| Term | Estimate | 0.271159 | -11.86 | <.0001 |
| Intercept | -3.216096 | 0.374687 | 0.44 | 0.6728 |
| TBC . | -0.165058 1.6862682 | 1.547861 | 1.09 | 0.3120 |
| TCC | 2.0767531 | 1,21043 | 1.72 | 0.1299 |
| · TFC | 2.0,0,00 | | | |

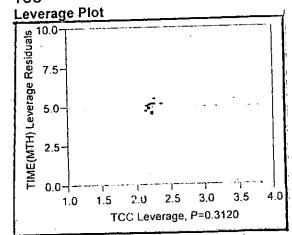
| Effect Tests Source TBC TCC | Nparm | DF 1 1 | Sum of Squares 0.01864659 0.11403879 0.28284848 | F Ratio 0.1941 1.1868 2.9437 | Prob > F 0.6728 0.3120 0.1299 |
|-----------------------------|-------|--------------|--|---------------------------------------|--|
|-----------------------------|-------|--------------|--|---------------------------------------|--|

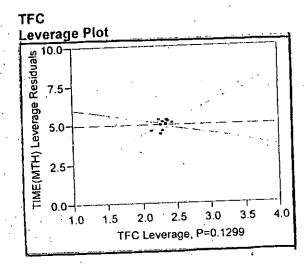






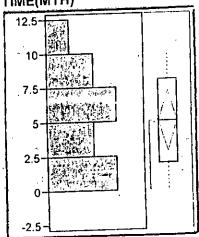
TCC





DataTable=PS 5

Distributions TIME(MTH)

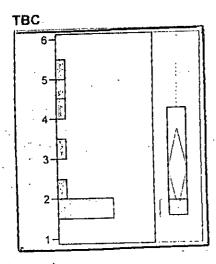


| \sim | _ | n | ti | ι | a | c | |
|--------|-------|---|----|---|---|---|--|

| Quantin | | 40.000 |
|---------|---|--------|
| 100.0% | maximum | 10.000 |
| 99.5% | | 10.000 |
| | | 10,000 |
| 97.5% | | 9.800 |
| 90.0% | | |
| 75.0% | quartile | 8.000 |
| | median | 5.000 |
| 50.0% | | 2.000 |
| 25.0% | quartile | |
| 10.0% | | 0.200 |
| | | 0.000 |
| 2.5% | | 0.000 |
| 0.5% | | |
| 0.0% | minimum | 0.000 |
| 0.070 | *************************************** | |

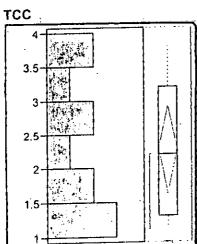
| 1010011-1 | £. |
|----------------|-----------|
| Mean | |
| Std Dev | 3,3166248 |
| Std Err Mean | 1 |
| | 7.2281389 |
| upper 95% Mean | 2.7718611 |
| lower 95% Mean | 11 |
| N | 11 |





| 100.0% | maximum | 5.3600 |
|--------|----------|--------|
| 99.5% | | 5.3600 |
| 97.5% | | 5.3600 |
| 90.0% | | 5.2780 |
| 75.0% | guartile | 4.2200 |
| 50.0% | median | 1.9400 |
| 25.0% | quartile | 1,5500 |
| | quartito | 1.5060 |
| 10.0% | | 1.5000 |
| 2.5% | | 1,5000 |
| 0.5% | | |
| . 0.0% | minimum | 1.5000 |

| MOINCING | |
|----------------|------------|
| Mean | 2.7254545 |
| Std Dev | 1.4996157 |
| Std Err Mean | 0.4521511 |
| upper 95% Mean | 3.7329101, |
| lower 95% Mean | 1,717999 |
| N . | 11 |
| IN · | • • |



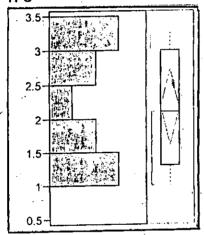


| Quantiles | S | |
|-----------|----------|--------|
| 100.0% | maximum | 3.8000 |
| 99.5% | • | 3.8000 |
| 97.5% | | 3,8000 |
| 90.0% | - | 3.7600 |
| 75.0% | quartile | 3,2000 |
| 50.0% | median | 2.2000 |
| 25.0% | quartile | 1.3000 |
| 10.0% | 4 | 1.1200 |
| 2.5% | | 1.1000 |
| 0.5% | | 1,1000 |
| 0.0% | minimum | 1.1000 |
| | | |

Moments

| Mean | 2.2727273 |
|----------------|-----------------|
| Std Dev | 0.9788676 |
| Std Err Mean | 0.2951397 |
| upper 95% Mean | 2.9303395 |
| lower 95% Mean | 1.6151151 |
| N | ⁻ 11 |
| | |

TFC



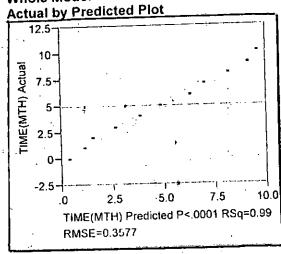
Quantiles

| Of Francisco | | |
|--------------|----------|--------|
| 100.0% | maximum | 3.3000 |
| 99.5% | | 3.3000 |
| .97.5% | | 3.3000 |
| 90.0% | | 3.2800 |
| 75.0% | quartile | 3,0000 |
| 50.0% | median | 2,1000 |
| 25.0% | quartile | 1.3000 |
| 10.0% | quarmo | 1.0400 |
| | | 1.0000 |
| 2.5% | | 1.0000 |
| 0.5% | - 1 | |
| 0.0% | minimum | 1.0000 |
| | | |

| 111011101110 | |
|----------------|-----------|
| Mean | 2.1636364 |
| Std Dev | 0.8297864 |
| Std Err Mean | 0.25019 |
| upper 95% Mean | 2,7210944 |
| lower 95% Mean | 1.6061783 |
| | 11 |
| N | , " |

Response TIME(MTH)

Whole Model



Summary of Fit

R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates

the standard deviation of the residual.

0.991857 **RSquare** 0.988367 RSquare Adj Root Mean Square Error 0.357724 5 Mean of Response 11 Observations (or Sum Wgts)

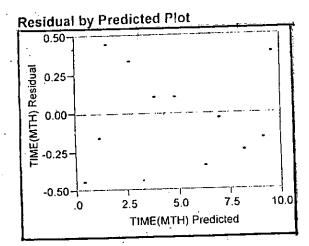
The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

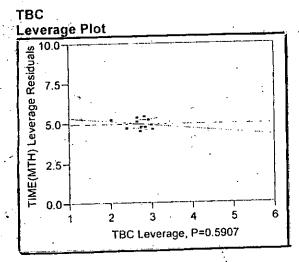
| intercept Source Model Error C. Total | OF 3 7 10 | Sum of Squares 109.10424 0.89576 110.00000 | Mean Square 36.3681 0.1280 | F Ratio 284,2006 Prob > F < 0001 | , |
|---|--------------------|---|----------------------------------|---|---|
|---|--------------------|---|----------------------------------|---|---|

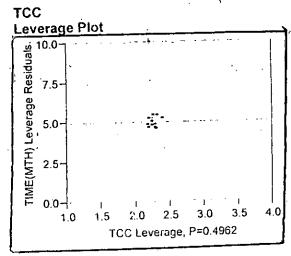
Parameter Estimates

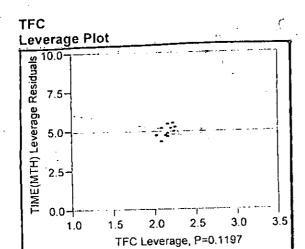
| TBC -0.2 TCC 1.30 | stimate | Std Error | t Ratio | Prob> 1 |
|-------------------|---------|-----------|---------|---------|
| | 163151 | 0.391731 | -8.84 | <.0001 |
| | 221601 | 0.393228 | -0.56 | 0.5907 |
| | 058815 | 1.819701 | 0.72 | 0.4962 |
| | 189592 | 1.590928 | 1.77 | 0.1197 |

| Effect Tests Source TBC | Nparm 1 | DF 1 | Sum of Squares 0.04063972 0.06590263 | F Ratio 0.3176 0.5150 | Prob > F 0.5907 0.4962 |
|-------------------------|------------|---------|--|-----------------------------|------------------------------|
| TCC | 1 | 1 1 | 0.06590263 0.40176470 | 3.1396 | 0.1197 |



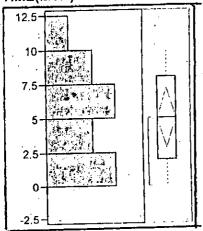






DataTable=PS 6

Distributions TIME(MTH)

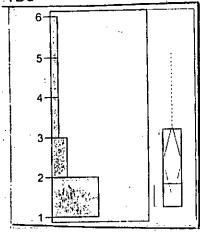


| | Quantiles | ; | |
|---|-----------|----------|--------|
| | 100.0% | maximum | 10,000 |
| | 99.5% | | 10.000 |
| | 97.5% | | 10.000 |
| , | 90.0% | | 9.800 |
| | 75.0% : | quartile | 8.000 |
| | 50.0% | median | 5.000 |
| | | | 2.000 |
| | 25.0% | quartile | 0.200 |
| | 10.0% | | |
| | 2.5% | | 0.000 |
| | 0.5% | • | 0.000 |
| | 0.0% | minimum | 0.000 |
| | | | |

Moments

| Mean | 5 |
|----------------|-----------|
| Std Dev | 3.3166248 |
| Std Err Mean | 1 |
| upper 95% Mean | 7,2281389 |
| lower 95% Mean | 2,7718611 |
| •••• | 11 |
| N | |

TBC

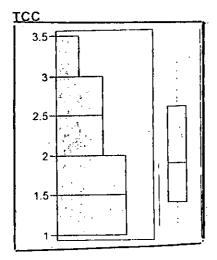


Quantiles

| Quanti | LJ | |
|--------|----------|--------|
| 100.0% | maximum | 5.0900 |
| 99.5% | • | 5.0900 |
| 97.5% | | 5.0900 |
| 90.0% | | 4.9500 |
| 75.0% | quartile | 3,1700 |
| 50.0% | median | 1.8100 |
| 25.0% | quartile | 1.2300 |
| 10.0% | quarme | 1.2220 |
| | | 1,2200 |
| 2.5% | | 1,2200 |
| 0.5% | ! | 1,2200 |
| 0.0% | minimum | 1.2200 |

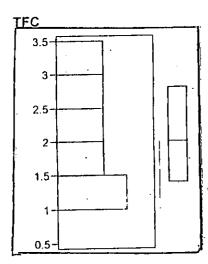
| 10,011,011,0 | The second secon |
|----------------|--|
| Mean | 2,3590909 |
| Std Dev | 1.3714916 |
| Std Err Mean | 0.4135203 |
| upper 95% Mean | 3.2804715 |
| lower 95% Mean | 1,4377103 |
| ****** | 11 |
| N | , , |





| 100.0% | maximum | 3.2000 |
|--------|--------------|--------|
| 99.5% | | 3.2000 |
| 97.5% | | 3.2000 |
| 90.0% | | 3,1400 |
| 75.0% | quartile | 2.6000 |
| 50.0% | median | 1.9000 |
| 25.0% | guartile | 1.4000 |
| 10.0% | 7 | 1,1200 |
| 2.5% | | 1.1000 |
| 0.5% | | 1.1000 |
| 0.0% | minimum | 1,1000 |
| 0.070 | TINIMATUIN . | 1.1000 |

| 2 |
|---------|
| |
| 028513 |
| 119177 |
| 472182, |
| 527818 |
| 11 |
| |





| Quantiles | | | | | |
|-----------|-----------|--------|--|--|--|
| 100.0% | maximum | 3.2000 | | | |
| 99.5% | | 3.2000 | | | |
| 97.5% | | 3.2000 | | | |
| 90.0% | | 3.1600 | | | |
| 75.0% | quartile | 2.8000 | | | |
| 50.0% | median | 2.0000 | | | |
| 25.0% | quartile | 1.4000 | | | |
| 10.0% | | 1.0400 | | | |
| 2.5% | | 1.0000 | | | |
| 0.5% | | 1.0000 | | | |
| 0.5% | minimum | 1.0000 | | | |
| 0.076 | Hamberson | 1.0000 | | | |

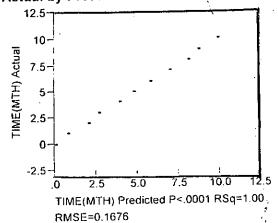
Moments

| Mean | 2.0636364 |
|----------------|---|
| Std Dev | 0.7526921 |
| Std Err Mean | 0.2269452 |
| upper 95% Mean | 2.5693018 |
| tower 95% Mean | 1.5579709 |
| N | 11 |
| IN | • |

DataTable=PS 6

Response TIME(MTH) Whole Model

Actual by Predicted Plot



Summary of Fit
R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates
the standard deviation of the residual.

| the standard deviation of the residual. | |
|---|----------|
| | 0.998213 |
| RSquare | 0.997447 |
| RSquare Adj | |
| Root Mean Square Error | 0.167582 |
| Mean of Response | 5 |
| Observations (or Sum Wgts) | 11 |
| | |



Analysis of Variance
The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

| intercept Source Model Error | DF 3 7 | Sum of Squares 109.80341 0.19659 | Mean Square 36.6011 0.0281 | F Ratio 1303.281 Prob > F <.0001 |
|---------------------------------------|--------------|--|----------------------------------|---|
| C. Total | 10 | 110.00000 | | <,0001 |

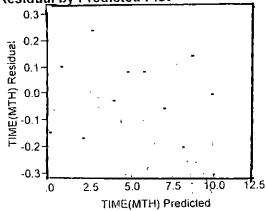
rameter Estimates

| I didiliotor me | | 0.15 | 4 Datie | Drobalti |
|-----------------|-----------|-----------|---------|----------|
| Term | Estimate- | Std Error | t Ratio | Prob> t |
| | -5 62024 | 0.469951 | -11 96 | < .0001 |
| Intercept | -5.02024 | 0.409931 | , | |
| TBC | -0.953703 | 0.266103 | -3.58 | 0.0089 |
| · | | 4.305045 | 3.09 | 0.0175 |
| TCC | 5,365221 | 1.735815 | 3.09 | 0.0173 |
| | 1.0368447 | 1.213908 | 0.85 | 0.4213 |
| TEC | 1.0000447 | 1,210000 | 0.00 | |

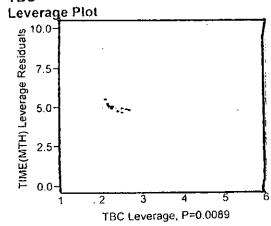
Effect Tests

| Source | Nparm | DF | Sum of Squares | F Ratio | Prob > F |
|--------|-------|----|----------------|---------|----------|
| TBC | 1 | 1 | 0.36073146 | 12.8448 | 0.0089 |
| TCC | 1 | 1 | 0.26830263 | 9.5536 | 0.0175 |
| TFC | 1 | 1 | 0.02048859 | 0.7296 | 0.4213 |

Residual by Predicted Plot

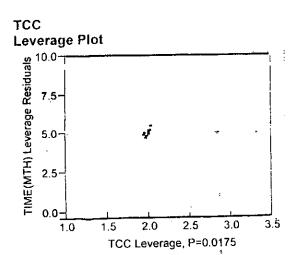


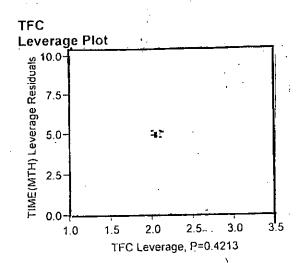
TBC



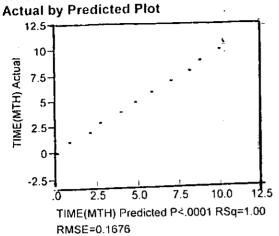








Response TIME(MTH) **Whole Model**



Summary of Fit

R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates the standard deviation of the residual.

| (III) Otalitation and the contract of the cont | |
|--|----------|
| RSquare | 0.998213 |
| RSquare Adj | 0.997447 |
| Koquale Auj | |
| Root Mean Square Error | 0.167582 |
| Mean of Response | 5 |
| • | * |
| Observations (or Sum Wgts) | 11 |
| | |

Analysis of Variance

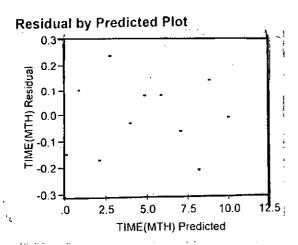
The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

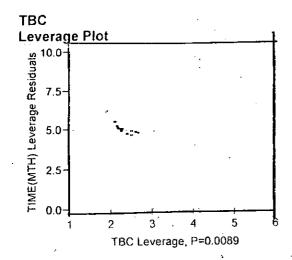
| intercent | | ' | • | |
|---------------------|----|----------------|-------------|----------|
| intercept Source | DF | Sum of Squares | Mean Square | F Ratio |
| Model | 3 | -109.80341 | 36.6011 | 1303.281 |
| Error | 7 | 0.19659 | 0.0281 | Prob > F |
| C Total | 10 | 110,00000 | | <.0001 |

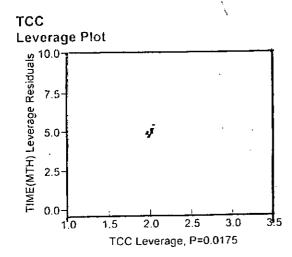
Parameter Estimates

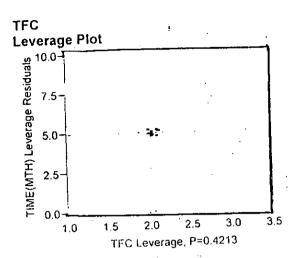
| Term | Estimate | Std Error | t Ratio | Prob> t |
|-----------|-----------|-----------|---------|---------|
| Intercept | -5.62024 | 0.469951 | -11.96 | <.0001 |
| TBC | -0.953703 | 0.266103 | -3.58 | 0.0039 |
| TCC | 5.365221 | 1.735815 | 3.09 | 0.0175 |
| TEC | 1.0368447 | 1.213908 | 0.85 | 0.4213 |

| Ellect rests | | | | E 0.45 | Prob > F |
|--------------|-------|----|----------------|---------|----------|
| Source | Noarm | DF | Sum of Squares | F Ratio | PIOD > F |
| TBC | 4 | 1 | 0.36073146 | 12.8448 | 0.0089 |
| | 4 | , | 0.26830263 | 9.5536 | 0.0175 |
| TCC | ! | | * | 0.7296 | 0.4213 |
| ፐድር | 1 | 1 | 0.02048859 | 0,7230 | 3,4213 |





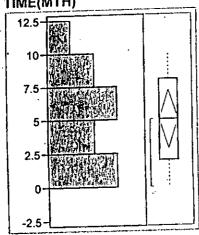




Regression analysis of physico-chemical model parameter estimate

DataTable=PS 1

Distributions TIME(MTH)



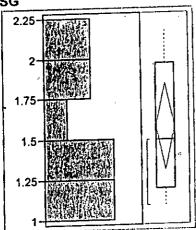
Quantiles

| 100.0% | maximum | 1 | 0.000 |
|--------|---|---|-------|
| 99.5% | *************************************** | 1 | 0.000 |
| 97.5% | | 1 | 0.000 |
| .90.0% | | | 9.800 |
| 75.0% | quartile | | 8.000 |
| 50.0% | median | | 5.000 |
| 25.0% | guartile | | 2.000 |
| 10.0% | quanno | | 0.200 |
| | | f | 0.000 |
| 2.5% | | • | 0.000 |
| 0.5% | - inimatem | | 0.000 |
| 0.0% | minimum | | 0.000 |

Moments

| Momenta | . = |
|--|------------------------|
| Mean Std Dev | 5 3,3166248 |
| Std Err Mean upper 95% Mean lower 95% Mean | 7,2281389 2,7718611 |
| N N | 11 |

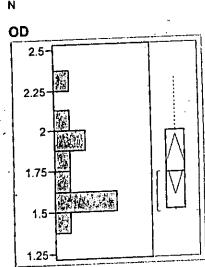
SG



| - | | 2.1772 |
|--------|----------|--------|
| 100.0% | maximum | |
| 99.5% | | 2.1772 |
| 97.5% | | 2.1772 |
| | | 2.1601 |
| 90.0% | | 1.9637 |
| 75.0% | quartile | 1,4942 |
| 50.0% | median | |
| 25.0% | guartile | 1.1926 |
| 10.0% | • | 1.1022 |
| | | 1.0896 |
| 2.5% | | 1.0896 |
| 0.5% | | 1.0896 |
| ለ በ% | minimum | 1,5050 |

Moments

| Mean | 1,5/48909 |
|----------------|-----------|
| | 0.3968166 |
| Std Dev | 0.1196447 |
| Std Err Mean | |
| | 1.8414759 |
| upper 95% Mean | 1.3083059 |
| lower 95% Mean | |
| | 11 |
| N | |



Quantiles

| 100.00/ | maximum | 2.3200 |
|---------|----------|--------|
| 100.0% | maximum | 2,3200 |
| 99.5% | | 2.3200 |
| 97.5% | | |
| 90.0% | | 2,2760 |
| • | quartile | 1.9900 |
| 75.0% | | 1,7300 |
| 50.0% | median | 1,5100 |
| 25.0% | quartile | |
| 10.0% | | 1.4920 |
| 2.5% | | 1.4900 |
| | | 1,4900 |
| 0.5% | | 1.4900 |
| 0.0% | minimum | 1,4000 |
| | | |

| | 1.7763636 |
|----------------|-----------|
| Mean | 0.2795809 |
| Std Dev | |
| Std Err Mean | 0.0842968 |
| Sid Ell Mon | 1.9641886 |
| upper 95% Mean | 1,5885387 |
| lower 95% Mean | 1,5005551 |
| N | 11 |
| | |

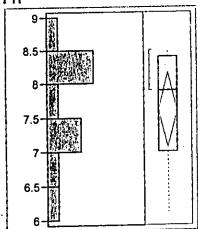
| Qı | ца | nt | til | es |
|----|----|----|-----|----|
| | | | | |

| 100.0% | maximum | 6.6000 |
|--------|----------|----------|
| 99.5% | | 6.6000 |
| 97.5% | | - 6.6000 |
| 90.0% | | 6.5800 |
| 75.0% | quartile | 6.5000 |
| 50.0% | median | 5.8000 |
| 25.0% | quartile | 4.1000 |
| 10.0% | • | 3.3200 |
| 2.5% | | 3.2000 |
| 0.5% | • | 3.2000 |
| 0.0% | minimum | 3.2000 |
| | | |

Moments

| Mean | 5.3454545 |
|----------------|-----------|
| Std Dev | 1.2143835 |
| Std Err Mean | 0.3661504 |
| upper 95% Mean | 6.1612885 |
| lower 95% Mean | 4.5296206 |
| N | 11 |
| • • | |

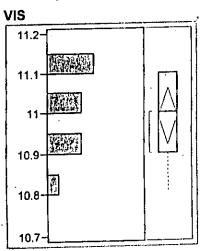
рμ



| | | 8,5000 |
|--------|----------|--------|
| 100.0% | maximum | |
| 99.5% | | 8.5000 |
| 97.5% | | 8.5000 |
| 90.0% | | 8,4800 |
| | 421 | 8.4000 |
| 75.0% | quartile | |
| 50.0% | median | 7.9000 |
| | | 7.0000 |
| 25.0% | quartile | * |
| 10.0% | | 6.2000 |
| 2.5% | | 6.1000 |
| | . • | 6,1000 |
| 0.5% | • | |
| 0.0% | minimum | 6.1000 |
| | | |

Moments

| Mean | 7,6090909 |
|----------------|-----------|
| Std Dev | 0.8067894 |
| Std Err Mean | 0.2432561 |
| upper 95% Mean | 8,1510994 |
| lower 95% Mean | 7.0670824 |
| N | 11 |
| | |



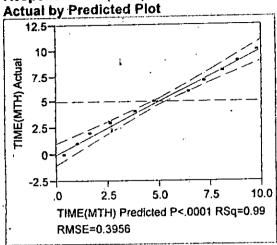
Quantiles

| 100.0% | maximum | 11.100 |
|--------|------------|----------|
| 99.5% | | 11,100 |
| 97.5% | | 11.100 |
| 90.0% | | 11.100 |
| | arra altha | 11,100 |
| 75.0% | quartile | 11.000 |
| 50.0% | median | |
| 25.0% | quartile | 10.900 |
| 10.0% | 7 | . 10.820 |
| | | 10.800 |
| 2.5% | | 10.800 |
| 0.5% | | |
| 0.0% | minimum | 10.800 |
| | | |

| ILIOITIO | |
|----------------|-----------|
| Mean | 10.990909 |
| Std Dev | 0.1044466 |
| Std Err Mean | 0.0314918 |
| upper 95% Mean | 11.061077 |
| upper 95% Mean | 10.920741 |
| lower 95% Mean | 10.520747 |
| N | 11 |

DataTable=PS 1

Response TIME(MTH)



Summary of Fit
R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates the standard deviation of the residual.

| file 2faildate de agrecion or trio | , , | | |
|------------------------------------|----------------|---|----------|
| RSquare | | | 0.992886 |
| • | | | 0.985772 |
| RSquare Adj | | | |
| Root Mean Square Error | | , | 0.395617 |
| | | | 2 |
| Mean of Response | | | 5 |
| | | | 11 |
| Observations (or Sum Wgts) | • | | • |

Analysis of Variance

The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

| ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | | | • | |
|---|----|----------------|-------------|----------------------|
| intercept Source | DF | Sum of Squares | Mean Square | F Ratio |
| Model | 5 | 109.21744 | 21.8435 | 139.5637 Prob > F |
| Error | 5 | 0.78256 | 0.1565 | <.0001 |
| C Total | 10 | 110.00000 | | 4,0001 |

| Parameter | LStimates | | | D (- 14) |
|-----------|-----------|-----------|---------|-----------|
| .Term | Estimate | Std Error | t Ratio | Prob> t |
| Intercept | 55.576943 | 59,28496 | 0.94 | 0.3916 |
| | -5.087866 | 0.924425 | -5.50 | 0.0027 |
| \$G | 0.004004 | 4.886011 | -0.78 | 0.4695 |
| OD | | 0.904919 | -0.54 | 0.6130 |
| TR | -0.487706 | | | 0.3609 |
| PH | -2.044592 | 2.033798 | -1.01 | |
| VIS | -1.602288 | 4.891654 | -0.33 | 0.7565 |

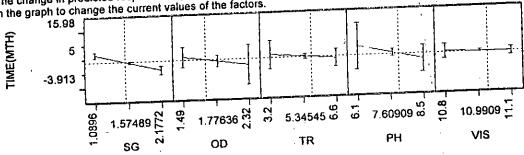
Effect Tests

| Source SG | Nparm 1 | DF 1 | Sum of Squares 4.7410833 | F Ratio 30.2920 | 0.0027 |
|--------------|------------|------------|-----------------------------|--------------------|----------------------------|
| OD TR | 1 | . 1 . 1 | 0.0957614 0.0454618 | 0.6118 0.2905 | 0.4695 0.6130 0.3609 |
| PH VIS | 1 1 | . 1 | 0.1581784 0.0167926 | 1.0106 0.1073 | 0.7565 |

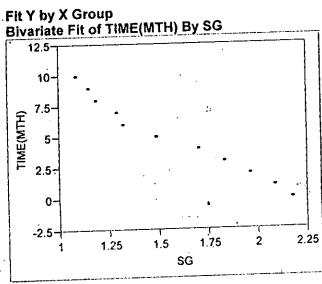
Scaled Estimates

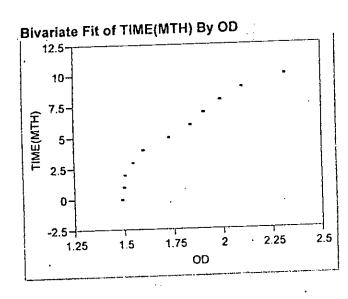
| Continuous fact | ors centered by mean, scaled by range/2 | Std Error | t Ratio | Prob> t |
|-----------------|---|-----------|---------|---------|
| Term | Scaled Estimate Plot Estimate | 0.119283 | 41.92 | <.0001 |
| Intercept | 5 | 0.502702 | -5.50 | 0.0027 |
| SG | -2.766782 -1.586072 | 2.027695 | -0.78: | 0.4695 |
| OD | -0.829101 | 1.538363 | -0.54 | 0.6130 |
| TR | -2.45351 | 2.440557 | -1.01 | 0.3609 |
| .PH | -0.240343 | 0.733748 | -0.33 | 0.7565 |

The change in predicted response as you vary one factor at a time, holding the other factors at their current values. Click in the graph to change the current values of the factors.

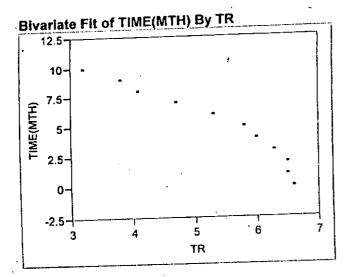


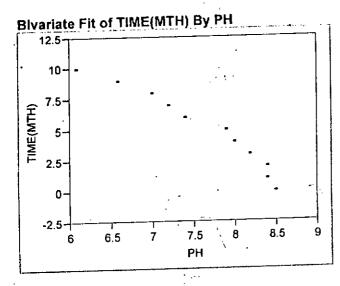
DataTable=PS 1

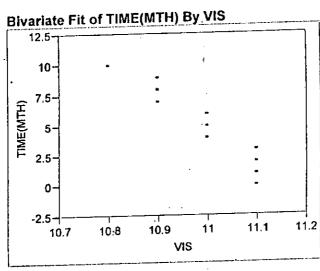






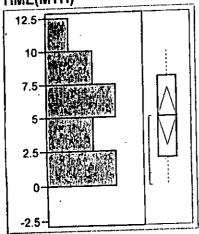






. DataTable=PS 2

Distributions TIME(MTH)



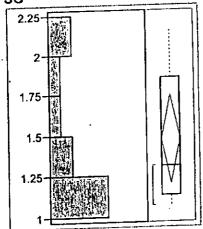
Quantiles

| 100.001 | maxlmum | 10,000 |
|-----------|-----------------|---------|
| 100.0% | maximum | |
| 99.5% | | 10.000 |
| • • • • • | | 10,000 |
| 97.5% | | 9.800 |
| 90.0% | | |
| 75.0% | guartile | 8.000 |
| | median | 5,000 |
| 50.0% | | 2.000 |
| 25.0% | guartile | |
| 10.0% | • | 0.200 |
| | • | 0.000 |
| 2.5% | | |
| 0.5% | | 0.000 |
| *·-· | and independent | 0.000 |
| 0.0% | minimum | . 0.000 |

Moments

| •=•= | . 5 |
|---|------------------------------|
| Mean | |
| Std Dev | 3.3166248 |
| Sid Err Mean upper 95% Mean lower 95% Mean N | 7,2281389 2,7718611 11 |
| , - | |

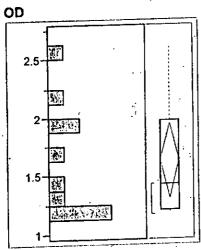
SG



| Manie | Manitore | |
|--------|----------|--------|
| 100.0% | maximum | 2.1663 |
| 99.5% | | 2,1663 |
| | | 2.1663 |
| 97.5% | | 2.1455 |
| 90.0% | | |
| 75.0% | guartile | 1.8511 |
| | | 1,3103 |
| 50.0% | median | |
| 25.0% | guartile | 1.1337 |
| | 4 | 1.0771 |
| 10.0% | | 1.0693 |
| 2.5% | | |
| 0.5% | • | 1.0693 |
| - | | 1.0693 |
| 0.0% | minimum | 1,000 |

Moments

| 141011101110 | 1.4733545 |
|----------------|-----------|
| Mean | |
| Std Dev | 0.4032144 |
| Std Err Mean | 0.1215737 |
| | 1.7442376 |
| upper 95% Mean | 1,2024714 |
| lower 95% Mean | |
| N | 11 |
| 13 | • |



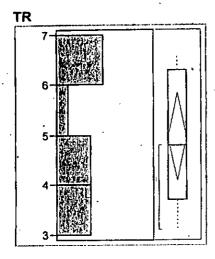
Quantiles

| | maximum | . 2,6000 |
|--------|----------|----------|
| 100.0% | maximum | 2.6000 |
| 99.5% | | |
| 97.5% | | 2.6000 |
| | | 2.5200 |
| 90.0% | | 1,9700 |
| 75.0% | quartile | |
| 50.0% | median | 1.4200 |
| | | 1,2000 |
| 25.0% | quartile | 1.1740 |
| 10.0% | | |
| 2.5% | | 1.1700 |
| | | 1.1700 |
| 0.5% | | |
| 0.0% | minimum | 1.1700 |
| | | |

| MOUTEURS | |
|----------------|-----------|
| Mean | 1.6245455 |
| Std Dev | 0.4804032 |
| Std Err Mean | 0.144847 |
| | 1.9472847 |
| upper 95% Mean | 1.3018062 |
| lower 95% Mean | 11 |
| N | 1, |





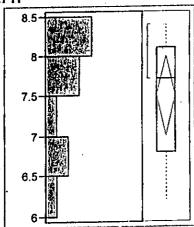


| 100.0% | maximum | · 6.6000 |
|---------|----------|----------|
| 99.5% | | 6.6000 |
| 97.5% | | 6.6000 |
| 90.0% | • | 6.5800 |
| 75.0% | quartile | 6.3000 |
| 50.0% | median | 4,8000 |
| 25.0% | quartile | 3.7000 |
| 10.0% | • ' | 3.1600 |
| 2.5% | | 3.1000 |
| 0.5% | | 3.1000 |
| 0.0% | minimum | 3.1000 |
| , 0.070 | | |

Moments

| MOHIGHE | |
|----------------|-----------|
| Mean | 4.9636364 |
| Std Dev | 1.3086426 |
| Sid Err Mean | 0.3945706 |
| upper 95% Mean | 5.8427944 |
| lower 95% Mean | 4,0844783 |
| N | 11 |
| | |

PН





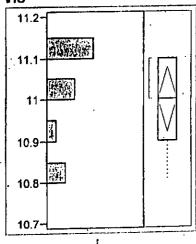
| Quantile | 5 |
|----------|---|
|----------|---|

| 100.0% | maximum | 8.4000 |
|--------------|-----------|--------|
| 99.5% | | 8.4000 |
| 97.5% | · | 8.4000 |
| 90.0% | | 8.3800 |
| 75.0% | quartile | 8,1000 |
| 50.0% | median | 7,7000 |
| 25.0% | guartile | 6.8000 |
| 10.0% | - Account | 6.2600 |
| 2.5% | · | 6.2000 |
| 2.5% 0.5% | | 6.2000 |
| | minimum | 6.2000 |
| 0.0% | (MEDITOR) | 0.2000 |

. Moments

| Mean | 7.5 |
|----------------|-----------|
| Std Dev | 0.7389181 |
| Std Err Mean | 0.2227922 |
| upper 95% Mean | 7.996412 |
| lower 95% Mean | 7.003588 |
| N | 11 |

VIS



Quantiles

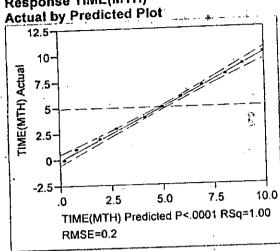
| 100.0% | maximum | 11,100 |
|--------|----------|----------|
| 99.5% | | 11.100 |
| 97.5% | | 11.100 |
| 90.0% | | . 11.100 |
| 75.0% | quartile | 11.100 |
| 50.0% | median | 11.000 |
| 25.0% | quartile | 10.900 |
| 10.0% | quartino | 10,800 |
| | | 10.800 |
| 2.5% | | 10.800 |
| 0.5% | | |
| 0.0% | minimum | 10.800 |
| | | |

| Mean | 11 |
|----------------|-----------|
| Std Dev | 0.1183216 |
| Std Err Mean | 0.0356753 |
| upper 95% Mean | 11,07949 |
| lower 95% Mean | 10.92051 |
| N | 11 |



DataTable=PS 2

Response TIME(MTH)



R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates the standard deviation of the residual.

٠,.

| the standard deviation of the residual. | | | |
|---|---|-----|--------|
| | | 0.9 | 98182 |
| RSquare | | 0.9 | 96363 |
| RSquare Adj | | | 200017 |
| Root Mean Square Error | | 0.2 | |
| KOOL INCOL Odacio Tito | 4 | | - 5 |
| Mean of Response | | | 11 |
| Observations (or Sum Wgts) | | • | , , |
| | | | |

Analysis of Variance

The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

| Ine test that the intercept Source Model Error C. Total | DF 5 5 10 | Sum of Squares 109.79997 0.20003 110.00000 | Mean Square 21.9600 0.0400 | F Ratio 548.9054 Prob > F <.0001 |
|---|--------------------|---|----------------------------------|---|
|---|--------------------|---|----------------------------------|---|

Parameter Estimates

| Parameter Es Term Intercept SG OD TR PH | Estimate Estimate 22.557599 -2.874986 0.087203 -0.366431 -2.428843 0.5974329 | Std Error 27.68806 0.961134 1.074567 0.441682 0.913722 3.00871 | t Ratio 0.81 -2.99 0.08 -0.83 -2.66 0.20 | Prob> t 0.4523 0.0304 0.9385 0.4445 0.0450 0.8504 |
|---|---|--|--|--|
| VIS | 0,5914329 | 5.000. | | |

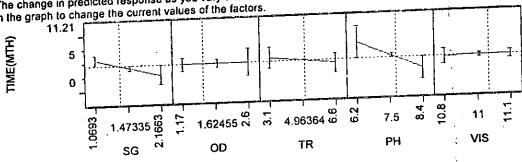
| Squares F Ratio Prob > F 5796278 8.9475 0.0304 0026347 0.0066 0.9385 2753594 0.6883 0.4445 8268689 7.0660 0.0450 0157744 0.0394 0.8504 |
|--|
| |

Scaled Estimates

| Scaled Estimates Continuous factors centered by mean, scaled by range/2 Term Scaled Estimate Plot Estimate Intercept 5 SG -1.57693 OD 0.0623502 TR -0.641255 PH -2.671727 VIS 0.0896149 | Std Error | t Ratio | Prob> t |
|---|-----------|---------|---------|
| | 0.060307 | 82.91 | <.0001 |
| | 0.527182 | -2.99 | 0.0304 |
| | 0.768316 | 0.08 | 0.9385 |
| | 0.772944 | -0.83 | 0.4445 |
| | 1.005094 | -2.66 | 0.0450 |
| | 0.451306 | 0.20 | 0.8504 |

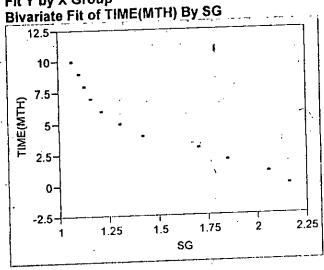
Prediction Profiler

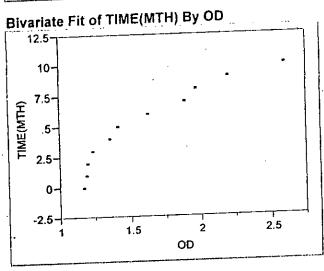
The change in predicted response as you vary one factor at a time, holding the other factors at their current values. Click in the graph to change the current values of the factors.

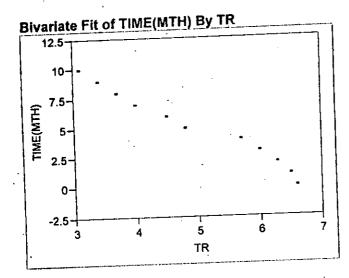


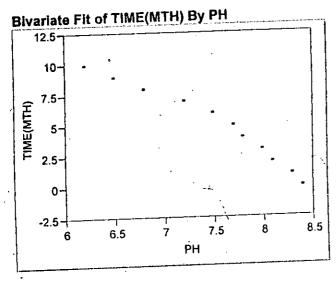
DataTable=PS 2

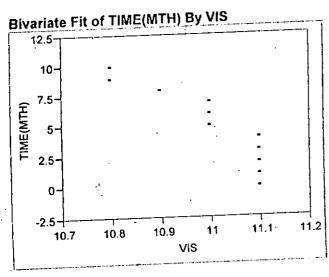
Fit Y by X Group

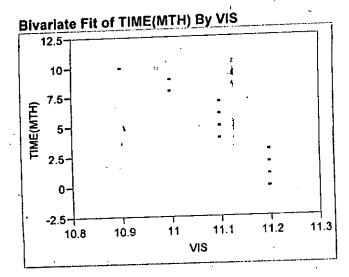






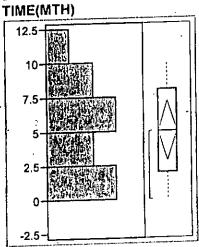






DataTable=PS 3

Distributions

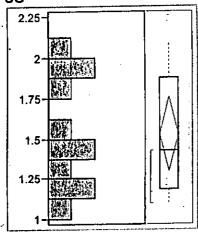


| | | • |
|---------|----------|--------|
| Quantil | es | |
| 100.0% | maximum | 10.000 |
| 99.5% | | 10.000 |
| 97.5% | | 10.000 |
| 90.0% | | 9,800 |
| 75.0% | quartile | 8,000 |
| | median | 5,000 |
| 50.0% | quartile | 2.000 |
| 25.0% | quarme | 0.200 |
| 10.0% | | 0.000 |
| 2.5% | | 0.000 |
| 0.5% | | |
| Q.0% | minlmum | 0.000 |
| | | |

Moments

| Mean | 5 |
|----------------|------------|
| Std Dev | 3.3166248 |
| Std Err Mean | 1 |
| upper 95% Mean | 7.2281389 |
| lower 95% Mean | 2,77,18611 |
| N | 11 |

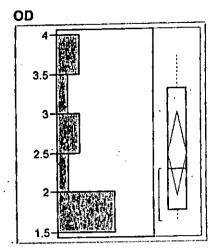
SG



Quantiles

| Quanti | 69 | |
|--------|----------|--------|
| 100.0% | maximum | 2.0919 |
| 99.5% | | 2.0919 |
| 97.5% | | 2.0919 |
| 90.0% | | 2.0662 |
| 75.0% | quartile | 1.8786 |
| 50.0% | median | 1,4298 |
| 25.0% | quartile | 1.1839 |
| 10.0% | quarmo | 1.1075 |
| 2.5% | | 1.0931 |
| | | 1.0931 |
| 0.5% | minimum | 1.0931 |

| Mean | 1.5314455 |
|----------------|-------------|
| Std Dev | 0.3468182 |
| Std Err Mean | 0.1045696 |
| upper 95% Mean | . 1.7644411 |
| lower 95% Mean | 1.2984498 |
| N | 11 |
| •• | |

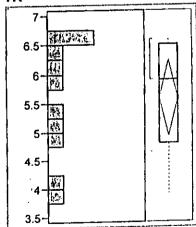


| 100.0% | maximum | 3.7400 |
|--------|----------|--------|
| 99.5% | | 3.7400 |
| 97.5% | | 3.7400 |
| 90.0% | | 3,7100 |
| 75.0% | quartile | 3.3000 |
| 50.0% | median | 2.2800 |
| 25.0% | quartile | 1.7700 |
| 10.0% | • | 1.6420 |
| 2.5% | • | 1.6300 |
| 0.5% | | 1.6300 |
| 0.0% | minimum | 1.6300 |

Moments

| Momenta | |
|----------------|------------|
| Mean | 2.4809091 |
| Std Dev | 0.80103 |
| Std Err Mean | 0.2415196 |
| upper 95% Mean | 3,0190484, |
| lower 95% Mean | 1,9427698 |
| N | 11 |
| 14 | 7 |

TR



Quantiles 6.6000 6.6000 6.6000 maximum 100.0% 99.5% 97.5% 6.5800 90.0% 6.5000 quartile 75.0% 5,9000 median 50.0% 4,8000 quartile 25.0% 3.9600 10.0% 3.9000 2.5% 3.9000 0.5%

minimum

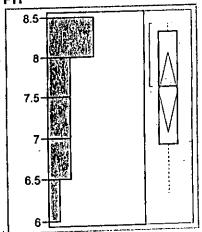
Moments

0.0%

| Mean | 5.5818182 |
|----------------|-----------|
| Std Day | 0.9765431 |
| Std Err Mean | 0.2944388 |
| upper 95% Mean | 6.2378687 |
| lower 95% Mean | 4 9257676 |
| * | 11 |
| N | • • • |

3.9000

PH



Quantiles 100.0% 8.4000 maximum 8.4000 99.5% 97.5% 8,4000 8.4000 90.0% 8.3000 75.0% 50.0% quartile 7.6000 median 6.9000 quartile 25.0% 6.3600 10.0% 6.3000 2.5% 6.3000 0.5% 6.3000 0.0% minimum

 Moments
 7.5363636

 Mean
 0.747359

 Std Dev
 0.747359

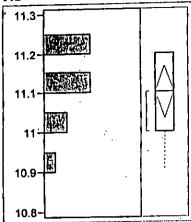
 Std Err Mean
 0.2253372

 upper 95% Mean
 8.0384462

 lower 95% Mean
 7.034281

 N
 11

VIS



Quantiles

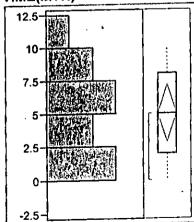
| 100.0% | maximum | 11.200 |
|--------|-----------|--------|
| 99.5% | | 11.200 |
| 97.5% | | 11.200 |
| 90.0% | | 11.200 |
| 75.0% | quartile | 11.200 |
| 50.0% | median | 11.100 |
| 25.0% | quartile | 11.000 |
| 10.0% | | 10.920 |
| 2.5% | | 10.900 |
| 0.5% | | 10.900 |
| 0.0% | minimum 1 | 10.900 |
| | | |

Moments

| Mean | 11.1 |
|----------------|------------|
| Std Dev | 0.1 |
| Std Err Mean | 0.0301511 |
| upper 95% Mean | 11.167181. |
| lower 95% Mean | 11.032819 |
| N | 11 |
| 1.4 | |

DataTable=PS 3

Distributions TIME(MTH)

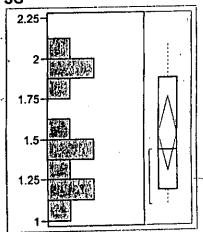


| maximum . | 10.000 |
|-----------|---|
| | 10.000 |
| | 10.000 |
| , | 9.800 |
| auartile | 8.000 |
| | 5.000 |
| **** | 2.000 |
| quarme | 0.200 |
| | |
| | 0.000 |
| | 0.000 |
| minimum | 0.000 |
| | maximum quartile median quartile |

Moments

| Mean | . 5 |
|----------------|-----------|
| Std Dev | 3.3166248 |
| Std Err Mean | 1 |
| upper 95% Mean | 7.2281389 |
| lower 95% Mean | 2.7718611 |
| N | . 11 |

SG

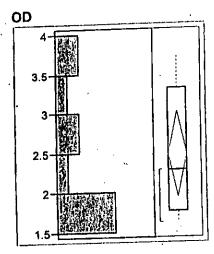


Quantiles

| 100.0% | maximum | 2.0919 |
|--------|----------|--------|
| 99.5% | | 2.0919 |
| 97.5% | | 2.0919 |
| 90.0% | | 2.0662 |
| .75.0% | quartile | 1.8786 |
| | median | 1.4298 |
| 50.0% | | 1,1839 |
| 25.0% | quartile | 1.1075 |
| 10.0% | | 1.0931 |
| 2.5% | | 1,0931 |
| 0.5% | | |
| 0.0% | minimum | 1.0931 |

| MOHEURS | |
|----------------|-----------|
| Mean | 1.5314455 |
| Std Dev | 0.3468182 |
| Std Err Mean | 0.1045696 |
| | 1.7644411 |
| upper 95% Mean | 1,2984498 |
| lower 95% Mean | 11 |
| N | |

T,



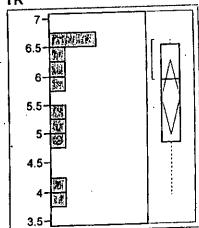
Quantiles

| A | | A 7400 |
|--------|----------|---|
| 100.0% | maximum | 3,7400 |
| 99.5% | | 3,7400 |
| | | 3,7400 |
| 97.5% | • | 3.7100 |
| 90.0% | | • |
| 75.0% | guartile | 3.3000 |
| 50.0% | median | 2,2800 |
| | | 1,7700 |
| 25.0% | quartile | |
| 10.0% | | 1.6420 |
| 2.5% | | 1,6300 |
| | | 1,6300 |
| 0.5% | | |
| 0.0% | minimum | 1.6300 |
| | | |

Moments

| MOMENTS | |
|----------------|-----------|
| Mean | 2,4809091 |
| Std Dev | 0.80103 |
| Std Err Mean | 0.2415196 |
| upper 95% Mean | 3,0190484 |
| lower 95% Mean | 1.9427698 |
| | 11 |
| N | |

TR





4

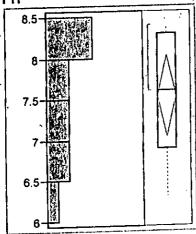
Quantiles

| Quantin | 50 | |
|---------|----------------|--------|
| 100.0% | maximum | 6.6000 |
| 99.5% | | 6.6000 |
| | | 6,6000 |
| 97.5% | | 6.5800 |
| .90.0% | <i>3</i> | |
| 75.0% | quartile | 6.5000 |
| 50.0% | median | 5.9000 |
| •••• | quartile | 4.8000 |
| 25.0% | quartie | 3,9600 |
| 10.0% | | • |
| 2.5% | | 3.9000 |
| 0.5% | | 3,9000 |
| | minimum | 3,9000 |
| ი ი% | [[]]]]]]]]]]]] | 3.000 |

Moments

| MOUTOTIES | |
|----------------|-------------|
| Mean | 5.5818182 |
| Std Dev | 0.9765431 |
| | 0.2944388 |
| Std Err Mean | |
| upper 95% Mean | . 6.2378687 |
| | 4.9257676 |
| lower 95% Mean | |
| N | 11 |
| | |

PH

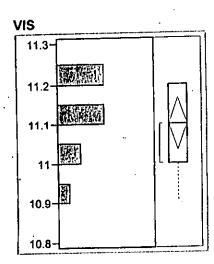


Quantiles

| of contraction. | | 0.4000 |
|-----------------|----------|--------|
| 100.0% | maximum | 8,4000 |
| 99.5% | | 8,4000 |
| • | | 8.4000 |
| 97.5% | | 8.4000 |
| 90.0% | | |
| 75.0% | quartile | 8.3000 |
| | median | 7.6000 |
| 50.0% | | 6.9000 |
| 25.0% | quartile | |
| 10.0% | | 6.3600 |
| | | 6.3000 |
| 2.5% | | 6.3000 |
| 0.5% | | |
| ó.0% | minimum | 6.3000 |
| | | |

| Mean ' | 7.5353535 |
|----------------|-----------|
| Std Dev | 0.747359 |
| Std Err Mean | 0.2253372 |
| | 8.0384462 |
| upper 95% Mean | 7.034281 |
| lower 95% Mean | 11 |
| N | 11 |





| Quantile | es | | |
|----------|-----------|----|--------|
| 100.0% i | maxlmum | | 11.200 |
| 99.5% | * | ٠. | 11.200 |
| 97.5% | | | 11.200 |
| 90.0% | | t | 11.200 |
| 75.0% | quartile | | 11.200 |
| 50.0% | median | | 11.100 |
| 25.0% | quartile | | 11.000 |
| 10.0% | 400,000 | | 10.920 |
| 2.5% | ! | | 10.900 |
| | ! | | 10.900 |
| 0.070 | • | • | 10.900 |
| 0.0% | l minimum | | 10.500 |
| | | | |

 Moments

 Mean
 11.1

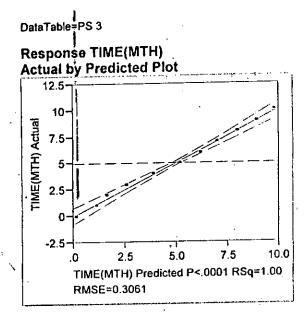
 Sid Dev
 0.1

 Sid Err Mean
 0.0301511

 upper 95% Mean
 11.167181

 lower 95% Mean
 11.032819

 N
 11



Summary of Fit
R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates the standard deviation of the residual.

| the standard deviation of the residues. | | 0.995741 |
|---|---|----------|
| RSquare | 1 | 0.991481 |
| RSquare Adj | | 0.306112 |
| Root Mean Square Error | • | 5.300112 |
| Mean of Response | | 11 |
| Observations (or Sum Wgts) | , | |

The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

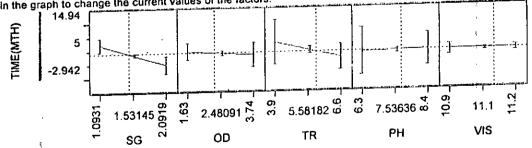
| Intercept | F Ratio |
|--|----------|
| Source DF Sum of Squares | 233.7802 |
| 109.53148 Mean Square | Prob > F |
| 21.9063 Model 5 0.46852 0.0937 Error 5 110.00000 110.00000 | <.0001 |

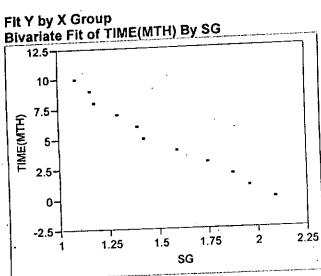
| Term Intercept | Estimate 24,269018 | Std Error 31.85241 | t Ratio 0.76 -3.52 | Prob> t 0.4805 0.0169 |
|-----------------------------|--|--|--------------------------------|--------------------------------------|
| SG OD TR PH VIS | -6.652954 -0.581083 -1.79544 0.2989066 0.0117461 | 1.888034 1.2428 1.599452 2.381465 3.238284 | -0.47 -1.12 0.13 0.00 | 0.6598 0.3126 0.9050 0.9972 |

| Source SG OD TR PH | ests | Nparm 1 1 1 1 | DF 1 1 1 | Sum of Squares 1.1635113 0.0204850 0.1180757 0.0014762 0.000012 | F Ratio 12.4168 0.2186 1.2601 0.0158 0.0000 | Prob > F 0.0169 0.6598 0.3126 0.9050 0.9972 |
|--------------------|------|---------------------------|-------------------|--|--|--|
| VIS | | i | 1 | 0.0000012 | 0.0000 | 0.9972 |

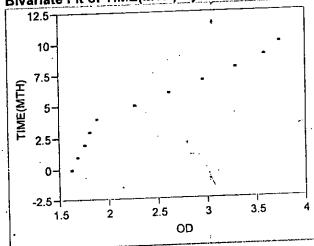
| Continuous factors centered by mean, scaled by range/2 Term Scaled Estimate Plot Estimate Intercept 5 SG -3.322485 OD -0.613043 TR -2.423843 PH 0.3138519 VIS 0.0017619 | Std Error t Ratio 0.092296 54.17 0.942884 -3.52 1.311154 -0.47 2.15926 -1.12 2.500539 0.13 0.485743 0.00 | Prob> t <.0001 0.0169 0.6598 0.3126 0.9050 |
|---|--|--|
|---|--|--|

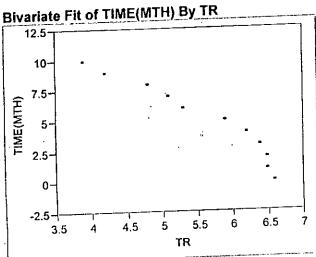
The change in predicted response as you vary one factor at a time, holding the other factors at their current values. Click in the graph to change the current values of the factors.

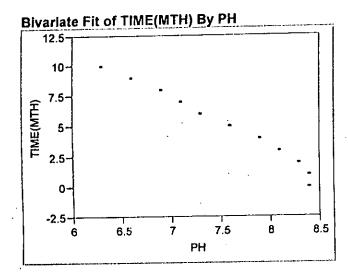


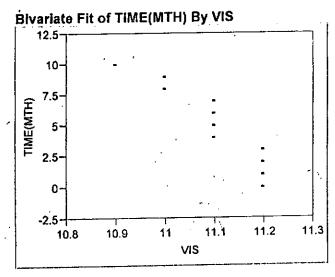


Bivariate Fit of TIME(MTH) By OD

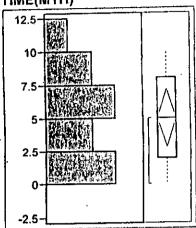








Distributions TIME(MTH)



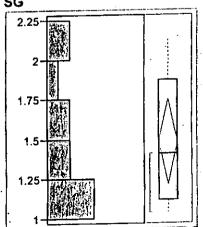
Quantiles

| 100.0% | maximum | 10.000 |
|--------|----------|--------|
| 99.5% | | 10.000 |
| 97.5% | | 10,000 |
| 90.0% | • | 9.800 |
| 75.0% | quartile | 8,000 |
| 50.0% | median | 5.000 |
| | quartite | 2.000 |
| 25.0% | qualtie | 0.200 |
| 10.0% | | 0.000 |
| 2.5% | | 0.000 |
| 0.5% | | |
| 0.0% | minimum | 0.000 |

Moments

| Mean | 5 |
|----------------|-----------|
| Std Dev | 3.3166248 |
| Std Err Mean | .1 |
| upper 95% Mean | 7.2281389 |
| lower 95% Mean | 2.7718611 |
| N | 11 |

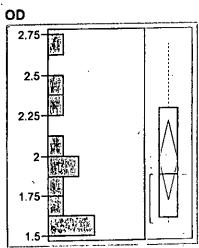
SG



| maximum · | |
|-----------|--------------------------------|
| | 2,1331 |
| • • | 2.1331 |
| | 2.1237 |
| | 1.8726 |
| quartile | |
| median | 1.4116 |
| quartile | 1.1193 |
| 4 | 1,0486 |
| | 1.0378 |
| | |
| | 1.0378 |
| minimum | 1.0378 |
| | quartile median quartile |

Moments

| Mean | 1.4840455 |
|----------------|-----------|
| Std Dev | 0.4005004 |
| Std Err Mean | 0.1207554 |
| upper 95% Mean | 1.7531053 |
| lower 95% Mean | 1.2149856 |
| N | 11 |



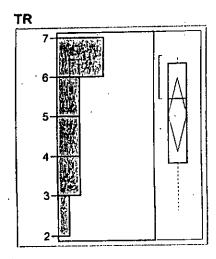
Quantiles

| 100.0% | maximum | 2.6900 |
|--------|---|--------|
| 99.5% | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | 2.6900 |
| 97.5% | | 2.6900 |
| 90.0% | | 2.6440 |
| 75.0% | quartile | 2.2900 |
| 50.0% | median | 1.8800 |
| 25.0% | quartile | 1.6100 |
| 10.0% | • | 1.5740 |
| 2.5% | | 1.5700 |
| 0.5% | | 1.5700 |
| 0.0% | minimum | 1.5700 |
| | | |

Moments

| Mean | 1.9654545 |
|----------------|-----------|
| Sid Dev | 0.3733996 |
| Std Err Mean | 0.1125842 |
| upper 95% Mean | 2.2163078 |
| lower 95% Mean | 1.7146013 |
| ****** | . 11 |
| N | . 1 |



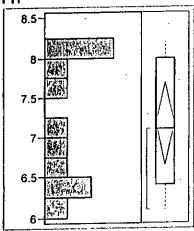


| 100.0% | maximum | 6.5000 |
|--------|----------|----------|
| 99.5% | • | 6.5000 |
| 97.5% | | 6.5000 |
| 90.0% | _ | 6.4800 |
| 75.0% | quartile | 6.3000 |
| 50.0% | median | 5.4000 |
| 25.0% | quartile | . 3.8000 |
| 10.0% | • | 2.7000 |
| 2.5% | | 2.6000 |
| 0.5% | | 2.6000 |
| 0.0% | minimum | 2.6000 |
| 0.070 | | |

Moments

| MONIGUE | _ |
|----------------|-----------|
| Mean | 5 |
| Std Dev | 1.3928388 |
| Std Err Mean | 0.4199567 |
| upper 95% Mean | 5.9357219 |
| lower 95% Mean | 4.0642781 |
| N | 11 |
| 14 | |

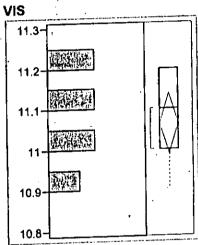
PH



| ٠ | Quantiles | |
|---|-----------|---|
| | 100.0% | ı |
| | 00 E9/ | |

| MRRUILLES. | | |
|------------|---|--|
| maximum | 8.2000 | |
| | 8.2000 | |
| | 8,2000 | |
| | | |
| | 8.1800 | |
| quartile | 8.0000 | |
| | 7,1000 | |
| | | |
| guartile | 6.4000 | |
| ••• | 6.1400 | |
| | 6,1000 | |
| | | |
| | 6,1000 | |
| minimum | 6.1000 | |
| | maximum quartile median quartile | |

| MOLITORIES | 7,1727273 |
|----------------|-----------|
| Mean | |
| | 0.7798601 |
| Std Dev | 0.2351367 |
| Std Err Mean | |
| upper 95% Mean | 7.6966444 |
| | 6,6488101 |
| lower 95% Mean | |
| N. | 11 |
| 17 | |



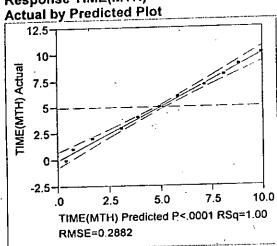
| A 24 CO 1 CO 1 CO 1 | | 44 200 |
|---------------------|------------|--------|
| 100.0% | maximum | 11.200 |
| 99.5% | | 11.200 |
| | | 11.200 |
| 97.5% | | 11.200 |
| 90.0% | | , |
| 75.0% | quartile | 11,200 |
| 50.0% | median | 11.100 |
| | quartile * | 11,000 |
| 25.0% | quartic | 10.900 |
| 10.0% | | 10.900 |
| 2.5% | | • |
| 0.5% | • | 10.900 |
| | minimum | 10,900 |
| 0.0% | Hillianian | |

Moments

| 11 | 11,063636 |
|--|---|
| Mean | |
| Std Dev | 0.1120065 |
| | 0.0337712 |
| | |
| upper 95% Mean | |
| lower 95% Mean | 10.988389 |
| | 11 |
| N | |
| Std Bev Std Err Mean upper 95% Mean lower 95% Mean N | 0.0337712 11.138883 10.988389 11 |



Response TIME(MTH)



Summary of Fit R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates the standard deviation of the residual.

| THE STATIONAL DEVIATION OF THE 10 | 5,000 | |
|-----------------------------------|-------|----------|
| RSquare | • | 0.996225 |
| | | 0.99245 |
| RSquare Adj . | | 0.288191 |
| Root Mean Square Error | | 0.200191 |
| Mean of Response | | 5 |
| Mean of Kesponse | | 11 |
| Observations (or Sum Wgts) | | * ' |

Analysis of Variance

The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

| intercept Source Model Error C. Total | DF 5 5 10 | Sum of Squares 109.58473 0.41527 110.00000 | Mean Square 21.9169 0.0831 | F Ratio 263.8870 Prob > F <.0001 |
|---|--------------------|---|----------------------------------|---|
|---|--------------------|---|----------------------------------|---|

Parameter Estimates

| Parameter La | | Std Error | t Ratio | Prob> t |
|--------------|-----------------------|-----------|---------|---------|
| Term | Estimate | 42.46613 | -0.06 | 0.9559 |
| Intercept | -2,465596 | 1.36221 | -2.82 | 0.0372 |
| SG | -3.839115 2.534578 | 1.768174 | 1.43 | 0.2112 |
| OD . | 2.534578 | 0.80467 | -0.50 | 0.5357 |
| TR | -0.40556 | 1.150123 | -0.56 | 0,6004 |
| PH | -0.642703 | 3.888119 | 0.34 | 0.7445 |
| VIS | 1.3394471 | 3,000113 | 0.0 , | |

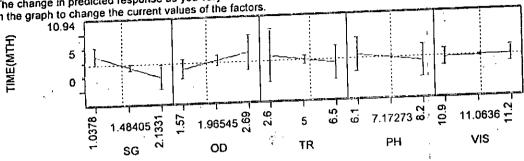
Effect Tests

| Source SG OD TR PH | - Nparm 1 1 1 1 | DF 1 1 1 1 | Sum of Squares 0.65968399 0.17065662 0.02109775 0.02593549 | F Ratio 7,9428 2,0548 0,2540 0,3123 | Prob > F 0.0372 0.2112 0.6357 0.6004 0.7445 |
|--------------------------------|-----------------------------|------------------------|--|---|--|
| PH VIS | 1 | 1 | 0.00985676 | 0.1187 | 0.7445 |

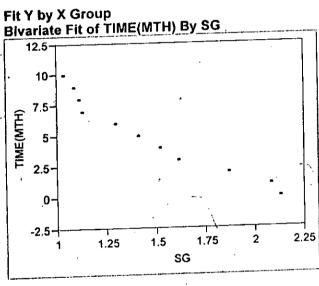
Scaled Estimates

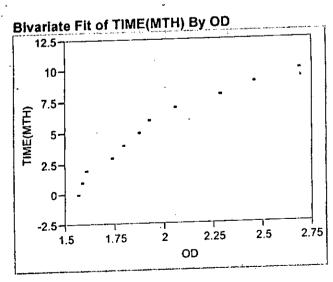
| Continuous factors centered by mean, scaled by range/2 Term | Std Error 0.086893 0.746015 0.990178 1.569107 1.207629 0.583218 | f Ratio 57.54 -2.82 1.43 -0.50 -0.56 0.34 | Prob>(t) <.0001 0.0372 0.2112 0.6357 0.6004 0.7445 |
|--|---|---|--|
|--|---|---|--|

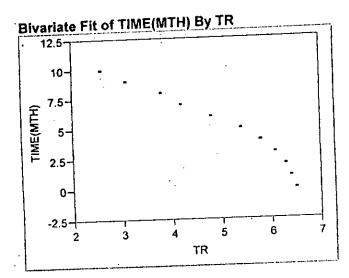
Prediction Profiler
The change in predicted response as you vary one factor at a time, holding the other factors at their current values. Click in the graph to change the current values of the factors.

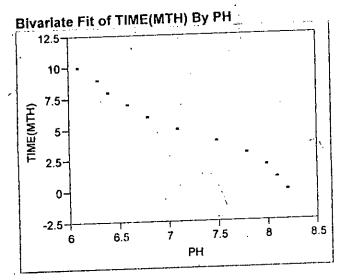


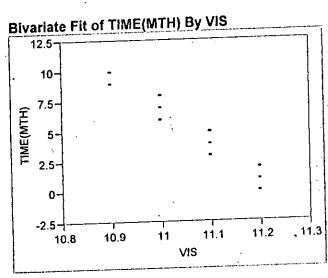
DataTable=PS 4



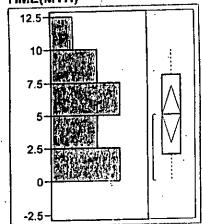








Distributions TIME(MTH)



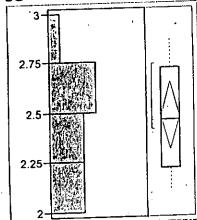
Quantiles

| 100.0% | maximum | 10.000 |
|--------|----------|--------|
| 99.5% | | 10.000 |
| 97.5% | | 10.000 |
| 90.0% | | 9:800 |
| 75.0% | quartile | 8.000 |
| 50.0% | median | 5,000 |
| 25.0% | quartile | 2.000 |
| | quarmo | 0.200 |
| 10.0% | | 0.000 |
| 2.5% | | 0.000 |
| 0.5% | + | 0.000 |
| 0.0% | minimuni | 0.000 |

Moments

| Monicino | - |
|-----------------|-----------|
| Mean | 5 |
| Std Dev | 3.3166248 |
| Std Err Mean | 1 |
| upper 95% Mean | 7,2281389 |
| upper 55 % Moon | 2,7718611 |
| lower 95% Mean | 11 |
| N | |

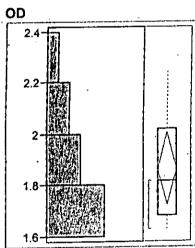
SG



| Quantil | es | |
|---------|----------------|--------|
| 100.0% | maximum | 2.8658 |
| 99.5% | | 2.8658 |
| 97.5% | | 2.8658 |
| 90.0% | | 2.8405 |
| 75.0% | quartile | 2.7163 |
| 50.0% | median | 2.4583 |
| 25.0% | quartile | 2.2178 |
| 10.0% | quarino | 2.1204 |
| 2.5% | | 2.1056 |
| 0.5% | • | 2,1056 |
| | and a language | 2.1056 |
| 0.0% | minimum | 2.1000 |

Moments

| Mean | 2.4757091 |
|----------------|-----------|
| Std Dev | 0.2524405 |
| Std Err Mean | 0.0761137 |
| upper 95% Mean | 2,6453009 |
| lower 95% Mean | 2,3061173 |
| N | 11 |

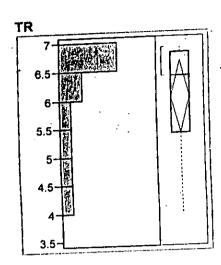


| Qι | ıan | til | es |
|----|-----|-----|----|
|----|-----|-----|----|

| og al al i til | | |
|----------------|----------|--------|
| 100.0% | maximum | 2.2500 |
| 99.5% | | 2.2500 |
| 97.5% | | 2.2500 |
| 90.0% | | 2,2360 |
| 75.0% | quartile | 2.0200 |
| 50.0% | median | 1.8200 |
| 25.0% | guartile | 1.6800 |
| 10.0% | quart | 1.6340 |
| 2.5% | • | 1,6300 |
| | | 1.6300 |
| 0.5% | | 1.6300 |
| 0.0% | minimum | 1.6300 |

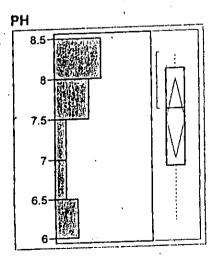
Moments

| Mean | 1.8645455 |
|----------------|-----------|
| Std Dev | 0.2124318 |
| Std Err Mean | 0.0640506 |
| upper 95% Mean | 2.0072591 |
| lower 95% Mean | 1.7218318 |
| N | 11 |
| | |



| Quantil | ies | * *** |
|---------|----------|---------|
| 100.0% | maximum | 6.9000 |
| 99.5% | | 6.9000 |
| | | 6,9000 |
| 97.5% | | 6.8800 |
| 90.0% | | |
| 75.0% | quartile | 6.8000 |
| 50.0% | median | 6.4000 |
| | quartile | 5,4000 |
| 25.0% | quarme | 4.1600 |
| 10.0% | | |
| 2.5% | • | 4.0000 |
| 0.5% | | 4.0000 |
| | | 4.0000 |
| 0.0% | minimum | 4,0,000 |

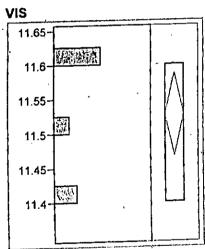
| Moments | |
|----------------|---|
| Mean | 6.0272727 |
| Std Dev | 0.9456119 |
| Std Err Mean | 0.2851127 |
| upper 95% Mean | 6,6625434 |
| upper 95% Mean | 5.392002 |
| lower 95% Mean | 11 |
| N | • |



| | | į |
|-----------|--------------|--------|
| Quantiles | | 0.0000 |
| 100.0% | maximum | 8.3000 |
| 99.5% | | 8.3000 |
| | | 8.3000 |
| 97.5% | | 8.3000 |
| 90.0% | | • |
| 75.0% | quartile - | 8.1000 |
| | median | 7,6000 |
| 50.0% | **** | 6.9000 |
| 25.0% | quartile | |
| 10.0% | • | 6.2400 |
| , | • | 6,2000 |
| 2.5% | | |
| 0.5% | | 6.2000 |
| 0.0% | minimum | 6.2000 |
| U.U70 | (1)(1)(1)(1) | |

Moments

| Mollionic | 7 4040400 |
|----------------|-----------|
| Mean | 7.4818182 |
| Std Dev | 0.7305042 |
| Std Err Mean | 0.2202553 |
| | 7.9725776 |
| upper 95% Mean | 6.9910588 |
| lower 95% Mean | 11 |
| N | • • • |



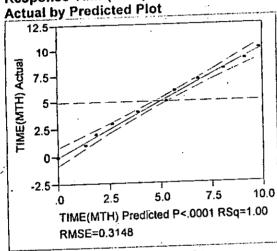
| Qu | an | til | es |
|----|----|-----|----|
|----|----|-----|----|

| Of Cameria | | 44 600 |
|------------|---------------|--------|
| 100.0% | maximum | 11.600 |
| 99.5% | | 11.600 |
| | | 11.600 |
| 97.5% | | |
| 90.0% | | 11.600 |
| 75.0% | quartile | 11.600 |
| | | 11.600 |
| 50.0% | median | |
| 25.0% | quartile | 11.400 |
| 10.0% | 4 | 11.400 |
| | | 11,400 |
| 2.5% | | |
| 0.5% | | 11.400 |
| | underland com | 11,400 |
| 0.0% | minimum | 11.100 |

Moments

| MOHIENCA | 44.503077 |
|----------------|-------------|
| Mean | 11.527273 |
| Std Dev | 0.0904534 |
| | . 0.0272727 |
| Std Err Mean | 11.58804 |
| upper 95% Mean | 11.46650 |
| lower 95% Mean | |
| N | 11 |

Response TIME(MTH)



R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates the standard deviation of the residual.

0.995496 RSquare 0.990991 RSquare Adj Root Mean Square Error 0.314792 5 Mean of Response 11 Observations (or Sum Wgts)

The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

| intercept Source Model Error C. Total | DF 5 5 | Sum of Squares 109.50453 0.49547 110.00000 | Mean Square 21,9009 0.0991 | F Ratio 221.0112 Prob > F <.0001 |
|---------------------------------------|--------------|---|----------------------------------|---|
|---------------------------------------|--------------|---|----------------------------------|---|

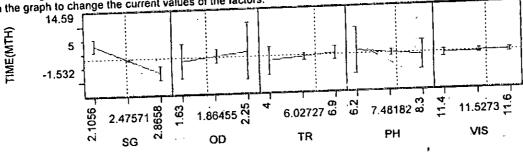
Parameter Estimates

| Parameter Estimates | | + Datio | Prob>[l] |
|---|---|--|---|
| Estimate 0.4004296 -10.5699 3.9713807 0.6006672 -0.744179 2.1956779 | Std Error 53.03388 1.967235 8.134019 0.766823 1.958925 3.241915 | 0.01 -5.37 0.49 0.78 -0.38 0.68 | 0.9943 0.0030 0.6460, 0.4689 0.7196 0.5283 |
| | Estimate 0.4004296 -10.5699 3.9713807 0.6006672 -0.744179 | Estimate Std Error 0.4004296 53.03388 -10.5699 1.967235 3.9713807 8.134019 0.6006672 0.766823 -0.744179 1.958925 | Estimate 5.0 Error 1.40.00 |

| | | | | , | • |
|-------------------------------------|--------------------------------|------------------------|---|--|--|
| Effect Tests Source SG OD TR PH VIS | Nparm 1 1 1 1 1 | DF 1 1 1 1 | Sum of Squares 2.8607324 0.0236222 0.0608031 0.0143010 0.0454550 | F Ratio 28.8689 0.2384 0.6136 0.1443 0.4587 | Prob > F 0.0030 0.6460 0.4689 0.7196 0.5283 |

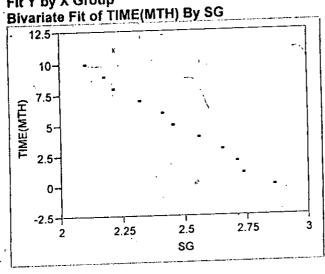
| Scaled Estimates Continuous factors centered by mean, scaled by range/2 Term Scaled Estimate Plot Estimate Intercept 5 SG -4.017619 OD 1.231128 TR 0.8709675 PH -0.781388 VIS 0.2195678 | Std Error | t Ratio | Prob> t |
|---|-----------|---------|---------|
| | 0.094913 | 52.68 | < ,0001 |
| | 0.747746 | -5.37 | 0,0030 |
| | 2.521546 | 0.49 | 0,6460 |
| | 1.111893 | 0.78 | 0,4689 |
| | 2.056871 | -0.38 | 0,7196 |
| | 0.324191 | 0.68 | 0,5283 |

The change in predicted response as you vary one factor at a time, holding the other factors at their current values. Click in the graph to change the current values of the factors.



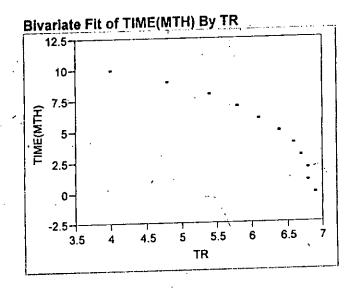
DataTable≂PS 5

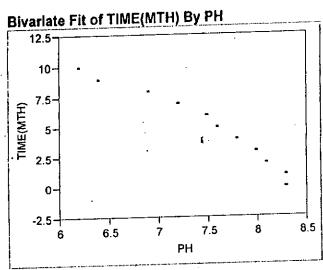
Fit Y by X Group

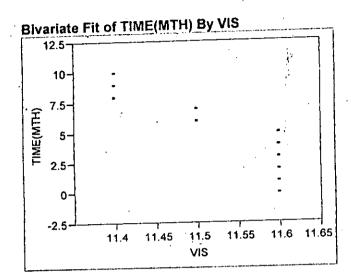


Bivariate Fit of TIME(MTH) By OD

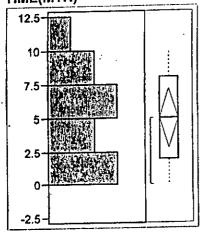
12.5
107.5102.501.6
1.8
2
2.2
2.4
OD







Distributions TIME(MTH)



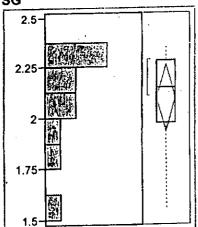
Quantiles

| 100.0% | maximum | 10.000 |
|--------|----------|--------|
| 99.5% | | 10.000 |
| 97.5% | | 10.000 |
| 90.0% | | 9.800 |
| 75.0% | guartile | 8.000 |
| 50.0% | median | 5.000 |
| 25.0% | quartile | 2.000 |
| 10.0% | 4 | 0.200 |
| 2.5% | | 0.000 |
| 0.5% | | 0.000 |
| 0.0% | .minimum | 0.000 |
| U.U.U | | |

Moments

| HIGHIGHE | _ |
|----------------|-----------|
| Mean | 5 |
| Std Dev | 3.3166248 |
| Std Err Mean | 1 |
| upper 95% Mean | 7.2281389 |
| lower 95% Mean | 2.7718611 |
| N | 11 |

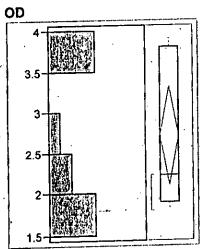
SG



| Quantin | | |
|---------|----------|--------|
| 100.0% | maximum | 2.3614 |
| 99.5% | | 2,3614 |
| | | 2.3614 |
| 97.5% | | 2.3471 |
| 90.0% | | |
| 75.0% | quartile | 2.2851 |
| 50.0% | median | 2.1485 |
| | quartile | 1,9765 |
| 25.0% | quartilo | 1,5896 |
| 10.0% | | 1.5487 |
| 2.5% | | |
| 0.5% | | 1.5487 |
| 0.0% | minimum | 1.5487 |
| 0.070 | | • |

Moments

| Mean | 2,0953182 |
|----------------|-----------|
| Std Dev | 0.2493362 |
| | 0.0751777 |
| Std Err Mean | 2.2628245 |
| upper 95% Mean | |
| lower 95% Mean | 1,9278119 |
| N | 11 |



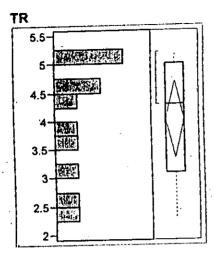
Quantiles

| Of CHAILES | | |
|------------|----------|----------|
| 100.0% | maximum | 3.9100 |
| 99.5% | | 3.9100 |
| 97.5% | | 3.9100 |
| 90.0% | | 3.9000 |
| | quartile | 3,8000 |
| 75.0% | median | . 2.2200 |
| 50.0% | • • | 1.8900 |
| 25.0% | quartile | 1.7960 |
| 10.0% | | |
| 2.5% | | 1.7900 |
| 0.5% | | 1.7900 |
| 0.0% | minimum | 1,7900 |
| J. J | * | |

Moments

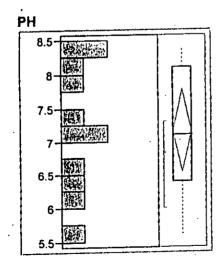
| MOUNTA | |
|----------------|-----------|
| Mean | 2.7090909 |
| Std Dev | 0.9076944 |
| | 0.2736802 |
| Std Err Mean | 3.3188883 |
| upper 95% Mean | |
| lower 95% Mean | 2.0992935 |
| | 11 |
| N . | |





| Quantile | S | | |
|----------|----------|---|--------|
| 100.0% | maximum | | 5.2000 |
| 99.5% | | | 5.2000 |
| 97.5% | | | 5.2000 |
| 90.0% | | | 5.1800 |
| 75.0% | guartile | | 5.0000 |
| 50.0% | median | • | 4.3000 |
| 25.0% | guartile | | 3,1000 |
| 10.0% | 4 | | 2.3600 |
| 2.5% | | | 2.3000 |
| 0.5% | | | 2,3000 |
| 0.0% | minimum | | 2.3000 |
| | | | |

| 72727 |
|-------|
| |
| 49787 |
| 60276 |
| 91447 |
| 54007 |
| 11 |
| |

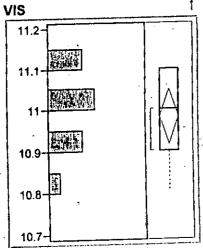


| Quantiles | ì |
|-----------|---|
| 100.0% | ı |
| | |

| Quantin | | 0.4000 |
|---------|-------------|--------|
| 100.0% | maximum | 8.4000 |
| 99.5% | | 8,4000 |
| | | 8.4000 |
| 97.5% | | 8.3800 |
| 90.0% | | |
| 75.0% | quartile | 8.1000 |
| | | 7,1000 |
| 50.0% | median | 6.4000 |
| 25.0% | quartile | |
| 10.0% | - | 5.6800 |
| | | 5.6000 |
| 2.5% | | |
| 0.5% | | 5,6000 |
| 0.0% | minimum | 5,6000 |
| 0.070 | Hittinitari | |

Moments

| Mean | 7,1545455 |
|----------------|-----------|
| Std Dev | 0.9352686 |
| Std Err Mean | 0.2819941 |
| upper 95% Mean | 7.7828674 |
| lower 95% Mean | 6.526223 |
| | ; 1 |
| N | 1 |



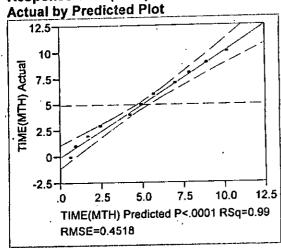
Quantiles

| 100.0% | maximum | | 11.100 |
|--------|------------|----|--------|
| 99.5% | | • | 11.100 |
| 97.5% | | | 11.100 |
| • | | | 11,100 |
| 90.0% | | | 11,100 |
| 75.0% | quartile | | 11,000 |
| 50.0% | median | | |
| 25.0% | quartile | | 10.900 |
| 10.0% | • | | 10.820 |
| 2.5% | • | -: | 10.800 |
| 0.5% | | | 10.800 |
| - | minimum | | 10.800 |
| 0.0% | Mittiliani | 1 | ,0.000 |

Moments

| Mean | 10.981818 |
|----------------|-----------|
| Std Dev | 0.098165 |
| Std Err Mean | 0.0295979 |
| upper 95% Mean | 11.047766 |
| lower 95% Mean | 10.91587 |
| N | 11 |
| 77 | |

Response TIME(MTH)



Summary of Fit

R-square is the portion of variation attributed to the model, between 0 and 1. Root Mean Squared Error "RMSE" estimates

the standard deviation of the residual.

0.990724 **RSquare** 0.981447 RSquare Adj 0.451753 Root Mean Square Error Mean of Response 11 Observations (or Sum Wgts)

Analysis of Variance

The test that the whole model fits better than a simple mean, i.e. testing that all the parameters are zero except the

| Intercept Source Model Error C. Total | DF 5 5 10 | Sum of Squares 108.97960 1.02040 110.00000 | Mean Square 21.7959 0.2041 | F Ratio 106.8005 Prob > F <.0001 |
|---------------------------------------|--------------------|---|----------------------------------|---|
|---------------------------------------|--------------------|---|----------------------------------|---|

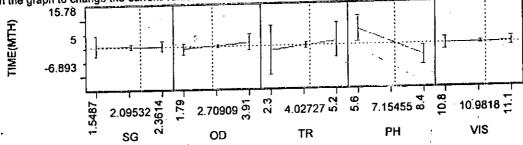
| Parameter Es | | | 4 Datie | Prob> t |
|--------------|-----------|-----------|---------|---------|
| Term | Estimate | Std Error | t Ratio | |
| | 17.346952 | 54.56624 | 0.32 | 0.7634 |
| Intercept | | 2.834668 | -0.11 | 0.9181 |
| SG | -0.306647 | | • | 0.3014 |
| OD | 1 0694062 | 0.928199 | 1.15 | |
| | 1.1678518 | 2.222819 | 0.53 | 0.6218 |
| TŘ | ***** | | -3.12 | 0.0264 |
| PH | -3.794724 | 1,217567 | | |
| MC | n 7143369 | 5.239226 | 0.14 | 0.8969 |

| Filect 1030 | N1 | . DF | Sum of Squares | F Ratio | Prob > F |
|-------------|-------|------|----------------|---------|----------|
| Source | Nparm | , DF | 0.0023882 | 0.0117 | 0.9181 |
| \$G | 1 | 1 | 0.2708976 | 1.3274 | 0.3014 |
| OD | 1 | 1. | 0.0563338 | 0.2760 | 0.6218 |
| TR | 1 | 1 | 1.9823321 | 9.7135 | 0.0264 |
| PH | , 1 | 1 | 0.0037938 | 0.0166 | 0.8969 |

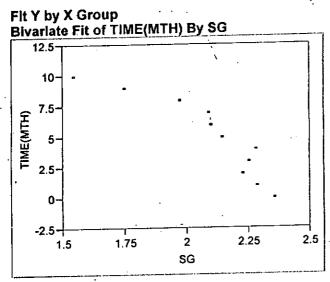
| Continuous fat | ctors centered by mean, scaled by range/2 | | Std Error | t Ratio • | Prob>(t) |
|-----------------|---|---|----------------------|---------------|------------------|
| Term | Scaled Estimate Plot Estimate | - | 0.136209 | 36.71 | <.0001 |
| Intercept SG | -0.124606 | | 1.151867 | -0.11 1.15 | 0.9181 0.3014 |
| OD | 1.1335705 | | 0.983891 3.223088 | 0.53 | 0.6218 |
| TR PH | 1.6933851 -5.312613 | • | 1.704594 | -3.12 0.14 | 0.0264 0.8969 |
| VIS | 0.1071505 | | 0.785884 | 0.14 | 1 |

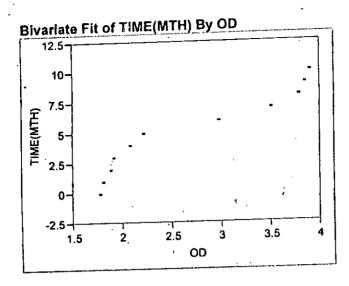
Prediction Profiler
The change in predicted response as you vary one factor at a time, holding the other factors at their current values. Click in the graph to change the current values of the factors.

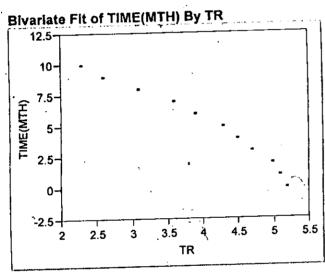
15.78

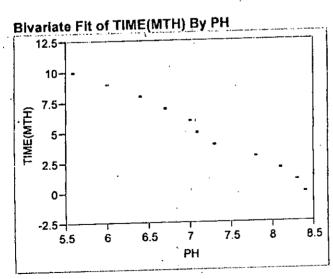


DataTable=PS 6

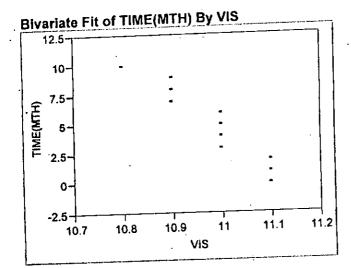












APPENDIX 111

Culture Media and Reagents

| Liquid | Media | |
|--------------|--|---|
| (a) | Nutrient broth Beef extract NaCl peptone | g/L 10 5 10 1000ml |
| | Distilled water | |
| (b) | Czapek's broth medium of Saad (1992) Carboxymethyl cellulose (CMC) Sodium nitrate Magnessium sulphate Potassium chloride Iron (111) sulphate Di- potassium hydrogen phosphate Peptone water | g/L 30.0 3.0 0.5 0.5 0.01 1.0 |
| | Peptone NaCl Distilled water | 5 1000ml |
| (d) | Yeast Extract Trypticase Soy Broth Pancreatic digest of casein Papaic digest of soybean meal NaCl Di basic potassium phosphate Glucose Yeast extract pH | g/L 17.0 3.0 5.0 2.5 2.5 3 7.3 at 25°C |
| (e | Koser's Citrate medium | g/L 1.5 |

1.

Sodium ammonium phosphate

Magnessium sulphate

Bromothymol blue

Sodium citrate

Potassium dihydrogen phosphate

1.0

0.2

2.5

0.016

2. Solid Media

| (a) | Nutrient agar | | g/L 1.0 |
|-----|---------------------------------|----------------|---------------|
| (-) | Lab-Lemco beef extract | | 2.0 |
| | Yeast extract | | 5.0 |
| | Peptone | | 5.0 5.0 |
| | NaCl | d. | 15.0 |
| | Agar | 1 < | 7.4 |
| | pH | | |
| (b) | MacConkey Agar | • | g/L 17.0 |
| ` ' | Peptone from casein | | 3.0 |
| | Peptone from meat | | 5.0 |
| | Sodium chloride | | 10.0 |
| | Lactose | $\epsilon = 1$ | 1.5 |
| | Bile salt mixture | | 0.03 |
| | Neutral red | • | 0.001 |
| • | Crystal violet | at at | 13.5 |
| | Agar-agar | • | 1 |
| (c) | Potato Dextrose Agar | - 1 | g/L |
| (-) | Potato extract | ı | 4.0 |
| | Dextrose | • | 20.0 |
| · | Agar | ٠ , | 15.0 |
| | 1 | ; | |
| (d) | Christensen's Urea Medium | | g/L |
| (4) | Urea | • | 1 |
| | NaCl | : | 5 |
| | KH₂PO₄ | • | :2 20 |
| | Agar | | 20 |
| | pH | • | 6.8 |
| (-) | Aesculin Medium | | g/L |
| (e) | | | 100ml |
| • | Peptone water Aesculin | | 0.1 |
| | Ferric citrate | | 0.05 |
| | New Zealand powdered agar | 5 | 1.0 |
| | рН | | 7.4 |
| r | | • | ~ |
| | f) Yeast Extract Agar | • | g/L 3 5 |
| | Yeast extract | | 3 6 |
| F | Pentone | | 15 |
| | New Zealand Powdered Agar pH | · | 7.2 |
| | | | |

3. Chemical Reagents

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| (a) | Kovac's Reagent P-Dimethylaminobenzaldehyde Amyl alcohol Concentrated HCl | g/L 5.0 75.0ml 25ml |
|------------------|--|------------------------------|
| (b) | Solution 1 (Suspending buffer) Glucose Tris HCl, pH 8.0 EDTA, pH,8.0 Keep ice cold | 50mM 25mM 10mM |
| (c) | Solution 11 (Lysing buffer) NaOH SDS | 0.2N 1% |
| / / \ | Solution 111 (pH lowering buff | fer/acetate buffer) |
| (d) | Potassium acetate | 60ml 1 11.5ml |
| | Glacial acetic acid | 28.5ml |
| | Distilled water | 20.5111 |
| , e q 4 - | Keep ice cold | : |
| (e) | TBE buffer Tris base | 54 27.5 |
| 1 | Boric acid EDTA (0.5M) | 20ml |
| (f) | TENS solution Tris EDTA Sodium hydroxide SDS | 10mM 0.1N 0.5 |
| (g) | TBE | 5ml 45ml |
| | Distilled water Agarose Ethidium bromide | 1 7µ1 |
| (h) | Methylene blue Methylene blue Distilled water | 0.5 100ml |















ID 32 C ID 32 E ID 32 STAPH rapid ID 32 A rapid ID 32 E rapid ID 32 STREP

ID32

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COMMENT

REFERENCE DATE
NO 11 SPREAD OBIDI 2/16/07

Modify



 Strip
 ID 32 E V2.0

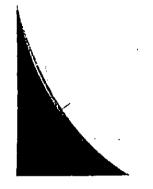
 Profile
 3 1 0 0 0 0 0 0 0 0 3

 Note

Significant taxa % !D T Tests against
Pseudomonas aeruginosa \$5.6 0.6 ODC 1% LIP 86%

Next taxon % ID T Tests against

Burkholderia cepacia 3.3 0.51 ADH 2% URE 2%



::









API 20 E V4.0

New test Export

Modify



| REFERENCE | REFERENCE | | |
|-------------|-----------|--|--|
| MRS OBIDI E | .COL | | |
| COMMENT | | | |

DATE 2/1/07

Printout

API 10S API 20 A API 20 C AUX API 20 E API 20 NE **API 20 STREP** API 50 CHB API 50 CHE API 50 CHL **API CAMPY** API CANDIDA **API CORYNE**

API LISTERIA

API NH API STAPH RAPID 20 E

GOOD IDENTIFICATION

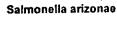
API 20 E V4.0 Strip 714451257 **Profile** Note

Significant taxa Escherichia coli 1

T Tests against ' %ID 1% MEL 75% 97.9 0.6

Next taxon

T -**Tests against** % ID



IND -99% 75% H2S 1.7 0.22







| A | Ρl |
|---|----|
| | |

API 10S API 20 A API 20 C AUX API 20 E API 20 NE API 20 STREP API 50 CHB API 50 CHE API 50 CHL **API CAMPY** API CANDIDA API CORYNE **API LISTERIA** AP! NH API STAPH RAPID 20 E

API 20 E V4.0

Printout

Export

Nev test

Modify

REFERENCE MRS OBIDI PROTEUS COMMENT

DATE 2/1/07

EXCELLENT IDENTIFICATION

Strip Profile **API 20 E V4.0**

053600057.

Note

Significant taxa

Next taxon

Proteus mirabilis

Proteus vulgaris

% ID

Tests against

99.9

0.1

1.0

% ID

92%

SAC I

T Tests against 0% IND 0.14



